

TECHNOLOGY DEPT.

Chilton's MOTOR AGE

JULY 1954

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DETROIT



Annual Reference Issue



1 **REDUCES CYLINDER WEAR**

Extra Oil-Carrying Capacity puts more oil on cylinder walls in the wear zone.

2 **CONTROLS OIL PUMPING**

Extra Oil-Draining Capacity lets excess oil drain back into the crankcase.

Two-Way oil control permits the right amount of oil to circulate the split-second it's needed to protect vital friction zones. The Steel-Vent is designed to meter a generous amount of lubrication up to the compression ring wear zone—holding wear to the absolute minimum.

Steel-Vent design also permits fast drainage of excess

oil back to the crankcase. And they can't clog—with every stroke of the piston, Steel-Vents flush away carbon deposits. You'll never see a clogged Steel-Vent.

In hundreds of thousands of re-ring, re-bore and re-sleeve installations, Hastings Steel-Vent Piston Rings have proved they reduce cylinder wear and stop oil pumping.

HASTINGS MANUFACTURING CO. • HASTINGS, MICHIGAN
Piston Rings, Casite, Caslube, Drout, Oil Filters, Spark Plugs

HASTINGS

STEEL-VENT PISTON RINGS

Regular or Chrome-Faced

REDUCE CYLINDER WEAR • CONTROL OIL

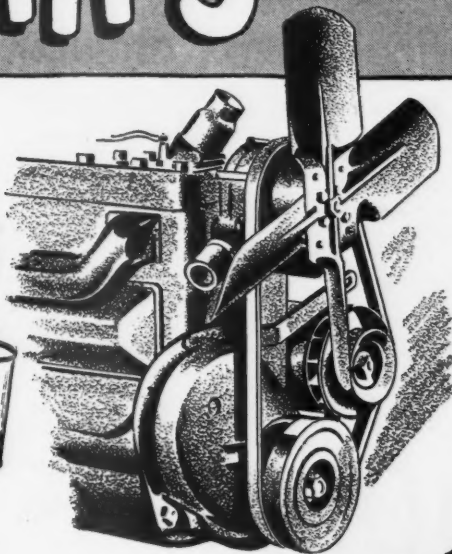
SERVICE TIPS

FROM
PERMATEX



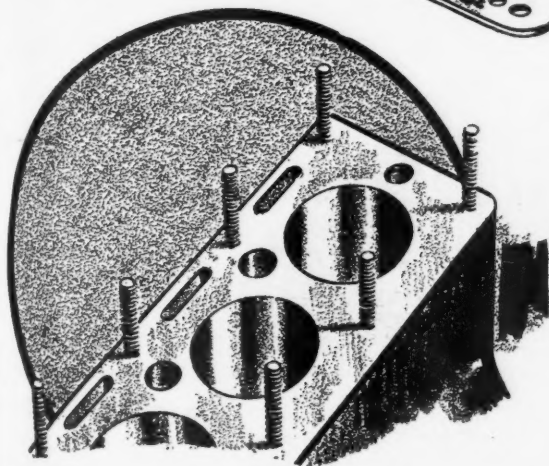
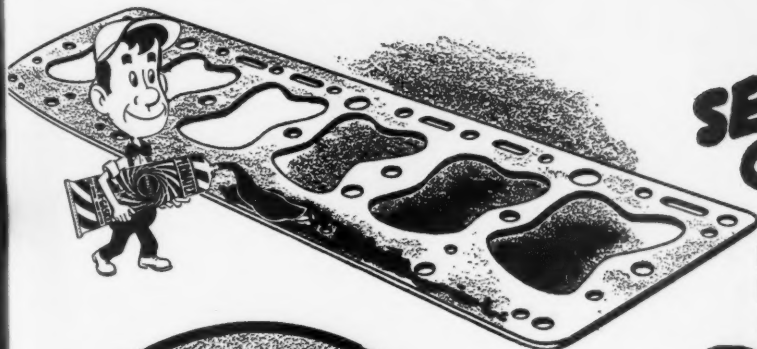
FIX SLIPPING OR NOISY FAN BELTS

A LIGHT COATING OF
AVIATION FORM-A-GASKET NO. 3 MAKES
A WONDERFUL BELT
DRESSING - STOPS
SLIPPING AND NOISE !



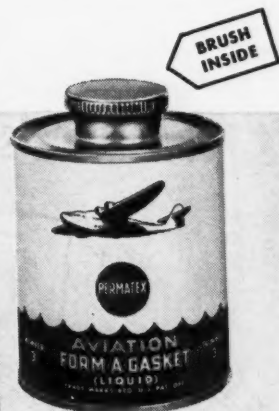
SEAL WARPED CYLINDER HEADS

USE **FORM-A-GASKET NO. 1**
ON HEAD GASKET TO BUILD
BLOCK FLUSH. ASSEMBLE WITH
FORM-A-GASKET NO. 2 TO
ALLOW FOR DISASSEMBLY.



STOP STUDS FROM FREEZING AND CORRODING

COAT ALL HEAD STUDS AND BOLTS
WITH **AVIATION FORM-A-GASKET NO. 3** TO PREVENT CORRODING
OR FREEZING ... MAKES DIS-
ASSEMBLY EASY .



Form-A-Gasket withstands the enormous pressures of modern high compression engines. It is unaffected by gasoline, hot or cold oil, grease and water, anti-freeze. Always say PERMATEX Form-A-Gasket when you order sealing compound.

EVERY SHOP NEEDS ALL THREE TYPES

No. 1 - Sets quickly. Dries hard.

No. 2 - Sets slowly. Remains pliable.

No. 3 - Brushable. Sets to a paste. Remains tacky.

FORM-A-GASKET®

PERMATEX COMPANY, INC., BROOKLYN 35, N. Y.

MORE THAN 50 CHEMICAL PRODUCTS FOR BETTER
AUTOMOTIVE MAINTENANCE

Chilton's MOTOR AGE, JULY, 1954

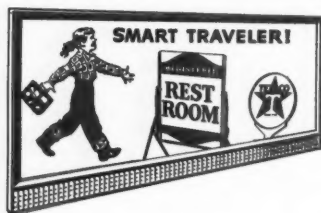
2 of America's most popular **STOP** signs!



2 of America's most powerful **Dealer Sales Builders!**



Texaco tells the Registered Rest Room story with full pages in color in leading magazines — to an audience of over 50-million!



Billboards all over America deliver the same message — at an average of 30-million times per day!

Wherever these signs are up . . . it's a safe bet *sales* are up, too! More motorists all over America see them every day than any other signs in the service station business.

Behind them is Texaco's powerful advertising program . . . full color in leading magazines . . . eye-catching billboards from coast to coast . . . display, direct mail and other station promotion material.

These signs are a sales-winning combination . . . and just two of the many reasons why *Texaco Dealers* are such busy dealers!

THE TEXAS COMPANY

Chilton's MOTOR AGE, JULY, 1954

Chilton's MOTOR AGE

WITH WHICH IS COMBINED AUTOMOBILE TRADE JOURNAL

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For THE AUTOMOTIVE SERVICE INDUSTRY

LXXIII, No. 8

July, 1954

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Ever have a big-time hunch that paid off right now?

Some of a man's best ideas start as a *hunch*. They sneak up on him, then they grow till . . . *bang!* He's got it!

If you've had a hunch about American Motors . . . you may well have a big idea by the tail. For the merger of Hudson with Nash has created an opportunity in some territories to get in on the ground floor as a Hudson dealer; to prosper and grow with a powerful new force in American industry.

Already the strength and enthusiasm of this new Hudson Division has extended to Hudson dealers everywhere . . . not only in exciting plans for the future, but in practical merchandising plans that can show up in profits now.

What to do about it? . . . To men of foresight, the Hudson franchise is something to look into. The thing to do is write, wire or see: C. A. J. Hadley, Sales Manager, Hudson Division, American Motors, Detroit 32, Michigan.



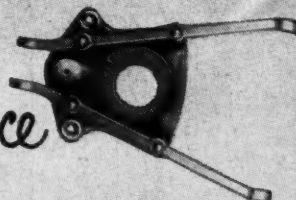
HUDSON

DIVISION OF AMERICAN MOTORS

Rx

MOOG COIL ACTION PARTS

*built to do a better job
than the parts they replace*



Mr. Wheel Alignment Operator The going's smoother for you and your customers when you insist on Moog Coil Action Parts and Coil Springs. Here's why you can install them with full confidence:

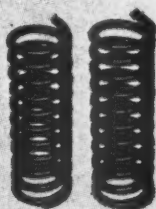
Original Designs developed by Moog engineers have proven superior in the field—easier to install, longer life, improved front-end stabilization.

Premium Quality you can see in exact tolerances, rolled (not cut) threads, and solid type bushings (no Welsh plugs to blow out). All screw parts are cold drawn steel and case hardened.

Practical Packaging and Simplified Cataloging are other reasons why you'll like doing business with Moog Coil Action Parts and Coil Springs. It's the most complete line, offering you greater coverage and more dollar volume per automobile.

Put Moog "Under-Chassis" Parts on the job protecting your customers' safety and comfort... and your business! See your Moog jobber.

SURE CURE
for headaches
caused by
undependable
Spring
Suspension
Parts



Remedy for Sagging Coil Springs

On many new cars, coil springs start to sag in the first few thousand miles.

Moog Coil Springs, installed in matched pairs, stand up under rugged use... carry the car at the right height... for thousands of extra easy-riding miles.

MOOG

A GREAT NAME IN
AUTOMOTIVE MAINTENANCE

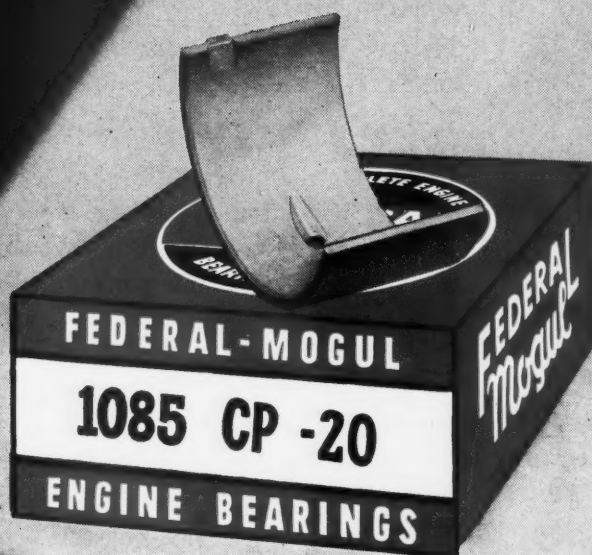
GHQ for

Coil Springs • Leaf Springs • Tie Rod Ends
King Bolt Kits • Shackles • Coil Action • Piston Rings

MOOG INDUSTRIES, INC., ST. LOUIS 14, MO.

The Complete Engine Bearing Service...

FIRST IN PREFERENCE



* In surveys of every level of the automotive service trade, Federal-Mogul is consistently reported as the *best-known* brand of replacement engine bearings.

FEDERAL-MOGUL SERVICE

(Division of Federal-Mogul Corporation)
DETROIT 13, MICHIGAN



"SO EASY TO SPRAY..."

LION Nōkōrōde

UNDERCAR SEALER AND SILENCER

Saves Me TIME, TROUBLE, MONEY"



Dealers like it... spray men like it!

...because Lion Nokorode is sprayed on thinner (1/16"), dries faster, lasts longer, goes farther... Makes the whole operation from application of pressure to the clean-up job *easier, more economical*. Nokorode is a *concentrated*, Uniform Undercar Sealer and Silencer that assures you of customer satisfaction... and at the same time gives you 50% more undercoating jobs from every drum!



Made from start to finish and guaranteed by Lion Oil Company. For complete details about Nokorode and how you can increase undercoating profits, clip this coupon NOW, and mail to Lion Oil Company, El Dorado, Arkansas.

Made under the process of U. S. Patent No. 2393774

by

LION OIL COMPANY

EL DORADO, ARKANSAS



- Lion Oil Company
- Dept. MA-G
- El Dorado, Arkansas
- Please send me free complete information about
- Lion NOKORODE, the quicker, easier, more
- economical Undercar Sealer and Silencer.

● Name _____

● Street _____

● City _____ State _____



**Chrome Top Rings—YES!
BUT—Teamed with...**

**...The PEDRICK
FORMFLEX**

CHROME OIL RING

Prevents oil pumping, yet
meters proper lubrication to
cylinder walls

**ALMOST TRIPLE OIL
DRAINAGE WITH 2½ TIMES
MORE OPEN AREA**

**CHROME FACED FOR FAR
LONGER LIFE. RESISTS
ABRASION AND SCUFFING**

**IN ENGINEERED FORMFLEX
CHROME SETS GUARANTEED
TO OUT-LAST, OUT-
PERFORM ALL OTHER
PISTON RINGS.**

***There's a "NEW ENGINE"
in Every Box!***



The **BIG** Difference Between
Formflex and Other Oil Rings...

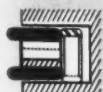
The PEDRICK "EQUALIZER"

NEW TYPE EXPANDER THAT GIVES
FORMFLEX RINGS MORE THAN 5 TIMES
MORE CONFORMABILITY THAN
RINGS WITH HUMP-TYPE
EXPANDERS



UNIFORM PRESSURE DISTRIBUTION

Because of the "Equalizer," Pedrick
FORMFLEX delivers the softest,
most uniform and positive tension at
every point around the cylinder wall.



INDEPENDENT OF GROOVE DEPTH

"Equalizer" does not rely on contact
with groove bottom for tension or
pressure . . . simplifies installation.

WILKENING MANUFACTURING CO.
PHILADELPHIA 42, PA.

In Canada: Wilkening Manufacturing Co. (Canada) Ltd., Toronto



How to increase your Brake Service Profits

**Ask yourself these questions—
you will profit from the answers**



1. "Am I getting all the brake service business that I should?"

You are if you are pulling wheels on every car, if you are installing Raybestos quality, if you are tying in with Raybestos national advertising, and if you are using the sales help and service information provided by Raybestos.



2. "Do customers really know good brake work when they get it?"

Yes, automatic transmissions, power brakes, etc., are making car owners conscious of the need for better linings. Use Raybestos combinations, scientifically engineered for every car make and model and customers will recommend their friends to you.



3. "What brand of linings can I absolutely count on to eliminate comebacks?"

Raybestos Proving Ground Tested Linings, riveted or bonded—the only ones made by seven different manufacturing processes. They are tested on laboratory dynamometers, given grueling accelerated road tests, and are branded for your protection.



4. "How can I build better customer relations?"

Use the Raybestos Brake Certificate packed with all lined shoes and in all boxed sets. This written proof of safety, advertised month after month in the Post and Farm Journal, will give people extra confidence in you, help you build up all ends of your business.

*Don't let your
customers learn about
bad brakes by accident!*

Reline with
Raybestos®
AMERICA'S BIGGEST SELLING BRAKE LINING



RAYBESTOS DIVISION of Raybestos-Manhattan, Inc., BRIDGEPORT, CONN.

RAYBESTOS-MANHATTAN, INC., Brake Linings • Brake Blocks • Clutch Facings • Fan Belts • Radiator Hose • Industrial Rubber, Engineered Plastic, and Sintered Metal Products • Rubber Covered Equipment • Asbestos Textiles • Packings • Abrasive and Diamond Wheels • Bowling Balls

HE FOUND \$2,000

WITH McCASKEY CONTROLS



Hatfield Bros., High at Runnion, Fort Wayne, make money on their McCaskey—it produces!

That's Bill Hatfield, Hatfield Bros., Fort Wayne, Indiana. In December, 1952 he was told that with the McCaskey D-102 "Blue Ribbon Automatic Bookkeeper," made especially for the filling station, he should make an extra \$1000 per year by eliminating shortages on gasoline and developing charge account business on a McCaskey controlled basis.

Thirteen months later, February, 1954, Bill Hatfield knew the answers. Said he:

"Looked at other registers but decided to buy the McCaskey because it was the most complete system and the best buy for my money.

"It is now thirteen months later and I am most happy to tell anyone and everyone that THIS SYSTEM HAS NOT ONLY PAID FOR ITSELF—BUT HAS BOUGHT AN EXTRA \$2000 WORTH OF EQUIPMENT DURING THIS PAST YEAR WITH ABOUT THE SAME VOLUME OF BUSINESS."

In your service station—in your repair garage—in your business where you supply automotive needs ranging from gasoline and oil to parts and labor . . . McCaskey COMPLETE SYSTEM makes practical control easier and simpler.

- You item-add your transactions mechanically and **KNOW YOU ARE CORRECT!**
- You print your charge sales records and **KEEP ACCOUNTS BALANCED TO DATE!**
- You detect shortages in gasoline and oil, accessories and parts and **RECOVER LOSSES BEFORE YOU SUFFER FINANCIALLY!**
- You **CERTIFY** necessary receipts and paid-outs and control them!
- You have your fingers on the business—**WHETHER YOU ARE THERE OR NOT!**

ARE YOU WITHOUT THE THOROUGHNESS OF McCASKEY COMPLETE CONTROL? YOU PAY FOR IT ANYWAY! ASK TO SEE WHY McCASKEY ADVANTAGES MEAN SO MUCH TO YOU.



McCaskey Register Division, Alliance, Ohio

SEND INFORMATION ON THE PRODUCTS CHECKED:

- ☐ McCaskey Gasoline Shortage Control Cash Register System
☐ McCaskey Charge Account Control System

- ☐ McCaskey Steel Safe
☐ McCaskey Portograph and Sales Books

NAME _____ ADDRESS _____
 CITY _____ STATE _____

McCASKEY REGISTER DIVISION, Victor Adding Machine Co., ALLIANCE, OHIO

In Canada, Galt; in England, Watford

Jobbers:

**YOU NEED MORE THAN CUT PRICES
AND STRETCHED DISCOUNTS**



**to hold your replacement parts market against
new BILLION DOLLAR COMPETITION**

YOU NEED GOOD LINES OF REPLACEMENT PARTS:

- Carefully made by reliable manufacturers
- Honestly priced for fair profit margin
- Actively merchandised for fast turnover
- Nationally advertised for trade acceptance

... and you need this new study of the new General Motors replacement parts program, privately printed by Arrow Armatures Company, as a service to the industry.

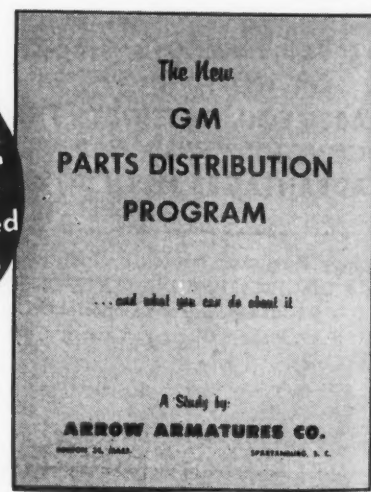
It is FREE to established Jobbers (\$1.00 per copy to all others.) Write on your company letterhead to:

**Jobber Service Department
ARROW ARMATURES CO.**

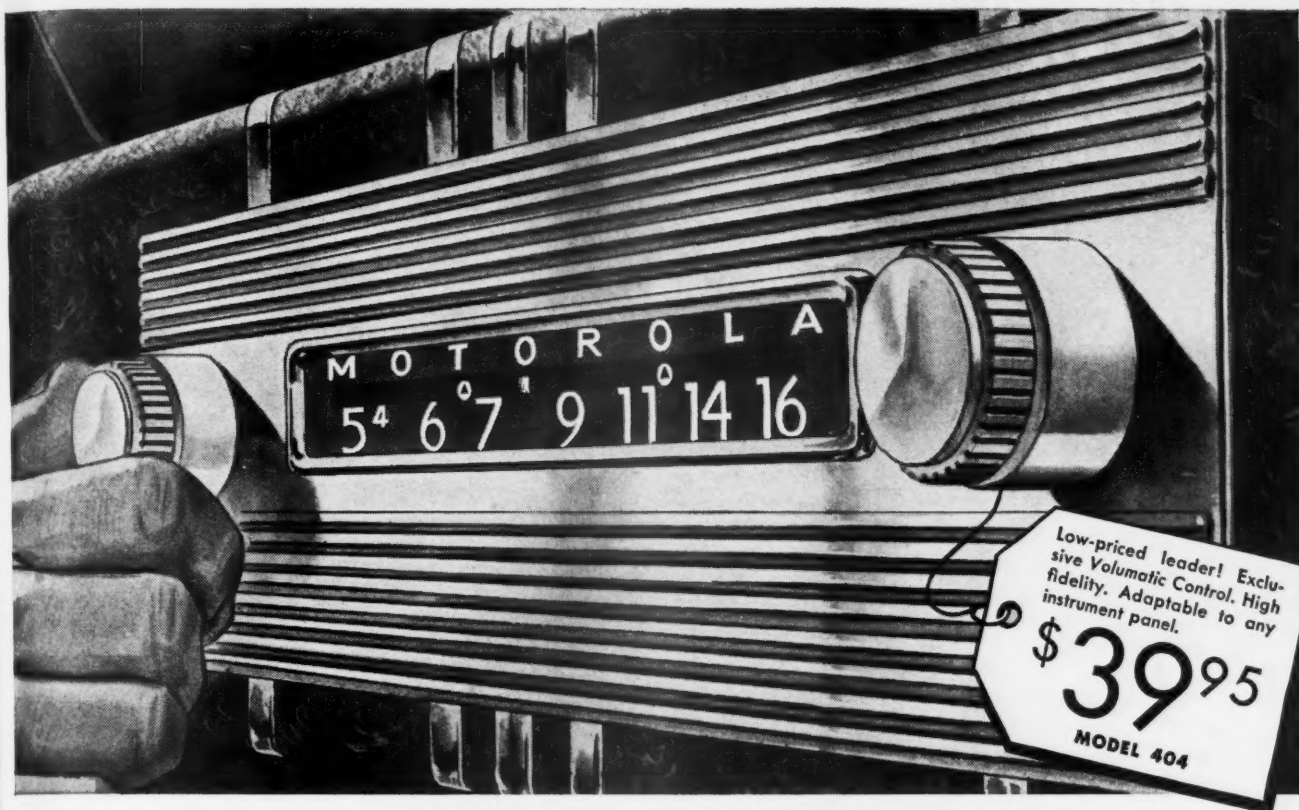
15 Fordham Rd.

Boston 34, Mass.

FREE
to
established
Jobbers



YOUR volume won't fade out if you stock up now!



Exclusive **Motorola** **VOLUMATIC CONTROL!**

Holds volume level automatically under bridges, viaducts, underpasses . . . anywhere a signal is available!

It's the greatest selling feature in car radios today—and it's exclusive with Motorola! New *Volumatic Control* is the most highly advanced improvement in auto radio circuit design in 25 years . . . makes all other car radios obsolete! Volume level locks electronically—radio stays steady, sharp, static-free even while going under

bridges, viaducts—anywhere there is a signal. *Volumatic Control* is offered to your customers at no increase in price. Take advantage of this sensational opportunity to boost sales and profits. Stock the world's most advanced car radio—Motorola with *Volumatic Control*—to meet your customers' new demand.



Just 3 sq. feet of display space puts you in the money-making Motorola car radio business. For full details, see your local Motorola distributor.



MODEL 554
Push-button luxury at a budget price! Exclusive *Volumatic Control*. 5-station push-to-lock control locks in stations razor sharp. **\$54.95**

Motorola **CAR RADIO**

23,000 Graduates Prove the Value of the **CARTER**

**PERSONALIZED
INSTRUCTION
COURSE**



This training pays off in

more profitable business
with famous

CARTER



CARBURETERS

There's nothing lightweight about this school! It's a thorough carburetor service course—conducted by Carter-trained experts—and held right in your vicinity.

More than 23,000 repairmen from coast to coast have completed the course . . . have become

more valuable to their employers—or in their own business—by acquiring new service skills.

Enroll yourself or send a service man! For full information about the Personalized Instruction Course, see your nearby Carter distributor or write us direct.



CARTER CARBURETOR CORPORATION • St. Louis 7, Missouri
DIVISION OF AMERICAN CAR AND FOUNDRY COMPANY

read how **Bench-Rack** owners

increase body shop labor output

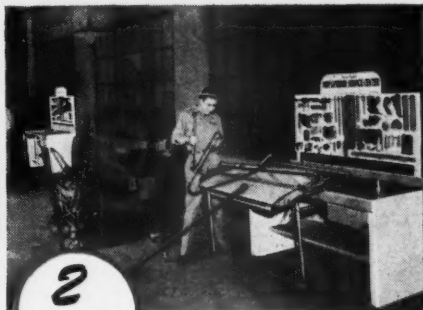
25% to 40%



3
BENCH-
RACKS

So they bought 2 more!

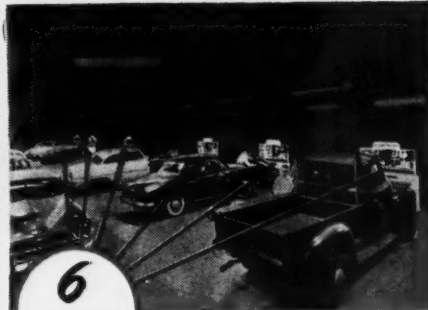
HOLLAND AUTO REBUILD, Kent, Wash., states, "Our first *Bench-Rack* helped one of our body men save 30% of his time, yet turn out better work, so we ordered two more."



2
BENCH-
RACKS

Tried one, bought 6!

BILL KUHN, NORTH SIDE CHEVROLET, Inc., Indianapolis, Ind., writes, "A five week study showed us *Bench-Rack* upped labor sales 25%. As a result, we installed six."



6
BENCH-
RACKS

**No more space
... output up 30%!**

LEE MOTORS (Ford dealer), Toledo, Ohio, states, "*Bench-Rack* has stepped up our shop productivity a conservative 30%, greatly contributed to our service absorption."

Meet today's competitive challenge!



This is *Bench-Rack*! It includes all the *Porto-Power* hydraulic items and auxiliary equipment listed below — and it's ALL necessary for full profits today!

- 10-piece Bantam Pull Clamp Kit
- 20-piece 10-ton Pull Clamp Kit
- 16 pieces of Bantam Lock-on Tubing
- 15 pieces of 10-ton Lock-on Tubing
- 20 additional Bantam and 10-ton attachments
- 4 hydraulic rams, 2 pumps, 1 spreader
- Heavy-duty steel workbench
- Body section holding fixtures
- Improved door bar
- Silhouetted tool panels
- Individual service sign



Here's the revolutionary answer to keeping profits up despite tighter competition, mounting overhead and declining income from other departments. A well organized body shop is a gold mine — and *this* is how to organize it. Simply furnish each body man with his own *Bench-Rack* work center. It has all the *Porto-Power* equipment he needs to handle rough-out and alignment work — on or off the car. As a result, you'll get 25% to 40% more output per body man . . . conserve valuable skilled manpower . . . save space . . . and be able to organize and merchandise your body shop to its fullest, most profitable advantage!

So ask your Blackhawk jobber *right now* to show you how this equipment gives you more "dollars from damage." Or write Blackhawk Mfg. Co., Dept. P-674, Milwaukee 1, Wis.

BLACKHAWK

Porto-Power and *Bench-Rack* are the exclusive (trademark registered) products of Blackhawk Mfg. Co.

WEATHERHEAD

POWER STEERING LINES

STANDARD ON ALL CARS

Your best replacement buy

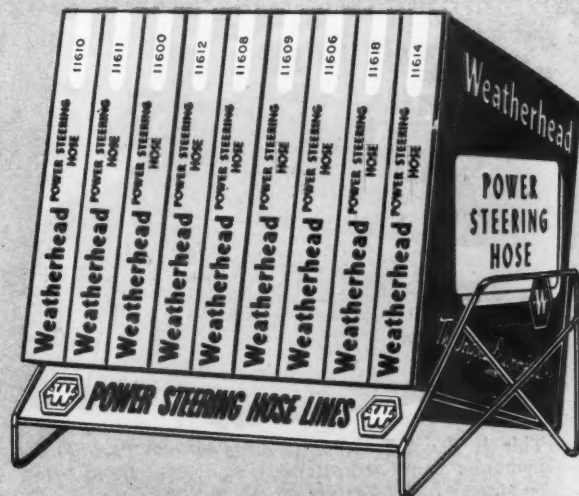
For pressure and return hose assemblies, you can't beat Weatherhead—the Original Equipment Line—first choice for Buick, Cadillac, Chevrolet, Chrysler, DeSoto, Dodge, Hudson, Lincoln, Oldsmobile, Packard and Pontiac. Your Weatherhead jobber carries a complete stock—28 types in all. The Weatherhead Company, Automotive Distributor Division, Dept. D, 300 East 131st Street, Cleveland 8, Ohio.

Get them from your Weatherhead jobber.



WEATHERHEAD

THE ORIGINAL EQUIPMENT LINE

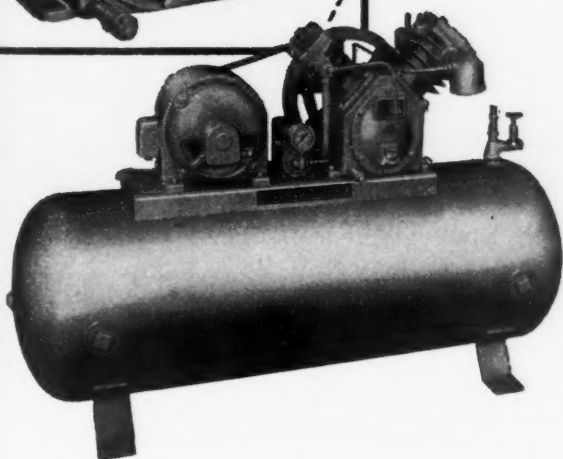
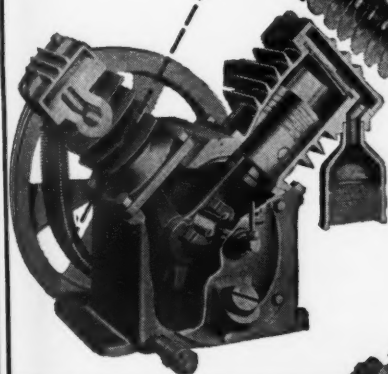


"Remember that Weatherhead is the line EASY to stock, EASY to sell, EASY to install," says Capt. EASY



they take off the **HEAT**
to give you more **COLD CASH**

Intercoolers on Ingersoll-Rand Compressors dissipate heat f-a-s-t to give you longer lasting compressors—trouble-free service.



These finned intercooler tubes are one of the most efficient means known to take the heat out of compressed air. They are standard on every I-R Type 30 Compressor.

But the story doesn't stop there. The bigger the compressor, the more heat must be dissipated—and the best answer isn't just to increase the diameter of the tube. A smaller stream of air is easier to cool, so I-R uses the more expensive multiple-intercooler tube system. For example, there are 23 of these tubes used on an I-R 15 horsepower unit.

This intercooler gives you several advantages. It is more efficient. In the event of trouble, these smaller tubes are easier and less costly to replace. The extra efficiency results in cooler running—less valve maintenance—longer lasting machines.

Add it all up and the total is more compressor for your money—more cold cash in your pocket over the many years of service you'll get from your I-R Type 30 Compressor. For more information, call your I-R Jobber today, or write:

ORIGINATORS OF IMPACTTOOLS-AIR AND ELECTRIC **Ingersoll-Rand**

11 Broadway, New York 4, N. Y. 3-14

TO THE TOP

R. A. STRANAHAN, President
F. D. STRANAHAN, Treasurer

CABLE ADDRESS
"CHAMPION"

CHAMPION SPARK PLUG COMPANY

FELTHAM, ENGLAND PARIS, FRANCE WINDSOR, CANADA

TOLEDO 1, OHIO, U.S.A.

July 1, 1954

Dear Champion Dealer:

We consider it part of our job to do everything we can to make your job easier. And we believe you'll find that our new Service Department booklet, "Easier Steps To Spark Plug Installation", just off the press, will be mighty helpful to you and your employees.

Three months work went into setting up and testing the installation procedures shown in easy-to-follow pictures and text. You'll wonder how you ever got along without it. Here, for the first time, are the easy, labor-saving and approved methods of installing spark plugs step by step.

Removal of heater ducts and similar under-hood accessories, required to change plugs on some of the new cars, presents no problems when following the clearly pictured procedures. Suitable tool combinations for each installation also are listed in this handy manual.

"Easier Steps To Spark Plug Installation" will cut your labor costs, help you to do a better job and give you a "know-how" advantage over your competition. And it's free. Just ask your Champion salesman.

Sincerely,

Jim L

P. S. It was Champions all the way in this year's Indianapolis "500". Here are two important facts for your customers: Every car in the race used Champions - the first unanimous spark plug choice in Indianapolis Race history. Now, here's the payoff - NOT ONE CHAMPION SPARK PLUG WAS REPLACED IN THE ENTIRE RACE!



DEALERS *IN THE NATION*

SPARK PLUG REMOVAL . . .

4. All spark plugs on right and left banks can now be reached with a 3" or 4" extension.



5. A piece of 3/4" I. D. rubber hose slipped over the spark plug insulators greatly aids removal and installation.

1. Dis-
on

2. Air-b
rollec

POWER STEERING

To reach re-
24"-26" exte-
inside fender
head wren-

3. Tray each plug in the order of removal to help possible analysis of unusual conditions.

4

YOUR CUSTOMERS
CAN DEPEND ON

CHAMPION

SPARK PLUGS

Easier
Steps to
Spark Plug
Installation...

CHAMPION SPARK PLUG COMPANY
TORONTO, ONTARIO

2. Remove
head
d
ll.

2. After the front spark plug is replaced, be sure to check for proper belt tension when generator is locked in its original position.

3. On engines prior to 1954, pull the flexible heater duct from its mounting for easier access to spark plugs on the right bank.

7

VAL . . .

can be easily reached
cylinder bank.

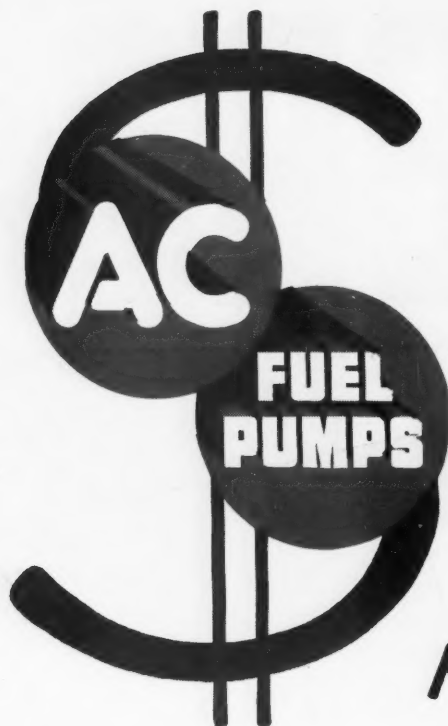


ed with special Snap-on S-9704
t, loosen generator and slip off

BUICK - CADILLAC

ISPA
member
since 1937

Make
more



ales

*by talking
preventive maintenance*

**Your customers will appreciate your
telling them that normal wear
finally lowers fuel pump efficiency**

There's a potential fuel pump replacement sale on every car over two years old—and since 9 out of 10 vehicles have AC Fuel Pumps, the AC line is your natural route into this big market. Replacing fuel pumps before normal wear cuts into their efficiency too far is sound business policy—good for the customer, good for you. AC is doing a powerful advertising job to support you. Car owners are being sold the superior features of AC Fuel Pumps, and are being told that their fuel feed systems need checking. Cash in on this great AC pre-selling effort.

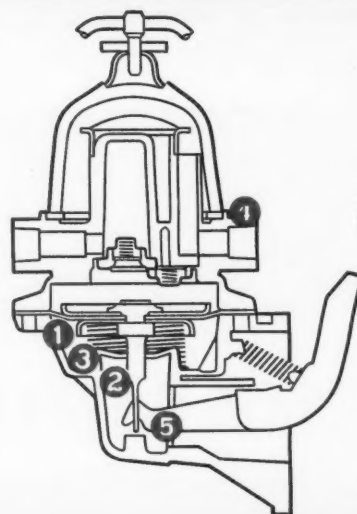
**Always remember that AC
has all these ~~\$~~elling features**

- 1 LONGER LIFE**—Only AC has a 4-layer diaphragm . . . a 4-to-1 safety margin over other fuel pumps. Special patented impregnation resists all fuel additives.
- 2 GREATER DEPENDABILITY**—Sludge seal forms water- and dirt-proof barrier between pump and crankcase, prevents corrosion of inner workings of pump.
- 3 TOP PERFORMANCE**—carefully calibrated spring meters gas at

exact pressure and flow for top all-round performance.

- 4 MORE DURABLE**—Many separate tailored metal alloys, each engineered and made to order for specific performance.

- 5 LESS WEAR**—segmented arm assures long pump life, because under ordinary operating conditions only 1/64 inch of motion supplies plenty of gas.



AC SPARK PLUG DIVISION  GENERAL MOTORS CORPORATION
FLINT, MICHIGAN



BRAKE SERVICE

"I'm sorry I smashed it, Jim. I put on the brakes but they just wouldn't hold." When your customers have trouble like this, they become good prospects for regular brake inspection and a reline job when needed — with Grey-Rock, of course.



You reduce adjustments and come-backs—assure better profit on each job—with Grey-Rock *Balanced Linings*. For with Grey-Rock, balance is not just a matter of high and low friction linings; it is the result of using many different linings in combinations properly engineered for each make and model. This exclusive Grey-Rock balance principle provides fast, safe stops, and equalizes lining wear.



Distinctive woven-molded linings are combined in Grey-Rock *Balanced Braksets* and *Trucksets* for the specially severe brake requirements of certain makes and models. Where used, woven-molded combinations provide far better brake action than molded linings alone. In other sets, special molded types are used where all-molded combinations give best results. This is a distinctive Grey-Rock feature!

See your Grey-Rock jobber for
**FACTORY-BONDED
SHOE EXCHANGE**

It's the lining that counts

Every piece branded for
your protection

★

Consistently advertised in

POST and **Country
Gentleman**

only Grey-Rock makes

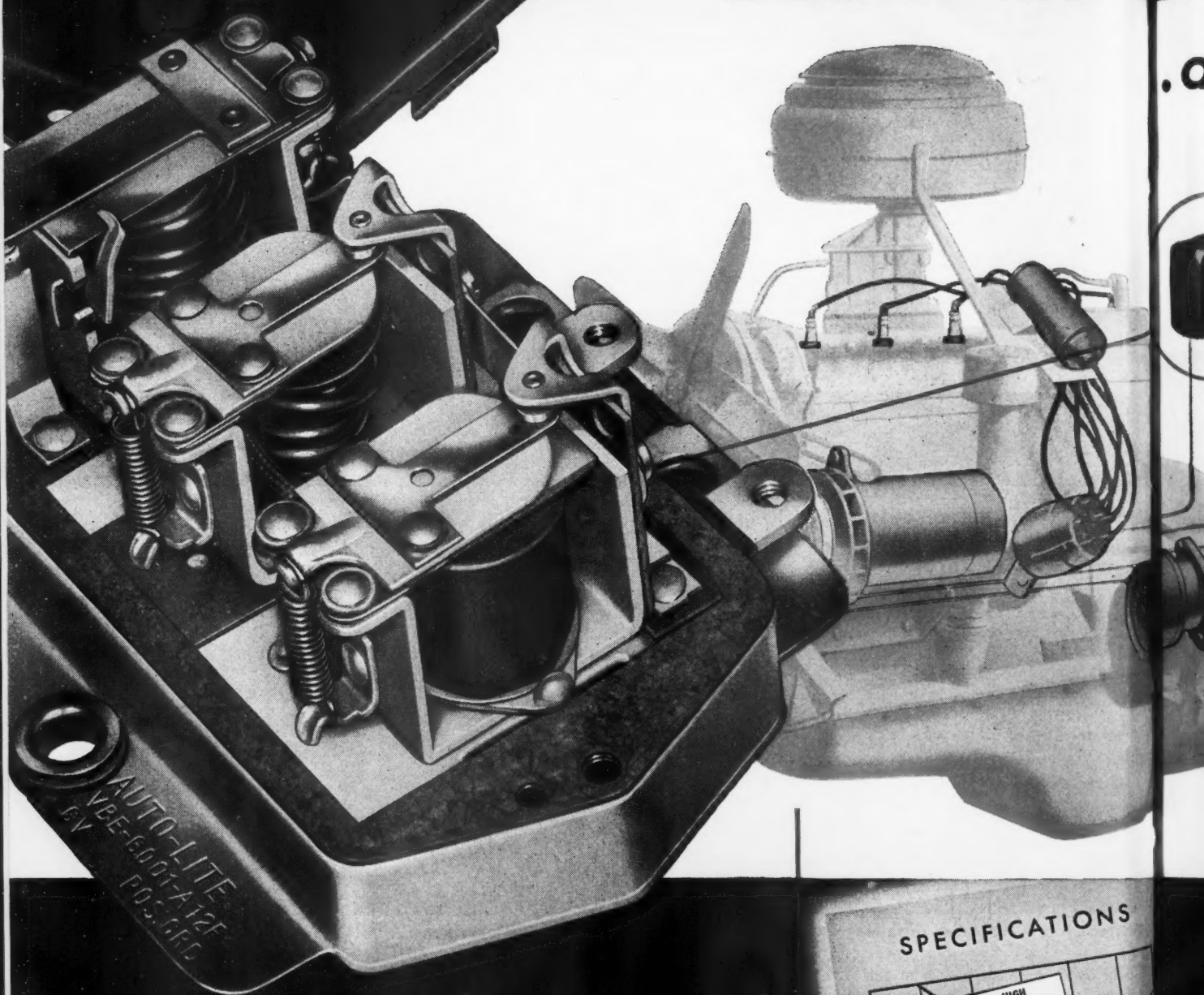
BALANCED BRAKSET LININGS



GREY-ROCK DIVISION of Raybestos-Manhattan, Inc., Manheim, Pa.

RAYBESTOS-MANHATTAN, INC., Brake Linings • Brake Blocks • Clutch Facings
Fan Belts • Radiator Hose • Industrial Rubber, Engineered Plastic, and Sintered Metal Products
Rubber Covered Equipment • Asbestos Textiles • Packings
Abrasive and Diamond Wheels • Bowling Balls

How to b

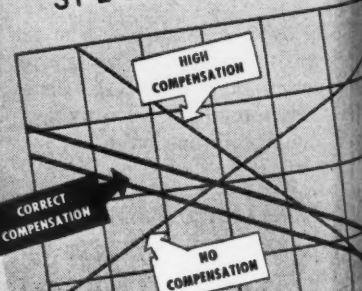


AUTO-LITE REGULATORS...like all

Auto-Lite service parts, are related to the complete electrical system by Auto-Lite engineering, design and manufacturing skill to give your customers the best performance money can buy. Auto-Lite Regulators are always sold as complete units.

AUTO-LITE BACKS DEALERS with "Suspense!" on the coast-to-coast CBS TV network . . . national ads in leading publications . . . a huge ready-made market of many million Auto-Lite equipped vehicles . . . plus field help, world-famous training schools, informative catalogs and specifications, mat service and promotional material.

SPECIFICATIONS



AUTO-LITE CONTROL provides correct compensation through complete temperature range—from zero to 140 degrees—to within a plus or minus two percent of the specified value. These specification curves are published—there's no guesswork—no shifting of responsibility—a protection for you and a guarantee of greater performance.

AUTO
which c
needs,
alloy to
settings
tuning
correct
periods
in Auto
greater

build your reputation and assure a sound future!

MATCH YOUR HONEST WORKMANSHIP WITH THE QUALITY OF ORIGINAL SERVICE PARTS

THROUGH constant improvement and development . . . through use of the best, and often more costly, design, manufacture and materials . . . Auto-Lite automotive electrical systems, and the parts in the system, maintain the highest standards of quality.

This quality may cost slightly more but it's worth more! It builds your reputation . . . builds a sound future business from repeat sales . . . assures you greater customer satisfaction. Whether it's ignition coils, condensers, voltage regulators, generator brushes . . . or complete electrical systems . . . when you check detail by detail, you know Auto-Lite quality cannot be beat!

More than half of America's car makers specify Auto-Lite. When servicing Auto-Lite equipped cars, be sure to recommend and install Auto-Lite Original Service

Parts* to protect yourself and your customer. And display the Auto-Lite Original Service Parts sign.

THE ELECTRIC AUTO-LITE COMPANY

Parts & Service Division

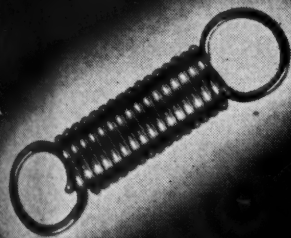
Toledo 1

Ohio

This sign identifies you as a source of Auto-Lite Original Service Parts*

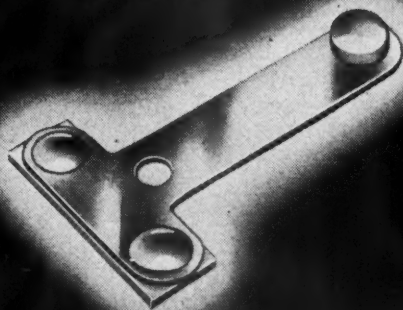


*Original Service Parts are those specified by the car manufacturer



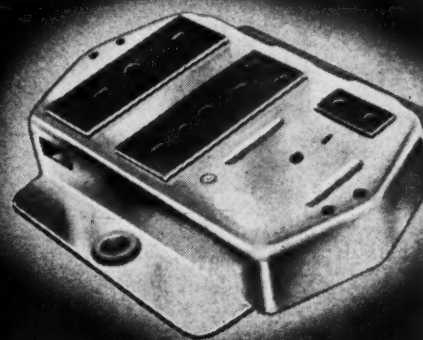
AUTO-LITE ADJUSTING SPRINGS

which control the action of the contact reeds, are made of carefully controlled alloy to retain the permanency of their settings. A permanent tension of the adjusting springs is essential in maintaining correct voltage regulation over long periods . . . another unseen difference in Auto-Lite Service Parts that means greater customer satisfaction.



AUTO-LITE CONTACT REEDS

are made of stainless steel. This prevents corrosion, which would lead to improper operation, and prolongs the life of the unit. Corrosion may cause the contacts to stick, cause the generator or the battery, or both, to fail. The use of stainless steel is another example of how Auto-Lite uses every means to deliver top quality.



AUTO-LITE INSULATION

used in the base of the Auto-Lite regulator is manufactured to have a minimum of cold flow and moisture absorption, while maintaining maximum insulating qualities. Auto-Lite engineers know this better insulation is more costly but once again, it is long life and not economy in manufacture that is the deciding factor.

NOW! **NATIONAL** **order**

The advertisement features two National Order-matic Cabinets. The left cabinet is labeled 'SAFETY GREASE FRONT WHEELS ALWAYS USE NEW GREASE SEALS' and 'NATIONAL MOTOR BEARING CO., INC.'. The right cabinet is labeled 'New OIL SEALS INSURE BRAKE LININGS AND SPRINGS' and 'NATIONAL MOTOR BEARING CO., INC.'. A magnifying glass is positioned over a bin in the right cabinet, showing a close-up of the bin's label with the following text:

NATIONAL SEAL	40105	NATIONAL SEAL	40566
NATIONAL SEAL	40105	NATIONAL SEAL	40369
NATIONAL SEAL	40351	NATIONAL SEAL	40369
0: 40105. 40351: 40369: 40566:			

new

Small Order-matic Cabinet: Front wheel seals for all popular cars

Large Order-matic Cabinet: Front and rear wheel seals, for garages, brake shops

NATIONAL ORDER-MATIC CABINETS

Large, easy to read identifying numbers tell at a glance whether your stock is complete—or dangerously low on popular numbers. You get the cabinet, plus complete

interchange catalog, free with the stock. The unmarked "extra" bins in all National Order-matic cabinets are for popular wheel bearings you use in quantity.

matic

OIL SEAL SERVICE STOCKS

You'll never again have to watch overhead mount while a customer's car waits for oil seals. New National Order-matic Oil Seal Service Stocks insure the right seal on hand when needed. And—again to save you time, trouble and cost—they warn you the minute you're running low on popular oil seals.

National Order-matic Cabinets have each bin identified with the proper seal number. You can check stock at a glance, and speed ordering; stocks stay neat, you find the right seals instantly.

Get a National Order-matic Service Stock in your shop

today! Then you'll have seals you need, when needed. Two stocks: a fast moving front wheel selection for lube stations, and a large front and rear wheel stock for garages and brake shops. The big red all-steel cabinet, plus complete interchange information, is FREE with the stock.

CALL YOUR JOBBER TODAY FOR YOUR NATIONAL ORDER-MATIC SERVICE STOCK

(If you already have a National Oil Seal Cabinet, your jobber's on the way to install the Order-matic feature FREE!)

**"Whenever you take out an oil seal,
ALWAYS replace it with a NEW one"**



Support this
industry-wide
program



NATIONAL MOTOR BEARING CO., INC.
General Offices: Redwood City, Calif.
Plants: Redwood City, Calif.; Van Wert, Ohio



Remember "JUST-AS-GOOD" JIM?



Always was so gullible...

Believed the wildest claims

Accepted any brake lining

Regardless of brand names.

He learned the awful truth

The hardest possible way

Unfortunately for us all

It's wisdom he can't convey.



You can depend upon WAGNER QUALITY because Wagner Products are used as original equipment by car, bus, truck, and trailer manufacturers.

Est.
1891

Wagner

...the best known
name in brake service

Safe brakes save lives...reline with

WAGNER[®] CoMaX BRAKE LINING

... high quality assures maximum safety

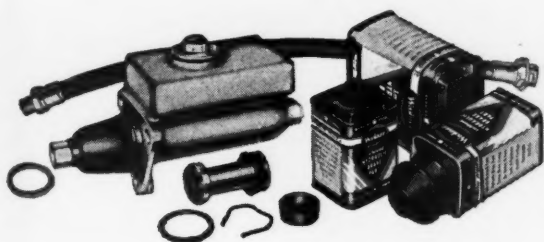
Don't doom innocent lives, property, and even your business itself by neglecting brakes or making a wrong choice of brake lining replacement. Buy Wagner CoMaX Brake Lining and be safe.

As a pioneer manufacturer of hydraulic brakes, Wagner knows what qualities are required in brake lining, and those qualities are found in Wagner CoMaX Brake Lining. Its uniform blend of excellent frictional ele-

ments assures quick, safe, smooth stops over an extra-long operating life.

Wagner CoMaX contains no abrasive materials to injure drums. It will never compress, absorb moisture, or deteriorate with age. Withstands excessively high operating temperatures. Coverage is complete for every car, truck, trailer, or bus. Available in sets, blocks, rolls, slabs, cut segments, and on shoes, either bonded or riveted.

and all from one source...your WAGNER Jobber



Wagner Lockheed Hydraulic Brake Parts

They cover every make and model of vehicle and include hard-to-find numbers not easily obtainable elsewhere.



Wagner Lockheed Hydraulic Brake Fluid

Chemically balanced to function perfectly under all driving conditions, and in all seasons.

Wagner Electric Corporation
6498 Plymouth Avenue, St. Louis 14, Mo., U. S. A.

Please send me my FREE copy of the new Bulletin HU-411. I understand there is no obligation.

Name _____

Firm Name _____

Address _____

City _____

Zone _____ State _____



"For refinishing like this..."



use the *Flexbac*® Method..."

Says **GEORGE KLANECKY**,
Paint Shop Manager
DEAN & HARRIS OF LANSING, Lansing, Michigan



"We refinished this new 1954 Ford for display at Lansing's Automotive and Industrial Exposition," says Mr. Klanecky, "using CARBORUNDUM's FLEXBAC® Pad and RED-I-CUT® Waterproof Papers—as we do on all our refinishing jobs. We find that the FLEXBAC Method of preparation cuts our cost of operation, and lets us turn out *better work...faster*. I heartily recommend it to every refinisher."

The FLEXBAC Pad hugs every contour...because of its cushion-type resilient rubber construction. You can sand up to 90% of every autobody with it—cut sanding time as much as 50%, eliminate costly, tiring hand sanding.

FOR A DEMONSTRATION

of the many advantages of this fast, economical refinishing method, call your CARBORUNDUM or jobber salesman. No obligation, of course! Or, if you prefer, write to The Carborundum Company, Dept. MA 90-426, Niagara Falls, N. Y.



use the *Flexbac*® Method

RED-I-CUT® Waterproof Paper Discs—long-lived, fast-cutting, non-peeling.

FLEXBAC® Pad Assembly—ideal for contours as well as flats.

FLEXBAC® Masking Tape—easy-on, holds tight, easy-off.

the superior autobody products by

CARBORUNDUM

REGISTERED TRADE MARK

It takes all kinds of customers...



...but they all want the best. And when it's bearings, just tell 'em it's *TIMKEN®*!

To keep customers coming back for service, let them know that your replacement parts are the best. Whenever you install a tapered roller bearing, for instance, point out the trade-mark "Timken®". Customers know it stands for quality and dependability. The Timken Roller Bearing Company, Canton 6, Ohio. Cable address: "TIMROSCO".

TIMKEN TAPERED ROLLER BEARINGS

TRADE-MARK REG. U. S. PAT. OFF.



NOT JUST A BALL ○ NOT JUST A ROLLER □ THE TIMKEN TAPERED ROLLER □ BEARING TAKES RADIAL ⌊ AND THRUST →⌋ LOADS OR ANY COMBINATION ⌊

Every advantage in the book
is yours with **AC**



**Factory Equipment on Nearly as Many
New Cars and Trucks as All Other Makes
Combined—the Industry's Greatest
Ready-made Replacement Market!**



**There is an AC Spark Plug for Every
Make and Every Model of Car, Truck
and Tractor — also for Inboard, Out-
board and All Other Types of Engines**



**AC is the Only Spark Plug with Thin-Tipped,
Self-Cleaning Insulator, the Power-Boosting
Fuel-Saving Insulator that
Revolutionized Spark Plug Performance**



AC SPARK PLUG DIVISION
GENERAL MOTORS CORPORATION
FLINT, MICHIGAN



"Farmers are 3-way buyers"

says George Hoffman, Secretary and Sales Manager,
Harrisburg Auto Parts Company, Harrisburg, Pennsylvania



"SIXTY PER CENT of our sales are rural," says Mr. Hoffman, "so we know farmers are 3-way buyers."

"Because farmers buy our products for their trucks, farm machines and cars, automotive advertising in *Country Gentleman* pays off for us in a big way. It means good business for our dealers—and good business for us."

The experience of this company—the

largest automotive jobber in central Pennsylvania, with five branches serving a rich, rural-industrial market—is duplicated in region after region all across America when *Country Gentleman* lends advertising support to rural sales.

Because it's the most effective selling force in this triple market, jobbers and dealers alike are glad to see their lines advertised in *Country Gentleman*.

Farm buying makes Automotive Advertising
3 times more effective in . . .



Country Gentleman

A Curtis publication • Circulation now over 2,600,000 The magazine for Better Farming

Chrome Steel Rails

—another reason why

Sealed Power KromeX

Piston Ring Sets deliver the world's best
**ALL-AROUND PERFORMANCE
FOR THE MOST MILES!**



Solid chrome faces on the MD-50 Steel Oil Ring—plus the solid chrome face on the top compression ring—give every KromeX Ring Set the top-and-bottom protection needed to fight heat, friction, abrasion, and corrosion. With top and bottom rings in each set so protected, the in-between rings are also protected—and the whole KromeX set delivers amazingly longer mileage. Factory seating assures fast break-in and immediate oil control. No other piston ring set can match Sealed Power KromeX results!



SEALED POWER CORPORATION, MUSKOGEE, MICHIGAN

Sealed Power Piston Rings

BEST IN NEW CARS • BEST IN OLD CARS

Sealed Power Motor Parts—The Heart of the Engine • Rings, Pistons, Pins, Sleeves, Valves, Water Pumps



Newscoop

"I Cover the Autofront"by Len Westrate

Makers absorb some cost

Disguised price cuts by car manufacturers in the form of trading allowances, extra bonuses and prizes are the first indication that the manufacturers are starting to absorb some of the cost of selling automobiles at lower prices to the public.

Up to now dealers have been taking the brunt in the form of over-allowances on used cars and discounts. The largest allowance we have heard about is \$200 offered by Hudson. Other companies have various forms of incentive payments which all wash out to the same thing--unofficial price cut to the dealer which enables him to pass on lower prices to the buyers. However, the manufacturers are saying little about their bonus sales plan.

★ ★ ★

NADA REPORTS THAT SPACE SALES for its equipment exhibit in connection with the annual convention in Chicago next January already are 20 per cent ahead of last year and that half the space is sold. It has 196 exhibit spaces available at the Conrad-Hilton Hotel, the most since the equipment exhibit was instituted.

Kyes back with GM

The wide speculation about the ultimate destination of Roger M. Kyes, who left his position as Deputy Secretary of Defense May 1, ended with the announcement that he would rejoin General Motors Corporation. Mr. Kyes returns to GM in a bigger role than he had when he left the company 18 months ago. In addition to being named group executive in charge of the GMC truck and coach, Dayton, and household appliance divisions, he has been elected to the board of directors for the first time. Previously he had been vice-president and general manager of the GMC truck and coach division.

★ ★ ★

CHEVROLET WILL GO TO 12-VOLT electrical systems across the board next year. This means that both the new V-8 and the in-line Six for 1955 will have 12-volt ignition, making it universal throughout the General Motors passenger car line.

ONE CAR MANUFACTURER IN THE HIGH PRICED FIELD has done a quick switch and is frantically tooling to get a wraparound windshield for 1955 models. Previously it had been planned to stick with its present design and would have been alone had it not decided to jump on the bandwagon.

**6-cylinder
lines to go**

Both DeSoto and Chrysler Divisions are expected to drop their 6-cylinder lines for 1955 models. Popularity of the overhead valve V-8 seems to be running the sixes out of the picture.

★ ★ ★

IT NOW LOOKS AS THOUGH introduction of 1955 models will be earlier than previously expected for at least some companies. The earliest one we have heard about definitely is late October, with others coming between then and mid-January.

**Tubeless tires
for 1955**

Packard is taking the lead in the automobile industry in offering tubeless tires as a standard equipment option. Beginning in July, the company offers a choice between conventional and tubeless tires at no price penalty. Tubeless tires undoubtedly are going to sweep the industry as standard equipment in the next year or two. Tire companies have predicted that several car makers will offer them on 1955 models as a factory installed option or possibly in one or two cases as 100 per cent standard equipment.

★ ★ ★

FOR THE FIRST QUARTER ended March 31, Kaiser Motors Corp. has estimated a net loss of \$7.509 million, more than double the loss it suffered in the same period a year earlier. The latest financial report brings the aggregate loss of the company since its incorporation in 1945 to almost \$86 million. While sales were not reported for the first quarter, production of Kaiser and Willys cars totaled 5131 units. In the same period last year the company produced 28,607 Kaiser cars alone.

**Chevrolet
production**

Chevrolet, which produced its first car in 1912, turned out its 31 millionth car on June 23 at its Tarrytown, N. Y. plant. It is interesting to note that the vehicle rolled off the assembly lines in less than five months after the thirty millionth unit was produced. This was the shortest interval of time used to put together one million Chevrolets.

★ ★ ★

A MONTHLY RECORD of more than 500 Lincoln and Mercury buyers picked up their new cars directly at the assembly plant during May under the division's factory retail delivery program. Of the total, more than 300 were from California alone. So far this year, 1728 cars have been delivered to buyers under the program started in 1953.

**Improved
police cars**

Installation of a specially developed 160 hp overhead valve Y-block V-8 engine in the Ford interceptor cars used by law enforcement agencies reportedly has improved acceleration nearly 20 per cent over the 1953 models. Other special equipment offered by Ford on the police cars includes heavy duty brakes, clutch and battery, more powerful generators and alternators, heavy duty radiator core and extra cooling fan.

★ ★ ★

SUSPENDED BRAKE AND CLUTCH PEDALS are expected on the Plymouth and Dodge lines next year. We also hear that Chrysler cars will go to the push button latches for the first time in the next new models.

JIM NANCE, PACKARD PRESIDENT, will emerge as strong man of the new Studebaker-Packard Corporation if stockholders approve combining these last two independents at August 17 meetings. Nance will run the company, aided mostly by young, capable executives he has assembled at Packard. Paul Hoffman as board chairman and H. S. Vance as head of the executive committee, will provide a backlog of counsel and advice based on years of experience, leaving management to the Nance team.

More mergers

Combinations of six independent car manufacturers into a "Little 3"—Studebaker-Packard, American Motors, Kaiser-Willys—during the past 15 months is considered only the first round in industry reorganization. Consolidation of American Motors and Studebaker-Packard within the next year or two is considered likely, possibly in conjunction with a supplier company or another non-automotive concern. Willys' commercial business also might come into such a combination.

★ ★ ★

WE HEAR THAT PAINT COMPANIES are promoting use of "3-tone" paint jobs for 1955 model automobiles. Some companies now use a third color for minor accent. Apparently considerably more lavish use of the third color is being advocated.

Chrysler's gas turbine

An interesting fact about Chrysler's gas turbine automobile is that its 120 hp shaft-output turbine provides about the same average tractive effort at the rear wheels as a 160 hp conventional automobile engine. Reason is the difference in torque characteristics. The turbine develops maximum torque at breakaway, the piston engine practically none. As rpm increases, the torque curves reverse for the two types, but the minimum torque of the turbine is greater than the maximum of a piston engine of the same horsepower.

Washington Wire.....by Ray M. Stroupe

Car industry legislation

Political interest in the affairs of the automotive industry continues unabated. Rep. Crumpacker, of Indiana, is pushing his efforts in Congress to authorize an FTC investigation of General Motors and Ford trade practices. Considerable interest also is being shown in company-dealer relationships. Legislation to outlaw "unilateral" franchise agreements which require dealers to accept goods not specifically ordered has been introduced in the house. Also, NADA is sponsoring legislation which will legalize inclusion of antibootlegging clauses in car dealer contracts. It is difficult at the moment to determine just how far efforts to legislate the industry in these areas will go. But, it is certain that in an election year there will be considerable activity in that direction. Most of the threatened legislation stems from action of automobile dealers and has the open or implied sanction of dealer associations. However, some dealers association officials have pointed out to their members the danger of promoting legislative regulation which may have the end result of putting some rather severe restrictions on the dealers themselves.

★ ★ ★

BATTERY ADDITIVE AD-X2 is still a topic for argument. Last month, the Federal Trade Commission denied the producing firm's appeal to dismiss a complaint charging the producer with false advertising. Another appeal and a request for oral hearings were pending at FTC at that time.

"Cost or market" plan

Buried for this session of Congress is the "cost or market" plan wanted by retailers. The plan would have simplified inventory tax accounting by letting the dealer use either cost of an item or the current market value in figuring the tax. Next January, retailers' representatives will seek this plan again.

★ ★ ★

GOVERNMENT CAR BUYERS STUBBED THEIR TOES, Congress is told, when they paid almost \$2,600 each for 50 reconditioned trucks. These turned out to have been former federal property, sold as surplus for not more than \$110 apiece. Sent abroad for use by U. S. military missions, many of them broke down quickly.

Fight over tax form 720

Businessmen have made gains in the fight over excise tax form 720. Federal tax men are postponing until January 1 the effective date for using this long form. Meanwhile, they will try to put it into different shape to make it acceptable to merchants and manufacturers.

★ ★ ★

AUTO SALESMEN MAY BE OVERLOOKING one group of prospects with enough money for new cars. They're the bankers. In the Capitol, the story is that of thirty bankers who recently called on a Cabinet member just two had been visited by a car salesman this year.

"Rubber tire bill"

Although most opposition is coming from large rubber companies, a proposed 'rubber tire bill' which would limit retail sales exclusively to independent tire dealers is of significance to repair shops, car dealers, service stations and other automotive outlets. Goodyear points out that if the bill should be enacted a large segment of replacement tire business would arbitrarily be taken away from lawful merchandisers and channeled through and for the benefit of their competitors. Goodyear notes that the bill is aimed at company owned stores but says such outlets account for less than 10 per cent of all industry replacement tire sales and the percentage has not increased in the last decade.

★ ★ ★

CAR TUNEUPS WILL BE NEEDED by motorists throughout the nation as a record number of vacationers get ready to travel. American Automobile Association predicts 60 million persons will be taking pleasure trips this season. The country's 46 million autos will be a big factor in these hot weather jaunts.

Anti-bootleg legislation

Legal action that is expected to appreciably reduce bootlegging in Colorado has been taken at the instigation of the state dealer association. Colorado Attorney General Duke W. Dunbar, in an interpretation of the state's automobile dealer license act, ruled that anyone selling three or more cars a year within the state must be licensed as a dealer. Further, he must have an established place of business within the state. The decision strikes at the practice of bringing untitled cars into Colorado from other states and selling them at auction without a license. Members of the Colorado Dealers Association have loudly complained of the resulting unfair competition.

Demonstrator not eligible

Only a genuine "company car," and not a "demonstrator," is eligible for depreciation on an auto dealer's tax return. Internal Revenue Service rules that a car must have been bought and used entirely for business purposes, not demonstrations, to be considered as a company vehicle.

Report to Our Readers



Dealers' outlook

STUDEBAKER and Packard dealers will become kinfolk, if stockholders approve (come August 17) the consolidation of the Packard and Studebaker enterprises. As we know them, Studebaker dealers are a strong and loyal group of merchandisers, sparked by aggressive leadership from the days when Paul G. Hoffman was young and fiercely intent on selling Studebakers.

When faced with bigger and stronger competition, we heard Mr. Hoffman say: "Nobody has a corner on brains!" And, he proved it.

Packard dealers, likewise stack up well as sound operators. Their strong forte is undoubtedly customer loyalty. A priceless ingredient these days.

Both Studebaker and Packard lines will be made available to both dealer networks. This does not necessarily mean that all dealers will handle complete lines of both makes. Some will, however. Selected Packard dealers also will sell Studebaker trucks in some markets.

Salesmanship reborn

SINCLAIR WEEKS, Secretary of Commerce, is a man whose faith in the ability of the American salesman has been renewed.

Since late spring, the Weeks family has been putting mileage on a black 1954 Studebaker Land Cruiser. It's a personal car, not a government vehicle, and long-range selling was an important factor in the Cabinet official's decision to buy it.

Earlier this year, Mr. Weeks was saying he needed a new car, but no one appeared anxious to sell him one. It had been "at least four years," he estimated, since he had heard from an automobile salesman.

Almost immediately, salesmen in all parts of the U. S. began to call and wire him, each

of them anxious to have Secretary Weeks buy his make of car. The man who gained the inside track, however, was Paul Hoffman, chairman of the board, Studebaker Corp.

By telephone, Mr. Hoffman convinced Mr. Weeks that a Studebaker would fill his needs. Then Hoffman turned final arrangements, including delivery, over to Washington dealer Lee D. Butler.

"Such aggressive salesmanship," Mr. Weeks says, "if applied everywhere, should have a stimulating effect on the economy."

Good shopkeeping— a profitable venture

NEXT time you want to criticize the little woman about the way she keeps house, think first. Better 'twould be that she take a look at that shop you keep.

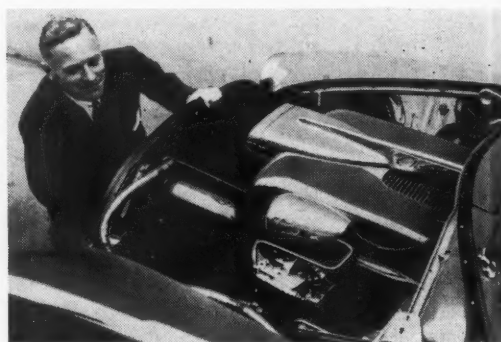
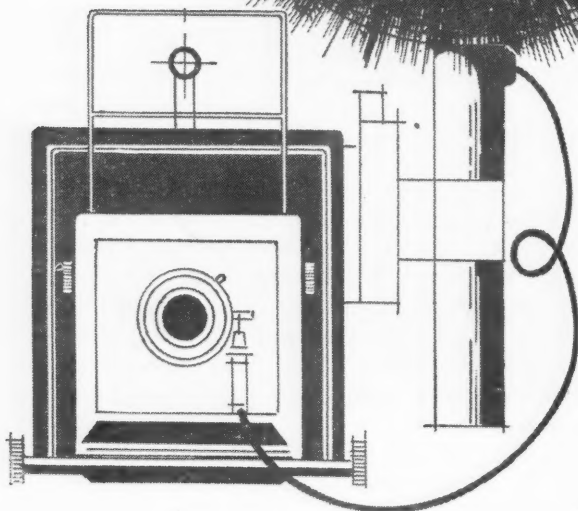
Yet, good shopkeeping is more than cleanliness and neatness. Good shopkeeping includes the kind of a building you operate in, improvements that are required. Lighting, heating, and shop safety are important for good performance of work duties. The right kind of shop equipment and tools and the location and profitable use of such equipment cut costs and make money.

A hoist manufacturer told us of an incident that happened in Haiti. Calling on one of his users down on that island, he discovered that it took fifty-six minutes to raise a car on the hoist. Seeking to detect the trouble he found—sure enough—the air compressor located damnear two and a half blocks away from the hoist. Inefficiency never leads to profits. Good shopkeeping does.

Frank P. Tighe

EDITOR

NewsScene—



FIRST ACTIVE DEMONSTRATION of Chrysler's experimental gas turbine was made during the Proving Grounds dedication. George J. Heubner, Jr. (above) checks over the powerplant prior to the car's news-making run.

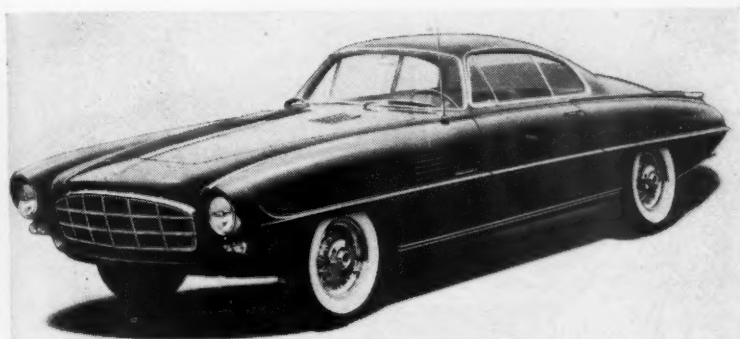


NIGHT AND DAY activity continues on the 4.7 mile concrete oval (left). The five cars shown here are undergoing high speed performance tests as a part of round-the-clock durability runs at the new Proving Grounds.



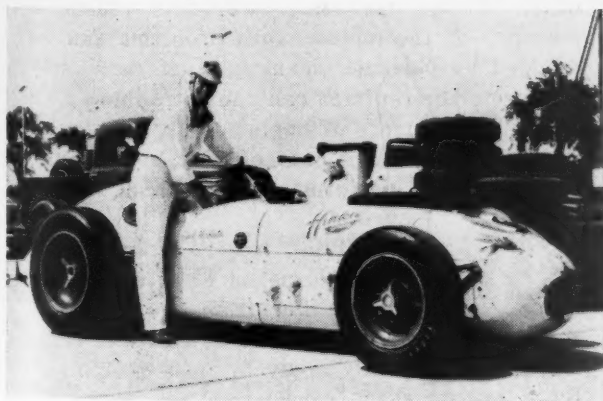
GO AND STOP testing was about all that could be conducted on this wooden track and incline (shown at the left) built at the Dodge plant almost 40 years ago. It's a far cry from the 4,000 acre Chrysler Engineering Proving Grounds (above) at Chelsea, Mich. Part of the 8.4 mile gravel endurance road encircling the area is shown in the foreground of this aerial view.

Dramatic demonstrations, new speed records and warm hospitality were the order of the day as Chrysler Corporation dedicated its 4,000 acre proving grounds at Chelsea, Michigan, last month



ON DISPLAY for the first time at the Dedication was the DeSoto Adventurer II (above), a new experimental sports coupe mounted on a standard 125½ inch DeSoto chassis. The body was designed and built by Ghia of Turin, Italy.

A RECORD RUN was recorded by AAA for Betty Skelton (right) after she drove the V-8 powered Dodge Firearrow around the 4.7 mile track at 143.44 mph. This is a women's world speed record. Miss Skelton set a class record of 105.88 mph in a Dodge sedan at Daytona Beach, Fla.



THREE MILES A MINUTE was the record-breaking speed attained by Jack McGrath (left) as he sped around the Proving Grounds oval before newsmen at the dedication. McGrath, who finished third at Indianapolis this year, attained a speed of 179.386 mph. Carefully calculated banks on the turns make these unusual speeds possible.



LOVELY SPEEDSTER Betty Skelton (top left) and Sara Ann Chapin stand at the edge of the high speed oval. Miss Skelton's fame has been mounting rapidly as a speed record holder and exhibition stunt flier.

The Care & Feeding of Shop



"Babying" shop equipment, keeping it clean and servicing it regularly, pays off in minimum time and money lost on repairs

by Ed Janicki



KEEPING shop equipment in good condition and steady operation is about as important to the service shop as maintenance on an automobile is to a motorist. Servicemen should familiarize themselves with the proper methods of taking care of their apparatus to assure a longer and trouble-free life of such equipment. An inoperative unit means lost time and money to the garage.

Many failures of service units—whether it be a lubricating gun, lift, or any one of the electrical devices—can be traced to dirt or

other foreign materials. For this reason a majority of the maintenance problems can be avoided by periodic cleaning. Just as a dirty carburetor or radiator can cause trouble on an automobile, a piece of neglected service equipment consequently impedes the performance for which it was meant.



While major maintenance procedures on shop equipment may differ from one manufacturer to another, there are a few simple rules which can generally apply to most equipment. By following them, servicemen can eliminate

Equipment



the many costly maintenance problems caused by carelessness.

LUBRICATING—This is one of the most important service merchandisers in your shop.

Since lubricating equipment is in almost constant use, special attention should be given it. Most manufacturers recommend washing exposed surfaces frequently with an approved cleaning compound. Never use gasoline or petroleum solvents to remove oil or grease from plated or baked enamel surfaces. After you are through cleaning the unit, apply a coat of wax to help protect the finish. However, allow at least 30 days for a new baked enamel finish to age properly before the first waxing.

Wipe lubricant delivery hose and air hose clean after each use, as oil and grease deteriorate rubber coverings, and return nozzles of control fixtures to receptacles or hangers provided for them when not in use. Lubrication pumps which continue to operate after the control valves are closed are wearing themselves out and wasting air. A small adjustment or repair may save a more costly overhaul later. Inspect lubricant supply line between pump and outlet for leaks in the line.

If you use overhead lube "reels," avoid jerking them and withdraw only the length of hose required for the job at hand. That way you will keep the hose off the floor and free of contamination. Oil the rollers for hose outlets frequently. Unless the compressor tank is equipped with an automatic water unloader, drain condensation from tank frequently to prevent water from entering the air lines. Before filling a hand gun, apply oil to both the interior and exterior of the open end.

ELECTRICAL EQUIPMENT such as tuneup machines, analyzers and chargers should not be kept in a room where the temperature falls below zero. Moisture due to the condensation which forms when the equipment is warmed up again frequently upsets the operation of the unit until it is thoroughly dried out. In some instances, actual damage can result

Good Shopkeeping

through forced operation while the components are drenched with moisture, points out one manufacturer of automobile electrical equipment. Certain types of dry disc rectifiers have a pronounced affinity for moisture, and may become short circuited if operated at peak output before they are thoroughly dried out. Moisture also can cause the meters to stick, insulation and condensers to deteriorate.



The life of a power timing lamp will be greatly lengthened if disconnected when not in use, and care should always be exercised to see that electrical units are not connected in reverse polarity. Plastic panels, leads and sockets should always be cleaned with mild soap and water, and corroded terminals wiped off with a solution of baking soda and water. Electrical equipment will give longer, trouble-free service if used regularly.

WHEEL ALINEMENT AND FRAME RACK

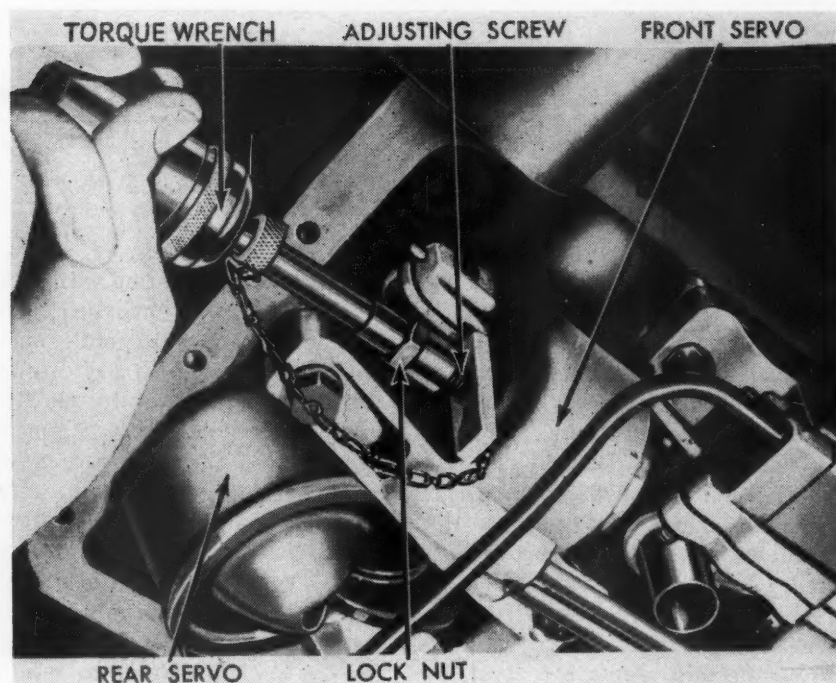
—The frame rack should always be set square and level and securely anchored to the floor. Check during radius plates to be sure they are clean and free of foreign matter. A tool rack or cabinet should be provided for storage and easy access to miscellaneous tools. If the equipment is basically in good condition but looks weary, a paint job will improve its merchandising appeal.

WHEEL BALANCERS — Bearings, bearing



shafts, wiring and motor should be checked after extensive use, and an inventory of balance weights should be taken to determine whether or not the necessary sizes are in stock and should be properly segregated in weight trays or storage cabinet. Cones, adapters and other tools should also be kept clean. Naturally, alinement, frame and balancing equipment maintenance checks depend entirely upon the amount of use the units are getting, the number of people using them and the type of mechanics

(Continued on page 96)



View of the transmission after the pan has been removed. Arrows point to the major parts which are referred to in this article.

Quick Service On Fordomatic and Mercomatic

Band adjustments can be made with regular shop tools plus torque wrench and gage block

by Herman Duchin

FORDOMATIC and Mercomatic band adjustments are relatively simple, using the procedure outlined here. Although special tools facilitate the job, regular shop tools can be used with this method. The proper adjustment will insure longer band life and smoother operation of the transmission, while slipping bands and clutches tend to wear the lining.

The front band should normally be adjusted first. This is done from the underside of the car. Drain the oil from the transmission by removing the oil plug from the transmission oil pan, on early models, and by disconnecting and removing the dip stick filler tube from the right side of the transmission oil pan on later models. About three or four quarts of oil will drain out; the rest of the oil will remain in the torque converter and transmission. Remove the oil pan and gasket from the transmission, then remove the oil screen from the transmission by lowering it off the front and rear oil inlet tubes. With the pan off and the oil screen out of the transmission, locate the front band adjusting lever. Loosen the adjusting screw lock nut a few turns, using a 9/16-inch wrench. Pull the adjusting lever back and insert a gage block between the front servo piston stem and the front adjusting lever. The gage block must be of hard steel material:

(Continued on page 152)



BALDY.

"Yes, we do have a cheap paint job—
a school boy comes in on Saturdays."



BALDY.

"No I am not going to give you a date
tonight to road test the dome light."



BALDY.

"I get tired of being in the shop all the
time, so today I decided to dine out."



BALDY.

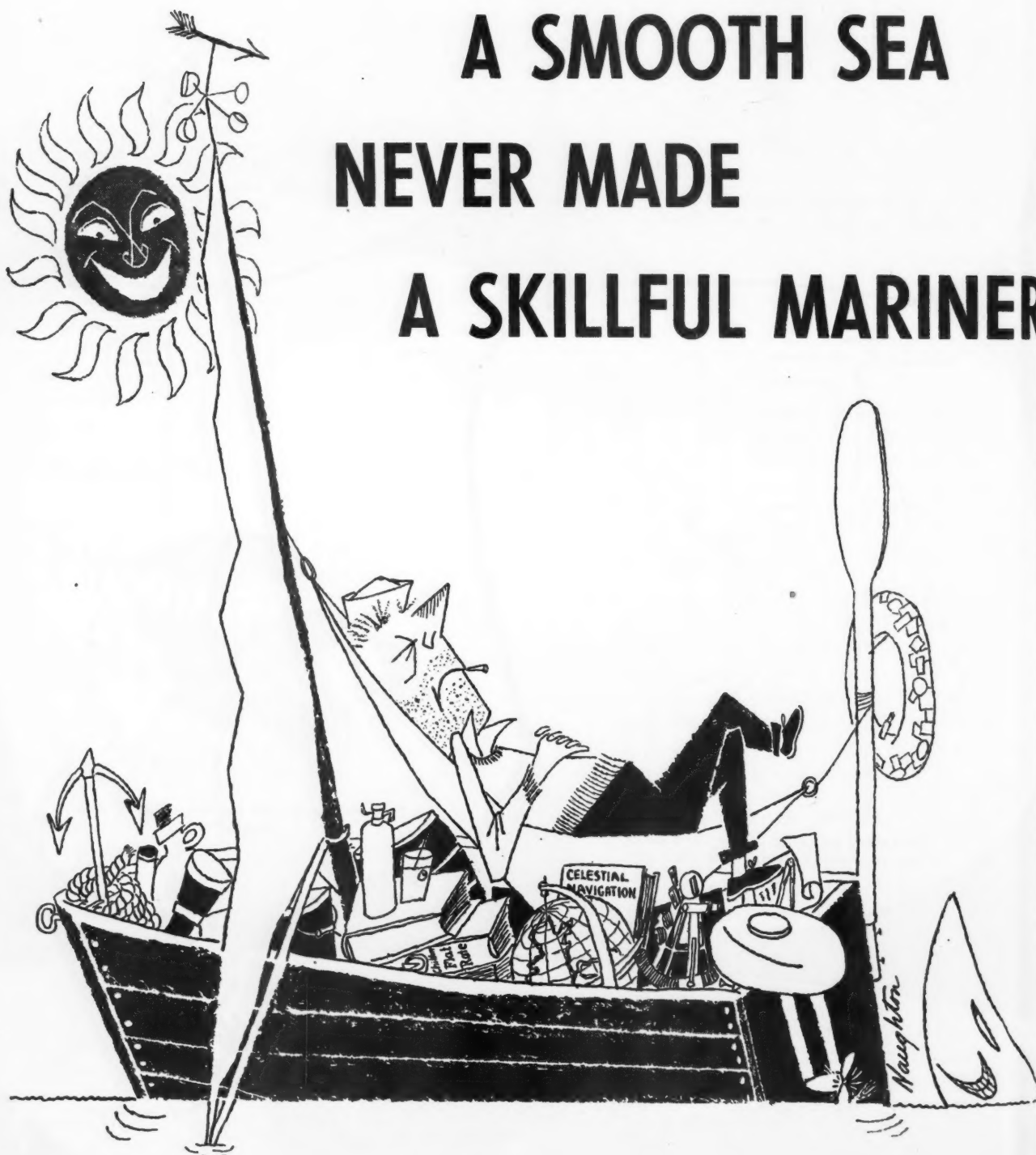
"Of course it still rattles, all cars still
rattle."



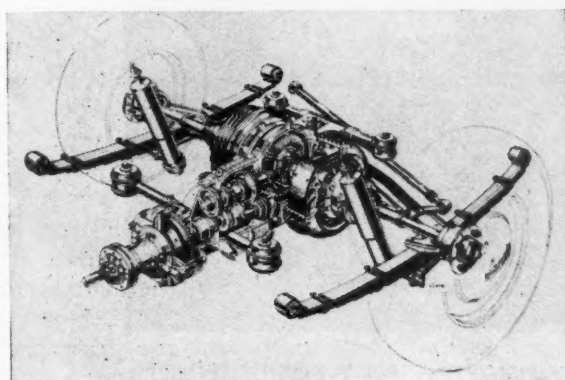
One to Remember

(FOR YOUR BULLETIN BOARD)

**A SMOOTH SEA
NEVER MADE
A SKILLFUL MARINER**



The MOTOR AGE **Showroom**



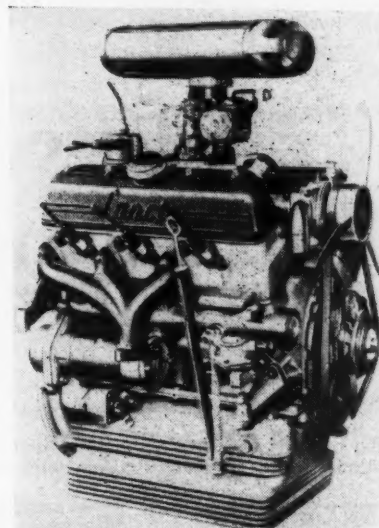
Above. The Lancia Aurelia has aluminum fenders, doors and deck lid.

The compact transmission and rear axle assembly are shown at the left.

A V-6 Powers

The Lancia Aurelia

Other features of this unusual Italian car are 4-wheel independent suspension and a rear-mounted transmission



Above. The Lancia V-6 engine which develops 87 hp at 4300 rpm.

THE name of Lancia is an old one in the automotive industry, the company having been founded in 1906. The Lancia car has always been known for its aggressive design, and the latest Lancia Aurelia model holds to this reputation.

The car described in this article does not represent a new model of the Lancia Aurelia, but rather a combination of all the advantages pres-

ent in the preceding types. Some of the principal advantages claimed by its manufacturer are lightness, speed, low fuel consumption and classic Italian lines. It has 4-wheel independent suspension and an overhead V-6 engine which is of an unusual design.

The clutch and transmission are located in the rear which permits greater freedom of body de-

(Continued on page 166)

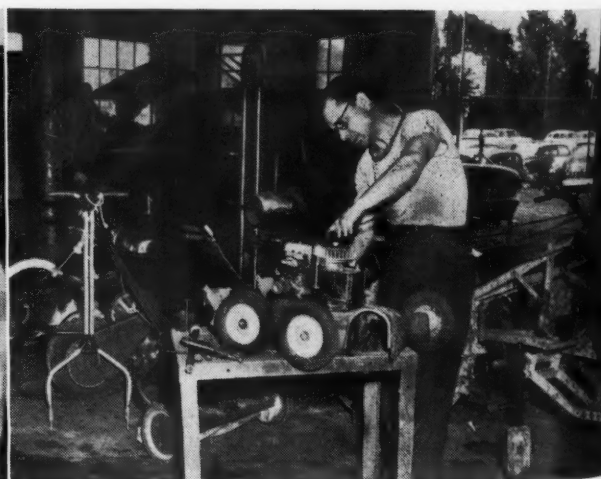


Q. C. "Bud" Herbert explains the features of a new mower to a prospective customer. The showroom floor, seen in the background, is devoted entirely to power mowers and garden tractors during the Spring and Summer seasons.

A Case History on Power Mower Profits

An extra source of income lies in replacement parts, stocked and sold right along with automotive parts.

One corner of the shop is set aside for power mower repairs. They average about three jobs a day.



"Bud" Herbert Motors is one of the many repair shops and car dealers which find power mowers to be a natural and profitable adjunct to their regular automotive business

by Arthur H. Nellen, Jr., Managing Editor

A CASE of the tail wagging the dog developed when Q. C. "Bud" Herbert, of Bud Herbert Motors of Cincinnati, Ohio, decided to sell power mowers as a "sideline" in a corner of his showroom back in 1946. As a used car dealer and independent repair shop operator, Herbert had the facilities to sell and service mowers. Activity became brisk, so he added a line of small garden tractors. It caught on, but fast! Customers waiting for service would become absorbed in the display of small gasoline engine-powered equipment and many a used car sale resulted in a mower or garden tractor sale as well. The word spread, with the help of a little newspaper advertising, and this past spring, Bud Herbert sold 286 units, including garden tractors and power mowers. "Sure it's seasonal," says Bud Herbert, "but this spring my sideline brought in more dollar volume than my used car and repair operations combined! What's more, it's helping to establish a list of satisfied custom-

ers, many of whom I expect to see back here for automotive trade."

Herbert's operation is relatively small, with a total of eight employees. When asked whether he went out after "outside" repairs or mowers and tractors—soliciting service on all makes, Herbert explained that he will take this work when it comes in, but does not make an effort to sell service as such. "We can book our work to keep our two mechanics busy through all seasons, but would have to take on additional help in the spring and fall to cope with outside work. We'd rather keep employees and customers happy by continuing our present reputation for dependable service. The idea of taking on extra mechanics for the busy season is somewhat risky, I believe."

Herbert states that they average 20 to 25 repair jobs weekly on garden power equipment.

Although Bud Herbert Motors will continue to be primarily an automotive service center, the power mowers sideline has proved to be most successful and has provided an excellent source of extra income to help retain a showroom on one of Cincinnati's busiest arteries. There are many other repair shops and car dealers throughout the country who could do their communities and themselves a service by offering a complete line of power mowers and garden tractors. It's a rapidly growing industry, what with residential areas moving further and further away from the cities. The trend is toward larger lots, some of them miniature farms, and the suburbanite finds that he cannot afford the time and energy to cut his lawn "by hand." When he wants to buy a power mower or a garden tractor, he must go either to a large chain store or to a specialized mower store, of which there are far too few.

The automotive business is a natural source of new power mower dealers, as they are already set up to service the units they sell, and they usually have space available for display. What's more, they have established their

(Continued on page 106)

Herbert's service truck has special ramps to load the larger mowers and garden tractors for delivery.





by Jack Montgomery, Technical Editor

- Ford Hard to Start
- Kaiser Creeps When Cold
- No Oil Pressure at Idle
- Increased Chevie Pressure
- Chrysler Vibration Problem
- Dodge Engine Smokes
- Squeaking Truck Brakes
- Vapor Lock on Cadillac

Fords Hard to Start When Hot, Seem Flooded

We have found that in Ford passenger cars and trucks (1951-54) there is trouble with the carburetor, with flooding and with starting. Most starting trouble seems to occur after the motor has been warmed up and the owner makes a short stop. When he tries to start, it acts like the carburetor has been flooded.

F. V. Basler
Stanton Garage
Ste. Genevieve, Mo.

I WOULD suggest resetting the float level on these jobs and checking for excessive fuel pump pressure. Also, make sure the heat damper valve is free and working properly.

Car Creeps When Cold; New Clutch Was Installed

We have a 1949 Kaiser which, when cold, tends to creep forward with the clutch disengaged. A new clutch has been installed, adjustments have been made according to factory specifications, the linkage properly set, and plenty of clearance allowed for the clutch, but it still creeps.

P. R. Mathis
Knight & Mathis Garage, Inc.
Vero Beach, Fla.

IF you're sure the adjustments are OK and it shifts without the gears clashing, the trouble is possibly due to pilot seizing on the main drive gear. I would suggest removing the transmission to check this bearing. Also, there's the pos-

READERS'

TROUBLE

sibility of oil getting on the clutch facing.

No Oil Pressure At Idle

We have a customer with a 1951 Studebaker Champion with 9000 actual miles on the car, and the oil pressure is zero at idle. There are no knocks at speed and a fair oil pressure at 35 mph. We have flushed the motor and checked the relief valve.

Harry Graff
Elizabeth, N. J.

ACTUALLY the oil pressure on this job should register 40 pounds at 30 mph. If it is pumping close to that you have nothing to worry about. To overcome the



zero pressure at idle I would suggest stretching the relief valve plunger spring slightly.

Increasing Compression On Chevrolet

We have a customer who wants to plane the head on his '52 Chevrolet to increase compression; he also wants to install a high lift

FOR ADDITIONAL SERVICE INFORMATION REFER TO CHILTON'S

CLEARING HOUSE

SHOOTING PROBLEMS

camshaft. Is this possible and how much can be safely taken off the head?

Cecil Jackson
The Motor Garden
Sardis, Ohio

I WOULD recommend planing .070 inch off it; also the intake valves should be set deeper in the head to prevent them from hitting the pistons. Add shims between the rocker arm brackets equal to the amount removed from the head so that the tappets can be adjusted.

Engine Smokes After Standing Awhile

One of our dealers has a 1953 Dodge V-8 that consumes oil; in running tests it has a clear tail exhaust pipe. After making a run and allowing the car to sit for several hours, the engine belches oil smoke from the tail pipe when started again. Could it be caused by the construction of the overhead valves which cause the lubricating system to load up the valve action with pools of oil which drain into the cylinders via the intake guides?

S. B. Brubaker
Auto Parts Company
Indiana, Pa.

USUALLY when a condition like yours exists it is caused by the engine oil passing down the valve guides. This can be overcome by installing deflectors or baffles on top of the intake valves.

Vibration Problem In 1953 Chrysler

Have you any information regarding a vibrating noise in a 1953 Chrysler Windsor standard shift, at about 28 or 30 mph? Inspec-



tion of the clutch assembly, universal joint and drive shaft did not reveal anything.

Ralph Courtemanche
Summer Street Garage
Fitchburg, Mass.

THIS noise could be caused by too much end play between the cluster gears and case or in the clutch release linkage. This condition can be corrected by adding thrust washers as shown.

Can't Stop Squeak in Chevrolet Truck Brakes

We are having trouble with the brakes on a 1949 Chevrolet 1½ ton gas truck. The brakes squeak and although we have had the drums turned, the linings changed, and

have put springs around the drums, we can't stop it.

Patton's Service Station
Greeley, Colo.

USUALLY when this trouble exists it can be eliminated by chamfering the lining on the edges and on each corner. Cutting grooves lengthwise in the lining with a hacksaw is also a good remedy. Another one is to use a grinder to grind the lining smooth.

Engine Starves for Gas in Hot Weather

We have a 1949 62 Cadillac which is giving us trouble in hot weather. It seems to develop a vapor lock, lack of gas in the pump and carburetor. Is this common on cars where the fuel pump is mounted on top of the engine? Would an extra fuel filter near the carburetor have anything to do with it? What would you suggest as a remedy?

Drake Hiway Garage
Inverness, Calif.

TO correct this condition I would suggest wrapping the gas line with asbestos from the fuel pump to the carburetor. I have also seen cases where a worn fuel pump push rod was causing the trouble.



MOTOR AGE FLAT RATE AND SERVICE MANUAL

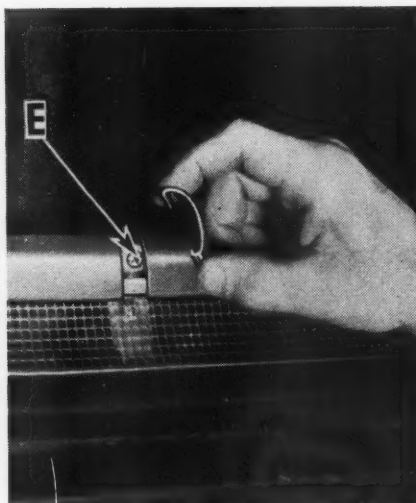


Fig. 2. Another retaining screw is shown at "E," located under the reveal molding center escutcheon.



Fig. 3. Removing the molding from along the bottom edge of the windshield.

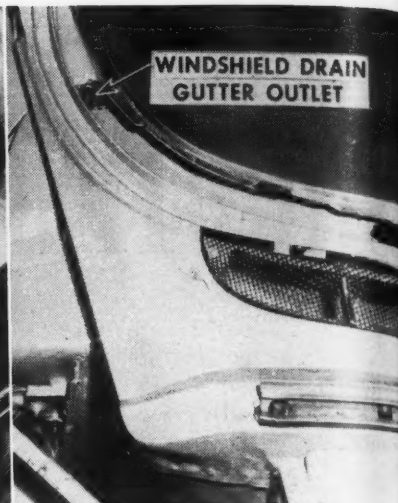
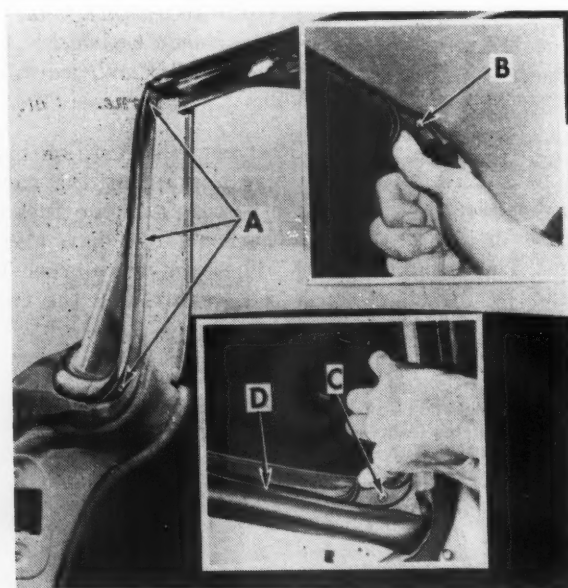


Fig. 4. Be sure the windshield drain gutter and hoses are clear before installation.

Removing and Replacing GM's Panoramic Windshield

Fig. 1. Reveal moldings are held in place by nuts and screws as shown below.



Here's the easiest way to do the job right

TOPIC of much conversation in body shop circles is the new curved windshield used in the Buicks, Oldsmobiles and Cadillacs, developed in cooperation with General Motors by Libbey-Owens-Ford Glass Co. The method of removing and replacing these windshields is not complicated, as can be seen from the following procedure, although considerable care must be exercised for proper fit.

The procedure outlined here is for the 1954 Buick 40 and 60 series and the 1954 Oldsmobile 88 and 98, two door and four door sedan models.

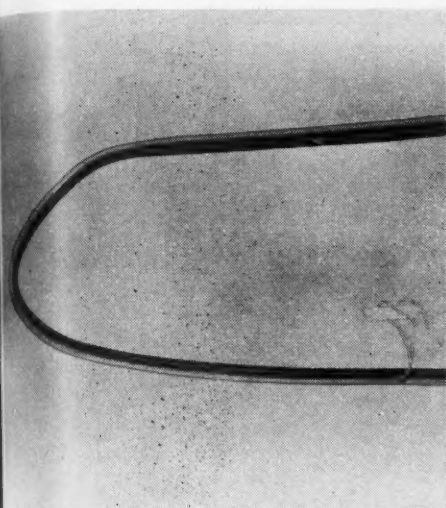


Fig. 5. Insert cord into the cavity of the rubber channel. Secure the ends as shown.

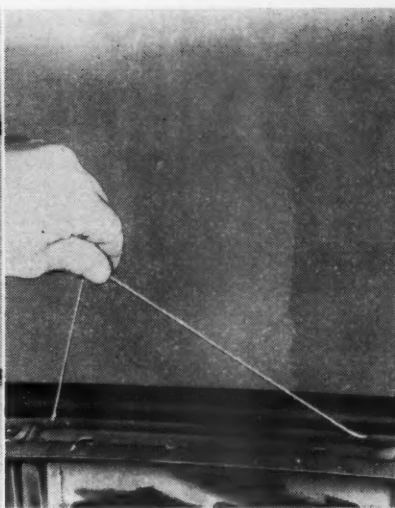
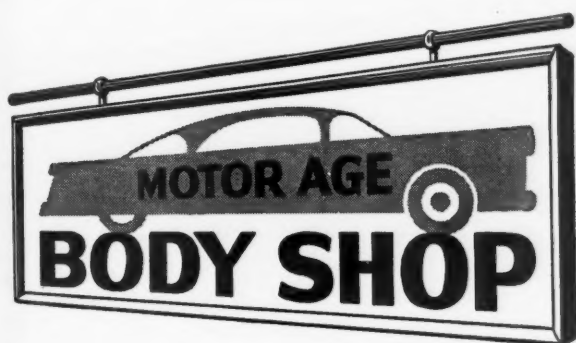


Fig. 7. While pressing in on the glass, pull out the cord. This seals the channel.

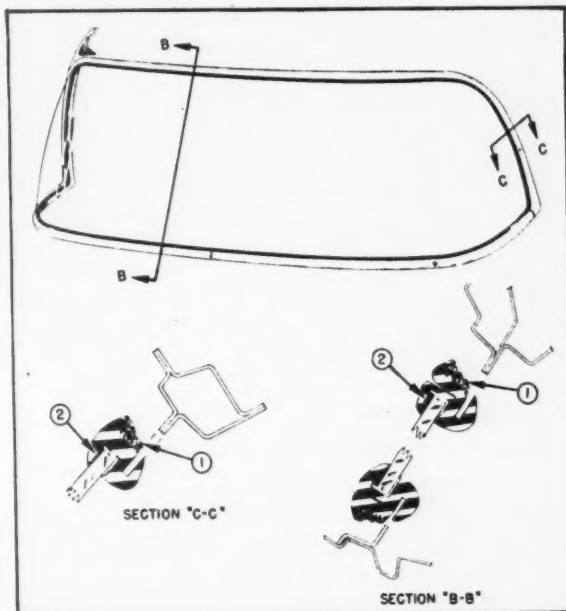


Fig. 8. Use weatherstrip cement between the outside lip of the rubber channel and the glass.



on Olds and on the 40 and 60 series Buick

Fig. 6. Before installing windshield, apply sealer to the rubber channel at points "1" and "2" as shown.



The newly designed windshield reveal moldings and the cowl top ventilator screen are located below the windshield. Another new feature is the windshield drain gutter which is located along the bottom of the windshield on the inside of the body with a drain hose located at each lower corner. The glass is retained in the windshield opening by means of a rubber channel, as on previous models. The procedure for installing and removing the new windshield, however, is different because of the change in design.

Removal

Place protective coverings over the hood, fenders and instrument panel and mask around the outer windshield opening. Remove the wiper blade, arm assembly and windshield garnish moldings, rear view mirror and support assemblies. At the right hand left windshield pillar, remove the windshield side reveal

(Continued on page 100)



BODY SHOP TIPS

are worth

\$7.50

If you've developed an idea that has helped you to do body and fender work or painting better or faster, it may be worth money. Jot down the idea and, if necessary, make a rough sketch. Sometimes a snapshot will help. Just make the description of your BODY SHOP TIP clear, and if it is used, you'll receive a check for \$7.50.

Inner Tube Protects Newly Painted Fenders

Here's a tip for replacing bumpers on newly painted cars without scratching the paint on the fenders. Cut two 8-in. sections of an inner tube and slip them over each end of the bumper. This eliminates having to repaint deep scratches in the fender. *R. J. Crowder, 2620 W. 5800-So., Roy, Utah.*

Lacquer Thinner Helps Remove Pieces of Glass

To cut automobile safety glass, take a glass cutter and cut the glass on both sides. Next, break it at the cut edges. Then take an oil can filled with lacquer thinner and squirt the thinner into the cracks of the glass. The excess pieces of glass fall right off. *Tony Prioleto, Tony's Garage, Greensburg, Pa.*

Special Tool to Adjust Fan and Generator Belts

I have developed a tool that makes adjustment of fan and generator belts on 1949 and later model Fords much simpler for me. Here's how it works. Standing in front of the radiator, with the tool in your left hand, slide the short end under the generator and with the "L" shaped part of the tool resting on the engine, lift up. This exerts an even pressure against the generator and allows the mechanic to make a close adjustment. *L. V. Hairston, 125 Comal, Luling, Texas.*

Method to Remove Pop-In Dents

To straighten a door that has a pop-in dent, wet the metal and use a large vacuum cup. Press the cup on tight and give it a quick tug. This will eliminate the need to weld holes or repaint. *Ken Shields, Shields Auto Elec Co., 1601 Truxtun Ave., Bakersfield, Calif.*

Tap with Taped Hammer To Remove Door Upholstery

When removing door upholstery, all models held with upholstery nails should be tapped gently along the edge with a tape-covered, flat-faced hammer, resetting the nails and allowing easy removal. *Charles Geyer, Acme Auto Body Works, 36-38 Norfolk St., Newark 4, N. J.*

Solder Holes to Prevent Oil Leaks in Valve Door Covers

To prevent oil leaks in Studebaker Champion valve door covers, drive solder or lead in the tiny holes located at the bottom of the valve chamber opening. This alone reduces 40 pounds of pressure from the gasket, but it hurts nothing. *Cletus Mullins, Mullins Motor Co., Clifton, Ariz.*

Fasten Drip Molding to Top With Screw and Lead Over

To prevent unnecessary welding and preparation for refastening rusted drip moldings, drill an 1/8-in. hole through the molding into the turret top, fasten with a metal screw and lead over. *Charles Geyer, Acme Auto Body Works, 36-38 Norfolk St., Newark 4, N. J.*



Other valuable information of the type presented each month in **The BODY SHOP** is available in Chilton's Motor Age Body and Frame Manual.

Chilton's MOTOR AGE, JULY, 1954

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1954

CARS

WORK-A-DAY

SPECS

ON ALL 1954 CARS



Up-to-the-minute data, covering all 1954 passenger cars from bumper to bumper, top to tire, are given in the following Readers' Reference Section of Motor Age. Also included are foreign cars, light trucks, wheel-type tractors and small engines. Listed below are the tables and page numbers.

Tune-Up Data, pp. 54-6 . . . Body Data, pp. 57-8 . . . Engine Info-Piston Specs, p. 59 . . . Piston Rings, Pins and Rods, p. 60 . . . Crankshafts, Camshafts and Bearings, p. 61 . . . Valve Data, p. 62 . . . Valve Timing, Engine Oiling, Exhaust Systems, p. 63 . . . Fuel, Carburetion, Cooling, p. 64 . . . Fan and Drive Belts, Electrical System Data, p. 65 . . . Starters and Ignition Systems, p. 66 . . . Timing, Spark Plugs, Clutches, p. 67 . . . Light Bulbs, Fuses, Circuit Breakers, p. 68 . . . Transmissions, p. 69 . . . Automatic Transmissions, p. 70 . . . Propeller Shaft, Rear Axle, p. 71 . . . Tires, Brakes, p. 72 . . . Front Suspension and Steering, p. 73 . . . Wheel Alignment, Rear Suspension, p. 74 . . . Small Engines, pp. 75-6 . . . Wheel Type Tractors, pp. 77-80 . . . Light Trucks, p. 81 . . . Foreign Cars, pp. 82-4.

TUNE-UP DATA ON 1949-1954 CARS

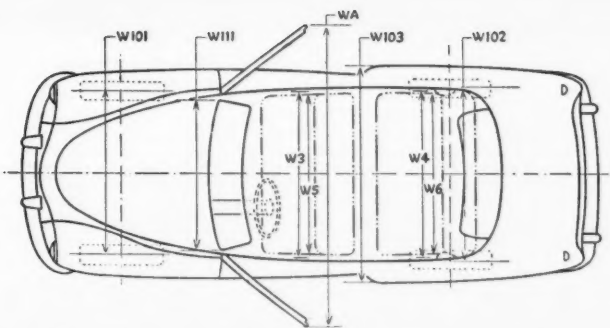
MAKE AND MODEL		No. of Cylinders, Bore and Stroke (In.)	VALVES				IGNITION				Crankcase Capacity (Qts.)	Cooling System Capacity (Qts.)	Compression Ratio (Standard Head)	CRANK- PIN		FRONT AXLE				
			Inlet Tappett Clearance for Valve Timing (In.)	Intake Valve Opens Before or After T.C.	Operating Tappett Clearance (In.)		Spark Plug Make and Model	Timing						Diameter (In.)	Length (In.)	Caster (Deg.)	Camber (Deg.)	Toe-In (In.)	Kingpin Inclination (Deg.)	
					Intake	Exhaust		Gap (In.)	Spark Occurs— No. Deg. Before or After T.C.	Breaker Gap (In.)										
BUICK																				
40	1949	8-3 1/2 x 4 1/2	.015	13B	.015H	.015H	AC-48	.025	4B	.015	6 1/2	13	6.30	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
50	1949	8-3 1/2 x 4 1/2	.015	13B	.015H	.015H	AC-48	.025	4B	.015	6 1/2	13	6.60	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
70	1949	8-3 1/2 x 4 1/2	AA	14B	AA	AA	AC-48	.025	6B	.015	8 1/2	16 3/4	6.90	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
40	1950	8-3 1/2 x 4 1/2	.015	13B	.015H	.015H	AC-48	.025	4B	.015	6 1/2	13	6.60	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
50	1950	8-3 1/2 x 4 1/2		13B			AC-48	.025	4B	.015	6 1/2	13	6.90	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
70	1950	8-3 1/2 x 4 1/2		14B			AC-48	.025	6B	.015	8 1/2	17 1/4	7.20	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
40	1951	8-3 1/2 x 4 1/2		13B			AC-46X	.025	4B	.015	6 1/2	12	6.60	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
50	1951	8-3 1/2 x 4 1/2	AA	13B	AA	AA	AC-46X	.025	4B	.015	6 1/2	12	6.90	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
70	1951	8-3 1/2 x 4 1/2	AA	14B	AA	AA	AC-46X	.025	6B	.015	8 1/2	16 3/4	7.20	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
40	1952	8-3 1/2 x 4 1/2	.004	13B	.015H	.015H	AC-46X	.026	4B	.018	5 1/2	12	6.60	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
50	1952	8-3 1/2 x 4 1/2	.004	14B	AA	AA	AC-46X	.026	4B	.018	7	12	6.90	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
70	1952	8-3 1/2 x 4 1/2	.004	14B	AA	AA	AC-46X	.026	6B	.018	7	12	7.50	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
40	1953	8-3 1/2 x 4 1/2	.004	13B	.015H	.015H	AC-46X	.025	4B	.016	5 1/2	12	7.00	2 1/4	1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	P to 1 1/2	4 1/4
50	1953	8-4 x 3 1/2	.004	25B	AA	AA	AC-44-5	.032	5B	.016	6	16 1/2	8.00	2 1/4	1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	4 1/4
70	1953	8-4 x 3 1/2	.004	25B	AA	AA	AC-44-5	.032	5B	.016	6	18	8.50	2 1/4	1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	4 1/4
40	1954	8-3 1/2 x 4 1/2	.004	25B	AA	AA	AC-44-5	.033	5B	.015	6	16 1/2	7.20	2 1/4	1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	4 1/4
50, 60	1954	8-4 x 3 1/2	.004	25B	AA	AA	AC-44-5	.033	5B	.015	6	16 1/2	8.00	2 1/4	1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	4 1/4
70	1954	8-4 x 3 1/2	.004	25B	AA	AA	AC-44-5	.033	5B	.015	6	18 1/2	8.50	2 1/4	1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	N to 1 1/2	4 1/4
CADILLAC																				
60, 61, 62, 75	1949	8-3 1/2 x 3 3/4	.001	19B	AA	AA	AC-48	.035	5B	.015	5	18	7.50	2 1/4	2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	5 1/2
60, 61, 62, 75	1950	8-3 1/2 x 3 3/4	.001	24B	AA	AA	AC-46-5	.035	5B	.015	5	18	7.50	2 1/4	2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	5 1/2
60, 61, 62, 75	1951	8-3 1/2 x 3 3/4	.001	24B	AA	AA	AC-46-5	.035	5B	.016	5	18	7.50	2 1/4	2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	5 1/2
60, 62, 75	1952	8-3 1/2 x 3 3/4		14B	AA	AA	AC-48	.035	5B	.013	5	19	7.50	2 1/4	1 1/2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	5 1/2
60, 62, 75	1953	8-3 1/2 x 3 3/4		22B	AA	AA	AC-46-5	.035	2 1/2 B	.013	5	19 1/4	8.25	2 1/4	1 1/2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	5 1/2
60, 62, 75	1954	8-3 1/2 x 3 3/4		22B	AA	AA	AC-46-5	.035		.019	5	19 1/4	8.25	2 1/4	1 1/2	0 to 1 N	1 1/2 P to 1 1/2	1 1/2 N to 1 1/2	1 1/2 P to 1 1/2	5 1/2
CHEVROLET																				
GJ, GK	1949	6-3 1/2 x 3 3/4	.008H	1B	.006H	.013H	AC-46-5	.035	5B	.021	5 1/2	16	6.60	2 1/4	1 1/2	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
HJ, HK	1950	6-3 1/2 x 3 3/4	.008H	1B	.006H	.013H	AC-46-5	.035	5B	.021	5 1/2	15	6.60	2 1/4	1 1/2	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
JJ, JK	1951	6-3 1/2 x 3 3/4		1B	.006H	.013H	AC-46-5	.035	5B	.021	5 1/2	15	6.60	2 1/4	1 1/2	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
2100*	1951	6-3 1/2 x 3 3/4	AA	16B	AA	AA	AC-46-5	.035	5B	.021	5 1/2	15	6.70	2 1/4	1 1/2	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
1500	1952	6-3 1/2 x 3 3/4		1B	.006H	.013H	AC-46-5	.035	5B	.018	5	15	6.60	2 1/4	1 1/2	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
2100*	1952	6-3 1/2 x 3 3/4		16B	AA	AA	AC-46-5	.035	5B	.018	5	15	6.70	2 1/4	1 1/2	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
1500	1953	6-3 1/2 x 3 3/4		1A	.006H	.013H	AC-44-5	.036	5B	.015	5	15	7.10	2 1/4	1 1/2	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
2100*, 2400*	1953	6-3 1/2 x 3 3/4		16B	AA	AA	AC-44-5	.036	5B	.015	5	15	7.50	2 1/4	2	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
1500, 2100, 2400	1954	6-3 1/2 x 3 3/4		1A	.010H	.020H	AC-44-5	.036	2A	.015	5	16	7.50	2 1/4	1	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
2900	1954	6-3 1/2 x 3 3/4		19 1/2 B	.010H	.020H	AC-44-5	.036	2A	.016	5	17 1/4	8.00	2 1/4	1	0 to 1 P	0 to 1 P	0 to 1 1/2	0 to 1 1/2	4
CHRYSLER																				
C45	1949	6-3 1/2 x 4 1/2	.014	1B	.008H	.013H	AL-	.038	4A	.020	5 1/2	17	7.00	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	5 1/2
C46, C47	1949	8-3 1/2 x 4 1/2	.011	12B	.008H	.010H		.036	2A	.020		21	7.25	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	5 1/2
C48	1950	6-3 1/2 x 4 1/2	.014	12B	.008H	.010H	AL-AR5	.035	TC	.020		17	7.00	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	5 1/2
C49, C50	1950	8-3 1/2 x 4 1/2	.011	12B	.008H	.010H	AL-AR5	.035	TC	.018		21	7.25	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	5 1/2
C51	1951	6-3 1/2 x 4 1/2	.014	12B	.008H	.010H	AL-AR8	.035	2B	.020	5	15	7.00	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	5 1/2
C52, C53, C54	1951	8-3 1/2 x 3 3/4	AA	15B	AA	AA	AL-AR6	.035	TC	.016	5	25	7.50	2 1/4	2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	7 1/2
C51	1952	6-3 1/2 x 4 1/2	.014C	12B	.008H	.010H	AL-AR8	.035	2B	.019	5	15	7.00	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	5 1/2
C52, C53, C54, C55	1952	8-3 1/2 x 3 3/4	VTS	15B	AA	AA	AL-4S-140	.035	4B	.017	5	25	7.50	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	7 1/2
C56, C58, C59	1953	8-3 1/2 x 3 3/4	VTS	15B	AA	AA	AL-4S-140	.035	4B	.017	5	25	7.50	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	7 1/2
C60	1953	6-3 1/2 x 4 1/2	.014	12B	.008H	.010H	AL-AR8	.035	TC	.019	5	15	7.00	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	5 1/2
C62	1954	6-3 1/2 x 4 1/2	.014	12B	.008H	.010H	AL-4S-140	.035	TC	.019	5	15	7.00	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	5 1/2
C63, C64, C66	1954	8-3 1/2 x 3 3/4	VTS	15B	AA	AA	AL-4GS-150	.035	4B	.017	5	25	7.50	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	7 1/2
CROSLEY																				
CD	1949	4-2 1/2 x 2 1/4		5B	.005C	.007C	AL-AN7E	.025	8B	.020	2 3/4	4	7.80	1 3/4	7/8	7 1/2 P	2P	3 to 1 1/2	3 to 1 1/2	6 1/2
CD	1950	4-2 1/2 x 2 1/4		5B	.005C	.008C	AL-AN7E	.025	2B	.020	2 3/4	4	8.00	1 3/4	7/8	7 1/2 P	2P	3 to 1 1/2	3 to 1 1/2	6 1/2
CD, VC	1951	4-2 1/2 x 2 1/4		5B	.005C	.008C	Ch-J-5	.025	12B	.020	2 3/4	4	8.00	1 3/4	7/8	7 1/2 P	2P	3 to 1 1/2	3 to 1 1/2	6 1/2
CD	1952	4-2 1/2 x 2 1/4	.005	5B	.005C	.008C	AL-AN7E	.025	12B	.020	2	4	8.00	1 3/4	7/8	7 1/2 P	2P	3 to 1 1/2	3 to 1 1/2	6 1/2
VC	1952	4-2 1/2 x 2 1/4	.005	5B	.005C	.008C	AL-AN7E	.025	12B	.020	2	4								
DE SOTO																				
S13	1949	6-3 1/2 x 4 1/2	.014C	12B	.008H	.010H	AL-	.038	4A	.020		17	7.00	2 1/4	1 1/2	1N to 1P	1N to 1P	0 to 1 1/2	0 to 1 1/2	5 1/2
S14	1950	6-3 1/2 x 4 1/2	.014C	1																

TUNE-UP DATA ON 1949-1954 CARS

Kingpin Inclination (Deg.)	MAKE AND MODEL		No. of Cylinders, Bore and Stroke (In.)	VALVES			IGNITION				Crankcase Capacity (Qts.)	Cooling System Capacity (Qts.)	Compression Ratio (Standard Head)	CRANK-PIN		FRONT AXLE					
				Inlet Valve Clearance for Valve Timing (In.)	Intake Valve Opens Before or After T.C.	Operating Tappet Clearance (In.)		Spark Plug		Timing				Diameter (In.)	Length (In.)	Caster (Deg.)	Camber (Deg.)	Toe-In (In.)	Kingpin Inclination (Deg.)		
						Intake	Exhaust	Make and Model	Gap (In.)												
																				Spark Occurs—No. Deg. Before or After T.C.	Breaker Gap (In.)
4 1/4	FRAZER	495, 496	1949	6-3 1/2 x 4 1/2	.014	10B	.014C	.014C	AL-A5	.032	4B	.020	5 1/2	13 1/2	7.30	2 1/8	1 1/8	1N to 1P	0 to 1/4 N	0 to 1/4	5 1/4
4 1/4		1951	1950	6-3 1/2 x 4 1/2	.014	10B	.014	.014	AL-A5	.032	4B	.020	5 1/2	13 1/2	7.30	2 1/8	1 1/8	1N to 1P	0 to 1/4 N	0 to 1/4	5 1/4
4 1/4		515, 516	1951	6-3 1/2 x 4 1/2	.014	10B	.014C	.014C	AL-A5G	.032	4B	.020	5 1/2	13	7.30	2 1/8	1 1/8	1N to 1P	0 to 1/4 P	0 to 1/4	5 1/4
4 1/4	HENRY J																				
4 1/4		513	1951	4-3 1/2 x 4 1/2	.020	9B	.016	.016	AL-AN7	.030	TC	.020	4	10 3/4	7.00	1 1/8	1 1/8	1N to 1P	1/4 P to 1P	1/4 to 1/4	4 1/2
4 1/4		514	1951	6-3 1/2 x 3 1/2	.020	5B	.016	.016	AL-AN7	.030	TC	.020	5	9	7.00	1 1/8	1 1/8	1N to 1P	1/4 P to 1P	1/4 to 1/4	4 1/2
4 1/4		513	1952	4-3 1/2 x 4 1/2	.020	9B	.016	.016	AL-AN7	.030					7.00	1 1/8	1 1/8	1N to 1P	1/4 P to 1P	1/4 to 1/4	4 1/2
4 1/4		514	1952	6-3 1/2 x 3 1/2	.020	5B	.016	.016	AL-AN7	.030					7.00	1 1/8	1 1/8	1N to 1P	1/4 P to 1P	1/4 to 1/4	4 1/2
4 1/4		533	1953	4-3 1/2 x 4 1/2	.020	9B	.016C	.016C	AL-A7	.030	5B	.022	4	10 3/4	7.00	1 1/8	1 1/8	1N to 1P	1/4 P to 1P	1/4 to 1/4	4 1/2
4 1/4		534	1953	6-3 1/2 x 3 1/2	.020	5B	.016C	.016C	AL-A7	.030	TC	.022	5	9 1/2	7.00	1 1/8	1 1/8	1N to 1P	1/4 P to 1P	1/4 to 1/4	4 1/2
4 1/4		543	1954	4-3 1/2 x 4 1/2	.020	9B	.016C	.016C	AL-A7	.030	5B	.022	4	10 3/4	7.00	1 1/8	1 1/8	1N to 1P	1/4 P to 1P	1/4 to 1/4	4 1/2
4 1/4		544	1954	6-3 1/2 x 3 1/2	.020	5B	.016C	.016C	AL-A7	.030	5B	.022	5	9 1/2	7.00	1 1/8	1 1/8	1N to 1P	1/4 P to 1P	1/4 to 1/4	4 1/2
4 1/4	HUDSON																				
4 1/4		491, 492	1949	6-3 1/2 x 4 1/2		7 1/2 B	.010H	.012H	Ch-H-7	.038	TC	.020	7 1/2	18	6.50	2 1/8	1 1/8	1 1/4 N to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4 1/4		493, 494	1949	6-3 1/2 x 4 1/2		10 1/2 B	.006H	.008H	Ch-H-10	.038	TC	.017	8	18	6.50	2 1/8	1 1/8	1 1/4 N to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4 1/4		500	1950	6-3 1/2 x 3 1/2		7 1/2 B	.008H	.010H	Ch-H-7	.032	TC	.020	7 1/2	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4 1/4		501, 502	1950	6-3 1/2 x 4 1/2		7 1/2 B	.008H	.010H	Ch-H-8	.038	TC	.020	7 1/2	19	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4 1/4		503, 504	1950	6-3 1/2 x 4 1/2		10 1/2 B	.008H	.010H	Ch-H-8	.038	TC	.017	8	18	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
5 5/16		4A	1951	6-3 1/2 x 3 1/2		7 1/2 B	.008H	.010H	Ch-H-8	.032	TC	.020	7 1/2	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
5 5/16		5A, 6A	1951	6-3 1/2 x 4 1/2		7 1/2 B	.008H	.010H	Ch-H-8	.032	TC	.020	7 1/2	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
5 5/16		7A	1951	6-3 1/2 x 4 1/2		7 1/2 B	.008H	.010H	Ch-H-8	.032	TC	.020	7 1/2	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
5 5/16		8A	1951	6-3 1/2 x 4 1/2		10 1/2 B	.008H	.010H	Ch-H-8	.032	TC	.017	8	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
5 5/16		4B	1952	6-3 1/2 x 3 1/2	.008	27B	.008H	.010H	Ch-H-8	.032	TC	.020	7	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
5 5/16		5B, 6B	1952	6-3 1/2 x 4 1/2	.008	27B	.008H	.010H	Ch-H-8	.032	TC	.020	7	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4		7B	1952	6-3 1/2 x 4 1/2	.008	27B	.008H	.010H	Ch-H-11	.032	TC	.020	7	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4		8B	1952	6-3 1/2 x 4 1/2	.008	10 1/2 B	.008H	.010H	Ch-H-8	.032	TC	.017	7	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4		4C	1953	6-3 1/2 x 3 1/2	.008	28 1/2 B	.008H	.010H	Ch-H-8	.032	TC	.020	7	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4		5C	1953	6-3 1/2 x 4 1/2	.008	28 1/2 B	.008H	.010H	Ch-H-8	.032	TC	.020	7	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4		7C	1953	6-3 1/2 x 4 1/2	.008	28 1/2 B	.008H	.010H	Ch-H-11	.032	TC	.020	7	18 1/2	6.70	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 3/8
4		1D, 2D, 3D	1954	6-3 1/2 x 4 1/2	.010	28 1/2 B	.010H	.012H	Ch-H-10	.032	TC	.020	5	15	7.50	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 1/2
4		4D	1954	6-3 1/2 x 3 1/2	.008	33 1/2 B	.008H	.010H	Ch-H-10	.032	TC	.020	7	18 1/2	7.00	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 1/2
4		5D	1954	6-3 1/2 x 4 1/2	.008	33 1/2 B	.008H	.010H	Ch-H-10	.032	TC	.020	7	18 1/2	7.00	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 1/2
4		7D	1954	6-3 1/2 x 4 1/2	.008	33 1/2 B	.008H	.010H	Ch-H-11	.032	TC	.020	7	18 1/2	7.50	2 1/8	1 1/8	1 1/4 P to 1 1/4 P	1/4 P to 1 1/4 P	0 to 1/4	3 1/2
4	KAISER																				
5 1/2		491, 492	1949	6-3 1/2 x 4 1/2	.014	10B	.014H	.014H	AL-A5	.032	4B	.020	5 1/2	13 1/2	7.30	2 1/8	1 1/8	1N to 1P	0 to 1/4 N	0 to 1/4	5 1/4
5 1/2		491, 492	1950	6-3 1/2 x 4 1/2	.014	10B	.014	.014	AL-A5	.032	4B	.020	5 1/2	13 1/2	7.30	2 1/8	1 1/8	1N to 1P	0 to 1/4 N	0 to 1/4	5 1/4
5 1/2		511, 512	1951	6-3 1/2 x 4 1/2	.014	10B	.014C	.014C	AL-A5	.032	4B	.020	5 1/2	13 1/2	7.30	2 1/8	1 1/8	1N to 1P	0 to 1/4 N	0 to 1/4	5 1/4
5 1/2		511, 512	1952	6-3 1/2 x 4 1/2	.014	10B	.014C	.014C	AL-A5	.032					7.30	2 1/8	1 1/8				
5 1/2		531, 532	1953	6-3 1/2 x 4 1/2	.018	10B	.014C	.014C	AL-A7	.030	4B	.022	5	12 1/2	7.30	2 1/8	1 1/8	1N to 1P	0 to 1/4 P	1/4 to 1/4	5 1/4
5 1/2		542	1954	6-3 1/2 x 4 1/2	.018	10B	.014C	.014C	AL-A7	.030	4B	.016	5	12 1/2	7.30	2 1/8	1 1/8	1N to 1P	0 to 1/4 P	1/4 to 1/4	5 1/4
5 1/2		545	1954	6-3 1/2 x 4 1/2	.018	10B	.014C	.014C	AL-A7	.030	4B	.022	5	12 1/2	7.30	2 1/8	1 1/8	1N to 1P	0 to 1/4 P	1/4 to 1/4	5 1/4
5 1/2	LINCOLN																				
5 1/2		9EL, 9EH	1949	8-3 1/2 x 4 1/2		14B	AA	AA	Ch-H-10	.030	4B	.016	6	34 1/2	7.00	2 3/8	2 1/4	1 1/4 N to 1 1/4 P	0 to 1/4 P	1/4 to 1/4	5
5 1/2		0EL, 0EH	1950	8-3 1/2 x 4 1/2	.006	5B	AA	AA	Ch-H-10	.025	4B	.015	6	33	7.00	2 3/8	2 1/4	0 to 1 1/4 N	0 to 1/4 P	1/4 to 1/4	5
5 1/2		1EL, 1EH	1951	8-3 1/2 x 4 1/2	.006	5B	AA	AA	Ch-H-10	.031	4B	.015	6 1/2	34 1/2	7.00	2 3/8	2 1/4	0 to 1 1/4 N	0 to 1/4 P	1/4 to 1/4	5
5 1/2		V8	1952	8-3 1/2 x 3 1/2		18B	AA	AA	Ch-H-10	.031	3B	.015	5	22 1/2	7.50	2 3/8	2 1/4	0 to 1 1/4 N	0 to 1/4 P	1/4 to 1/4	7 1/10
5 1/2		V8	1953	8-3 1/2 x 3 1/2	AA	18B	AA	AA	Ch-H-10	.036	3B	.015	5	22 1/2	8.00	2 3/8	2 1/4	0 to 1 1/4 N	0 to 1/4 P	1/4 to 1/4	7 1/10
5 1/2		V8	1954	8-3 1/2 x 3 1/2		18B	AA	AA	Ch-H-10	.035	3B	.015									

TUNE-UP DATA ON 1949-1954 CARS

MAKE AND MODEL	No. of Cylinders, Bore and Stroke (In.)	VALVES				IGNITION				Crankcase Capacity (Qts.)	Cooling System Capacity (Qts.)	Compression Ratio (Standard Head)	CRANK- PIN		FRONT AXLE					
		Inlet Tappett Clearance for Valve Timing (In.)	Intake Valve Opens Before or After T.C.	Operating Tappett Clearance (In.)		Spark Plug		Timing					Diameter (In.)	Length (In.)	Caster (Deg.)	Camber (Deg.)	Toe-In (In.)	Kingpin Inclination		
				Intake	Exhaust	Make and Model	Gap (In.)	Spark Occurs— No. Deg. Before or After T.C.	Breaker Gap (In.)											
PACKARD																				
2201, 2211	1949	8-3 1/4 x 3 3/4	.013	10B	.007	.010	(c)	.028	6B	.017	6	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
2202, 2222, 2232	1949	8-3 1/4 x 3 3/4	.013	10B	.007	.010	(c)	.028	6B	.017	6	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
2206, 2226, 2233	1949	8-3 1/4 x 3 3/4	.013	4B	AA	AA	(c)	.028	6B	.017	7	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
2301	1950	8-3 1/4 x 3 3/4	.013	15B	.007H	.010H	(c)	.028	6B	.015	7	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
2302, 2332	1950	8-3 1/4 x 3 3/4	.013	15B	.007H	.010H	(c)	.028	6B	.015	7	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
2306, 2333	1950	8-3 1/4 x 3 3/4	.013	4B			(c)	.028	6B	.015	7	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
200	1951	8-3 1/4 x 3 3/4	.012	15B	.007H	.010H	(d)	.028	6B	.015	7	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
300	1951	8-3 1/4 x 3 3/4	AA	15B	AA	AA	(d)	.028	6B	.015	7	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
400	1951	8-3 1/4 x 3 3/4	AA	15B	AA	AA	(d)	.028	6B	.015	7	7.80	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
200	1952	8-3 1/4 x 3 3/4	.012	15B	.007H	.010H	(e)	.026	6B	.017	7	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
250, 300	1952	8-3 1/4 x 3 3/4	NU	15B	AA	AA	(e)	.026	6B	.017	7	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
400	1952	8-3 1/4 x 3 3/4	NU	15B	AA	AA	(e)	.026	6B	.017	7	7.80	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
2601	1953	8-3 1/4 x 3 3/4	.013	15B	.007H	.010H	(d)	.026	6B	.015	7	7.70	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
2611	1953	8-3 1/4 x 3 3/4	.013	15B	.007H	.010H	(d)	.026	6B	.015	7	8.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
2602, 2606, 2626, 2631	1953	8-3 1/4 x 3 3/4	AA	15B	AA	AA	(d)	.026	6B	.015	7	8.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
5400	1954	8-3 1/4 x 3 3/4	.012	15B	.007H	.010H	Ch-J-8	.028	6B	.015	7	7.70	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
5401, 5411	1954	8-3 1/4 x 3 3/4	.012	10B	.007H	.010H	Ch-J-8	.028	6B	.015	7	8.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
5402	1954	8-3 1/4 x 3 3/4	NU	10B	AA	AA	Ch-J-8	.028	6B	.015	7	8.00	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
5406, 5426, 5431	1954	8-3 1/4 x 3 3/4	NU	22B	AA	AA	Ch-J-8	.028	TC	.015	7	8.70	2 1/4	1 1/2	1 1/2N to 1 1/2P	1N to 1 1/2N	0 to 1/8	5 1/2	5 1/2	
PLYMOUTH																				
P-17, P-18	1949	6-3 1/4 x 4 1/2	.014C	12B	.008H	.010H	AL-A5R	.038	2A	.020	15	7.00	2 1/4	1	1N to 1P	0 to 3/4P	0 to 1/8	5 1/2	5 1/2	
P-19, P-20	1950	6-3 1/4 x 4 1/2	.014	12B	.008H	.010H	AL-A5R	.035	TC	.020	15	7.00	2 1/4	1	1N to 1P	0 to 3/4P	0 to 1/8	5 1/2	5 1/2	
P-22, P-23	1951	6-3 1/4 x 4 1/2	.014	12B	.008H	.010H	AL-A5R	.035	2B	.019	5	13	7.00	2 1/4	1 1/4	1N to 1P	0 to 3/4P	0 to 1/8	5 1/2	5 1/2
P-22, P-23	1952	6-3 1/4 x 4 1/2	.014	12B	.010H	.010H	AL-A5R	.035	2B	.020	5	13	7.00	2 1/4	1 1/4	1N to 1P	0 to 3/4P	0 to 1/8	5 1/2	5 1/2
P-24	1953	6-3 1/4 x 4 1/2	.014	12B	.010H	.010H	AL-A5R	.035	2B	.020	5	13	7.10	2 1/4	1 1/4	1N to 1P	0 to 3/4P	0 to 1/8	5 1/2	5 1/2
P-25 (Early)	1954	6-3 1/4 x 4 1/2	.014	12B	.010H	.010H	AL-4S-140	.035	2B	.020	5	13	7.10	2 1/4	1 1/4	1N to 1P	0 to 3/4P	0 to 1/8	5 1/2	5 1/2
P-25 (Late)	1954	6-3 1/4 x 4 1/2	.014	12B	.010H	.010H	AL-4S-140	.035	2B	.020	5	14	7.25	2 1/4	1 1/4	1N to 1P	0 to 3/4P	0 to 1/8	5 1/2	5 1/2
PONTIAC																				
25	1949	6-3 3/4 x 4	.012	5B	.012H	.012H	AC-45	.025	4B	.020	5	18 1/4	6.50	2 1/4	1 1/2	1 1/2N to 1N	0	0 to 1/8	5 1/2	5 1/2
27	1949	8-3 1/4 x 3 3/4	.012	5B	.012H	.012H	AC-45	.025	4B	.015	5	20 1/4	6.50	2 1/4	1 1/2	1 1/2N to 1N	0	0 to 1/8	5 1/2	5 1/2
25	1950	6-3 3/4 x 4	.013H	5B	.013H	.013H	AC-45	.025	6B	.022	5	18 1/4	6.50	2 1/4	1 1/2	1 1/2N to 1N	0	0 to 1/8	5 1/2	5 1/2
27	1950	8-3 3/4 x 3 3/4	.013H	5B	.013H	.013H	AC-45	.025	6B	.016	5	20	6.50	2 1/4	1 1/2	1 1/2N to 1N	0	0 to 1/8	5 1/2	5 1/2
25	1951	6-3 3/4 x 4	.015	5B	.012H	.012H	AC-45	.026	6B	.022	6	18 1/4	6.50	2 1/4	1 1/2	1 1/2N to 1N	1 1/2N to 1 1/2P	0 to 1/8	5 1/2	5 1/2
27	1951	8-3 3/4 x 3 3/4	.015	5B	.012H	.012H	AC-45	.026	6B	.016	6	19 1/4	6.50	2 1/4	1 1/2	1 1/2N to 1N	1 1/2N to 1 1/2P	0 to 1/8	5 1/2	5 1/2
25	1952	6-3 3/4 x 4	.015C	5B	.011H	.013H	AC-44-5	.026	6B	.022	5	18	6.80	2 1/4	1 1/2	1 1/2N to 1N	0	0 to 1/8	5 1/2	5 1/2
27	1952	8-3 3/4 x 3 3/4	.015C	5B	.011H	.013H	AC-44-5	.026	6B	.016	5	19	6.80	2 1/4	1 1/2	1 1/2N to 1N	0	0 to 1/8	5 1/2	5 1/2
25	1953	6-3 3/4 x 4	.015C	12 1/2B	.012H	.012H	AC-44-5	.026	TC	.022	5	18 1/4	7.00**	2 1/4	1 1/2	1 1/2N to 1 1/2P	1 1/2P to 1 1/2P	0 to 1/8	5 1/2	5 1/2
27	1953	8-3 3/4 x 3 3/4	.015C	5B	.012H	.012H	AC-44-5	.026	6B	.016	5	19 1/4	6.80**	2 1/4	1 1/2	1 1/2N to 1 1/2P	1 1/2P to 1 1/2P	0 to 1/8	5 1/2	5 1/2
25	1954	6-3 3/4 x 4	.015C	12 1/2B	.012H	.012H	AC-44-5	.026	3B	.016	5	18 1/4	7.00**	2 1/4	1 1/2	1 1/2N to 1 1/2P	0 to 1P	0 to 1/8	5 1/2	5 1/2
27, 28	1954	8-3 3/4 x 3 3/4	.015C	5B	.012H	.012H	AC-44-5	.026	6B†	.016	5	18 1/4	6.80**	2 1/4	1 1/2	1 1/2N to 1 1/2P	0 to 1P	0 to 1/8	5 1/2	5 1/2
STUDEBAKER																				
8G	1949	6-3 x 4	.020	15B	.016C	.016C	Ch-J-7	.025	2B	.020	5	10	6.50	1 1/4	1 1/4	1 1/2P	1 1/2P to 1 1/2P	1 1/2 to 1 1/2	5 1/2	5 1/2
16A	1949	6-3 1/4 x 4 1/2	.020	15B	.016C	.016C	Ch-J-7	.025	2B	.020	6	13	6.50	2 1/4	1 1/4	2N to 3N	1 1/2P to 1 1/2P	1 1/2 to 1 1/2	5 1/2	5 1/2
9G	1950	6-3 x 4	.020	15B	.016C	.016C	Ch-J-7	.025	2B	.020	5	10	7.00	1 1/4	1 1/4	0 to 1N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
17A	1950	6-3 1/4 x 4 1/2	.020	15B	.016C	.016C	Ch-J-7	.025	2B	.022	6	13 1/2	7.00	2 1/4	1 1/4	1 1/2N to 2 1/2N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
10G	1951	6-3 x 4	.020	15B	.016C	.016C	Ch-J-7	.025	2B	.020	5	10	7.00	1 1/4	1 1/4	1N to 2 1/2N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
H	1951	8-3 3/4 x 3 1/4	.020	11B	.015	.015	Ch-H-8	.035	8B	.016	6	17 1/4	7.00	2 1/4	1 1/2	1N to 2 1/2N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
12G	1952	6-3 x 4	.020	15B	.016C	.016C	Ch-J-7	.025	2B	.020	5	10	7.00	1 1/4	1 1/4	1 1/2N to 1 1/2N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
3H	1952	8-3 3/4 x 3 1/4	.020	11B	.015C	.015C	Ch-H-8	.035	8B	.016	6	17 1/4	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
14G	1953	6-3 x 4	.020	15B	.016C	.016C	Ch-J-7	.025	2B	.020	5	10	7.00	1 1/4	1 1/4	1 1/2N to 1 1/2N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
4H	1953	8-3 3/4 x 3 1/4	.030	11B	.022H	.022H	Ch-H-10	.035	4B	.016	6	17 1/4	7.00	2 1/4	1 1/2	1 1/2N to 1 1/2N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
15G	1954	6-3 x 4	.020	15B	.016C	.016C	Ch-J-7	.031	2B	.020	5	10	7.50	1 1/4	1 1/4	1N to 2 1/2N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
5H, 5HY	1954	8-3 3/4 x 3 1/4	.030	11B	.022H	.022H	Ch-H-11	.036	4B	.013	6	17 1/4	7.50	2 1/4	1 1/2	1N to 2 1/2N	0 to 1P	1 1/2 to 1 1/2	5 1/2	5 1/2
WILLYS																				
VJ-2, 4-63	1949	4-3 1/4 x 4 3/4	.020	9B	.014	.014	AL-AN7	.030	5B	.020	4	11	6.48	1 1/4	1 1/4	1P	1P	1 1/2 to 1 1/2	5 1/2	5 1/2
4-63	1949	4-3 1/4 x 4 3/4	.020	9B	.014	.014	AL-AN7	.030	5B	.022	4	11	6.48	1 1/4	1 1/4	1P	1P	1 1/2 to 1 1/2	5 1/2	5 1/2
6-63	1949	6-3 x 3 1/4	.020	9B	.014	.014	AL-A7F	.030	TC	.020	4	12	6.42	1 1/4	1 1/4	1P	1P	1 1/2 to 1 1/2	5 1/2	5 1/2
4-63	1950	4-3 1/4 x 4 3/4	.020	9B	.016	.016	AL-AN7	.030	5B	.022	4	11	6.48	1 1/4	1 1/4	1P	1 1/2P			



1954 PASSENGER CAR BODY DATA

All dimensions apply to 5 or 6 passenger, 4-door sedan or equivalent model.

PASSENGER CAR MAKE AND MODEL	MISCELLANEOUS								GENERAL DIMENSIONS (Ins.)										
	Doors Hinged		Type of Finish	Hood Opening	Hood Counterbalanced	Hood Release Control	Windshield Type	Rear Window Type	L101 Wheelbase	Overhang		Tread		Overall Dimensions				W111 Windshield Max Width	
	Front Door	Rear Door								L104 Front—including Bumper Guards	L105 Rear—including Bumper Guards	W101 Front	W102 Rear	L103 Length—Bumper to Bumper	W103 Width	WA Width— Doors Open	HB Height— Unloaded		
Buick..... Special 40, Century 60	F	F	L	Ff	Y	Ex	1C	WA	122.0	35.6	48.7	59.0	59.0	206.3	76.6	145.8	62.3	61.1	
..... Super 50	F	F	L	Ff	Y	Ex	1C	WA	127.0	36.3	53.5	59.0	62.2	216.8	79.8	147.8	64.2	61.0	
..... Roadmaster 70	F	F	L	Ff	Y	Ex	1C	WA	127.0	36.3	53.5	59.0	62.2	216.8	79.8	147.8	64.4	61.0	
Cadillac..... 6219	F	F	L	F	Y	Ex	1C	1C	129.0	34.9	52.5	60.0	63.1	216.4	79.6	135.0	64.1	58.2	
..... 6019	F	F	L	F	Y	Ex	1C	1C	133.0	34.9	59.5	60.0	63.1	227.4	79.6	135.0	64.1	58.2	
..... 75	F	F	L	F	Y	Ex	1C	FI	149.8	34.9	52.5	60.0	63.2	237.2	79.6	135.0	66.2	58.2	
Chevrolet..... 150, 210, Bel Aire	F	F	L	F	Y	Ex	1C	1C	115.0	33.0	48.4	56.7	58.8	196.5	75.0	140.0	64.8	50.6	
..... Corvette 2934	F	N	L	F	N	In	1C	FI	102.0	26.1	38.9	57.0	59.0	167.0	72.2	125.0	52.1	51.9	
Chrysler..... Windsor 6, C-62	F	F	E	Ff	Y	Ex	1C	1C	125.5	37.4	52.8	56.3	59.6	215.6	77.5	148.0	64.3	55.3	
..... New Yorker 8, C-63	F	F	E	Ff	Y	Ex	1C	1C	125.5	37.4	52.8	56.3	59.6	215.6	77.5	148.0	64.5	55.3	
..... Custom Imperial 8, C-64	F	F	E	Ff	Y	Ex	1C	1C	133.5	41.0	49.3	57.3	60.4	223.8	77.8	148.0	64.6	55.3	
..... Crown Imperial 8, C-66	F	F	E	Ff	Y	Ex	1C	1C	145.5	41.0	49.9	57.9	66.0	236.4	82.1	153.9	70.6	53.4	
De Soto Powermaster S20, Firedome S19	F	F	E	Ff	Y	Ex	1C	1C	125.5	37.0	52.0	56.3	59.6	214.5	77.6	148.0	64.3	55.3	
Dodge..... Meadbk. D50-1, Coronet D50-2	F	F	E	Ff	Y	Ex	1C	1C	119.0	34.6	51.9	55.9	58.8	205.5	73.5	142.8	64.0	55.8	
..... Royal D50-3	F	F	E	Ff	Y	Ex	1C	1C	119.0	34.6	51.9	55.9	58.8	205.5	74.3	142.8	64.0	55.8	
..... Meadowbrook D51-1	F	F	E	Ff	Y	Ex	1C	1C	119.0	34.6	51.9	56.3	59.1	205.5	73.5	142.8	64.0	55.8	
..... Coronet D51-2	F	F	E	Ff	Y	Ex	1C	1C	119.0	34.6	51.9	56.3	59.1	205.5	73.5	142.8	63.9	55.8	
Ford..... Mnlne, Catline, Crstline, 8-8	F	F	E	Ff	Y	Ex	1C	1C	115.5	35.1	47.6	58.0	58.0	198.3	74.2	146.3	64.1	56.0	
Henry J..... Corsair 543	F	N	E	Ff	N	Ex	2F	1C	100.0	38.1	43.6	54.0	54.0	181.8	69.4	148.5	61.9	51.4	
..... Corsair Deluxe 544	F	N	E	Ff	N	Ex	2F	1C	100.0	38.5	43.6	54.0	54.0	182.1	69.4	148.5	61.9	51.4	
Hudson..... Jet 1D	F	F	L	F	Y	Ex	1C	1C	104.4	32.1	44.2	54.0	52.0	180.7	67.1	138.4	62.8	46.9	
..... Super Jet 2D, Jet Liner 3D	F	F	L	F	Y	Ex	1C	1C	104.4	32.1	44.2	54.0	52.0	180.7	67.6	138.4	62.8	46.9	
..... Wasp 4D	F	F	L	F	N	Ex	1C	1C	119.9	35.5	46.1	58.5	55.0	201.5	77.6	146.1	61.9	55.5	
..... Super Wasp 5D	F	F	L	F	N	Ex	1C	1C	119.9	35.5	47.1	58.5	55.0	202.9	77.6	146.1	61.9	55.5	
..... Hornet 7D	F	F	L	F	Y	In	1C	1C	123.9	37.9	47.1	58.5	55.0	208.9	77.6	146.1	61.9	55.5	
Kaiser..... Special K545	F	F	E	Ff	Y	In	1C	1C	118.5	42.4	54.8	58.0	58.8	215.6	74.9	132.5	62.6	58.0	
..... Manhattan K542	F	F	E	Ff	Y	In	1C	1C	118.5	42.4	54.8	58.0	58.8	215.6	74.9	132.5	62.6	58.0	
Lincoln.....	F	F	LE	Ff	Y	Ex	1C	1C	123.0	37.5	54.3	58.5	58.5	214.8	77.1	149.0	64.2	56.0	
Mercury.....	F	F	E	Ff	Y	Ex	1C	1C	118.0	36.7	51.5	58.0	58.0	203.7	74.4	146.3	64.1	56.0	
Nash..... Metropolitan 541, 542	F	N	E	Ff	N	Ex	1F	3C	85.0	28.4	36.2	45.3	44.8	149.5	61.5	135.0	NA	43.8	
..... Rambler 5410	F	F	E	Ff	Y	Ex	1C	3C	108.0	31.4	54.0*	53.4	53.0	193.4*	72.8	130.3	NA	50.0	
..... Statesman 5440	F	F	E	Ff	Y	Ex	1C	3C	114.3	34.9	63.1*	55.5	59.7	202.3*	78.0	148.3	NA	59.3	
..... Ambassador 5460	F	F	E	Ff	Y	Ex	1C	3C	121.3	34.9	53.1*	55.6	60.5	209.3*	78.0	148.3	NA	59.3	
Oldsmobile..... 88, Super 88	F	F	L	F	Y	Ex	1C	1C	122.0	33.9	49.3	59.0	58.0	205.3	78.3	137.7	62.2	58.0	
..... 98	F	F	L	F	Y	Ex	1C	1C	126.0	33.9	54.3	59.0	58.0	214.3	78.3	137.7	62.2	58.0	
Packard..... Clipper 5400-1-11	F	F	L	Ff	Y	Ex	1C	1C	122.0	36.9	56.4	59.8	59.9	215.5	77.9	148.0	NA	56.4	
..... Packard 5402-06	F	F	L	Ff	Y	Ex	1C	1C	127.0	35.3	54.3	60.0	60.8	216.5	77.9	148.0	NA	56.4	
..... Custom 5426	F	F	L	Ff	Y	Ex	1C	1C	149.0	35.3	54.3	60.0	60.9	238.5	77.9	148.0	NA	56.4	
Plymouth Plaza, Savoy, Blvdr., P25-1-2-3	F	F	E	Ff	Y	Ex	1C	1C	114.0	32.0	47.5	55.9	58.5	193.5	74.3	142.4	63.6	54.1	
Pontiac..... Chieftain 6 & 8, 5425-27	F	F	L	F	Y	Ex	1C	WA	122.0	34.6	46.1	58.5	59.1	202.7	76.6	140.7	64.7	50.0	
..... Star Chief 5428	F	F	L	F	Y	Ex	1C	WA	124.0	34.6	55.1	58.5	59.1	213.7	76.6	140.7	64.7	50.0	
Studebaker..... Champion 15G	F	F	E	Ff	Y	Ex	1C	1C	116.5	35.2	46.9	56.7	55.7	198.6	70.4†	135.4	61.8	50.1	
..... Commander 5H	F	F	E	Ff	Y	Ex	1C	1C	116.5	35.2	46.9	56.7	55.7	198.6	70.4†	135.4	62.0	50.1	
..... Land Cruiser 5HY	F	F	E	Ff	Y	Ex	1C	1C	120.5	35.2	46.9	56.7	55.7	202.6	70.4	135.4	62.0	50.1	
Willys..... Ace, Eagle 6-226	F	F	E	F	Y	Ex	1C	1C	108.0	32.8	42.2	58.0	57.0	183.0	72.0	139.5	62.6	55.7	
..... Ace, Eagle, Lark 685B	F	F	E	F	Y	Ex	1C	1C	108.0	32.8	42.2	58.0	57.0	183.0	72.0	139.5	62.6	55.7	

ABBREVIATIONS

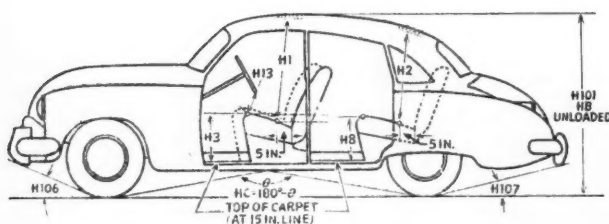
*—Models not equipped with outside spare tire.
†—Regal models; Custom and DeLuxe models, 69.5.

1C—One piece, curved.
3C—Three piece, curved.
E—Enamel. Ex—External.
1F—One piece, flat.
2F—Two piece, flat.

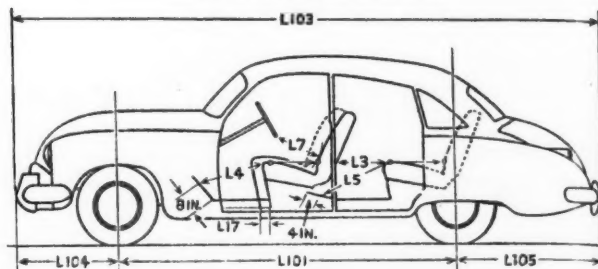
F—Front.
FI—Front, full.
FI—One piece, flat.
In—Internal.
L—Lacquer.

LE—Lacquer or enamel.
N—No or none.
NA—Not available.
WA—One piece, wrap around.
Y—Yes.

HEIGHT DIMENSIONS



LENGTH DIMENSIONS



1954 PASSENGER CAR BODY DIMENSIONS

All dimensions apply to 5 or 6 passenger, 4-door sedan or equivalent model.

PASSENGER CAR MAKE AND MODEL		HEIGHT DIMENSIONS									WIDTH DIMENSIONS				LENGTH DIMENSIONS				
		Interior					Exterior				Interior				Interior				
		H1	H2	H3	H8	H13	H106	H107	HC	HD	W3	W4	W5	W6	L3	L4	L5	L7	L17
		Front Headroom	Rear Headroom	Front Seat Height to Floor	Rear Seat Height to Floor	Steering Wheel Clearance to Seat Cushion	Angle of Approach—Deg	Angle of Departure—Deg	Ramp Breakover Angle—Deg	Minimum Road Clearance—In	Front Seat Shoulder Room	Rear Seat Shoulder Room	Front Seat Hip Room	Rear Seat Hip Room	Back of Front Seat to Rear Seat Back	Leg Room Front	Leg Room Rear	Steering Wheel Clearance	Adjustment of Front Seat
Buick	Special 40	35.6	34.0	12.8	12.0	5.5	23.0	15.0	12.5	6.5 FSR	58.2	56.7	62.5	62.4	32.4	42.3	41.8	13.6	4.4
	Super 50	36.6	35.2	13.5	12.6	5.1	20.5	13.5	12.0	6.5 FSR	59.4	58.7	64.9	65.7	34.8	43.3	45.2	13.5	4.7
	Century 60	35.6	34.0	12.8	12.0	5.5	23.0	15.0	12.5	6.5 FSR	58.2	56.7	62.5	62.4	32.4	42.3	41.4	13.6	4.4
	Roadmaster 70	35.9	35.1	13.5	12.3	4.4	21.0	13.5	12.0	6.7 FSR	59.4	58.7	64.7	65.7	35.0	43.4	45.6	13.5	4.7
Cadillac	6019	35.8	35.6	14.8	12.3	5.4	18.6	11.9	11.4	6.2 FFK	59.4	58.9	64.2	65.2	35.8	43.3	45.8	14.1	4.0
	6219	35.8	35.6	14.8	12.3	5.4	18.6	13.5	11.6	6.2 FFK	59.4	58.9	64.3	65.2	35.8	43.2	45.8	14.1	4.0
	7523	36.7	35.5	14.6	14.8	5.7	20.9	14.7	11.6	6.8 ER	58.3	58.8	64.1	59.4	32.7	43.3		14.3	4.0
Chevrolet	150, 210, Bel Aire	35.8	35.1	N	12.6	4.4	26.2	15.6	NA	7.0 UEP	55.1	54.9	59.9	60.5	32.0	42.7	41.4	13.7	4.4
	Corvette	35.4	N	8.2	N	5.3	30.0	19.5	15.0	6.0 BDO	51.3	N	57.2	N	N	41.0	N	13.4	4.4
Chrysler	Windsor 8, C-62	36.5	36.0	14.6	14.3	5.8	19.0	14.0	15.0	7.6 RFK	56.6	53.8	61.5	60.1	33.3	43.5	41.9	15.1	5.0
	New Yorker 8, C-63	36.5	36.0	14.6	14.3	5.8	20.0	15.0	16.0	7.9 RFK	56.6	53.8	61.5	60.1	33.3	43.5	41.9	15.1	5.0
	Custom Imperial 8, C-64	36.5	36.0	14.3	14.3	5.8	23.0	15.0	14.0	7.5 RFK	56.6	53.8	61.5	59.8	37.3	44.5	45.6	15.1	5.0
	Crown Imperial 8, C-66	39.5	35.5	13.5	15.0	7.0	25.0	NA	14.0	8.5 RFK	56.0	56.3	60.3	52.0	53.1	46.0	44.1	15.1	5.0
De Soto	Powermaster 6, Firedome 8	36.3	35.3	14.9	14.3	5.4	23.0	17.0	15.0	7.0 FRK	57.0	54.5	61.5	60.1	33.3	44.0	41.9	15.1	5.0
Dodge	Meadowbrook, Coronet, 6-D51	36.4	36.4	14.3	13.8	6.1	25.0	15.0	15.0	7.5 F	57.1	55.3	60.6	60.5	32.5	44.0	40.5	15.4	5.0
	Meadowbrook, Coronet, Royal, V8-D50	36.4	36.4	14.3	13.8	6.1	25.0	16.0	15.0	7.4 FRW	57.1	55.3	60.6	60.5	32.5	44.0	40.5	15.4	5.0
Ford	Mainline, Customline, Crestline, 6-8	35.4	34.2	13.0	13.5	5.9	22.4	13.7	15.8	6.6 RSA	55.2	54.7	58.9	58.9	31.1	42.8	41.5	13.8	4.1
Henry J	Corsair 543, Corsair Deluxe 544	35.4	(a)	11.7	(b)	6.9	21.0	18.0	11.0	7.5 FTB	53.5	51.5	57.4	56.8	(c)	43.4	(d)	14.7	7.0
Hudson	Jet 1D	36.4	34.6	13.3	14.8	5.9	27.0	16.5	10.8	NA	54.0	55.0	58.0	58.0	29.3	41.9	40.3	13.3	4.0
	Super Jet 2D, Jet Liner 3D	36.4	34.6	13.3	14.8	5.9	28.0	17.0	11.3	NA	54.0	55.0	58.0	58.0	29.3	41.9	40.3	13.3	4.0
	Wasp 4D	36.5	35.3	12.1	12.6	6.9	22.0	14.6	15.5	6.1 RSA	62.0	58.0	64.0	64.0	32.3	43.3	38.0	12.6	4.0
	Super Wasp 5D	36.5	35.3	12.1	12.6	6.9	22.0	15.2	15.5	6.1 RSA	62.0	58.0	64.0	64.0	32.3	43.3	38.0	12.6	4.0
	Hornet 7D	36.5	35.3	12.1	12.6	6.9	18.8	15.2	15.0	6.1 RSA	62.0	58.0	64.0	64.0	32.3	43.3	38.0	12.6	4.0
Kaiser	Special K541, Manhattan K542	35.7	33.7	11.0	12.7	5.5	20.5	12.5	13.0	7.0 FTB	58.9	58.5	63.2	63.1	31.2	45.3	39.6	14.0	7.0
Lincoln		35.5	34.7	13.5	12.3	4.9	20.0	11.7	13.9	7.4 FCM	57.5	57.2	62.3	62.1	32.0	44.3	42.8	14.3	4.1
Mercury		35.4	34.2	13.0	13.5	5.4	23.1	11.8	13.7	6.3 RSA	55.3	54.8	58.9	58.9	30.8	42.8	41.5	13.5	4.1
Nash	Metropolitan 542	35.5	N	10.0	N	6.8	30.8	20.5	20.0	NA	45.3	N	49.8	N	N	43.3	N	14.6	4.8
	Rambler 5410	36.5	35.5	12.0	14.0	6.3	23.0	15.3	19.0	NA	52.5	52.3	60.0	59.5	30.3	44.0	39.5	14.0	5.5
	Statesman 5440	37.5	36.0	12.3	13.8	6.4	25.0	14.5	13.0	NA	61.5	61.3	65.0	64.5	41.8	42.5	40.1	14.3	5.0
	Ambassador 5460	37.5	36.0	12.3	13.8	6.4	25.5	15.5	13.5	NA	61.5	61.3	65.0	64.6	41.8	42.5	40.1	14.3	5.0
Oldsmobile	88	35.6	34.6	13.2	12.4	4.9	24.3	15.0	11.7	6.3 FSR	58.2	56.7	62.3	62.4	32.6	42.9	43.8	12.9	4.4
	Super 88	35.6	33.8	13.2	13.2	4.9	24.3	15.0	11.7	6.3 FSR	58.2	56.7	62.3	62.1	32.6	42.9	44.3	12.9	4.4
	98	35.6	33.8	13.1	13.0	4.9	24.3	13.3	11.2	6.2 FSR	58.2	56.7	62.3	62.1	32.4	42.8	44.0	12.9	4.4
Packard	Clipper 5400-1-11	36.0	34.0	13.9	13.4	5.1	20.3	8.8	16.0	NA	57.0	55.5	62.8	62.0	32.1	43.5	43.8	14.9	4.9
	Packard 5402-31-06	36.7	35.9	13.1	15.1	5.7	20.1	9.4	12.0	NA	57.0	55.5	62.8	62.0	37.1	43.5	48.8	14.9	4.9
	Custom 5426	36.0	34.8	14.0	13.8	5.7	NA	NA	10.5	NA	57.0	55.5	62.8	58.0	55.3	43.0		14.3	4.9
Plymouth	Plaza, Savoy, Blvdr., P25-1-2-3	36.6	35.1	14.4	15.0	5.5	25.0	16.0	15.0	7.4 F	55.5	53.5	59.8	58.8	31.1	43.8	43.6	14.8	5.0
Pontiac	Chieftain 6 and 8, 5425-27	36.1	35.6	13.9	12.6	5.3	21.3	14.3	13.3	6.8 UEP	55.1	54.8	59.8	60.7	34.1	42.8	42.7	13.6	4.6
	Star Chief 5428	36.1	35.6	13.9	12.6	5.3	21.3	13.0	13.1	6.8 UEP	55.1	54.8	59.8	60.7	34.1	42.8	42.7	13.6	4.6
Studebaker	Champion 15G	36.0	34.5	13.5	12.0	5.4	21.0	15.5	7.5	6.8 FCM	55.5	54.5	59.5	59.0	28.3	42.5	39.0	15.5	5.5
	Commander 5H	36.0	34.5	13.5	12.0	5.4	22.0	15.0	7.5	7.4 FCM	55.5	54.5	59.5	59.0	28.3	42.5	39.0	15.5	5.5
	Land Cruiser 5HY	36.0	34.5	13.5	12.0	5.4	22.0	15.0	7.5	7.4 FCM	55.5	54.5	59.5	59.0	32.0	42.5	41.0	15.5	5.5
Willys	Ace, Eagle 6-226	34.6	34.1	12.3	12.9	5.4	28.0	22.0	17.2	6.4 M	57.0	57.0	61.0	61.0	28.4	41.6	37.9	12.0	4.0
	Ace, Eagle, Lark 685B	34.6	34.1	12.3	12.9	5.4	28.0	22.0	17.2	6.4 M	57.0	57.0	61.0	61.0	28.3	41.6	37.9	12.0	4.0

ABBREVIATIONS

†—13.3 with outside spare tire.
 *—11.5 with outside spare tire.
 ▲—12.5 with outside spare tire.
 (a)—33.1 with conventional seat; 33.6 with folding seat.

(b)—13.0 with conventional seat; 12.2 with folding seat.
 (c)—25.9 with conventional seat; 27.3 with folding seat.
 (d)—37.2 with conventional seat; 37.5 with folding seat.
 BDO—Below door opening.

ER—Exhaust resonator.
 F—Frame.
 FCM—No. 2 frame cross member.
 FFK—Front of frame kick up.
 FRK—Frame at rear kick up.
 FRW—Front of rear wheels.
 FSR—Frame side rail.

FTB—Frame below toe board.
 M—At nuttier.
 NA—Not available.
 N—No or none.
 RSA—Rear shock absorber.
 UEP—Under exhaust pipe.

CRANKSHAFTS, CAMSHAFTS AND BEARING DIMENSIONS

PASSENGER CAR MAKE AND MODEL	CRANKSHAFT										CAMSHAFT												
	Material	Weight (lb.)	Vibration Dampener Type	End Thrust Taken Up by Bearing	Crankshaft End Play	Material (Type cast or removable)	Clearance	Main Bearing							Connecting Rod Journal Crankpin Diameter	Bearings	Type of Drive						
								Journal Diameter and Bearing Effective Length									Gear or Chain	Sprocket Material	Camshaft Gear or Sprocket Material	Timing Chain			
								No. 1	No. 2	No. 3	No. 4	No. 5	No. 6	No. 7									
Material	Weight (lb.)	Vibration Dampener Type	End Thrust Taken Up by Bearing	Crankshaft End Play	Material (Type cast or removable)	Clearance	No. 1	No. 2	No. 3	No. 4	No. 5	No. 6	No. 7	Material	Material	Number	Gear or Chain	Crankshaft Gear or Sprocket Material	Make	No. of Links	Width	Pitch	
Buick 56, 60, 70 SF	56, 70 N 56.70 RA	5	0.0060	Deb	Re	.0018	2.4985x1.2200 2.4985x1.2200	2.4985x1.2500 2.4985x1.2500	2.4985x1.2500 2.4985x1.2500	2.4985x1.2500 2.4985x1.2500	2.4985x1.2500 2.4985x1.2500	2.4985x1.7650 2.4985x1.7650	None None	None None	SF SF	Bab Bab	5 Ch 5 Ch	1140 CI 1140 CI	CI LB	52 52	.6880 .6880	.500 .500	
Cadillac 60, 62, 75 St	61, 50 RA 78.50 Osc	5	0.0030	Dur	Re	.0017	2.5000x.9070 2.6840x1.3994	2.5000x.9070 2.7150x1.2500	2.5000x.9070 2.7480x1.2490	2.5000x.9070 2.7770x2.0000	2.5000x.9070 2.7770x2.0000	2.5000x1.8220 None	None None	None None	2.2500 2.3115	CAI CAI	5 Ch 4 G	St St (e)	LB N	46 46	.6875 .6875	.500 .500	
Chevrolet 1500, 2100, 2400, 2600 DFS		3	0.0055	Bab	Re	.0015	2.5000x1.1550 2.5000x.8750	2.5000x1.1550 2.5000x.8750	2.5000x1.1550 2.5000x.8750	2.5000x1.1550 2.5000x.8750	2.5000x1.1550 2.5000x.8750	2.5000x1.5890 None	None None	None None	2.1250 2.2500	SCI SCI	4 Ch 5 Ch	HMS CI HMS CI		48 68	1.1250 1.2500	.375 .375	
Chrysler C63, C64, C66 DFS	NA DDT NA DDT	4	0.0045	Bab	Re	.0010	2.3750x.8120 2.5000x1.1550	2.3750x.8120 2.5000x1.1550	2.3750x.8120 2.5000x1.1550	2.3750x.8120 2.5000x1.1550	2.3750x.8120 2.5000x1.1550	2.3750x1.5320 None	None None	None None	2.0620 2.1250	SCI SCI	5 Ch 4 Ch	HMS CI HMS CI		68 48	1.1250 1.2500	.375 .375	
De Soto S18 DFS	NA DDT NA DDT	3	0.0045	Bab	Re	.0010	2.3750x.8120 2.5000x1.1550	2.3750x.8120 2.5000x1.1550	2.3750x.8120 2.5000x1.1550	2.3750x.8120 2.5000x1.1550	2.3750x.8120 2.5000x1.1550	2.3750x1.5320 None	None None	None None	2.0620 2.1250	SCI SCI	5 Ch 4 Ch	HMS CI HMS CI		68 48	1.1250 1.2500	.375 .375	
Dodge D30, D32 DFS	NA N NA N	4	0.0045	Bab	Re	.0010	2.3750x.8120 2.5000x1.2040	2.3750x.8120 2.5000x1.2040	2.3750x.8120 2.5000x1.2040	2.3750x.8120 2.5000x1.2040	2.3750x.8120 2.5000x1.2040	2.3750x1.5320 None	None None	None None	1.9375 2.0625	CI CI	5 Ch 4 Ch	HMS CI HMS CI		68 48	1.1250 1.2500	.375 .375	
D51-1, D52 DFS	NA DDT NA DDT	4	0.0050	Bab	Re	.0010	2.4985x1.4375 2.5000x1.2040	2.4985x1.4375 2.5000x1.2040	2.4985x1.4375 2.5000x1.2040	2.4985x1.4375 2.5000x1.2040	2.4985x1.4375 2.5000x1.2040	2.4985x1.5890 None	None None	None None	2.0625 2.0625	CI CI	4 Ch 4 Ch	HMS CI HMS CI		48 48	1.0000 1.0000	.500 .500	
D51-2 DFS																							
Ford AI AI	68.25 RFV 48.50 N	3	0.0060	Bab	Re	.0013	2.4980x1.0700 2.4985x.8770	2.4980x1.0700 2.4985x.8770	2.4980x1.0700 2.4985x.8770	2.4980x1.0700 2.4985x.8770	2.4980x1.0700 2.4985x.8770	2.4980x1.8400 2.4985x.9100	None None	None None	2.2994 2.1884	CAI CAI	4 Ch 5 Ch	CI CI	LM LM	56 56	1.0000 1.0000	.375 .375	
Henry J 543 SF	48.50 N 49.30 SPR	3	0.0060	Bab	Re	.0019	2.3336x1.6400 2.2500x1.0050	2.3336x1.6400 2.2500x.9720	2.3336x1.6400 2.2500x.9720	2.3336x1.6400 2.2500x.9720	2.3336x1.6400 2.2500x.9720	2.3336x1.6400 2.2500x.9720	2.3336x1.6400 2.2500x.9720	2.3336x1.6400 2.2500x.9720	1.9380 1.8745	CI CI	5 Ch 1 G	CI BFS	N N				
Hudson ID, 2D, 3D 1045	77.13 Rub 80.50 Rub	3	0.0060		Re	.0010	2.4985x1.3125 2.4985x1.3750	2.4985x1.2500 2.4985x1.3750	2.4985x1.2500 2.4985x1.3750	2.4985x1.2500 2.4985x1.3750	2.4985x1.2500 2.4985x1.3750	2.4985x1.5000 None	None None	None None	1.9375 2.1250	CI CI	4 Ch 4 Ch	St St	Mor Mor	60 60	1.0000 1.2500	.375 .375	
Kaiser K542, K545 SF	85.50 Rub 87.50 Rub	3	0.0060		Re	.0010	2.4985x1.4375 2.4985x1.4375	2.4985x1.3750 2.4985x1.3750	2.4985x1.3750 2.4985x1.3750	2.4985x1.3750 2.4985x1.3750	2.4985x1.3750 2.4985x1.3750	2.4985x1.7500 None	None None	None None	2.1250 2.0623	CI CF	4 Ch 4 Ch	St St	Mor CI	60 46	1.2500 1.0000	.375 .500	
Lincoln K542, K545 AI	62.00 RF 48.50 N	3	0.0060	Bab	Re	.0017	2.6238x.9200 2.4985x.9100	2.6238x.9200 2.4985x.9100	2.6238x.9200 2.4985x.9100	2.6238x.9200 2.4985x.9100	2.6238x.9200 2.4985x.9100	2.6238x1.8400 2.4985x.9100	None None	None None	2.2486 2.1884	CAI CAI	5 Ch 5 Ch	CS CI	LB LM	50 56	1.2500 1.0000	.500 .375	
Mercury 541, 542 SF	24.00 N 65.50 Ruf	2	0.0050	Bab	Re	.0014	1.8752x1.3750 2.4844x1.1563	1.8752x1.3750 2.4844x1.1250	1.8752x1.3750 2.4844x1.1250	1.8752x1.3750 2.4844x1.1250	1.8752x1.3750 2.4844x1.1250	None None	None None	1.7502 2.0947	SF CI	3 Ch 4 Ch	SCI St	Ren St	52 60	9000 1.0000	.375 .375		
Nash 5410, 5440, 5460 DFS	70.50 Ruf 70.50 Ruf	4	0.0050	Bab	Re	.0014	2.4844x1.2500 2.5000x1.1250	2.4844x.3375 2.5000x1.1250	2.4844x.3375 2.5000x1.1250	2.4844x.3375 2.5000x1.1250	2.4844x.3375 2.5000x1.1250	2.4844x.3375 2.5000x1.1250	2.4844x.3375 2.5000x1.1250	2.4844x.3375 2.5000x1.1250	2.0007 2.0007	CI CI	4 Ch 4 Ch	St St	Mor Mor	60 60	1.0000 1.0000	.375 .375	
Oldsmobile Super 88 St	57.75 N 57.75 Rub	5	0.0060	Dbs	Re	(a)	2.5000x1.1250 2.5000x1.1250	2.5000x1.1250 2.5000x1.1250	2.5000x1.1250 2.5000x1.1250	2.5000x1.1250 2.5000x1.1250	2.5000x1.1250 2.5000x1.1250	2.5000x1.8800 None	None None	None None	2.2500 2.2500	CI CI	5 Ch 5 Ch	St St	LM LM	(b) (b)	(d) (d)		
Packard 5401, 5402, 5411 SF	98.00 FS 104.00 FS	3	0.0060	SC	Re	.0015	2.7465x1.2188 2.7465x1.2188	2.7465x1.0625 2.7465x1.0625	2.7465x1.0625 2.7465x1.0625	2.7465x1.0625 2.7465x1.0625	2.7465x1.0625 2.7465x1.0625	2.7465x2.0625 None	None None	None None	2.2500 2.2500	CI CI	5 Ch 5 Ch	St St	Mor CI	58 58	1.0000 1.0000	.375 .375	
Pontiac 5406, 5426, 5431 SF	107.00 FS 107.00 FS	5	0.0060	SC	Re	.0015	2.7465x1.2188 2.7465x1.2188	2.7465x1.0625 2.7465x1.0625	2.7465x1.0625 2.7465x1.0625	2.7465x1.0625 2.7465x1.0625	2.7465x1.0625 2.7465x1.0625	2.7465x1.0625 2.7465x1.0625	2.7465x1.0625 2.7465x1.0625	2.7465x1.0625 2.7465x1.0625	2.2500 2.2500	CI CI	5 Ch 5 Ch	St St	Mor CI	58 58	1.0000 1.0000	.375 .375	
Plymouth P25 DFS	NA N NA N	4	0.0050	Bab	Re	.0010	2.5000x1.2040 2.5000x1.2040	2.5000x1.0000 2.5000x1.0000	2.5000x1.0000 2.5000x1.0000	2.5000x1.0000 2.5000x1.0000	2.5000x1.0000 2.5000x1.0000	2.5000x1.5890 None	None None	None None	2.0625 2.1250	SCI DFS	4 Ch 5 Ch	HMS CI AIC		48 56	1.0000 1.0000	.500 .375	
Pontiac 5427, 5428 DFS	86.80 HB 81.40 HB	4	0.0055	Bab	Re	.0013	2.5000x1.2500 2.3750x1.2500	2.5313x1.1875 2.4375x1.1875	2.5313x1.1875 2.4375x1.1875	2.5313x1.1875 2.4375x1.1875	2.5313x1.1875 2.4375x1.1875	2.5313x1.1875 2.4375x1.1875	2.5313x1.1875 2.4375x1.1875	2.5313x1.1875 2.4375x1.1875	2.1250 2.0000	DFS CAI	4 Ch 4 Ch	CHS AIC CHS AIC	Mor Mor	56 56	1.0000 .8750	.375 .375	
Studebaker 15G, 9H, 9H DFS	47.50 RMD 52.75 RMD	1	0.0045	Bab	Re	.0013	2.4375x1.0000 2.5000x1.0000	2.4375x1.0938 2.5000x.8750	2.4375x1.0938 2.5000x.8750	2.4375x1.0938 2.5000x.8750	2.4375x1.0938 2.5000x.8750	2.4375x1.5156 None	None None	None None	1.8125 2.0000	CAI CAI	4 G 5 G	BFS N BFS N					
Willlys 6-226 1040	77.00 Vis 49.32 DDT	4	0.0040	Bab	Re	.0014	2.3750x1.0620 2.2500x1.0000	2.3750x1.0620 2.2500x.9688	2.3750x1.0620 2.2500x.9688	2.3750x1.0620 2.2500x.9688	2.3750x1.0620 2.2500x.9688	2.3750x1.3210 2.2500x1.3210	None None	None None	2.0823 1.9375	SF CAI	4 Ch 4 Ch	CI St	LM N	46 46	1.0000 .500	.500 .500	

—No. 4 bearing is of cast iron.

-No. 1 bearing is of cast iron.
-No. 8, 2.7465x1.0625; No. 9, 2.7465x2.0625.
a)-All except rear, .0018; rear only, .0019.
b)-Link Belt, 48; Morse, 64.
c)-Link Belt, .9438; Morse, .8750.

tsb—Babbitt, steel backed.
AI—Cast alloy iron.

HS—Cast iron or steel forging.
H—Chain.
HS—Carburized and hardened steel.
H—Cast iron.
S—Cast steel.
bs—Durex with babbitt overlay, steel backed.

DDT—Damped dynamic torsional vibration absorber

DFS—Drop forged steel.
Dsb—Durex, steel backed.
Dur—Durex.
FS—Fluid suspension.
G—Gear.
HB—Harmonic balancer.
HMS—High manganese steel.

B—Link Belt.
M—Link Belt or Morse.

Ren—Renold.
Rub—Rubber.
Ruf—Rubber and friction.
SC—Special composite construction.
SCI—Special cast iron.
SF—Steel forging.
SPR—Steel plate, rubber cushioned.
St—Steel.
Vis—Viscous.

1954

VALVE TIMING—ENGINE OILING—EXHAUST SYSTEMS

PASSENGER CAR MAKE AND MODEL	VALVE TIMING				LUBRICATION SYSTEM										EXHAUST SYSTEM						
	Operating Tapset Clearance		Tapset Clearance for Timing		TIMING				Lubrication—Type							Oil—Type Recommended	Muffler Type	Exhaust Pipe Diameter (in.)	Val Pipe Diameter		
					Intake		Exhaust		Main Bearings	Connecting Rods	Piston Pins	Camshaft Bearings	Tapsets	Timing Gear or Chain	Cylinder Walls						
	Intake	Exhaust	Opens (B.T.C.)	Closes (A.B.C.)	Opens (B.B.C.)	Closes (A.T.C.)	Oil Pump Type	Normal Oil Pressure Lbs at M.P.H.								Gauge—Type	Type Oil Intake	Oil Filter Type	Capacity of Crankcase, Less Filter—qt	Range in Oil Grade Recommended (SAE Nos.)	
Buick	0	0	.004*	.004*	25.0	67.0	70.0	42.0	N	Nz	N	DD	35-35	M	NS	Ff	5W	HD	RF	(a)	2 1/2
	0	0	.004*	.004*	25.0	77.0	70.0	42.0	N	Nz	N	DD	35-35	M	NS	Ff	5W	HD	RF	(a)	2 1/2
	0	0	.004*	.004*	25.0	77.0	70.0	42.0	N	Nz	N	DD	35-35	M	NS	Ff	5W	HD	RF	(a)	2 1/2
Cadillac	0	0	(d)	(d)	22.0	67.0	63.0	27.0	U	Mj	Pj	DD	33-30	E	F	N	5W	RFR		1 1/2	
Chevrolet	(b)	(c)	.020H	.010H	19.5	44.5	59.0	5.0	Pj	Pj	Pj	DD	45-118*	E	NS	N	5W	ST		1 1/2	
Chrysler	.008H	.010H	.014	.014	12.0	44.0	50.0	6.0	Ms	Ms	Ms	DD	50-30	M	NS	N	5W	ST		1 1/2	
C63-1	0	0	VTS	VTS	15.0	57.0	49.0	15.0	Ms	Mf	Mf	DD	60-30	M	NS	Ff	5W	ST		1 1/2	
C63-2, C64, C66	0	0	VTS	VTS	15.0	57.0	49.0	15.0	Ms	Mf	Mf	DD	60-30	M	NS	Ff	5W	ST		1 1/2	
De Soto	0	0	VTS	VTS	12.0	52.0	50.0	14.0	S	Mf	Mf	DD	50-1500*	M	M	Sh	5W	RF	(l)	2	
Dodge	.008H	.010H	.014	.014	12.0	44.0	50.0	6.0	Mj	Mj	Mj	DD	48-1500*	M	M	Pf	5W	RF	(l)	2 1/4	
D51-1, D52	.010H	.010H	.014	.014	12.0	44.0	50.0	6.0	Mj	Mj	Mj	DD	45-1225*	M	M	Bp	5W	RF	(l)	2 1/4	
D51-2	.010H	.010H	.014	.014	12.0	44.0	50.0	6.0	Mj	Mj	Mj	DD	45-1225*	M	M	Bp	5W	RF	(l)	2 1/4	
Ford	.015H	.019H	.013OC	.016OC	13.0	68.0	55.0	22.0	Pst	Pst	Pst	DD	50-35	E	St	Ff	5W	RF		2	
Henry J	.019H	.019H	(k)	(k)	9.0	44.0	47.0	5.0	SC	SC	SC	DD	35-30	E	St	Pf	5W	RF		2	
Hudson	.016C	.016C	.020	.020	9.0	50.0	47.0	12.0	P	P	P	DD	35-30	E	St	Pf	5W	RF		2	
1D, 2D, 3D	.010H	.012H	.010	.012	26.8	99.7	64.9	45.7	Po	Po	Po	DD	40-30	E	F	Pi*	5W	Reg	1 1/2	1 1/2	
4D, 5D, 7D	.008H	.010H	.008	.010	33.7	80.1	73.9	28.4	Po	Po	Po	DD	40-30	E	F	Pi*	5W	Reg	1 1/2	1 1/2	
Kaiser	.014C	.014C	.018	.020	10.0	60.0	55.0	10.0	P	P	P	DD	35-30	E	F	Pf	5W	Reg		2	
Lincoln	0	0	(l)	(m)	18.0	58.0	56.0	20.0	Pst	Pst	Pst	DD	40-40	E	St	Ff	5W	STR	2 1/4	2 1/4	
Mercury	.019H	.019H	.015C	.015C	15.0	67.0	57.0	19.0	Pst	Pst	Pst	DD	50-35	E	St	Ff	5W	STR	2	2	
Nash	.015C	.015C	.015	.015	10.0	45.0	40.0	10.0	S	S	S	DD	43-30	E	St	Pi*	10W	Reg	1 1/2	1 1/2	
541, 542	.015H	.015H	.015	.015	10.0	58.0	49.0	19.0	S	S	S	DD	50-30	E	St	Pi*	10W	Reg	1 1/2	1 1/2	
5410	.015H	.015H	.015	.015	10.0	58.0	49.0	19.0	S	S	S	DD	50-30	E	St	Pi*	10W	Reg	1 1/2	1 1/2	
5440	.012H	.015H	.023	.023	12.5	51.5	53.5	10.5	S	S	S	DD	50-30	E	St	Pi*	10W	Reg	(n)	2	
Oldsmobile	0	0	ER	ER	13.5	50.5	49.5	14.5	S	S	S	DD	40-50	M	St	Ff	5W	HD	RF	(o)	2
Super 88, 98	0	0	ER	ER	13.5	50.5	49.5	14.5	S	S	S	DD	40-50	M	St	Ff	5W	HD	RF	(o)	2
Packard	.007H	.010H	.012	.015	15.0	45.0	50.0	9.0	Mp	Mp	Mp	DD	40-1300*	E	F	Pi*	5W	ST		2	
5401, 5411	.007H	.010H	.012	.015	15.0	45.0	50.0	9.0	Mp	Mp	Mp	DD	40-1300*	E	F	Pi*	5W	ST		2	
5402	0	0	NU	NU	10.0	48.0	45.0	9.0	Mp	Mp	Mp	DD	40-1300*	E	F	Pi*	5W	ST		2	
5406, 5426, 5431	.010H	.010H	.014	.014	22.0	65.0	55.0	15.0	Mp	Mp	Mp	DD	45-45	E	F	Pi*	5W	ST		2	
P25-1 (Early Models)	.010H	.010H	.014	.014	12.0	44.0	50.0	6.0	Mj	Mj	Mj	DD	45-45	E	F	Pi*	5W	ST		2	
P25-2, 3 (Late Models)	.010H	.010H	.014	.014	12.0	44.0	50.0	6.0	Mj	Mj	Mj	DD	45-45	E	F	Pi*	5W	ST		2	
Pontiac	.012H	.012H	.015C	.015C	12.5	52.5	45.0	12.5	S	S	S	DD	39-40	M	St	Ff	5W	Reg		1 1/2	
5427, 5428	.012H	.012H	.015C	.015C	12.5	52.5	45.0	12.5	S	S	S	DD	39-40	M	St	Ff	5W	Reg		1 1/2	
Studebaker	.016C	.016C	.020	.020	15.0	49.0	54.0	10.0	Mj	Mj	Mj	DD	40-1500*	E	St	Ff	5W	RF	1 1/2	1 1/2	
5H, 5HY	.022H	.022H	.030	.030	11.0	54.0	51.4	14.0	P	P	P	DD	40-1500*	E	St	Ff	5W	RF	1 1/2	1 1/2	
Willis	.014C	.014C	.018	.020	10.0	60.0	55.0	10.0	P	P	P	DD	35-1700*	E	F	Pf	5W	Reg	(q)	2	
883B	.018C	.018C	.026	.026	9.0	50.0	47.0	12.0	Nz	Nz	Nz	DD	35-35	E	F	Pf	5W	Reg		1 1/2	

RF - Reverse flow.
RR - Reverse flow and straight through resonator.
SC - Squirt hole in connecting rod.
SS - Splash.
SL - Splash and drain back.
SH - Slant types.
SN - Splash and nozzle.
SP - Spray.
ST - Stationary.
STR - Straight through.
VD - Vibration damper.
VTS - Valve train solid.

MJ—Metered jet.
 MJs—Metered jet spray.
 MP—Metered pressure.
 MS—Metered spray.
 N—Not noted.
 NR—No recommendation.
 NU—Not used.
 N2—Nozzle.
 OC—Opening and closing.
 P—Pressure.
 P1—Partial flow.
 P2—Pressure jet.
 Po—Positive feed.
 Ps—Pressure spray.

E—Electric.
ER—End of ramps used for valve timing.
F—Flooding.
FDP—Full drive pulley.
FF—Full flow.
Fly—Flywheel.
G—Gear.
H—Hot.
HB—Harmonic balancer.
HD—Heavy duty.
I—Intermittent jet.
Is—Jet spray.
M—Mechanical.
MT—Metered flow.

and straight through resonator on 5400 with Le Nams Dual Jeddre engine on 5460; 1½" on 5460 with Le Nams Dual Jeddre engine.

o) - 2" Branch 2"; main 2½".

p) - Branch 2"; main 2½".

q) - Branch 1½"; main, 1½".

r) - By-pass type.

s) - Cold.

t) - Crankshaft balancer.

u) - Crankshaft pulley.

v) - Directed drain back.

w) - Directed jet.

x) - Drain fed trough.

-1.0° ATC with std. trans; 10.5° with Powerlidge.
 -39.0° with std. trans; 53.5° with Powerlidge.
 -42.0° with std. trans; 49.8° with Powerlidge.
 -9.0° with std. trans; 15.0° with Powerlidge.
 Branch, 1½°; main, 2½°.
 Branch, 1½°; main, 2½°.
 -0.15 opening; 0.19 closing.
 -0.17° opening; 0.18° closing.
 -0.15° opening; 0.17° closing.
 Reverse flow on 5460; reverse flow

ABBREVIATIONS

Off seat.	(e)
Engine r.p.m.	(f)
Optional P.O.S.†	(g)
None on P.O.S.†	(h)
None on P.O.S.† in 21 st .	(i)
None on P.O.S.† with std. trans.	(j)
—010 with std. trans., zero with	(k)
Powerglide.	(l)
—020 hot with std. trans., zero with	(m)
Powerglide.	(n)
—Zero lash on No. 1 with std. trans.;	(o)
replace with mechanical tappet	(p)
and adjust No. 1 exhaust to zero	(q)
lash with Powerglide.	(r)

TC—Tub and center.
 TC—Top front of engine.
 Y—Yes.
 N—No.

in—Integral.
 in—In front of engine.
 LFE—Left front of engine.
 Y—Yes.
 N—No.

in—Integral.
 in—In front of engine.
 LFE—Left front of engine.
 Y—Yes.
 N—No.

in—Integral.
 in—In front of engine.
 LFE—Left front of engine.
 Y—Yes.
 N—No.

in—Integral.
 in—In front of engine.
 LFE—Left front of engine.
 Y—Yes.
 N—No.

in—Integral.
 in—In front of engine.
 LFE—Left front of engine.
 Y—Yes.
 N—No.

in—Integral.
 in—In front of engine.
 LFE—Left front of engine.
 Y—Yes.
 N—No.

FAN AND DRIVE BELTS—ELECTRICAL SYSTEM DATA

PASSENGER CAR MAKE AND MODEL	DRIVE BELTS				BATTERY				ELECTRICAL SUPPLY SYSTEM																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
	Fan				Generator				Generator				Regulator																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
	Number Used	Angle of V (deg.)	Outside Length (in.)	Width (in.)	Angle of V (deg.)	Length (deg.)	Width (in.)	Make	Model	S.A.E. Designation	Location	Terminal Grounded	Generator		Regulator																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
													Model	Type	Ratio—Gen to Cr/s rev. (To 1)	Make	Model	Type	Cut-out Relay	Regulated	Minimum R.P.M. Generated	Voltage Test Conditions																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		

ABBREVIATIONS
 *—Two belts used with power steering.
 †—r.p.m.
 (a)—Same belt drives both fan and generator.
 (b)—Auto-Lite, 2H-120-D; Willard, HW-2-120-C.
 (c)—Auto-Lite, 2H-135-RD; Willard, MW-2-135-R.
 (d)—Auto-Lite, 2H-120-B; Willard, HW-2-120-C.
 (e)—Auto-Lite, 1E-105-D; Willard, HW-1-105-C.
 (f)—FAC-10505-A1 or FAC-10505-A2.
 (g)—FAD-10505-A or FAD-10505-C.
 (h)—One for Pacific and convertible (two with power steering); two for Caribbean.
 (i)—Auto-Lite, 2L-100; Willard, SW-2L-100; National, 2L-S-100.
 (j)—Auto-Lite, 2FH-120; Willard, HW-2F-120; National, 2F-S-120.
 (k)—Auto-Lite, 1M-100-D; Willard, HW-1-100-C.
 (l)—1118828 or 1118730.
 (m)—6.9-8.3 with 1118828; 7.2-8.1 with 1118730.
 (n)—Auto-Lite, 1M-90; Willard, 80AH.
 (o)—Electric Auto-Lite Co.
 (p)—Auto-Lite or Willard.
 (q)—Auto-Lite, Willard or National.
 (r)—Cold.
 (s)—Centigrade.

Other
 LFS—Left front fender skirt, under hood.
 UL—Under hood, left side.
 ULF—Under hood, left front.
 UR—Under hood, right side.
 URF—Under hood, right front.
 URS—Under rear seat, right side.
 UTR—Under toe board, right side.
 Var—Various.
 Vb—Vibrator.
 WII—Willard.

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Chilton's MOTOR AGE, JULY, 1954

(c) 110/115 with Hydramatic.
trans., 140 with Hydramatic.
dash with automatic drive.
trans., 140 with Hydramatic.
dash with automatic drive.

(d) 110/115 with Hydramatic.
trans., 140 with Hydramatic.
dash with automatic drive.
trans., 140 with Hydramatic.
dash with automatic drive.

(e) 110/115 with Hydramatic.
trans., 140 with Hydramatic.
dash with automatic drive.
trans., 140 with Hydramatic.
dash with automatic drive.

(f) 110/115 with Hydramatic.
trans., 140 with Hydramatic.
dash with automatic drive.
trans., 140 with Hydramatic.
dash with automatic drive.

IGNITION TIMING — SPARK PLUGS — CLUTCHES

PASSENGER CAR MAKE AND MODEL	IGNITION TIMING		SPARK PLUGS				CABLE		Suppression Type	Make	CLUTCH (PEDAL OPERATED)															
	C/s deg. @ RPM	Mark Location	Thread (mm)	Tightening Torque (ft. lb.)	Gap	Conductor Type	Insulation Type	Spark Plug Protector			Type	Fluid Coupling	Semi-centrifugal	Type Pressure	Total Plate Pressure	No. of Driven Discs	Facing									
																	Material	Inside Diam. (in.)	Outside Diam. (in.)	Effective Area (Sq. in.)	Thickness (in.)	Number Required	Engagement Cushioning Method	Type	Method of Lubrication	Torsional Dampening
Buick	40 50, 60 50, 70	5BTC 5BTC 5BTC	FDP HB HB	AC-44-5 AC-44-5 AC-44-5	14 25 14 25 14 25	.033 .033 .033	SC SC SC	Ne Ne Ne	NMC NMC NMC	Dis.C,Gen,VR Dis.C,Gen,VR Dis.C,Gen,VR	DP DP DP	N N N	CRS CRS CRS	1350 1680	1	1	Wov Wov Wov	6.0 6.5 6.0	10.0 10.5 10.0	100.6 106.8 100.5	.125 .125 .125	2 2 2	Spr Spr Spr	S S S	Wov Wov Wov	
Cadillac	60, 62, 75	2ATC	Cr-B	AC-46-5	14 23	.035	LC	RN	NB	R,Gen,C,VR	DP	N	DS	1	1	1	WMA	6.1	9.1	71.9	.135	2	Spr	S	HS	
Chevrolet	1500, 2100, 2400	2ATC	Fly	AC-44-5	14 23	.036	LC	RN	NB	Gen,VR,Cab	DP	N	DS	1	1	1	WMA	6.0	10.0	100.5	.125	2	Spr	S	CoS	
Chrysler	C62 C63, C64, C66	4BTC	VD	AL-4S-140 AL-4GS-150	14 31 14 31	.035 .035	SC SC	RN RN	ETC	SP,Dis	DP	N	CRS	1505	1	1	WMA	6.0	10.0	100.5	.125	2	Spr	S	CoS	
De Soto	S19 S20	4BTC	VD	AL-4S-140	14 31	.035	SC	RN	NB	SP,Dis	DP	N	CRS	1864	1	1	WMA	6.0	10.0	100.5	.125	2	Spr	S	CoS	
Dodge	D50, D53 D51-1, D52 D51-2	4BTC 2BTC 2BTC	FDP FDP FDP	AL-4S-140 AL-4S-140 AL-4S-140	14 31 14 31 14 31	.035 .035 .035	SC SC SC	RN RN RN	NB NB NB	SP,Dis SP,Dis SP,Dis	DP DP DP	N N N	CRS CRS CRS	1505 1335 1335	1 1 1	1	WMA WMA WMA	6.0 7.0 7.0	10.0 10.0 10.0	80.0 103.5 80.0	.125 .125 .125	2 2 2	Spr S S	CoS CoS CoS		
Ford	6	3BTC	VD	Ch-H-10	14 28	.035	SC	Ne	NB	DC	DP	N	CRS	1230	1	1	WA	6.0	9.5	85.2	.125	2	TD	B	Spr	
Henry J	513	5BTC	CP	AL-A-7	14 28	.030	SC	Ne	NB	DC	DP	N	CRS	1071	1	1	WA	6.8	10.0	85.5	.125	2	TD	B	Spr	
Hudson	1D, 2D, 3D 4D 5D	4BTC TDC TDC	VD Fly Fly	Ch-H-10 Ch-H-10 Ch-H-10	14 28 14 28 14 28	.032 .032 .032	SC SC SC	Ne Ne Ne	DC DC DC	WD WD WD	DP DP DP	N N N	CRS CRS CRS	948 1232 2076	1 1 1	1	MA Mou Cor	5.1 6.1 5.3	8.5 9.1 8.7	72.0 71.9 75.3	.135 .235 .273	2 2 90	Spr S S	CoS CoS CoS		
Kaiser	K542, K545	4BTC	VD	AL-A-7	14 28	.030	SC	Ne	NB	DC	DP	N	CRS	2142	1	1	Cor	6.4	9.1	87.4	.203	108	OC	B	Spr	
Lincoln	3BTC	3BTC	VD	Ch-H-10	14 28	.035	SC	Ne	NB	DC	DP	N	CRS	1470	1	1	Cor	6.0	9.3	76.0	.125	2	FS	B	Spr	
Mercury	541, 542	3BTC	CP	Ch-H-10	14 28	.031	SC	Ne	NB	DC	DP	N	CRS	1535	1	1	WMA	6.5	10.3	98.6	.125	2	BS	B	Spr	
Nash	5410	4ATC	VD	AL-B-7A AL-B	14 30 14 30	.030 .030	SC SC	Ne Ne	Ru N	Gen Cab	DP DP	N N	CRS CRS	810 1215	1 1	1	Mou	5.0 5.4	7.3 8.0	43.3 45.2	.125 .125	2 2	CR	N	Spr	
Oldsmobile	88, Super 88, 98	5BTC	CP	AC-46-5	14 26	.030	SC	Ne	NB	Cab	DP	N	CRS	1395	1	1	WMA	7.0	10.0	80.1	.125	2	Spr	S	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	R	DP	N	CRS	1386	1	1	WMA	7.0	11.0	95.5	.136	2	FS	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard	5401, 5402, 5411	6BTC	VD	Ch-J-8	14 28	.028	SC	Ne	SS	IS,Gen,Cab	DP	N	CRS	1386	1	1	WMA	6.8	10.0	95.2	.125	2	TD	B	Spr	
Packard</																										

LIGHT BULBS—FUSES—CIRCUIT BREAKERS

68

PASSENGER CAR MAKE AND MODEL	LAMP BULBS (Trade Number)										FUSES AND CIRCUIT BREAKERS (Trade Number)																	
	Headlamp	Headlamp Beam Indicator	Parking Light	Tail Light	Stop Light	Direction Indicator		License Plate Light	Instrument Light	Ignition Lock Light	Dome Light	Clock Light	Courtesy Light	Trunk Compartment Light	Headlamp	Headlamp Beam Indicator	Parking Light	Tail Light	Stop Light	Direction Indicator	License Plate Light	Instrument Light	Ignition Light	Dome Light	Clock	Clock Light	Courtesy Light	Trunk Compartment Light
						Front	Rear																					
Buick.....40, 50, 60, 70	4400	53	1034	1034	(a)	(b)	1073	53	67	57	1004	57	N	89	25CB	(c)	(c)	(c)	SFE9	(d)	(c)	(c)	(c)	SFE20	AGA2	(c)	N	(e)
Cadillac.....50, 62	4400	57	1034	1034	(b)	(b)	(a)	57	67	57	1004	57	N	89	22CB	(c)	(c)	(c)	(c)	SFE6	(c)	(c)	(c)	(c)	(c)	(c)	N	(c)
Cadillac.....75	4400	57	1034	1034	(b)	(b)	(a)	57	67	57	90	57	90	89	22CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	(c)
Chevrolet.....1500, 2100, 2400	2400	51	1154	1154	(a)	(b)	(a)	55	63	55	210	63	82	87	30CB	(c)	(c)	(c)	(c)	SFE14	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)
Chevrolet.....2900	2400	51	1154	1154	(a)	(b)	(a)	51	63	55	N	55	82	N	30CB	(c)	(c)	(c)	(c)	SFE14	(c)	(c)	(c)	N	(c)	(c)	(c)	N
Chrysler.....C62, C63	2422	51	1154	1154	(b)	(b)	(d)	55	63	55	B-6	55	B-6	87	30CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)
Chrysler.....C64	2422	51	1154	63	1154	(b)	(d)	55	63	55	B-6	55	B-6	87	30CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)
Chrysler.....C66	2425	57	1034	1034	(a)	(b)	(d)	57	67	57	94	57	N	93	30CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)
De Soto.....S19	2422	55	1154	1154	(a)	(b)	(a)	55	63	55	88	55	87	88	30CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)
De Soto.....S20	2422	55	1154	1154	(a)	(b)	(a)	55	63	55	88	55	87	88	30CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)
Dodge.....D50, D51	2422	55	63	1154	(a)	1154	(a)	55	63	55	88	55	N	81	30CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(c)	SFE3	(c)	N	(c)
Dodge.....D52, D53	2422	55	63	1154	(a)	1154	(a)	55	63	55	88	55	87	81	30CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(c)	SFE3	(c)	N	(c)
Ford.....4030	51	1154	1154	1154	(a)	(b)	(a)	51	63	55	209	55	63	81	30CB	(c)	(c)	(c)	(c)	SFE14	(b)	(b)	(b)	SFE14	(f)	(b)	(e)	(b)
Henry J.....543, 544	4030	51	63	1154	(a)	1154	(a)	51	63	55	N	37	N	81	SFE30	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	N	(c)	(c)	N
Hudson.....1D	4030	55	63	1154	1154	1154	(a)	55	63	55	N	87	55	N	25CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(b)	SFE3	(b)	N	(b)
Hudson.....2D, 3D	4030	55	63	1154	1154	1154	(a)	55	63	55	N	87	55	N	25CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(b)	SFE3	(b)	N	(b)
Hudson.....4D	4030	55	63	1154	1154	1154	(a)	55	63	55	55	87	55	N	25CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(b)	SFE3	(b)	N	(b)
Hudson.....5D, 7D	4030	55	63	1154	1154	1154	(a)	55	63	55	55	87	55	N	25CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(b)	SFE3	(b)	N	(b)
Kaiser.....K542, K545	4030	51	1154	(h)	(i)	(b)	(d)	51	63	55	N	55	81	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(c)
Lincoln.....Custom	4030	51	1154	1154	(a)	(b)	(a)	51	63	55	209	(i)	63	63	30CB	(c)	(c)	(c)	(b)	SFE14	(b)	(b)	(b)	SFE14	(f)	(b)	(e)	(b)
Lincoln.....Special Custom	4030	51	1154	1154	(a)	(b)	(a)	51	63	55	(i)	63	(i)	63	30CB	(c)	(c)	(c)	(b)	SFE14	(b)	(b)	(b)	SFE14	(f)	(b)	(e)	(b)
Mercury.....P25	4030	51	1154	1154	(a)	(b)	(a)	51	63	55	209	55	63	63	30CB	(c)	(c)	(c)	(b)	SFE14	(b)	(b)	(b)	SFE14	(f)	(b)	(e)	(b)
Nash.....541, 542	4430	987	1016	1016	(a)	(b)	1141	970	57	987	N	N	57	N	3AG30	(c)	(c)	(c)	(c)	(d)	(c)	(c)	(c)	N	N	N	(c)	N
Nash.....5410	4030	51	1154	1154	(a)	(b)	(a)	51	63	55	81	55	55	(b)	AGC30	(c)	(c)	(c)	(c)	(d)	(c)	(c)	(c)	N	N	N	(c)	N
Nash.....5440, 5460	4030	51	1154	1154	(a)	(b)	(a)	51	63	51	N	81	(i)	N	20CB	(c)	(c)	(c)	(c)	(d)	(c)	(c)	(c)	N	N	N	(c)	N
Oldsmobile.....88, Super 88	4400	53	1034	1034	(a)	(b)	(a)	57	67	57	1004	57	90	89	25CB	(c)	(c)	(c)	SFE9	SFE20	SFE9	AGA2	(a)	(d)	AGA1	AGA2	(d)	(a)
Oldsmobile.....98	4400	53	1034	1034	(a)	(b)	(a)	57	67	57	90	57	90	89	25CB	(c)	(c)	(c)	SFE9	SFE20	SFE9	AGA2	(a)	(d)	AGA1	AGA2	(d)	(a)
Packard.....5400, 5401, 5411	4030	51	1154	1154	(a)	(b)	(d)	51	63	55	210	(i)	82*	81	30CB	(c)	(c)	(c)	(c)	10CB	(c)	(c)	(c)	(c)	AGA3	AGA3	(c)	(d)
Packard.....5402, 5406, 5426, 5431	4030	51	1154	(k)	1154	(b)	(d)	51	63	55	210	(i)	82*	81	30CB	(c)	(c)	(c)	(c)	10CB	(c)	(c)	(c)	(c)	AGA3	AGA3	(c)	(d)
Plymouth.....P25	2422	55	63	1154	(a)	1154	(a)	55	63	55	88	55	87	81	30CB	(c)	(c)	(c)	(c)	N	(c)	(c)	(c)	(c)	SFE3	(c)	(c)	(c)
Pontiac.....5425, 5427, 5428	4030	51	63	1154	(a)	1154	(a)	51	63	55	51	(i)	55	82	42CB	(c)	(c)	(c)	(m)	SFE14	(a)	(a)	(a)	(d)	SFE20	(a)	(n)	(d)
Studebaker.....15G, 5H, 5HY	4030	51	63	1154	(a)	1158	(a)	51	63	51	N	88	51	88	30CB	(c)	(c)	(c)	(c)	20CB	(c)	(c)	(c)	N	SFE3	(c)	(d)	(c)
Willlys.....6-226	4030	51	63	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51	62	1154	(a)	1158	(d)	51	63	55	N	87	55	81	30CB	(c)	(c)	(c)	(c)	(c)	(c)	(c)	(c)	N	SFE14	(c)	(c)	(c)
Willlys.....6-226	4030	51																										

TRANSMISSIONS—CONVENTIONAL—WITH OVERDRIVE

PASSENGER CAR MAKE AND MODEL			TYPE		CONVENTIONAL TRANSMISSION												OVERDRIVE														
			Conventional	Conventional with O.D.	Automatic	No. of Forward Speeds	Ratios				Reverse	Constant Mesh	Gears in 2nd	Spur Gear Used In	Helical Gears Used In	Synchronous Meshing in 2nd and 3rd Gears	Lubricant				Type	If Planetary— No. of Pinions	Manual Lockout	Downshift Accelerator Control	Minimum Cut-in Speed (mph)	Gear Ratio (to — 1)	Capacity (pt.)	Lubricant			
							First	Second	Third	Capacity (pt.)							Type Recommended	Summer	Winter	Extreme Cold								Separate Filter	Type Recommended	Summer	Winter
Buick	Std	40	Opt	3	2.57	1.66	1.00	3.02	Y	N	AS	Y	1 1/2	MP	80	90	90	90	NA	3	Y	Y	28	.700	3/4	N	EO	10W	10W	80	
	Std	50, 60	Std	NA	2.59	1.53	1.00	2.93	Y	N	AS	Y	2 1/2	MP	90	90	90	90	NA	3	Y	Y	26	.700	3/4	N	EO	10W	10W	80	
Cadillac	NA	60, 62, 75	Std	NA															NA												
	Std	1500, 2100, 2400	Opt	3	2.94	1.68	1.00	2.94	Y	N	AS	Y	1 1/2	PM	90	90	80	80	NA												
Chevrolet	Std	2300	Std	NA															NA												
	Std	62	Opt	3	2.57	1.63	1.00	3.48	Y	N	AS	Y	2 3/4	EO	10W	10W	10W	10W	NA												
Chrysler	Std	C62	Opt	NA															NA												
	Std	C63, C64, C66	Std	NA															NA												
De Soto	Std	S19, S20	Opt	3	2.57	1.63	1.00	3.48	Y	N	AS	Y	2 3/4	EO	10W	10W	10W	10W	P	3	Y	Y	28	.700	3/4	N	EO	10W	10W	80	
	Std	D50, D53	Opt	3	2.57	1.63	1.00	3.48	Y	N	AS	Y	2 3/4	EO	10W	10W	10W	10W	P	3	Y	Y	26	.700	3/4	N	EO	10W	10W	80	
Dodge	Std	D51	Opt	3	2.57	1.63	1.00	3.48	Y	N	AS	Y	2 3/4	EO	10W	10W	10W	10W	P	3	Y	Y	25	.700	3/4	N	EO	10W	10W	80	
	Std	D52	Opt	3	2.57	1.63	1.00	3.48	Y	N	AS	Y	2 3/4	EO	10W	10W	10W	10W	P	3	Y	Y	25	.700	3/4	N	EO	10W	10W	80	
Ford	Std		Opt	3	2.78	1.61	1.00	3.64	Y	N	AS	Y	3	ME	80	80	80	80	P	3	Y	Y	27	.700	1 1/2	N	ME	80	80	80	
	Std	643, 644	Opt	3	2.61	1.63	1.00	3.54	Y	N	AS	Y	1 1/2	TG	90	80	80	80	P	3	Y	Y	29	.700	3/4	Y	TG	90	80	80	
Henry J.	Std		Opt	3	2.61	1.63	1.00	3.54	Y		AS	Y	1 1/2	ME	90	80	80	80	P	3	Y	Y		.700	1	N	ME	90	80	80	
	Std	1D, 2D, 3D	Opt	3	2.57	1.68	1.00	3.49	Y		AS	Y	2 1/4	ME	90	80	80	80	P	3	Y	Y		.700	3/4	N	ME	90	80	80	
Hudson	Std	4D, 5D, 7D	Opt	3	2.57	1.55	1.00	3.49	Y	N	AS	Y	2 1/2	TG	90	80	80	80	P	3	Y	Y	24	.700	1	Y	TG	90	80	80	
	Std	K542, K545	Opt	3	2.57	1.55	1.00	3.49	Y		AS	Y	2 1/2	TG	90	80	80	80	P	3	Y	Y									
Kaiser	Std		Opt	NA															NA												
	NA		Std	NA						N	AS	Y	3	ME	80	80	80	80	P	3	Y	Y	27	.700	1 1/2	N	ME	80	80	80	
Lincoln	Std		Opt	3	2.63	1.63	1.00	3.25	Y	N	AS	Y	3	ME	80	80	80	80	P	3	Y	Y									
	Std	541, 542	Opt	3	2.44	1.54	1.00	3.49	Y	R	1,2	Y	3 1/2	MO	40	30	20	20	NA												
Mercury	Std	5410	Opt	3	2.61	1.63	1.00	3.54	Y	N	1,2R	Y	1 1/2	MO	90	80	80	80	P	3	Y	Y	25	.700	1 1/4	N	MO	80	80	80	
	Std	5440	Opt	3	2.57	1.62	1.00	3.48	Y	N	1,2R	Y	2 1/4	MO	90	80	80	80	P	3	Y	Y	25	.700	1 1/4	N	MO	80	80	80	
Nash	Std	5460	Opt	3	2.57	1.55	1.00	3.49	Y	N	1,2R	Y	2 1/4	MO	90	80	80	80	P	3	Y	Y	25	.700	1 1/4	N	MO	90	80	80	
	Std		Opt	3	2.39	1.63	1.00	2.53	Y	N	AS	Y	2 1/2	MP	80	80	80	80	NA												
Oldsmobile	Std	88, Super 88, 98	Opt	3	2.57	1.55	1.00	3.49	Y	N	AS	Y	2 1/2	MP	80	80	80	80	NA												
	Std		Opt	3	2.57	1.55	1.00	3.49	Y	N	AS	Y	2 1/2	MP	80	80	80	80	NA												
Packard	Std*	5400, 5401, 5411, 5402, 5426, 5431	Opt†	3	2.43	1.53	1.00	3.16	Y	R	1,2	Y	2	MO	90	90	80	80	P	4	Y	Y	22	.722	1 1/4	Y	MO	90	80	80	80
	NA	5406	Std	NA															NA												
Plymouth	Std	P25	Opt	3	2.57	1.63	1.00	3.48	Y	N	AS	Y	2 3/4	GL	80	80	80	80	P	3	Y	Y	25	.700	3/4	N	GL	80	80	80	80
	Std	5425, 5427, 5428	Opt	3	2.66	1.66	1.00	3.02	Y	N	AS	Y	1 3/4	EP	80-90	80-90	80-90	80-90	NA												
Pontiac	Std		Opt	3	2.61	1.63	1.00	3.54	Y	N	AS	Y	1 1/2	MO	90	80	80	80	P	3	Y	Y	25	.700	1 1/4	N	MO	90	80	80	80
	Std	15G	Opt	3	2.57	1.55	1.00	3.48	Y	N	AS	Y	2 1/2	MO	90	80	80	80	P	3	Y	Y	25	.700	1 1/4	N	MO	90	80	80	80
Studebaker	Std	5H, 5HY	Opt	3	2.57	1.55	1.00	3.48	Y	N	AS	Y	2 1/2	TG	90	80	80	80	P	3	Y	Y	24	.700	1	Y	TG	90	80	80	80
	Std	6-226	Opt	3	2.57	1.55	1.00	3.49	Y	N	AS	Y	2 1/2	TG	90	80	80	80	P	3	Y	Y	24	.700	1	Y	TG	90	80	80	80
Willlys	Std	6-226	Opt	3	2.57	1.55	1.00	3.49	Y	N	AS	Y	2 1/2	TG	90	80	80	80	P	3	Y	Y	24	.700	1	Y	TG	90	80	80	80
	Std	6558	Opt	3	2.61	1.63	1.00	3.54	Y	N	AS	Y	1 1/2	TG	90	80	80	80	P	3	Y	Y	26	.700	3/4	Y	TG	90	80	80	80

PM—"Multi-Purpose" gear lubricant or mineral oil.
R—Reverse.
Std—Standard.
TG—Transmission gear lubricant.
Y—Yes

N—No or none.
NA—Not available.
Opt—Optional.
P—Planetary.

ME—Mild extreme pressure gear lubricant.
MO—Mineral oil.
MP—"Multi-Purpose" gear lubricant.

AS—All speeds.
EO—Engine oil.
EP—Extreme pressure gear lubricant.
GL—Gear lubricant.

ABBREVIATIONS
 —Not available on 5431 Caribbean model.
 —Standard on 5431 Caribbean model.

AUTOMATIC TRANSMISSIONS

PASSENGER CARS MAKE AND MODEL	TRADE NAME	Type	Manual Selector Positions (left to right)	GEAR RATIOS				Shifting Within Drive Range by Accelerator and Governor	Governor-Forced Shift	Downshift Up to (mph)	TORQUE CONVERTER				LUBRICATION							
				1st or Low Range	2nd or Drive Range	3rd or Inter- mediate Range	4th Speed				Reverse	Number of Elements	Max. Ratio at Stall at Engine RPM	Provided	Mechanical Lockup		Type of Cooling	Anti-Creep Device	Capacity—Refill (qt.)	Type Recommended	Grade (S.A.E. No.)	
															Speed Range (mph)	Releases at (mph)					Summer	Winter
Buick.....40, 50, 60, 70	Dynaflo	TCG	P, Nu, D, L, R	1.82*	1.82*	1.00*	N	1.82*	N	40	4	2.45-1700	N		WC	N	10	(a)	(a)	(a)		
Cadillac.....60, 62, 75	Hydramatic	FCG	Nu, D, L, R	3.82	2.63	1.45	1.00	4.03	Y	(b)	N						11	(a)	(a)	(a)		
Chevrolet.....1500, 2100, 2400	Powerglide	TCG	P, Nu, D, L, R	1.82*	1.82*	1.00*	N	1.63*	Y	42	3	2.10-.....	N		WC	N	11	(a)	(a)	(a)		
	Powerglide	TCG	P, Nu, D, L, R	3.82*	1.82*	1.00*	N	3.82*	Y	48	3	2.10-.....	N		WC	N	8	(a)	(a)	(a)		
Chrysler.....C62	Powerflite	TCG	R, Nu, D, L	1.72*	1.72*	1.00*	N	2.39*	N	55	4	2.50-1320	N		WC	N	12	(a)	(a)	(a)		
	Powerflite	TCG	R, Nu, D, L	1.72*	1.72*	1.00*	N	2.39*	N	55	4	2.60-1510	N		WC	N	12	(a)	(a)	(a)		
De Soto.....S19	Powerflite	TCG	R, Nu, D, L	1.72*	1.72*	1.00*	N	2.39*	N	55	4	2.60-1325	N		WC	N	12	(a)	(a)	(a)		
	Powerflite	TCG	R, Nu, D, L	1.72*	1.72*	1.00*	N	2.39*	N	55	4	2.60-1210	N		WC	N	12	(a)	(a)	(a)		
Dodge.....D51-1	Gyro-Matic	FCG	R, L, Nu, D	3.57	2.04	1.75	1.00	3.99	Y	40	N						3	EO	10	10		
	Powerflite	TCG	R, Nu, D, L	1.72*	1.72*	1.00*	N	2.39*	Y	55	4	2.60-1455	N		AC	N	10	(a)	(a)	(a)		
	Powerflite	TCG	R, Nu, D, L	1.72*	1.72*	1.00*	N	2.39*	Y	55	4	2.63-1340	N		AC	N	10	(a)	(a)	(a)		
	Not Available	TCG																				
Ford.....F	Fordomatic	TCG	P, R, Nu, D, L	2.44*	1.48*	1.00*	N	2.44*	Y	62	3	2.10-1450	N		AC	N	9½	(a)	(a)	(a)		
	Fordomatic	TCG	P, R, Nu, D, L	2.44*	1.48*	1.00*	N	2.44*	Y	59	3	2.10-1500	N		AC	N	9½	(a)	(a)	(a)		
Henry J.....543, 544	Not Available																					
Hudson.....1D, 2D, 3D	Hydramatic	FCG	Nu, D, L, R	3.82	2.63	1.45	1.00	4.30	Y	52	N						8½	(a)	(a)	(a)		
	Hydramatic	FCG	Nu, D, L, R	3.82	2.63	1.45	1.00	4.30	Y	52	N						11	(a)	(a)	(a)		
Kaiser.....K342, K545	Hydramatic	FCG	Nu, D, L, R	3.82	2.63	1.45	1.00	4.30	Y	55	N						11	(a)	(a)	(a)		
Lincoln.....	Hydramatic	FCG	Nu, D, L, R	3.82	2.63	1.45	1.00	4.30	Y	60	N						11	(a)	(a)	(a)		
Mercury.....	Mercomatic	TCG	P, R, Nu, D, L	2.44*	1.48*	1.00*	N	2.00*	Y	62	3	2.10-1500	N		AC	N	9½	(a)	(a)	(a)		
Nash.....541, 542	Not Available																					
	Hydramatic	FCG	Nu, D, L, R	3.82	2.63	1.45	1.00	4.30	Y	58	N						8½	(a)	(a)	(a)		
	Hydramatic	FCG	Nu, D, L, R	3.82	2.63	1.45	1.00	4.30	Y	58	N						11	(a)	(a)	(a)		
Oldsmobile.....88, Super 88, 98	Hydramatic	FCG	Nu, D, S, L, R	3.82	2.63	1.45	1.00	4.30	Y	65	N						10½	(a)	(a)	(a)		
Packard.....5400	Ultramatic	TCG	P, Nu, H, L, R	1.82*	1.00*	N	N	1.64*	Y	55	4	2.55-1400	Y	15-55	WC	N	12	(a)	(a)	(a)		
	Ultramatic	TCG	P, Nu, H, L, R	1.82*	1.00*	N	N	1.64*	Y	55	4	2.55-1500	Y	15-65	WC	N	12	(a)	(a)	(a)		
	Ultramatic	TCG	P, Nu, H, L, R	1.82*	1.00*	N	N	1.64*	Y	55	4	2.55-1550	Y	15-55	WC	N	12	(a)	(a)	(a)		
Plymouth.....P25	Hy-Drive	TCT	(c)	2.37*	1.68*	1.00*	N	3.46*	N	N	4	2.60-1290	N		OC	N	5½	EO				
	Powerflite	TCG	R, Nu, D, L	1.72*	1.72*	1.00*	N	2.39*	N	55	4	2.60-1335	N		AC	N	10	(a)				
Pontiac.....5425, 5427, 5428	Hydramatic	FCG	Nu, D, L, R	3.82	2.63	1.45	1.00	4.30	Y	60*	N						11	(a)	(a)	(a)		
Studebaker.....15G	Automatic Drive	TCG	P, Nu, D, L, R	2.31*	1.43*	1.00*	N	2.00*	Y	48	3	2.15-1600	Y	21*	AC	Y	9½	(a)	(a)	(a)		
	Automatic Drive	TCG	P, Nu, D, L, R	2.31*	2.31*	1.43*	1.00	2.00*	Y	60	3	2.15-1650	Y	18*	AC	Y	9½	(a)	(a)	(a)		
Willys.....6-226	Hydramatic	FCG	Nu, D, L, R	3.82	2.63	1.45	1.00	4.30	Y	55	N						11	(a)	(a)	(a)		
	Not Available																					

ABBREVIATIONS
 *—Plus torque converter ratio.
 †—Engine and torque converter have a combined oil system requiring five quarts each.
 *—Fourth to third.
 *—Standard "H" shift.

AC—Air cooled.
AO—Drive.
EO—Engine oil.
FCG—Fluid coupling with countershaft.
FCG—Fluid coupling with gears.
FCG—Fluid coupling with gears.

H—High.
L—Low.
N—No or none.
Nu—Neutral.
OC—Oil cooled.
P—Park.

R—Reverse.
S—Super performance.
TCG—Torque converter with planetary gears.
TCT—Torque converter with three-speed transmission.

WC—Water cooled.
Y—Yes.

PROPELLER SHAFT—REAR AXLE

PROPELLER SHAFT										REAR AXLE									
PASSENGER CAR MAKE AND MODEL	Number Used	Type	Intermediate Bearing		Universals				Type	Gear Type	Gearing				Pinion Adjustment		Lubricant		
			Type	Lubrication	Make	Number Used	Bearing				Overdrive (to -1)	Automatic (to -1)	No of Teeth—Ring and Pinion		Automatic	Pinion Bearing Adjustment	Capacity (Pl.)	Viscosity Number	
							Type	Lubrication					Overdrive (to -1)	Automatic (to -1)				Overdrive	Automatic
Buick	40	TT	N	N	Sag, Sp	1	Cr	Bu	AT	TT	TT	SF	Hy	43-12	N	Sh	HG	90	80
	60	TT	N	N	Sag, Sp	1	Cr	Bu	AT	TT	TT	SF	Hy	41-12	N	Sh	HG	90	80
	60, 70	TT	N	N	Sag, Sp	1	Cr	Bu	AT	TT	TT	SF	Hy	41-12	N	Sh	HG	90	80
Cadillac	60, 62	Ex	N	N	Mec, Sag	2	Cr	N6	P	RS	RS	SF	Hy	(a)	N	N	HG	90	80
	1500, 2100, 2400	Ex	AF	AF	Mec	2	Cr	PI	AT	RS	RS	SF	Hy	34-9	N	N	HG	90	80
Chevrolet	2000	Ex	N	N	Chev	1	Cr	VT	AT	RS	RS	SF	Hy	37-11	N	Sh	HM	90	80
	1500, 2100, 2400	Ex	N	N	Chev	2	Cr	VT	AT	RS	RS	SF	Hy	37-11	N	Sh	HM	90	80
Chrysler	662	Ex	N	N	NA	1	Cr	AF	P	RS	RS	SF	Hy	41-11	N	Sh	EH	90	80
	662	Ex	N	N	NA	1	Cr	AF	P	RS	RS	SF	Hy	41-11	N	Sh	EH	90	80
	664	Ex	N	N	NA	1	Cr	AF	P	RS	RS	SF	Hy	41-11	N	Sh	EH	90	80
	666	Ex	N	N	NA	1	Cr	AF	P	RS	RS	SF	Hy	41-11	N	Sh	EH	90	80
De Soto	S19	Ex	N	N	NA	2	Cr	AF	P	RS	RS	SF	Hy	41-11	N	Sh	EH	90	80
	S20	Ex	N	N	NA	2	Cr	AF	P	RS	RS	SF	Hy	41-11	N	Sh	EH	90	80
	S21	Ex	N	N	NA	2	Cr	AF	P	RS	RS	SF	Hy	41-11	N	Sh	EH	90	80
Dodge	D50-1	Ex	N	N	NA	1	Cr	BT	AT	RS	RS	SF	Hy	41-10	N	Sh	EH	90	80
	D50-2	Ex	N	N	NA	1	Cr	BT	AT	RS	RS	SF	Hy	41-10	N	Sh	EH	90	80
	D51-1	Ex	N	N	NA	1	Cr	BT	AT	RS	RS	SF	Hy	41-10	N	Sh	EH	90	80
	D51-2	Ex	N	N	NA	1	Cr	BT	AT	RS	RS	SF	Hy	41-10	N	Sh	EH	90	80
	D52	Ex	N	N	NA	1	Cr	BT	AT	RS	RS	SF	Hy	41-10	N	Sh	EH	90	80
Ford	6	Ex	N	N	Mec	2	Cr	N6	P	RS	RS	SF	Hy	(h)	N	Sh	HE	90	80
	8	Ex	N	N	Mec	2	Cr	N6	P	RS	RS	SF	Hy	(h)	N	Sh	HE	90	80
Henry J	543	Ex	N	N	UP, Sp	2	Cr	AF	(I)	RS	RS	SF	Hy	(g)	N	Sh	HE	90	80
	544	Ex	N	N	Un, Sp	2	Cr	AF	(I)	RS	RS	SF	Hy	(g)	N	Sh	HE	90	80
Hudson	34	Ex	N	N	Sp	2	Cr	AF	(I)	RS	RS	SF	Hy	(g)	N	Sh	HE	90	80
	1D, 2D, 3D	Ex	N	N	Sp	2	Cr	AF	(I)	RS	RS	SF	Hy	(g)	N	Sh	HE	90	80
	4D, 5D, 7D	Ex	N	N	Sp	2	Cr	AF	(I)	RS	RS	SF	Hy	(g)	N	Sh	HE	90	80
Kaiser	K542, K545	Ex	N	N	Sp	2	Cr	AF	(I)	RS	RS	SF	Hy	(g)	N	Sh	HE	90	80
Lincoln		Ex	N	N	Sp	2	Cr	AF	(I)	RS	RS	SF	Hy	(g)	N	Sh	HE	90	80
Mercury		Ex	N	N	Mec	2	Cr	N6	P	RS	RS	SF	Hy	(g)	N	Sh	HE	90	80
Nash	541, 512	Ex	N	N	Sp	2	Cr	N6	P	RS	RS	SF	Hy	(g)	N	Sh	HE	90	80
	541	Ex	N	N	(r)	(6)	Cr	AF	P	TT	TT	SF	Hy	(u)	N	Sh	HG	90	80
	510	TT	AF	AF	Mec, Sag	1	Cr	Cr	AF	TT	TT	SF	Hy	(v)	N	Sh	HG	90	80
	540	TT	AF	AF	Mec, Sag	1	Cr	Cr	AF	TT	TT	SF	Hy	(v)	N	Sh	HG	90	80
	5460	TT	AF	AF	Mec, Sag	1	Cr	Cr	AF	TT	TT	SF	Hy	(v)	N	Sh	HG	90	80
Oldsmobile	88	Ex	N	N	Sag	2	Cr	N6	P	RS	RS	SF	Hy	(w)	N	Sh	MM	90	80
	Super 88, 98	Ex	N	N	Sag	2	Cr	N6	P	RS	RS	SF	Hy	(w)	N	Sh	MM	90	80
Packard	5400, 5402	Ex	N	N	(x)	2	Cr	AF	(1)	RS	RS	SF	Hy	(w)	N	Sh	MM	90	80
	5401, 5411	Ex	N	N	(x)	2	Cr	AF	(1)	RS	RS	SF	Hy	(w)	N	Sh	MM	90	80
	5401	Ex	N	N	(x)	2	Cr	AF	(1)	RS	RS	SF	Hy	(w)	N	Sh	MM	90	80
	5406	Ex	N	N	(y)	2	Cr	AF	(1)	RS	RS	SF	Hy	(w)	N	Sh	MM	90	80
	5426	Ex	N	N	(y)	2	Cr	AF	(1)	RS	RS	SF	Hy	(w)	N	Sh	MM	90	80
	5431	Ex	N	N	(x)	2	Cr	AF	(1)	RS	RS	SF	Hy	(w)	N	Sh	MM	90	80
Plymouth	P25	Ex	N	N	NA	1	Cr	BT	AT	RS	RS	SF	Hy	(3)	N	Sh	EH	90	80
	5425	Ex	N	N	Sag, Mec	1	Cr	AF	P	RS	RS	SF	Hy	(3)	N	Sh	EH	90	80
	5427	Ex	N	N	Sag, Mec	1	Cr	AF	P	RS	RS	SF	Hy	(3)	N	Sh	EH	90	80
Pontiac	5428	Ex	N	N	Sag, Mec	1	Cr	AF	P	RS	RS	SF	Hy	(3)	N	Sh	EH	90	80
	15G	Ex	N	N	Sp	2	Cr	Cr	AF	RS	RS	SF	Hy	(3)	N	Sh	EH	90	80
Studebaker	5H	Ex	AF	AF	Sp	2	Cr	Cr	AF	RS	RS	SF	Hy	(3)	N	Sh	EH	90	80
	5HY	Ex	AF	AF	Sp	2	Cr	Cr	AF	RS	RS	SF	Hy	(3)	N	Sh	EH	90	80
	6-226	Ex	N	N	Sp	2	Cr	Cr	AF	RS	RS	SF	Hy	(3)	N	Sh	EH	90	80
Willys	685B	Ex	N	N	HP	1	Cr	BT	AT	RS	RS	SF	Hy	(3)	N	Sh	EH	90	80

ABBREVIATIONS	
(l) - 4.27 std.; 4.10 (41-10), 3.54 (39-11) and 3.31 (43-13) opt.	(e) - Two on 100" W.B. models; three on 108" W.B. models; but two when equipped with Hydramatic.
(m) - Front, cross slip joint; rear, flanged U bolt.	(f) - 3.77 (34-9) std.; 4.40 (35-8) opt.
(n) - Front, ball and trunnion; rear, cross.	(g) - 4.40 (35-8) std.; 4.10 (37-5) opt.
(o) - 3.51 (47-12) std.; 4.09 opt.	(h) - 4.90 (39-8) std.; 4.40 (35-1) opt.
(p) - 4.09 std.; 3.91 (47-12) opt.	(i) - 3.42 (41-12) std.; 3.64 (40-11) opt.
(q) - One on 100" W.B. models; but only one 108" W.B. models when equipped with Hydramatic.	(j) - Spicer with std. trans. and overdrive; Universal Products with Ultramatic.
(r) - Front, cross slip joint; rear, split joint.	(k) - Front, Mechanics; rear, Spicer.
(s) - 3.80 (39-10) std.; 4.10 (41-10) opt.	(l) - Front, cross and yoke with std. trans. and overdrive; front, ball and trunnion; rear, cross and yoke with Ultramatic.
(t) - 4.10 (41-10) std.; 3.90 (39-10) and 3.31 (43-13) opt.	(m) - None on 100" W.B. models; anti-friction on 108" W.B. models, but none when equipped with Hydramatic.
(u) - 3.31 (43-13) opt.	(n) - Mechanics on 100" W.B. models; Spicer on 108" W.B. models.
(v) - 3.54 (39-11) std.; 3.31 (43-13) opt.	(o) - Spicer, fitting; Universal Products, prepack.
(w) - 3.54 (39-11) std.; 4.27 and 3.21 (43-13) opt.	

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TIRES - BRAKES - BRAKE CYLINDERS

TIRES		SERVICE BRAKES										PARKING BRAKES				
PASSENGER CAR MAKE AND MODEL	Size	Type	Booster Type	Effective Area (sq. in.)	Percent Effectiveness—Rear	Drum		Brake Lining				Wheel Cylinder Bore		Type of Control	Location of Control	Operates on
						Diameter		Bonded or Riveted	Primary		Segments per Shoe	Secondary				
						Front	Rear		Size (length-width-thickness)	Front Wheel		Rear Wheel	Size (length-width-thickness)			
Buick	725.3	7.60/15	H	184.6	47	12	12	MA	10 3/4 x 2 1/2 x 1/4	10 3/4 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	730.2	7.60/15	H	207.5	47	12	12	MA	10 3/4 x 2 1/2 x 1/4	10 3/4 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	734.7	7.60/15	H	219.0	47	12	12	MA	10 3/4 x 2 1/2 x 1/4	10 3/4 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	717.3	8.00/15	H	219.0	47	12	12	MA	10 3/4 x 2 1/2 x 1/4	10 3/4 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	60.62	8.00/15	H	211.6	44	12	12	MA	11 3/4 x 2 1/2 x 1/4	11 3/4 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	75	8.20/15	H	211.6	44	12	12	MA	11 3/4 x 2 1/2 x 1/4	11 3/4 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	1500, 2100, 2400	6.70/15†	H	158.0	47	11	11	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	2800	6.70/15	H	158.0	47	11	11	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	682	7.60/15	H	201.0	40	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
	683	8.00/15	H	201.0	40	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
Chevrolet	748.0	6.70/15†	H	158.0	47	11	11	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	2400	6.70/15	H	158.0	47	11	11	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	2800	6.70/15	H	158.0	47	11	11	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
Chrysler	722.0	7.60/15	H	201.0	40	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
	682	8.00/15	H	201.0	40	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
	683	8.20/15	H	201.0	40	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
	684	8.90/15	H	210.0	40	(f)	(f)	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	12*	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	12*	1 1/2	RT
De Soto	722.0	7.60/15	H	201.0	40	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
	S19, S20	7.60/15	H	201.0	40	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
Dodge	733.0	6.70/15	H	173.5	40	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
	D50, D53	6.70/15	H	158.0	40	10	10	MA	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
	D51-1, D51-2	7.10/15	H	173.5	40	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
Ford	753.0	6.70/15	H	173.5	38	10	10	MA	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	543, 544	5.90/15	H	132.0	40	9	9	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	1 1/2	RS
	1D	5.90/15	H	132.1	68	9	9	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	1 1/2	RS
Hudson	2D, 3D	6.40/15	H	140.4	41	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	5D, 7D	7.10/15	H	140.4	41	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	726.0	7.10/15	H	158.7	41	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
Kaiser	740.0	6.70/15	H	176.0	45	11	11	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	K542, K545	7.10/15*	H	220.1	41	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	712.0	8.00/15	H	159.1	41	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	736.0	7.10/15	H	199.1	51	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	905.0	5.20/13	H	76.8	50	8	8	MA	8 1/2 x 2 1/2 x 1/4	8 1/2 x 2 1/2 x 1/4	1	8 1/2 x 2 1/2 x 1/4	8 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	541, 542	6.40/15	H	(f)	(f)	(k)	(k)	MA	7 1/4 x 1 1/4 x 1/8	7 1/4 x 1 1/4 x 1/8	1	7 1/4 x 1 1/4 x 1/8	7 1/4 x 1 1/4 x 1/8	1	1 1/2	RS
	5410 100" W.B.	6.40/15	H	104.3	36	9	9	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	1 1/2	RS
	5410 108" W.B.	6.40/15	H	150.0	45	9	9	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	1 1/2	RS
	5440	6.70/15	H	172.0	47	10	10	MA	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	5460	7.10/15	H	172.0	47	10	10	MA	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
Oldsmobile	88, Super 88, 98	7.60/15	H	191.7	44	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	Super 88, 98	7.60/15	H	191.7	44	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
Packard	5400, 5401, 5411	7.60/15	H	191.8	40	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	5402, 5406, 5428	8.00/15	H	208.3	40	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	5428	8.20/15	H	208.3	40	12	12	MA	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	12 1/2 x 2 1/2 x 1/4	12 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
Plymouth	P25	6.70/15	H	158.0	40	10	10	MA	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	1 1/2	RT
	5425, 5427, 5428	7.10/15	H	177.0	41	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
Pontiac	5425, 5427, 5428	7.10/15	H	177.0	41	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	5428	7.10/15	H	177.0	41	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
Studebaker	15G	6.40/15	H	166.0	38	10	10	MA	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	10 1/2 x 2 1/2 x 1/4	10 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
	5H, 5HY	7.10/15	H	195.3	38	11	11	MA	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	11 1/2 x 2 1/2 x 1/4	11 1/2 x 2 1/2 x 1/4	1	1 1/2	RS
Willis	6-226, 655B	6.40/15	H	132.8	35	9	9	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	1 1/2	RS
	6-226, 655B	6.40/15	H	132.8	35	9	9	MA	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	9 3/4 x 2 1/2 x 1/4	9 3/4 x 2 1/2 x 1/4	1	1 1/2	RS

*—Per wheel.
 †—7.10/15 on convertible coupes equipped with Powerglide.
 ‡—7.60/15 on convertible coupes.
 §—8.20/15 on convertible coupes and air conditioned cars.
 ¶—6.70/15 on station wagon.
 (a)—Firestone 711.0; U. S. Royal, 716.0; Goodrich, 714.3.
 (b)—Firestone 705.0; U. S. Royal, 703.0; Goodrich, 700.0.
 (c)—Adjust to light drag and back off seven notches.
 (d)—Disc brake, two aluminum pressure plates.
 (e)—Disc brake, two aluminum pressure plates.
 (f)—8 1/2 x 1 1/2 x 1/4 with std. trans.; 9 1/2 x 2 x 1/4 with Hydramatic.
 (g)—9 1/2 x 2 x 1/4 with Hydramatic.
 (h)—Custom 705.0; Super 700.0.
 (i)—92.1 with std. trans.; 104.3 with Hydramatic.
 (j)—40 with std. trans.; 36 with Hydramatic.
 (k)—8 with std. trans.; 9 with Hydramatic.
 (l)—8 1/2 x 1 1/2 x 1/4 with std. trans.; 9 1/2 x 2 x 1/4 with Hydramatic.
 (m)—8 1/2 x 1 1/2 x 1/4 with std. trans.; 7 1/2 x 1 1/2 x 1/4 with Hydramatic.
 (n)—All models except stat. wag., 771.0; stat. wag., 733.0.
 (o)—Bonded.
 (p)—Chromite alloy cast iron.
 (q)—Cast iron.
 (r)—Cast iron.
 (s)—Cast iron.
 (t)—Cast iron.
 (u)—Cast iron.
 (v)—Cast iron.
 (w)—Cast iron.
 (x)—Cast iron.
 (y)—Cast iron.
 (z)—Cast iron.
 (aa)—Cast iron.
 (ab)—Cast iron.
 (ac)—Cast iron.
 (ad)—Cast iron.
 (ae)—Cast iron.
 (af)—Cast iron.
 (ag)—Cast iron.
 (ah)—Cast iron.
 (ai)—Cast iron.
 (aj)—Cast iron.
 (ak)—Cast iron.
 (al)—Cast iron.
 (am)—Cast iron.
 (an)—Cast iron.
 (ao)—Cast iron.
 (ap)—Cast iron.
 (aq)—Cast iron.
 (ar)—Cast iron.
 (as)—Cast iron.
 (at)—Cast iron.
 (au)—Cast iron.
 (av)—Cast iron.
 (aw)—Cast iron.
 (ax)—Cast iron.
 (ay)—Cast iron.
 (az)—Cast iron.
 (ba)—Cast iron.
 (bb)—Cast iron.
 (bc)—Cast iron.
 (bd)—Cast iron.
 (be)—Cast iron.
 (bf)—Cast iron.
 (bg)—Cast iron.
 (bh)—Cast iron.
 (bi)—Cast iron.
 (bj)—Cast iron.
 (bk)—Cast iron.
 (bl)—Cast iron.
 (bm)—Cast iron.
 (bn)—Cast iron.
 (bo)—Cast iron.
 (bp)—Cast iron.
 (bq)—Cast iron.
 (br)—Cast iron.
 (bs)—Cast iron.
 (bt)—Cast iron.
 (bu)—Cast iron.
 (bv)—Cast iron.
 (bw)—Cast iron.
 (bx)—Cast iron.
 (by)—Cast iron.
 (bz)—Cast iron.
 (ca)—Cast iron.
 (cb)—Cast iron.
 (cc)—Cast iron.
 (cd)—Cast iron.
 (ce)—Cast iron.
 (cf)—Cast iron.
 (cg)—Cast iron.
 (ch)—Cast iron.
 (ci)—Cast iron.
 (cj)—Cast iron.
 (ck)—Cast iron.
 (cl)—Cast iron.
 (cm)—Cast iron.
 (cn)—Cast iron.
 (co)—Cast iron.
 (cp)—Cast iron.
 (cq)—Cast iron.
 (cr)—Cast iron.
 (cs)—Cast iron.
 (ct)—Cast iron.
 (cu)—Cast iron.
 (cv)—Cast iron.
 (cw)—Cast iron.
 (cx)—Cast iron.
 (cy)—Cast iron.
 (cz)—Cast iron.
 (da)—Cast iron.
 (db)—Cast iron.
 (dc)—Cast iron.
 (dd)—Cast iron.
 (de)—Cast iron.
 (df)—Cast iron.
 (dg)—Cast iron.
 (dh)—Cast iron.
 (di)—Cast iron.
 (dj)—Cast iron.
 (dk)—Cast iron.
 (dl)—Cast iron.
 (dm)—Cast iron.
 (dn)—Cast iron.
 (do)—Cast iron.
 (dp)—Cast iron.
 (dq)—Cast iron.
 (dr)—Cast iron.
 (ds)—Cast iron.
 (dt)—Cast iron.
 (du)—Cast iron.
 (dv)—Cast iron.
 (dw)—Cast iron.
 (dx)—Cast iron.
 (dy)—Cast iron.
 (dz)—Cast iron.
 (ea)—Cast iron.
 (eb)—Cast iron.
 (ec)—Cast iron.
 (ed)—Cast iron.
 (ee)—Cast iron.
 (ef)—Cast iron.
 (eg)—Cast iron.
 (eh)—Cast iron.
 (ei)—Cast iron.
 (ej)—Cast iron.
 (ek)—Cast iron.
 (el)—Cast iron.
 (em)—Cast iron.
 (en)—Cast iron.
 (eo)—Cast iron.
 (ep)—Cast iron.
 (eq)—Cast iron.
 (er)—Cast iron.
 (es)—Cast iron.
 (et)—Cast iron.
 (eu)—Cast iron.
 (ev)—Cast iron.
 (ew)—Cast iron.
 (ex)—Cast iron.
 (ey)—Cast iron.
 (ez)—Cast iron.
 (fa)—Cast iron.
 (fb)—Cast iron.
 (fc)—Cast iron.
 (fd)—Cast iron.
 (fe)—Cast iron.
 (ff)—Cast iron.
 (fg)—Cast iron.
 (fh)—Cast iron.
 (fi)—Cast iron.
 (fj)—Cast iron.
 (fk)—Cast iron.
 (fl)—Cast iron.
 (fm)—Cast iron.
 (fn)—Cast iron.
 (fo)—Cast iron.
 (fp)—Cast iron.
 (fq)—Cast iron.
 (fr)—Cast iron.
 (fs)—Cast iron.
 (ft)—Cast iron.
 (fu)—Cast iron.
 (fv)—Cast iron.
 (fw)—Cast iron.
 (fx)—Cast iron.
 (fy)—Cast iron.
 (fz)—Cast iron.
 (ga)—Cast iron.
 (gb)—Cast iron.
 (gc)—Cast iron.
 (gd)—Cast iron.
 (ge)—Cast iron.
 (gf)—Cast iron.
 (gg)—Cast iron.
 (gh)—Cast iron.
 (gi)—Cast iron.
 (gj)—Cast iron.
 (gk)—Cast iron.
 (gl)—Cast iron.
 (gm)—Cast iron.
 (gn)—Cast iron.
 (go)—Cast iron.
 (gp)—Cast iron.
 (gq)—Cast iron.
 (gr)—Cast iron.
 (gs)—Cast iron.
 (gt)—Cast iron.
 (gu)—Cast iron.
 (gv)—Cast iron.
 (gw)—Cast iron.
 (gx)—Cast iron.
 (gy)—Cast iron.
 (gz)—Cast iron.
 (ha)—Cast iron.
 (hb)—Cast iron.
 (hc)—Cast iron.
 (hd)—Cast iron.
 (he)—Cast iron.
 (hf)—Cast iron.
 (hg)—Cast iron.
 (hh)—Cast iron.
 (hi)—Cast iron.
 (hj)—Cast iron.
 (hk)—Cast iron.
 (hl)—Cast iron.
 (hm)—Cast iron.
 (hn)—Cast iron.
 (ho)—Cast iron.
 (hp)—Cast iron.
 (hq)—Cast iron.
 (hr)—Cast iron.
 (hs)—Cast iron.
 (ht)—Cast iron.
 (hu)—Cast iron.
 (hv)—Cast iron.
 (hw)—Cast iron.
 (hx)—Cast iron.
 (hy)—Cast iron.
 (hz)—Cast iron.
 (ia)—Cast iron.
 (ib)—Cast iron.
 (ic)—Cast iron.
 (id)—Cast iron.
 (ie)—Cast iron.
 (if)—Cast iron.
 (ig)—Cast iron.
 (ih)—Cast iron.
 (ii)—Cast iron.
 (ij)—Cast iron.
 (ik)—Cast iron.
 (il)—Cast iron.
 (im)—Cast iron.
 (in)—Cast iron.
 (io)—Cast iron.
 (ip)—Cast iron.
 (iq)—Cast iron.
 (ir)—Cast iron.
 (is)—Cast iron.
 (it)—Cast iron.
 (iu)—Cast iron.
 (iv)—Cast iron.
 (iw)—Cast iron.
 (ix)—Cast iron.
 (iy)—Cast iron.
 (iz)—Cast iron.
 (ja)—Cast iron.
 (jb)—Cast iron.
 (jc)—Cast iron.
 (jd)—Cast iron.
 (je)—Cast iron.
 (jf)—Cast iron.
 (jg)—Cast iron.
 (jh)—Cast iron.
 (ji)—Cast iron.
 (jj)—Cast iron.
 (jk)—Cast iron.
 (jl)—Cast iron.
 (jm)—Cast iron.
 (jn)—Cast iron.
 (jo)—Cast iron.
 (jp)—Cast iron.
 (jq)—Cast iron.
 (jr)—Cast iron.
 (js)—Cast iron.
 (jt)—Cast iron.
 (ju)—Cast iron.
 (jv)—Cast iron.
 (jw)—Cast iron.
 (jx)—Cast iron.
 (jy)—Cast iron.
 (jz)—Cast iron.
 (ka)—Cast iron.
 (kb)—Cast iron.
 (kc)—Cast iron.
 (kd)—Cast iron.

FRONT SUSPENSION

c) -Power steering optional.
e) -6019 sedan, 6267 convertible and 6267S Eldorado, 10%.
d) -6219 coupe, 6237 coupe and 6237D Coupe De Ville, 16%.
e) -All models with std. trans. except convertible, 14%; convertible and all models with Powergide, 15%.
f) -All models with std. trans. except convertible, 155-91; convertible and all models with Powergide, 1640-91%.

WHEEL ALIGNMENT—REAR SUSPENSION

PASSENGER CAR MAKE AND MODEL	ALIGNMENT				REAR SUSPENSION																	
	Kingpin		Wheel Alignment		Wheel Spindle				Spring				Shock Absorbers									
	Inclination at Camber (deg.)	Diameter	Bearings		Toe In (Outside Tread in.)	Steering Knuckle Type		Diameter	Thread Size	Bearing Type	Type	Material	Length	Width	Coil I. D.	Spring Rate (lb. per in.)	Rate at Wheel (lb. per in.)	Normal Load (lb. @ 90° length)	Make	Type	Piston Diameter	
			Upper	Lower		Thrust	Caster (deg.)															Camber (deg.)
Buick.....	40, 80 50, 70 60, 62	.8615 .8516 1.0000	Bu Bu																			

SMALL ENGINES

MAKE AND MODEL	Designed for Use	Number of Cycles	ENGINE										GOV- ERNOR		Ignition System Type	FUEL SYSTEM		Fuel Used	Starting Method	
			Type	No. of Cylinders	Bore and Stroke (In.)	Total Displacement (Cu. In.)	Compression Ratio (to 1)	Valve Location	Horsepower		Torque—Lb. Ft. at RPM	Weight (Lb.)	Used	Type		Type	Make			
									Rated at RPM	Continuous at RPM										
AIR COOLED																				
Briggs & Stratton	5S General Purpose	4	Ver	1	2x1½	4.71	5.29	L	1.00-3200	.85-3200	1.60-3200	30	Y	Av	Mag	MV	Own	G	Rr	
	6S General Purpose	4	Ver	1	2x2	6.28	5.88	L	1.60-3200	1.40-3200	2.60-3200	33	Y	Av	Mag	MV	Own	G	Rr	
	6B-H Lawn Mowers	4	Hor	1	2½x1½	6.30	5.90	L	2.00-3600	1.70-3600	2.92-3600	19½	Y	Av	Mag	MV	Own	G	Rr	
	6 General Purpose	4	Ver	1	2x2	6.28	5.88	L	2.00-3600	1.70-3600	2.90-3600	33	Y	Av	MA	Mag	Car	Own	G	Rr
	6B-HS Lawn Mowers	4	Hor	1	2½x1½	6.30	5.90	L	1.60-3200	1.36-3200	2.62-3200	18½	Y	Av	MA	Mag	Car	Own	G	Rr
	8 General Purpose	4	Ver	1	2½x2	7.95	5.40	L	2.50-3600	2.10-3600	3.70-3600	36	Y	MA	Mag	Car	Own	G	Rr	
	9 General Purpose	4	Ver	1	2½x2½	8.95	5.40	L	3.30-3600	2.80-3600	4.90-3600	61	Y	Me	Mag	Car	Own	G	HR	
	14 General Purpose	4	Ver	1	2½x2½	14.21	5.40	L	5.20-3600	4.40-3600	7.70-3600	78	Y	Me	Mag	Car	Own	G	HR	
	23 General Purpose	4	Ver	1	3x3½	22.97	5.40	L	8.40-3600	7.10-3600	12.30-3600	98	Y	Me	Mag	Car	Own	G	HR	
Clinton	350 General Purpose	4	Ver	1	2x1½	4.71	5.20	L	1.10-3600	1.00-3200	1.50-3600	27	Y	Av	Mag	MV	Own	G	Rr	
	A300 General Purpose	4	Hor	1	2x1½	4.71	5.20	L	1.30-3600	1.20-3200	1.90-3600	29	Y	Av	Mag	Car	Cart	G	Rr	
	VS300 General Purpose	4	Hor	1	2x1½	4.71	5.20	L	1.30-3600	1.20-3200	1.90-3600	35	Y	Av	Mag	Car	Cart	G	Rr	
	B700 General Purpose	4	Ver	1	2x1½	5.89	5.80	L	2.00-3600	1.80-3200	2.90-3600	36	Y	Me	Mag	Car	Cart	G	Rr	
	VS700 General Purpose	4	Hor	1	2x1½	5.89	5.80	L	2.00-3600	1.80-3200	2.90-3600	36	Y	Av	Mag	Car	Cart	G	Rr	
	800 General Purpose	4	Ver	1	2½x1½	8.30	6.20	L	2.50-3600	2.10-3600	3.60-3600	42	Y	Av	Mag	Car	Cart	G	Rr	
	VS800 General Purpose	4	Hor	1	2½x1½	8.30	6.20	L	2.50-3600	2.10-3600	3.60-3600	45	Y	Av	Mag	Car	Cart	G	Rr	
	DT100 General Purpose	4	Ver	1	2½x1½	8.30	6.20	L	3.00-3600	2.90-3200	4.40-3600	45	Y	Me	Mag	Car	Cart	G	Rr	
	200 General Purpose	2	Hor	1	1½x1½	4.50	5.20	L	1.60-3600	1.50-3200	2.30-3600	18	Y	Av	Mag	Car	Cart	G	Rr	
	VS200 General Purpose	2	Ver	1	1½x1½	4.50	5.20	L	1.60-3600	1.50-3200	2.30-3600	15½	Y	Av	Mag	Car	Cart	G	Rr	
	VS400 General Purpose	4	Hor	1	2½x1½	5.76	5.20	L	2.50-3600	2.10-3600	3.60-3600	15½	Y	Av	Mag	Car	Cart	G	Rr	
	1600 General Purpose	4	Hor	1	2½x2½	16.30	6.50	L	6.00-3200	5.20-3200	8.40-3200	76	Y	Fb	Mag	Car	Cart	G	Rr	
	2500 General Purpose	4	Hor	1	3½x3½	25.00	6.50	L	9.00-3200	7.80-3200	12.30-3200	104	Y	Fb	Mag	Car	Cart	G	Rr	
Continental	AU7 General Purpose	4	(c)	1	2½x2	7.10	5.70	L	2.00-3600	1.70-3600	3.02-3000	36	Y	MA	Mag	Car	ZT	G	BR	
	AU7B General Purpose	4	(c)	1	2½x2	7.10	5.70	L	2.25-3600	1.91-3600	3.50-3000	36	Y	MA	Mag	Car	ZT	G	BR	
	AU7R General Purpose	4	(c)	1	2½x2	7.10	5.70	L	2.00-3600	1.70-3600	3.02-3000	41	Y	MA	Mag	Car	ZT	G	BR	
	AU8 General Purpose	4	(c)	1	2½x2	7.95	5.80	L	2.50-3600	2.12-3600	4.10-2800	36	Y	MA	Mag	Car	ZT	G	BR	
	AU8B General Purpose	4	(c)	1	2½x2	7.95	5.80	L	2.50-3600	2.12-3600	4.10-2800	36	Y	MA	Mag	Car	ZT	G	BR	
	AU8R General Purpose	4	(c)	1	2½x2	7.95	5.80	L	2.50-3600	2.12-3600	4.10-2800	36	Y	MA	Mag	Car	ZT	G	BR	
	AU8S General Purpose	4	(c)	1	2½x2	8.40	6.00	L	3.00-3600	2.75-3600	4.50-2600	36	Y	MA	Mag	Car	ZT	G	BR	
	AU8SR General Purpose	4	(c)	1	2½x2	8.40	6.00	L	3.00-3600	2.75-3600	4.50-2600	41	Y	MA	Mag	Car	ZT	G	BR	
	AD7 Lawn Mowers	4	(d)	1	2½x2	7.10	5.70	L	2.00-3600	1.70-3600	3.02-3000	41	Y	Av	Mag	Car	ZT	G	BR	
	AD8 Lawn Mowers	4	(d)	1	2½x2	7.95	5.80	L	2.50-3600	2.12-3600	4.10-2800	41	Y	Av	Mag	Car	ZT	G	BR	
	AD8S Lawn Mowers	4	(d)	1	2½x2	8.40	6.00	L	3.00-3600	2.75-3600	4.50-2600	41	Y	Av	Mag	Car	ZT	G	BR	
	AW7 Lawn Mowers	4	(d)	1	2½x2	7.10	5.70	L	2.00-3600	1.70-3600	3.02-3000	41	Y	Av	Mag	Car	ZT	G	BR	
	AW8 Lawn Mowers	4	(d)	1	2½x2	7.95	5.80	L	2.50-3600	2.12-3600	4.10-2800	41	Y	Av	Mag	Car	ZT	G	BR	
	AW8S Lawn Mowers	4	(d)	1	2½x2	8.40	6.00	L	3.00-3600	2.75-3600	4.50-2600	41	Y	Av	Mag	Car	ZT	G	BR	
	AU7 General Purpose	4	Hor	1	2½x2	7.10	5.70	L	2.00-3600	1.70-3600	3.02-3000	36	Y	MA	Mag	Car	ZT	G	BP	
	AU8 General Purpose	4	Hor	1	2½x2	7.95	5.80	L	2.50-3600	2.12-3600	4.10-2600	36	Y	MA	Mag	Car	ZT	G	BP	
	AU8S GS,Ac,Pu,Af	4	(c)	1	2½x2	8.40	6.00	L	3.00-3600	2.75-3600	4.50-2600	36	Y	MA	Mag	Car	Til	G	BP	
Cushman	Husky-M6 General Purpose	4	Ver	1	2½x2½	12.30	4.70	L	3.00-3000	2.60-3000	5.20-2000	65	Y	Fb	Mag	Car	Til	G	R	
	Husky-M7 General Purpose	4	Ver	1	2½x2½	14.90	5.40	L	4.50-3000	3.80-3000	7.90-2000	65	Y	Fb	Mag	Car	Til	G	R	
	Husky-M8 General Purpose	4	Ver	1	2½x2½	17.60	5.90	L	5.00-3000	4.30-3000	9.50-2000	65	Y	Fb	Mag	Car	Til	G	R	
Gladson	40 General Purpose	4	Ver	1	2½x3	14.70	4.50	L	4.30-3200	4.30-3200	8.40-2200	79	Y	Fb	Mag	Car	MS	G,K	Rr	
	40M Marine	4	Ver	1	2½x3	14.70	4.50	L	4.30-3200	4.30-3200	8.40-2200	80	Y	Fb	Mag	Car	MS	G	Rr	
	50 General Purpose	4	Ver	1	2½x3	14.70	5.70	L	5.25-3200	5.25-3200	9.20-2500	81	Y	Fb	Mag	Car	MS	G	Rr	
	75 General Purpose	4	Ver	1	2½x3	19.40	5.70	L	7.00-3200	7.00-3200	13.50-2200	83	Y	Fb	Mag	Car	MS	G,K	Rr	
	75ES General Purpose	4	Ver	1	2½x3	19.40	5.70	L	6.50-3200	6.50-3200	11.80-3200	136	N	Bat	Car	MS	G	Ele		
	75M Marine	4	Ver	1	2½x3	19.40	5.70	L	7.00-3200	7.00-3200	11.80-3200	86	N	Bat	Car	MS	G	Ele		
	75MES Marine	4	Ver	1	2½x3	19.40	5.70	L	6.50-3200	6.50-3200	11.00-3200	139	N	Bat	Car	MS	G	Ele		
	MC Motorcycle	4	Ver	1	2½x3	19.40	7.00	L	9.00-4000	7.00-3000	12.30-3000	65	N	Bat	Car	Am	G	Pe		
Hemelite	20 GS,Pu,Cs,BI	2	Ver	1	2½x1½	6.70	5.50	(a)	3.50-3600	3.50-3600	5.00-3600	20	Y	Va	Mag	Car	Til	G,K	Hc	
	23 GS,Pu,BI	2	Ver	1	2½x1½	8.40	5.50	(a)	4.00-3600	4.00-3600	5.00-3600	30	Y	Va	Mag	Car	Own	G,K	Hc	
	24 General Purpose	2	Ver	1	2½x2½	11.40	5.50	(a)	6.00-3600	6.00-3600	8.00-3600	40	Y	Va	Mag	Car	OZ	G,K	Hc	
	32 Generator Sets	2	Ver	1	3x3	21.21	5.50	(a)	10.00-3600	10.00-3600	12.00-3600	125	Y	Va	Mag	Car	Own	G,K	Hc	
	26 Chain Saws	2	Ver	1	2½x1½	6.70	6.00	(a)	4.00-4800	4.00-4800	5.00-4800	27	Y	Ce	Mag	Car	Til	G	Hc	
	5-30 Chain Saws	2	Ver	1	2½x1½	6.97	6.00	(a)	5.50-5200	5.50-5200	6.50-5200	29	Y	Ce	Mag	Car	Til	G	Hc	
Jacobsen	J100 Lawn Mowers	2	Hor	1	2x1½	4.70	5.50	...	1.63-3600	1.50-3600	1.40-3600	19½	Y	Av	Mag	Car	Til	G	Rc	
	J200 Lawn Mowers	2	Hor	1	2x2	6.28	5.66	...	2.43-3600	2.20-3600	3.55-3600	46	Y	Av	Mag	Car	Til	G	Rc	
Kohler	K90 General Purpose	4	Ver	1	2½x2	8.86	6.00	L	3.60-3600	3.10-3600	5.30-3600	41	Y	Fb	Mag	Car	Cart	G	Rr	
	K180 General Purpose	4	Ver	1	2½x2½	16.22	6.00	L	6.60-3600	5.40-3600	9.50-3600	67	Y	Fw	Mag	Car	Cart	G	BP	
	K860 General Purpose	4	Op	2	3½x3½	67.20	6.00	L	26.80-3600	22.70-3600	39.00-3600	225	Y	Fw	Mag	Car	Cart	G	HE	
Lauson	55AB, RSH General Purpose	4	Ver	1	2x1½	5.90	5.80	L	2.00-3600	1.50-3600	2.90-3600	28	Y	Fb	Mag	Car	Til	G	R	
	TLH General Purpose	4	Ver	1	2½x2½	8.95	5.80	L	3.00-3200	2.50-3200	4.70-3200	52	Y	Fb	Mag	Car	Til	G	R	
	PAH General Purpose	4	Ver	1	2½x2½	17.85	5.00	L	5.50-3000	4.50-3000	9.50-3000	85	Y	Fb	Mag	Car	Til	G	R	
	TLV Lawn Mowers	4	Hor	1	2½x2½	8.95	5.80	L	3.00-3200	2.50-3200	4.70-4									

SMALL ENGINES

MAKE AND MODEL	Designed for Use	Number of Cycles	ENGINE										GOV- ERNOR		Ignition System Type	FUEL SYSTEM		Fuel Used	Starting Method
			Type	No. of Cylinders	Bore and Stroke (In.)	Total Displacement (Cu. In.)	Compression Ratio (to 1)	Valve Location	Horsepower		Torque—Lb. Ft. at RPM	Weight (Lb.)	Used	Type		Type	Make		
									Rated at RPM	Continuous at RPM									
AIR COOLED—Continued																			
Onan—Cont'd	1B Generator Sets	4	Ver	1	2 1/2 x 2 1/2	16.30	4.80	...	2.50-1800	2.50-1800	7.30-1800	177	Y	(b)	Mag	Car	Zen	NgG	Rr
	BH GS,In	4	Op	2	2 1/2 x 2 1/2	22.10	6.23	...	6.70-3000	5.30-3000	12.00-3000	85	Y	(b)	BM	Car	MS	G	ER
	CK General Purpose	4	Op	2	3 x 2 1/2	38.80	6.20	L	10.10-3000	8.60-3000	18.00-3000	95	Y	(b)	BM	Car	MS	NgG	ER
	LK GS,In	4	Ver	1	3 x 2 1/2	19.40	5.80	L	4.50-3000	4.00-3000	10.00-1800	125	Y	(b)	BM	Car	Zen	G	HE
	ACK Generator Sets	4	Op	2	3 x 2 1/2	38.80	6.25	L	13.80-3600	10.00-3600	20.00-3600	125	Y	Me	Mag	Car	G	HE
	CW Generator Sets	4	Op	2	4 x 3 1/2	88.00	5.50	L	20.00-1800	16.50-1800	58.30-1800	420	Y	Fb	Mag	Car	Zen	G	HE
Power Products	AH47 General Purpose	2	Hor	1	2 x 1 1/2	Re	2.00-3300	14 1/2	Y	Fb	Mag	Car	Til	G	Rr
	AV47 General Purpose	2	Hor	1	2 x 1 1/2	Re	2.00-3300	13	Y	Fb	Mag	Car	Til	G	Rr
	AH36 General Purpose	2	Hor	1	1 1/2 x 1 1/2	3.60	Re	1.25-3300	1.25-3300	2.00-3300	14 1/2	Y	Fb	Mag	Car	Til	G	Rr
	AV36 General Purpose	2	Hor	1	1 1/2 x 1 1/2	3.60	Re	1.15-3300	1.15-3300	1.83-3300	12 1/2	Y	Fb	Mag	Car	Til	G	Rr
	BH69 General Purpose	2	Hor	2	1 1/2 x 1 1/2	6.90	Re	1.15-3300	1.15-3300	1.88-3300	24 1/2	Y	Fb	Mag	Car	Til	G	Rr
	BV69 General Purpose	2	Hor	2	1 1/2 x 1 1/2	6.90	Re	1.10-3300	1.10-3300	1.79-3300	21 1/2	Y	Fb	Mag	Car	Til	G	Rr
	AV80 General Purpose	2	Hor	1	2 1/2 x 2	8.00	Re	1.25-3300	1.25-3300	2.00-3300	23 1/2	Y	Fb	Mag	Car	Til	G	Rr
	BH80 General Purpose	2	Hor	2	1 1/2 x 1 1/2	6.00	Re	2.00-3300	2.00-3300	3.13-3300	24 1/2	Y	Fb	Mag	Car	Til	G	Rr
	BV80 General Purpose	2	Hor	2	1 1/2 x 1 1/2	6.00	Re	1.80-3300	1.80-3300	2.93-3300	18 1/2	Y	Fb	Mag	Car	Til	G	Rr
Reo	211H Lawn Mowers	4	(e)	1	2 x 1 1/2	5.50	5.22	L	1.75-4000	1.40-3400	2.32-2400	29	Y	Av	Mag	Car	Cart	G	Rc
	MK-H Lawn Mowers	4	Hor	1	2 x 1 1/2	5.50	5.22	L	1.75-4000	1.40-3400	2.32-2400	29	N	Mag	Car	Cart	G	AR
	660H Lawn Mowers	4	(e)	1	2 x 1 1/2	5.50	5.22	L	1.75-4000	1.40-3400	2.32-2400	30	Y	Av	Mag	Car	Cart	G	Rc
	2230-H Lawn Mowers	4	Hor	1	2 x 1 1/2	5.50	5.22	L	1.75-4000	1.40-3400	2.32-2400	30	Y	Av	Mag	Car	Cart	G	AR
	2340-H Snow Plows	4	Hor	1	2 x 1 1/2	5.50	5.22	1.75-4000	1.40-3400	2.32-2400	30	Y	Av	Mag	Car	Cart	G	AR
	2830-H, 2840-H Lawn Mowers	4	Hor	1	2 x 1 1/2	5.50	5.22	1.75-4000	1.40-3400	2.32-2400	30	Y	Av	Mag	Car	Cart	G	AR
	2980-H Lawn Mowers	4	Hor	1	2 x 1 1/2	5.50	5.22	L	1.75-4000	1.40-3400	2.32-2400	28	Y	Av	Mag	Car	Cart	G	AR
United	1 1/2 H.P. General Purpose	4	Ver	1	2 1/2 x 2 1/2	11.08	L	70	Y	Mag	Car	Til	G	Pe
	2 H.P. General Purpose	4	Ver	1	2 1/2 x 2 1/2	13.53	L	70	Y	Mag	Car	Til	G	Pe
	4 H.P. General Purpose	4	Ver	1	2 1/2 x 2 1/2	14.89	L	75	Y	Mag	Car	Til	G	Pe
West Bend	2700 Lawn Mowers	2	Ver	1	1 1/2 x 1 1/2	3.78	65 psi	Re	1.50-3600	1.50-3600	2.30-3600	18 1/2	Y	Av	Mag	Car	Til	G	R
	2703 Lawn Mowers	2	Ver	1	1 1/2 x 1 1/2	3.90	75 psi	Re	1.50-3600	1.50-3600	2.30-3600	15	Y	Av	Mag	Car	Til	G	Rr
	2762 Sy.Cs	2	Hor	1	1 1/2 x 1 1/2	3.78	65 psi	Re	1.50-3600	1.50-3600	2.30-3600	15	Y	Av	Mag	Car	Til	G	R
	2722 Lawn Mowers	2	Ver	1	2 x 1 1/2	5.10	80 psi	Re	2.30-3600	2.30-3600	3.60-3600	15	Y	Av	Mag	Car	Til	G	R
	2774 Chain Saws	2	Hor	1	2 x 1 1/2	5.10	80 psi	Re	2.80-4000	2.80-4000	3.50-4000	15	N	Mag	Car	Til	G	Re
Wisconsin	ABN General Purpose	4	Ver	1	2 1/2 x 2 1/2	13.50	5.65	L	4.60-3600	3.70-3600	7.50-2400	77	Y	Ce	Mag	Car	MS	G	R
	AKN General Purpose	4	Ver	1	2 1/2 x 2 1/2	17.80	5.13	L	6.00-3600	4.80-3600	10.40-2400	77	Y	Ce	Mag	Car	MS	G	R
	AEH General Purpose	4	Ver	1	3 x 3 1/2	23.00	5.34	L	6.10-2800	4.90-2800	13.00-2000	130	Y	Ce	Mag	Car	Zen	G	R
	AEN General Purpose	4	Ver	1	3 x 3 1/2	23.00	5.34	L	7.50-3000	6.00-3000	15.40-2200	110	Y	Ce	Mag	Car	Zen	G	R
	AFH General Purpose	4	Ver	1	3 1/2 x 4	33.20	4.60	L	7.20-2200	5.75-2200	19.80-1400	180	Y	Ce	Mag	Car	Zen	G	He
	AGH General Purpose	4	Ver	1	3 1/2 x 4	38.50	4.60	L	8.40-2200	6.70-2200	24.20-1400	180	Y	Ce	Mag	Car	Zen	G	He
	AHH General Purpose	4	Ver	1	3 1/2 x 4	41.30	4.60	L	9.20-2200	7.40-2200	25.80-1300	180	Y	Ce	Mag	Car	Zen	G	He
	TE General Purpose	4	Ver	2	3 x 3 1/2	45.90	4.60	L	11.20-2600	9.00-2600	27.10-1600	220	Y	Ce	Mag	Car	Zen	G	He
	TF General Purpose	4	Ver	2	3 1/2 x 3 1/2	53.90	4.67	L	14.30-2600	11.40-2600	32.50-1700	220	Y	Ce	Mag	Car	Zen	G	He
	VE4 General Purpose	4	Vee	4	3 x 3 1/2	91.90	4.60	L	22.00-2600	17.60-2600	50.00-1600	295	Y	Ce	Mag	Car	Zen	G	He
	VF4 General Purpose	4	Vee	4	3 1/2 x 3 1/2	107.70	4.67	L	25.00-2400	20.00-2400	58.20-1600	295	Y	Ce	Mag	Car	Zen	G	He
	VP4D General Purpose	4	Vee	4	3 1/2 x 4	154.00	4.64	L	31.00-2200	24.80-2200	88.00-1400	410	Y	Ce	Mag	Car	MS	G	He
	VG4D General Purpose	4	Vee	4	3 1/2 x 4	154.00	5.00	L	38.00-2200	28.80-2200	93.00-1500	410	Y	Ce	Mag	Car	MS	G	He
WATER COOLED																			
Cushman	Cub R-14 General Purpose	4	Hor	1	3 1/2 x 4 1/2	37.33	4.50	L	3.00-850	3.00-850	18.40-600	195	Y	Fb	Mag	MV	Own	G,K,Ng	He
	Cub R-20 General Purpose	4	Hor	1	3 1/2 x 4 1/2	43.29	4.10	L	3.70-850	3.70-850	22.50-700	235	Y	Fb	Mag	MV	Own	G,K,Ng	He
	Cub R-30 General Purpose	4	Hor	1	3 1/2 x 4 1/2	49.70	4.64	L	4.50-850	4.50-850	28.40-800	245	Y	Fb	Mag	MV	Own	G,K,Ng	He
	Cub R-40 General Purpose	4	Hor	1	4 x 4 1/2	56.50	5.10	L	5.40-850	5.40-850	35.00-800	255	Y	Fb	Mag	MV	Own	G,K,Ng	He
Kermath	Sea Pup Marine	4	Ver	1	2 1/2 x 2 1/2	18.00	6.00	L	5.00-3200	10.00-2700	63	Ce	Mag	Car	Til	G	ER
	Sea Twin Marine	4	Ver	2	2 1/2 x 2 1/2	30.00	6.20	L	10.00-3000	18.00-2700	109	Ce	Mag	Car	Til	G	ER
Le Rol	D140 General Purpose	4	Ver	4	3 1/2 x 3 1/2	140.00	5.85	I	33.00-2400	26.50-2200	94.00-1300	650	Y	Fb	BM	CM	ZE	G,D,Ng	HE
United	2R14 Af	4	Hor	1	3 1/2 x 4 1/2	37.30	L	195	Y	(h)	Mag	Car	Til	G,K,D	He
	3R20 Af	4	Hor	1	3 1/2 x 4 1/2	43.25	L	235	Y	(h)	Mag	Car	Til	G,K,D	He
	4R30 Af	4	Hor	1	3 1/2 x 4 1/2	49.75	L	245	Y	(h)	Mag	Car	Til	G,K,D	He
Universal	AFTC Generator Sets	4	Ver	2	3 x 3 1/2	49.50	5.79	L	5.00-1200	6.00-1350	25.00-1200	385	Y	Me	BM	Car	Str	G	HE
	AFC GS,In	4	Ver	4	3 x 3 1/2	99.00	5.79	L	19.00-1800	18.00-1800	53.00-1800	Y	Me	BM	Car	Str	G,Ng	HE

ABBREVIATIONS

†—Reduction gear.
 ‡—Weight includes generator.
 (a)—Rotary intake valve in crankcase.
 (b)—Flyweights on camshaft.
 (c)—Inclined 20° up from horizontal.
 (d)—Vertical shaft engine.
 (e)—Cylinder 45° from horizontal.
 (h)—Automatic, controlled by flywheel.
 Ac—Air compressors.
 Af—Auxiliary farm implement equipment.
 Am—Amal.
 AR—Automatic rewinding rope.
 Av—Air vane.
 Bat—Battery.
 BI—Blowers.
 BM—Battery and magneto.
 BP—Belt or pulley.
 BR—Belt, pulley or recoil.

Car—Carburetor.
 Cart—Carter Carburetor Corp.
 Ce—Centrifugal.
 CM—Carburetor or mixing valve.
 Cs—Chain saws.
 D—Distillate.
 ED—Earth drill.
 Ele—Electric.
 ER—Electric or rope.
 Fb—Flyball.
 Fw—Flyweight.
 G—Gasoline.
 GS—Generator sets.
 GT—Garden tractors.
 HA—Home appliances.
 Hc—Hand crank.
 HE—Hand crank or electric.
 Hor—Horizontal.
 HR—Hand crank or rope.
 I—Inhead.

IB—Inboard engine for boat.
 In—Industrial.
 K—Kerosene.
 L—"L" head.
 Lm—Lawn mowers.
 MA—Mechanical or air vane.
 Mag—Magneto.
 MC—McCulloch.
 Me—Mechanical.
 MS—Marvel-Schebler Carburetor Div.
 MV—Mixing valve.
 N—No or none.
 Ng—Natural gas.
 NgG—Combination gas and gasoline.
 Op—Opposed.
 Os—Overspeed.
 OZ—Own and Zenith.
 P—Porta.
 Pe—Pedal.
 PSI—Pounds per square inch.

Pu—Pumps.
 Pul—Pulley.
 R—Rope.
 Rc—Recoil.
 Re—Reed valves.
 RE—Refrigerating equipment.
 Rr—Recoil or rope.
 Str—Stromberg Carburetor Div.
 Sy—Syths.
 Til—Tillotson Mfg. Co.
 Va—Valve.
 Vee—"V" type.
 Ver—Vertical.
 Y—Yes.
 ZE—Zenith carburetor; Ensign mixing valve.
 Zen—Zenith Carburetor Div.
 ZT—Zenith or Tillotson.

LIGHT TRUCKS

MAKE AND MODEL	WHEEL-BASE		Gross Vehicle Weight for Normal Service	Chassis Weight (See definition)	TIRE SIZES		ENGINE DETAILS					TRANSMISSION		REAR AXLE					
	Minimum Standard	Maximum Standard			Standard Front and Rear	Maximum Authorized Tire Size (Duals unless noted)	Make and Model	No. of Cylinders, Bore and Stroke	Displacement	Comp. Ratio	Torque lb. ft.	Max. Brake H.P. at Given R.P.M.	Make and Model	Forward Speeds	Make and Model	Gear and Type	Drive and Torque	Gear Ratio Range in High	
																			D-dual rear S-single rear
Chevrolet																			
Sdn. Divvy.	D54	115	4100	*3275	6.70/15S	6.70/15S	O-BI, Fl. 115*	6-3 1/2 x 3 1/2	238	7.5	200	115-3700	Ownt	3	Ownt	Hy 1 1/2	T	** -3.70	
	H54	116	4800	*2560	6.00/16S	15S	O-Thrift Mas.	6-3 1/2 x 3 1/2	238	7.5	200	112-3700	Ownt	3	Ownt	Hy 1 1/2	T	** -3.90	
(c.f.)	J54	125	16900	*2855	15S	7.50/17S†	O-Thrift Mas.	6-3 1/2 x 3 1/2	238	7.5	200	112-3700	Ownt	3	Ownt	Hy 1 1/2	T	† -4.57	
	K54	125	7000	*2675	15S	7.50/17S	O-Load Mas.	6-3 1/2 x 3 1/2	238	7.5	192	110-3600	Ownt	3	Ownt	Hy 1 1/2	H	** -5.14	
(c.f.)	L54	137	8800	*3195	7.00/17S	7.00/18	O-Thrift Mas.	6-3 1/2 x 3 1/2	238	7.5	200	112-3700	Ownt	3	Ownt	Hy 1 1/2	H	** -5.14	
	M54	137	10000	*2950	7.00/17S	7.00/18	O-Load Mas.	6-3 1/2 x 3 1/2	238	7.5	192	110-3600	Ownt	3	Ownt	Hy 1 1/2	H	** -5.14	
	N54	161	12000	*4190	6.50/20D	7.50/20	O-Thrift Mas. †	6-3 1/2 x 3 1/2	238	7.5	200	112-3700	Ownt	4	Ownt	Hy 1 1/2	H	□ -6.17	
	P54	137	14000	*3820	6.50/20D	7.50/20	O-Thrift Mas. †	6-3 1/2 x 3 1/2	238	7.5	200	112-3700	Ownt	4	Ownt	Hy 1 1/2	H	□ -6.17	
	S54	161	14000	*3925	6.50/20D	7.50/20	O-Thrift Mas. †	6-3 1/2 x 3 1/2	238	7.5	200	112-3700	Ownt	4	Ownt	Hy 1 1/2	H	□ -6.17	
	SV54	137	15000	*4280	7.50/20D	9.00/20 1/2	O-Load Mas. †	6-3 1/2 x 3 1/2	238	7.5	192	110-3600	Ownt	4	Ownt	Hy 1 1/2	H	□ -6.17	
	SW54	161	15000	*4385	7.50/20D	9.00/20 1/2	O-Load Mas. †	6-3 1/2 x 3 1/2	238	7.5	192	110-3600	Ownt	4	Ownt	Hy 1 1/2	H	□ -6.17	
	SX54	179	15000	*4515	7.50/20D	9.00/20 1/2	O-Load Mds. †	6-3 1/2 x 3 1/2	238	7.5	192	110-3600	Ownt	4	Ownt	Hy 1 1/2	H	□ -6.17	
	SS54	110	15000	*4795	7.50/20D	9.00/20 1/2	O-Load Mas. †	6-3 1/2 x 3 1/2	238	7.5	192	110-3600	Ownt	4	Ownt	Hy 1 1/2	H	□ -6.17	
(c.o.e.)	ST54	134	15000	*4860	7.50/20D	9.00/20 1/2	O-Load Mas. †	6-3 1/2 x 3 1/2	238	7.5	192	110-3600	Ownt	4	Ownt	Hy 1 1/2	H	□ -6.17	
(c.o.e.)	SU54	158	15000	*4945	7.50/20D	9.00/20 1/2	O-Load Mas. †	6-3 1/2 x 3 1/2	238	7.5	192	110-3600	Ownt	4	Ownt	Hy 1 1/2	H	□ -6.17	
Dodge																			
	C-1-B6	108	116	4900	1970	6.00/16S	6.50/16S	Ownt T-334	6-3 1/2 x 4 1/2	230	7.3	194	110-3600	Ownt ND	3	Ownt T-334	Hy 1 1/2	H	4.10-4.78
	C-1-C6	116	118	5800	2450	7.00/15S	7.00/15S	Ownt T-336	6-3 1/2 x 4 1/2	230	7.3	194	110-3600	NP-89905	3	Ownt T-336	Hy 1 1/2	H	4.10-4.78
	C-1-DU6	102	117	7900	2815	6.50/16S	8.25/16S	Ownt T-164	6-3 1/2 x 4 1/2	230	7.3	191	103-3600	NP-88490	3	Ownt T-164	Hy 1 1/2	H	** -4.89
	C-1-D6	116	126	8000	2775	6.00/16S	7.50/17S	Ownt T-338	6-3 1/2 x 4 1/2	230	7.3	191	110-3600	NP-89970	3	Ownt T-338	Hy 1 1/2	H	4.10-4.89
(c.f.)	C-1-D6	116	126	8000	2580	7.00/16S	7.50/17S	Ownt T-362	6-3 1/2 x 4 1/2	230	7.3	194	110-3600	NP-90820	3	Ownt T-362	Hy 1 1/2	H	4.10-4.89
	C-1-EU6	142	142	10100	3270	7.50/16S	9.00/16S	Ownt T-165	6-3 1/2 x 4 1/2	230	7.3	191	103-3600	NP-88500	4	Ownt T-165	Hy 1 1/2	H	** -5.83
(School Bus)	C-1-F56	153	153	12000	4010	6.50/20D	7.00/20	Ownt TS-342	6-3 1/2 x 4 1/2	230	7.3	194	110-3600	NP-89960	4	Ownt TS-342	Hy 1 1/2	H	5.63-6.83
	C-1-F6	129	153	14000	4000	6.50/20D	7.50/20	Ownt T-342	6-3 1/2 x 4 1/2	230	7.3	194	110-3600	NP-89960	4	Ownt T-342	Hy 1 1/2	H	5.63-6.83
(c.f.)	C-1-F6	108	129	14000	3800	6.50/20S	7.50/20	Ownt T-364	6-3 1/2 x 4 1/2	230	7.3	194	110-3600	NP-90360	4	Ownt T-364	Hy 1 1/2	H	5.63-6.83
	C-1-G6	129	171	14500	4075	6.50/20D	8.25/20	Ownt TX-342	6-3 1/2 x 4 1/2	251	7.0	210	120-3600	NP-90360	4	Ownt TX-342	Hy 1 1/2	H	6.29-6.83
	C-1-GA6	129	171	14500	4200	6.50/20D	8.25/20	Ownt TX-342	6-3 1/2 x 4 1/2	251	7.0	210	120-3600	NP-90360	4	Eat A4-1350	SfD	H	5.83-8.81
	C-1-G8	129	171	14500	4125	6.50/20D	8.25/20	Ownt VTX-342	6-3 1/2 x 4 1/2	241	7.5	220	133-3800	NP-90360	4	Ownt VTX-312	Hy 1 1/2	H	6.29-6.83
	C-1-GA8	129	171	14500	4250	6.50/20D	8.25/20	Ownt VTX-342	6-3 1/2 x 4 1/2	241	7.5	220	133-3800	NP-90360	4	Eat A4-1350	SfD	H	5.83-8.81
	C-1-PW6	126	126	8700	3950	7.50/16S	9.00/16S	Ownt T-137	6-3 1/2 x 4 1/2	230	7.3	191	103-3600	NP-89960	4	Ownt T-137	Hy 1 1/2	H	4.89-5.83
Ford Courier																			
Sedan Divvy.		116	116	4600	*3231	6.70/15S	7.10/15S	Ownt	6-3 1/2 x 3 1/2	223	7.2	193	115-3900	Ownt	3	Ownt	Hy 1 1/2	H	4.09-4.27
Sedan Divvy.		116	116	4600	*3331	6.70/15S	7.10/15S	Ownt	8-3 1/2 x 3 1/2	239	7.2	214	130-4200	Ownt	3	Ownt	Hy 1 1/2	H	4.09-4.27
F-100																			
Cowl.		110	110	4800	2298	6.00/16S	6.50/16S	Ownt	6-3 1/2 x 3 1/2	223	7.2	193	115-3900	Ownt	3	Ownt	Hy 1 1/2	H	3.92-4.27
Cowl.		110	110	4800	2398	6.00/16S	6.50/16S	Ownt	8-3 1/2 x 3 1/2	239	7.2	214	130-4200	Ownt	3	Ownt	Hy 1 1/2	H	3.92-4.27
F-250																			
Cowl.		118	118	6900	2628	6.50/16S	7.50/17S	Ownt	6-3 1/2 x 3 1/2	223	7.2	193	115-3900	Ownt	3	Ownt	Hy 1 1/2	H	** -4.86
Cowl.		118	118	6900	2728	6.50/16S	7.50/17S	Ownt	8-3 1/2 x 3 1/2	239	7.2	214	130-4200	Ownt	3	Ownt	Hy 1 1/2	H	** -4.86
P-350 Parcel Divvy.																			
W/S.		104	122	7800	2993	7.00/16S	7.50/17S	Ownt	6-3 1/2 x 3 1/2	223	7.2	193	115-3900	Ownt	3	Ownt	Hy 1 1/2	H	** -4.86
F-350																			
Cowl.		130	130	9500	3083	7.00/17S	7.50/16	Ownt	6-3 1/2 x 3 1/2	223	7.2	193	115-3900	Ownt	3	Ownt	Hy 1 1/2	H	5.14-5.83
Cowl.		130	130	9500	3183	7.00/17S	7.50/16	Ownt	8-3 1/2 x 3 1/2	239	7.2	214	130-4200	Ownt	3	Ownt	Hy 1 1/2	H	5.14-5.83
B-500 School Bus																			
Bus Ch.		154	154	12000	3900	6.50/20D	7.50/20	Ownt	6-3 1/2 x 3 1/2	223	7.2	193	115-3900	Ownt	4	Ownt	Hy 1 1/2	H	6.20-6.80
Bus Ch.		154	154	12000	4000	6.50/20D	7.50/20	Ownt	8-3 1/2 x 3 1/2	239	7.2	214	130-4200	Ownt	4	Ownt	Hy 1 1/2	H	6.20-6.80
F-500																			
Cab.		130	154	14000	*4170	6.50/20D	7.50/20	Ownt	6-3 1/2 x 3 1/2	223	7.2	193	115-3900	Ownt	4	Ownt	Hy 1 1/2	H	6.20-6.80
Cab.		130	154	14000	*4270	6.50/20D	7.50/20	Ownt	8-3 1/2 x 3 1/2	239	7.2	214	130-4200	Ownt	4	Ownt	Hy 1 1/2	H	6.20-6.80
P-500 Parcel Divvy.																			
W/S.		130	130	14000	4025	7.00/16S	7.50/20	Ownt	6-3 1/2 x 3 1/2	223	7.2	193	115-3900	Ownt	3	Ownt	Hy 1 1/2	H	6.20-6.80
Mar. Her.	DVL-4	90	118	6750		7.50/16S	8.25/18S	Willys MB	4-3 1/2 x 4 1/2	134	6.4	105	60-4000	Ownt	3	(Front Drive)			** -7.10
Studebaker	3R5	112	112	4600	2115	6.00/16S	6.50/16S	Ownt 1R	6-3 1/2 x 4 1/2	170	7.5	138	85-4000	Ownt 673519	3	Ownt 680233	Hy	H	4.09-4.89
	3R6	112	112	4800	2355	6.00/16S	6.50/16S	Ownt 6R	6-3 1/2 x 4 1/2	246	7.0	205	102-3200	Ownt 679807	3	Ownt 680233	Hy	H	4.09-4.89
	3R10	122	122	6100	2400	6.50/16S	7.50/16S	Ownt 1R	6-3 1/2 x 4 1/2	170	7.5	138	85-4000	Ownt 673519	3	Ownt 682041	SF	H	4.86-5.57
	3R11	122	122	6300	2640	6.50/16S	7.50/16S	Ownt 6R	6-3 1/2 x 4 1/2	246	7.0	205	102-3200	Ownt 679146	3	Ownt 682041	SF	H	4.11-4.86
	3R15-21	121	121	7600	2860	7.00/17S	7.50/16	Ownt 2R	6-3 1/2 x 4 1/2	170	7.5	138	85-4000	Ownt 680437	4	Ownt 682683	Hy	H	5.14-5.83
	3R14-21	121	121	7800	3100	7.00/17S	7.50/16	Ownt 6R	6-3 1/2 x 4 1/2	246	7.0	205	102-3200	Ownt 680437	4	Ownt 682683	Hy	H	5.14-5.83
	3R15-31	131	131	9300	2920	7.00/17S	7.50/16	Ow											

WHEEL TYPE TRACTORS

Line Number	TRACTOR MAKE AND MODEL	GENERAL						DRAW-BAR		OVERALL DIMENSIONS			WHEELS				HP. RATING		Nebraska Test Number	Power Take-off	Number of Forward Speeds	Number of Reverse Speeds	Travel Speeds at Normal Governed Engine R.P.M. (M.P.H.) with Standard Wheels			
		Wheelbase (In.)	Minimum Turning Radius Outside (Ft.)	Ground Clearance (In.)	Shipping Weight with Rubber Tires (Lb.)	TREAD (In.)		Lateral Adjustment (In.)	Height Above Ground (In.)	Length (In.)	Width (In.)	Height - To Highest Point (In.)	Standard Equipment	STEEL Diam. and Face		TIRE SIZE		Belt					Drawbar			
						Minimum	Maximum							Front (In.)	Rear (In.)	Front (In.)	Rear (In.)									
1	Allis-Chalmers 1B 57 1/2	7	12 1/2	23 1/2	40 1/2	52 1/2	22 1/2	11 1/2	97 1/2	52 1/2	54 1/2	RT			5.00/15	9/24	22.87	18.00	Op	3	1	3.50	5.30	10.0		
2 B 73 1/2	7 1/2	21 1/2	20 1/2	40 1/2	52 1/2	22 1/2	12 1/2	110 1/2	52 1/2	62 1/2	RT			4.00/15	9/24	22.87	19.51	Op	3	1	2.75	4.25	8.50		
3 CA 81 1/2	7 1/2	22 1/2	30 1/2	52	80	14 1/2	11	124 1/2	67 1/2	78 1/2	RT			5.00/15	10/24	26.82	23.55	Op	4	1	2.00	3.50	4.50		
4 G 68 1/2	8 1/2	17 1/2	12 1/2	56	64	7 1/2	13	116	36 1/2	55 1/2	RT			4.00/12	6/30	10.91	9.59	Op	4	1	1.60	2.26	3.57		
5 WD-45 88	8 1/2	28 1/2	44 1/2	56	90	8 1/2	16 1/2	128	74 1/2	81 1/2	RT			5.50/16	12.00/28	45.27	40.01	Op	4	1	2.40	3.75	5.00		
6	Brockway 49D 76 1/2	10 1/2	20	36 1/2	48	76	28 1/2	16	115	63	63	RT			6.00/16	11/28	35.00	32.00	St	4	1	2.16	3.34	4.71		
7 49G 76 1/2	10 1/2	20	36 1/2	48	76	28 1/2	16	115	63	63	RT			6.00/16	11/28	31.75	28.00	St	4	1	2.16	3.34	4.71		
8 49K 76 1/2	10 1/2	20	36 1/2	48	76	28 1/2	16	115	63	63	RT			6.00/16	11/28			St	4	1	2.16	3.34	4.71		
9	Case VA 75 1/2	9 1/2	15 1/2	48	72	72	16	14 1/2	113 1/2	64 1/2	53 1/2	Op	25x4	38x8	6.00/16	10/28			NT	Op	4	1	2.30	3.30	4.00	
10 VAC 83	8 1/2	22 1/2	44	68	68	16	16 1/2	122 1/2	80 1/2	58 1/2	Op	21x3 1/2	42x3	5.00/15	9/34			NT	Op	4	1	2.70	3.50	4.50	
11 VAI 75 1/2	9 1/2	15 1/2	44	72	72	16	12 1/2	109 1/2	65	51 1/2	RT			6.00/16	9/24			NT	Op	4	1	2.64	4.55	5.82	
12 S 66	10	18	46	72	72	18	13	108 1/2	56 1/2	51 1/2	Op	25x4	42x8	5.00/15	11/26			NT	Op	4	1	2.50	3.50	5.00	
13 SC 82 1/2	Piv	44	80	17	16 1/2	13	74 1/2	56 1/2	51 1/2	51 1/2	Op	24 1/2 x 4	48x2 1/2	5.00/15	10/38			367	NT	Op	4	1	2.50	3.50	4.75
14 SI 65 1/2	12	48 1/2	44 1/2	80	80	15 1/2	11 1/2	110 1/2	61 1/2	51 1/2	Op	25x4	42x8	6.00/16	12.00/24			367	NT	Op	4	1	2.52	3.57	4.93
15 D 65 1/2	12	48 1/2	44 1/2	80	80	20	13	118	61 1/2	50 1/2	Op	28x5	42x11 1/2	6.00/16	12.00/26			349	Op	4	1	2.25	3.75	5.25	
16 DC 89	Piv	48	84	21	16.8	140	81	58 1/2	58 1/2	58 1/2	Op	25x4	48x2 1/2	5.50/16	11/38			340	Op	4	1	2.00	3.75	5.00	
17 DI 66 1/2	12	52	52	84	84	17	11	111	87.2	51 1/2	Op	30x6	48x12	6.00/16	13.00/24			NT	Op	4	1	1.90	3.62	5.00	
18 LA 82	13	59 1/2	59 1/2	88	88	33 1/2	15	140	72 1/2	61 1/2	Op	30x6	48x12	7.50/18	14/30			NT	Op	4	1	2.50	3.34	4.33	
19 LAI 82	16 1/2	59 1/2	59 1/2	88	88	16	13	131	73 1/2	59 1/2	Op			7.50/18	14.00/28			NT	Op	4	1	1.73	3.12	4.13	
20 VAC-14 77	8 1/2	24 1/2	20 1/2	56	88	16	15 1/2	114 1/2	80 1/2	58 1/2	RT			5.00/15	11/28			NT	Op	4	1	2.25	3.00	4.00	
21 500 Diesel 87 1/2	8 1/2	24 1/2	20 1/2	56	88	16 1/2	13	144 1/2	78 1/2	61 1/2	RT			5.50/18	14/30			NT	Op	4	1	2.61	3.58	4.76	
22	Cockshutt 20 79	7 1/2	24 1/2	20 1/2	56	76	19 1/2	12 1/2	114	63	76	RT			5.00/15	10/24	30.45	26.74	474	Op	4	1	2.31	3.50	5.00	
23 Rowcrop 30 84 1/2	8 1/2	23	36 1/2	56	84	21 1/2	13	127	74 1/2	78	RT			5.50/16	10/38	32.95	28.43	382	Op	4	1	3.12	4.50	6.25	
24 40 89 1/2	12	26	50 1/2	56	84	23 1/2	14 1/2	134 1/2	75 1/2	79 1/2	RT			6.00/16	12/38	45.69	40.06	442	Op	6	2	1.62	2.75	3.82	
25 50G 89 1/2	12	26	58 1/2	56	84	23 1/2	14 1/2	134 1/2	75 1/2	79 1/2	RT			7.50/16	14/34	57.81	51.51	488	Op	6	2	1.52	2.57	3.53	
26 50D 89 1/2	12	26	59 1/2	56	84	23 1/2	14 1/2	134 1/2	75 1/2	79 1/2	RT			7.50/16	14/34	53.25	47.16	487	Op	6	2	1.52	2.57	3.53	
27	Corbitt G50 86	8 1/2	20	34 1/2	56	84	23	18	128	74 1/2	69 1/2	RT			5.50/16	10/38	36.22	32.24	422	St	4	1	2.50	3.60	5.00	
28 K50 86	8 1/2	20	34 1/2	56	84	23	18	128	74 1/2	69 1/2	RT			5.50/16	10/38	29.10	25.90		St	4	1	2.50	3.60	5.00	
29 D50 86	8 1/2	20	34 1/2	56	84	23	18	128	74 1/2	69 1/2	RT			5.50/16	10/38	35.80	31.80		St	4	1	2.50	3.60	5.00	
30	Deere, John 50 90	8 1/2	24	44 1/2	56	88	8 1/2	16 1/2	132 1/2	66 1/2	81 1/2	RT			5.50/16	11/38	30.97	27.49	486	(f)	6	1	1.50	2.50	3.50	
31 60 90	8 1/2	26	53 1/2	56	88	8 1/2	15 1/2	139	86 1/2	84 1/2	RT			6.00/15	12/38	41.57	36.94	472	(f)	6	1	1.50	2.50	3.50	
32 60 Standard 75 1/2	13 1/2	24 1/2	53 1/2	56	88	27	14 1/2	123 1/2	70 1/2	74 1/2	RT			6.00/16	14/30			(f)	6	1	1.50	2.50	3.50		
33 60 Orchard 75 1/2	13 1/2	21 1/2	53 1/2	56	88	27	12 1/2	125 1/2	71 1/2	57	RT			6.00/16	14/26			(f)	6	1	1.50	2.75	3.25		
34 70 90	9 1/2	25 1/2	59 1/2	60	88	8 1/2	14 1/2	138 1/2	68 1/2	88 1/2	RT			6.00/16	12/38	50.35	44.21	493	(f)	6	1	2.50	3.50	3.50	
35 70 Hi-Crop 98 1/2	16 1/2	30 1/2	74 1/2	60	90	14 1/2	15 1/2	153	77 1/2	101	RT			6.00/16	12/38			St	6	1	2.50	3.50	4.50		
36 M 70	8 1/2	21	27 1/2	38	52	15 1/2	16	110	51	56	RT			5.00/15	9/24	21.42	19.19	387	St	4	1	1.62	3.12	4.25	
37 R 85 1/2	14 1/2	25 1/2	75 1/2	62 1/2	82 1/2	40	15 1/2	147	79 1/2	78 1/2	RT	30x6	54x12	5.00/15	14/34	50.96	45.69	486	Op	5	1	2.13	3.33	4.25	
38 60 Hi-Crop 98 1/2	16 1/2	30 1/2	68 1/2	60	90	21	14 1/2	147 1/2	102	152 1/2	RT			7.50/20	11/38			NT	(f)	6	1	1.50	2.25	3.50	
39 MT 82 1/2	8 1/2	21	48	52	88	15 1/2	16 1/2	125 1/2	69 1/2	73 1/2	RT			5.00/15	9/34	21.57	18.77		St	4	1	1.62	3.12	4.25	
40 MI 82	8	21	48	52	88	15 1/2	16 1/2	125 1/2	69 1/2	73 1/2	RT			5.00/15	9/24	21.42	18.19		St	4	1	1.62	3.12	4.25	
41	Ferguson TO 30 70	8	20	24 1/2	48	76	17 1/2	6 1/2	115	63 1/2	51 1/2	RT			4/19	10/28	30.27	25.24	466	St	4	1	3.32	4.57	6.28	
42	Ford NAA 73 1/2	8.8	21	25 1/2	48	76	20	34 1/2	118 1/2	64 1/2	57 1/2	RT			4.00/19	10/28	32.41	26.82	494		4	1	2.77	3.56	4.90	
43	Friday Tractor 048 79	12	12	35 1/2	57	57	26	15	127	75	55	RT			6.00/16	13/24	46.00	34.63		Op	10	2	1.90	2.80	3.40	
44	Inter-continental C26K 85	8 1/2	25	31 1/2	56	84	11	14 1/2	126	74 1/2	73 1/2	RT			5.50/16	10/38	NT	NT	NT	St	4	1	2.70	3.80	5.30	
45 DF 85	8 1/2	25	32 1/2	56	84	11	14 1/2	126	74 1/2	73 1/2	RT			5.50/16	11/38	35.93	33.10	498	St	4	1	2.83	4.09	5.68	
46 C28 85	8 1/2	25	31 1/2	56	84	11	14 1/2	126	74 1/2	73 1/2	RT			5.50/16	10/38	31.23	26.75	400	St	4	1	2.70	3.80	5.30	
47 DE or D																									

WHEEL TYPE TRACTORS

Travel Speeds at Normal Governed Engine R.P.M. with Standard Wheels				ENGINE				FUEL				REL T PULLEY				CAPACITIES				Starting Method	Line Number											
Fourth	Fifth	Sixth	Reverse	Make and Model	Number of Cylinders—Bore and Stroke (In.)	Piston Disp. (Cu. In.)	R.P.M. at Governed Speed	Valve Arrangement	Number of Main Bearings	Diameter of Main Bearings	Standard	Optional	Ignition—Make	Carburetor or Injector Pump—Make	Air Cleaner—Make	Governor—Make	Oiling System—Type	Cooling System—Type	Clutch—Make and Type	Final Drive—Type	Diameter (In.)	Face (In.)	Normal R.P.M.	Steering Type	Cooling System (Gal.)	Fuel Tank (Gal.)	Crankcase (Qts.)	Transmission (Qts.)	Final Drive Case (Qts.)			
10.0	4.71	3.80	1.22	3.80 Own...1B	4-3 1/2 x 3 1/2	125	1500	I	3	2 1/4	G	FM	Zen	Don	Own	P	Pu	Roc...SP	SG	8	5 1/2	1130	FK	2	13	4	7	4 1/2	Ele	1	
9.50	4.50	3.60	1.22	3.00 Own...B	4-3 1/2 x 3 1/2	125	1400	I	3	2 1/4	G,D	FM	Zen	Don	Own	P	Pu	Roc...SP	SG	8	5 1/2	1130	FK	2	13	4	8	4 1/2	Ele	2	
9.00	4.30	3.40	1.22	3.50 Own...CE	4-3 1/2 x 3 1/2	125	1650	I	3	2 1/4	G	DR	Zen	Don	Own	P	Pu	Roc...SP	SG	8	5 1/2	1220	FK	2	13	4	8 1/2	4 1/2	Ele	3	
8.50	4.10	3.20	1.22	1.96 Cont...N62	4-3 1/2 x 3 1/2	62	1800	L	3	2 1/4	G	DR	Zen	Don	Own	P	TS	Roc...SP	SG	6	4	1950	FK	1 1/2	5	3 1/2	17	1 1/2	Ele	4	
8.00	3.90	3.00	1.22	3.00 Own...WD	4-4 x 4 1/2	286	1400	I	3	2 1/4	G,D	DR	Zen	Uni	Own	P	Pu	Roc...SP	SG	9	6 1/2	1260	SA	3 1/2	15	6	18	1 1/2	Ele	5	
7.50	3.70	2.80	1.22	1.22 ContGD157	4-3 1/2 x 4 1/2	157	2000	I	3	2 1/4	O	AL	Bos	Don	P	TS	Roc...SP	CH	8 1/2	6 1/4	1650	FK	5	12 1/2	5	14	4	Ele	6	
7.00	3.50	2.60	1.22	1.69 Cont F162	4-3 1/2 x 4 1/2	162	2400	I	3	2 1/4	G	AL	Mar	Don	P	TS	Roc...SP	CH	8 1/2	6 1/4	1800	FK	5	12 1/2	5	14	4	Ele	7	
6.50	3.30	2.40	1.22	1.69 Cont F140	4-3 1/2 x 4 1/2	140	I	3	2 1/4	K	AL	Mar	Don	P	TS	Roc...SP	CH	8 1/2	6 1/4	1800	FK	5	12 1/2	5	14	4	Ele	8	
6.00	3.10	2.20	1.22	3.30 Own...VA	4-3 1/2 x 3 1/2	124	1425	I	3	2 1/4	G	D	Own	Mar	Vor	Own	P	PuSP	SG	10 1/4	6	969	FK	3 1/4	10	4	28	4 1/2	Ele	9	
5.50	2.90	2.00	1.22	3.70 Own...VA	4-3 1/2 x 3 1/2	124	1425	I	3	2 1/4	G	D	Own	Mar	Vor	Own	P	PuSP	SG	10 1/4	6	969	SA	3 1/4	10	4	28	4 1/2	Ele	10	
5.00	2.70	1.80	1.22	3.64 Own...VA	4-3 1/2 x 3 1/2	124	1425	I	3	2 1/4	G	D	Own	Mar	Vor	Own	P	PuSP	SG	10 1/4	6	969	FK	3 1/4	10	4	28	4 1/2	Ele	11	
4.50	2.50	1.60	1.22	2.75 Own...S	4-3 1/2 x 4	165	1600	I	3	2 1/4	G	D	Own	Zen	Uni	Own	P	Pu	TD...DO	CH	9 1/4	6 1/2	1112	FK	4	15 1/2	5	36	Ele	12	
4.00	2.30	1.40	1.22	2.75 Own...S	4-3 1/2 x 4	165	1600	I	3	2 1/4	G	D	Own	Zen	Uni	Own	P	Pu	TD...DO	CH	9 1/4	6 1/2	1112	FK	4	15 1/2	5	36	Ele	13	
3.50	2.10	1.20	1.22	2.82 Own...S	4-3 1/2 x 4	165	1600	I	3	2 1/4	G	D	Own	Zen	Uni	Own	P	Pu	Roc...MD	CH	9 1/4	6 1/2	1112	FK	4	14	5	38	Ele	14	
3.00	1.90	1.00	1.22	3.00 Own...D	4-3 1/2 x 5 1/2	259	1200	I	3	2 1/4	G	D	Own	Zen	Own	Own	P	Pu	TD...DO	CH	12 1/4	7 1/4	818	FK	7 1/4	18	7	40	Ele	15	
2.50	1.70	0.80	1.22	2.75 Own...D	4-3 1/2 x 5 1/2	259	1200	I	3	2 1/4	G	D	Own	Zen	Own	Own	P	Pu	Roc...MD	CH	12 1/4	7 1/4	818	FK	7 1/4	18	7	40	Ele	16	
2.00	1.50	0.60	1.22	2.88 Own...D	4-3 1/2 x 5 1/2	259	1200	I	3	2 1/4	G	D	Own	Zen	Own	Own	P	Pu	Roc...MD	CH	12 1/4	7 1/4	818	FK	7 1/4	18	7	40	Ele	17	
1.50	1.30	0.40	1.22	2.75 Own...LA	4-4 1/2 x 6	403	1100	I	3	3	G	D	Own	Zen	Own	Own	P	Pu	TD...DO	CH	13	8 1/4	779	FK	15 1/2	31	12	68	Ele	18	
1.00	1.10	0.20	1.22	2.48 Own...LA	4-4 1/2 x 6	403	1100	I	3	3	G	D	Own	Zen	Own	Own	P	Pu	TD...DO	CH	13	8 1/4	779	FK	15 1/2	31	12	68	Ele	19	
0.50	0.90	0.10	1.22	3.25 Own...VA	4-3 1/2 x 3 1/2	1425	I	3	2 1/4	G	D	Mar	Vor	Own	P	PuSP	SG	10 1/4	6	969	SA	3 1/4	10 1/2	5	28	8	Ele	20	
0.00	0.70	0.00	1.22	2.87 Own...500	6-4 x 5	377	1350	I	7	3	D	Bos	Don	Bos	P	Pu	Own...SP	CH	13	8 1/2	958	FK	14	30	14	63	Ele	21	
12.50	5.00	4.00	1.22	3.00 Cont. F140	4-3 1/2 x 4 1/2	140	1800	L	3	2 1/4	G	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	10	6 1/2	1160	SF	3	12 1/2	4	8	1 1/2	Ele	22	
12.00	4.80	3.80	1.22	4.00 Bu...4B153	4-3 1/2 x 4 1/2	153	1650	I	3	2 1/4	G	D,O,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	8 1/2	7 1/2	1336	SF	3 1/2	15	5	20	Ele	23	
11.50	4.60	3.60	1.22	(e) Bu...6B230	6-3 1/2 x 4 1/2	229	1650	I	7	2 1/2	G	AL	Zen	Don	Novi	P	Pu	BB...SP	SG	12	8 1/2	1000	SF	4 1/2	21	6	40	Ele	24	
11.00	4.40	3.40	1.22	(e) Bu...6B273	6-3 1/2 x 4 1/2	273	1650	I	7	2 1/2	G	AL	Zen	Don	Novi	P	Pu	BB...SP	SG	12	8 1/2	1000	SF	4 1/2	21	6	40	Ele	25	
10.50	4.20	3.20	1.22	(e) Bu...6DA273	6-3 1/2 x 4 1/2	273	1650	I	7	2 1/2	O	AL	Bos	Don	Bos	P	Pu	BB...SP	SG	12	8 1/2	1000	DFS	4 1/2	21	6	40	Ele	26	
10.00	4.00	3.00	1.22	3.20 Le...D-176	4-3 1/2 x 4	176	1800	I	3	(a)	G	DR	Zen	Uni	Le	P	Pu	BB...SP	SG	8	6 1/2	1450	Piv	3 1/2	12	7	23	33	Ele	27	
9.50	3.80	2.80	1.22	3.20 Le...D-201	4-4 x 4	201	1800	I	5	(a)	K	G	DR	Zen	Uni	Le	P	Pu	BB...SP	SG	8	6 1/2	1450	Piv	3 1/2	12	7	23	33	Ele	28	
9.00	3.60	2.60	1.22	3.20 He...D1X4D	4-3 1/2 x 4	266	1800	I	5	2 1/4	D	Bos	Don	Uni	He	P	Pu	BB...SP	SG	8	6 1/2	1450	Piv	4	12	6	23	33	Ele	29	
8.50	3.40	2.40	1.22	4.50 5.75 10.00	2-4 1/2 x 5 1/2	190	1250	I	2	2 1/4	G	K,D	DR	Mar	Don	Own	P	Pu	Own...MD	SG	9 1/4	7 1/4	1250	FK	7	15 1/2	7	18	Ele	30	
8.00	3.20	2.20	1.22	4.50 6.25 11.00	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	Pu	Own...MD	SG	12 1/4	7 1/4	975	FK	8 1/4	20	8	28	Ele	31	
7.50	3.00	2.00	1.22	4.50 6.50 11.50	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	Pu	Own...MD	SG	12 1/4	7 1/4	975	SA	8 1/4	20	8	34	Ele	32	
7.00	2.80	1.80	1.22	4.50 6.50 11.25	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D	DR	Mar	Don	Own	P	Pu	Own...MD	SG	12 1/4	7 1/4	975	SA	8 1/4	20	8	34	Ele	33	
6.50	2.60	1.60	1.22	4.50 6.50 11.25	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	Pu	Own...MD	SG	12 1/4	7 1/4	975	FK	8 1/4	20	8	34	Ele	34	
6.00	2.40	1.40	1.22	4.50 6.50 11.25	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	Pu	Own...MD	CH	12 1/4	7 1/4	975	DA	8 1/4	20	8	34	Ele	35	
5.50	2.20	1.20	1.22	4.50 6.50 11.25	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	TS	Au...SP	SG	7 1/4	6	1575	FK	3 1/2	9	5	7 1/2	1 1/2	Ele	36	
5.00	2.00	1.00	1.22	4.50 6.50 11.25	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	TS	Au...SP	SG	7 1/4	6	1575	FK	3 1/2	9	5	7 1/2	1 1/2	Ele	37	
4.50	1.80	0.80	1.22	4.50 6.50 11.25	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	TS	Au...SP	SG	7 1/4	6	1575	FK	3 1/2	9	5	7 1/2	1 1/2	Ele	38	
4.00	1.60	0.60	1.22	4.50 6.50 11.25	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	TS	Au...SP	SG	7 1/4	6	1575	FK	3 1/2	9	5	7 1/2	1 1/2	Ele	39	
3.50	1.40	0.40	1.22	4.50 6.50 11.25	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	TS	Au...SP	SG	7 1/4	6	1575	FK	3 1/2	9	5	7 1/2	1 1/2	Ele	40	
3.00	1.20	0.20	1.22	4.50 6.50 11.25	2-5 1/2 x 6 1/2	321	975	I	2	2 1/4	G	K,D,L,P	DR	Mar	Don	Own	P	TS	Au...SP	SG	7 1/4	6	1575	FK	3 1/2	9	5	7 1/2	1 1/2	Ele	41	
2.50	1.00	0.00	1.22	3.83 Cont Z-129	4-3 1/2 x 3 1/2	128	2000	I	3	2 1/4	G	DR	Mar	D-V	Novi	P	Pu	RLA...SP	SB	9	6 1/2	1358	FK	2 1/2	10	5	24	Ele	42	
2.00	0.80	0.00	1.22	3.20 Own...EAE	4-3 1/2 x 3 1/2	134	1750	I	3	2 1/4	G	Hol	Mar	HH	Novi	P	Pu	Lo...SP	IG	9	6	1358	DA	3 1/4	11	6	5	8 1/2	Ele	43	
1.50	0.60	0.00	1.22	5.10 6.40 9.20	2-80 Chr...Ind5	6-3 1/2 x 4 1/2	218	1800	L	4	2 1/4	G	AL	Car	Uni	Pie	P	Pu	BB...SP	Hel	8 1/4	6 1/2	1025	FK	5	18 1/2	5	6	8	Ele	44
1.00	0.40	0.00	1.22	3.40 Cont F162	4-3 1/2 x 4 1/2	162	1650	L	3	2 1/4	K	AL	Mar	Don	Novi	P	Pu	Roc...SP	SG	10	6 1/2	1350	SA	2 1/4	15	5	20	10	Ele	45	
0.50	0.20	0.00	1.22	3.52 Bu...4BD182	4-3 1/2 x 4 1/2	182	1800	L	3	2 1/4	O	AL	Bos	Uni	Bos	P	Pu	Roc...SP	SG	10	6 1/2	1472	SA	2 1/4	15	5					

WHEEL TYPE TRACTORS

Line Number	TRACTOR MAKE AND MODEL	GENERAL					DRAW-BAR		OVERALL DIMENSIONS				WHEELS				HP. RATING		Machinery Test Number	Power Take-off	Number of Forward Speeds	Number of Reverse Speeds	Travel Speeds at Normal Governed Engine R.P.M. (M.P.H.) with Standard Wheels				
		Wheelbase (In.)	Minimum Turning Radius Outside (Ft.)	Ground Clearance (In.)	Shipping Weight with Rubber Tires (Lb.)	TREAD (In.)		Lateral Adjustment (In.)	Height Above Ground (In.)	Length (In.)	Width (In.)	Height—To Highest Point (In.)	Standard Equipment	STEEL Diam. and Face		TIRE SIZE		Belt					Drawbar				
						Minimum	Maximum							Front (In.)	Rear (In.)	Front (In.)	Rear (In.)										
1	Massey-Harris (Cont'd)																										
2	RC-44 87 ¹ / ₂	9	16 ¹ / ₂	3908	51 ¹ / ₂	88 ¹ / ₂	21 ¹ / ₂	27 ¹ / ₂	137	79	82	RT	22x4	54x1 ¹ / ₂	5.50/16	12/38	39.45	36.85	389	Op	5	1	2.48	3.75	4.98		
3	RC-44D 87 ¹ / ₂	9	16 ¹ / ₂	3958	51 ¹ / ₂	88 ¹ / ₂	21 ¹ / ₂	27 ¹ / ₂	137	79	82	RT	22x4	54x1 ¹ / ₂	5.50/16	12/38	43.04	39.48	426	Op	5	1	2.40	3.83	4.82		
4	55 88 ¹ / ₂	12	12 ¹ / ₂	6725	57 ¹ / ₂	57 ¹ / ₂	23 ¹ / ₂	28 ¹ / ₂	145 ¹ / ₂	72 ¹ / ₂	83 ¹ / ₂	RT	30x5 ¹ / ₂	54x12	7.50/18	14/34	68.20	60.45	455	Op	4	1	2.96	4.22	5.22		
5	55D 88 ¹ / ₂	12	12 ¹ / ₂	6930	57 ¹ / ₂	57 ¹ / ₂	23 ¹ / ₂	28 ¹ / ₂	145 ¹ / ₂	72 ¹ / ₂	83 ¹ / ₂	RT	30x5 ¹ / ₂	54x12	7.50/18	14/34	80.27	54.49	452	Op	4	1	2.96	4.22	5.22		
6	Std. 21 76	11 ¹ / ₂	12 ¹ / ₂	2450	52	52	18 ¹ / ₂	7	122 ¹ / ₂	70 ¹ / ₂	56 ¹ / ₂	RT			5.00/15	10/28	27.00	20.50		Op	4	1	2.45	3.51	4.61		
7	RT21 82 ¹ / ₂	11 ¹ / ₂	12 ¹ / ₂	2525	52	88 ¹ / ₂	18 ¹ / ₂	6 ¹ / ₂	123 ¹ / ₂	91 ¹ / ₂	59 ¹ / ₂	RT			4.00/15	10/28	27.00	20.50		Op	4	1	2.45	3.51	4.61		
8	RS21 82 ¹ / ₂	11 ¹ / ₂	12 ¹ / ₂	2525	52	88 ¹ / ₂	18 ¹ / ₂	6 ¹ / ₂	123 ¹ / ₂	91 ¹ / ₂	59 ¹ / ₂	RT			4.00/12	10/28	27.00	20.50		Op	4	1	2.45	3.51	4.61		
9	HA21 87	11 ¹ / ₂	12 ¹ / ₂	2525	52	88 ¹ / ₂	18 ¹ / ₂	6 ¹ / ₂	126 ¹ / ₂	91 ¹ / ₂	59 ¹ / ₂	RT			4.00/15	10/28	27.00	20.50		Op	4	1	2.45	3.51	4.61		
10	Std. 23 75 ¹ / ₂	NA	12 ¹ / ₂	2490	52	52	18 ¹ / ₂	8 ¹ / ₂	121	70 ¹ / ₂	56 ¹ / ₂	RT			5.00/15	11/28	31.59	23.91		Op	4	1	2.55	3.66	4.81		
11	RT23 82 ¹ / ₂	NA	13 ¹ / ₂	2565	52	88 ¹ / ₂	18 ¹ / ₂	7 ¹ / ₂	122 ¹ / ₂	93 ¹ / ₂	60 ¹ / ₂	RT			4.00/15	11/28	31.59	23.91		Op	4	1	2.55	3.66	4.81		
12	RS23 82 ¹ / ₂	NA	13 ¹ / ₂	2565	52	88 ¹ / ₂	18 ¹ / ₂	7 ¹ / ₂	123 ¹ / ₂	93 ¹ / ₂	59 ¹ / ₂	RT			4.00/12	11/28	31.59	23.91		Op	4	1	2.55	3.66	4.81		
13	HA33 87	NA	13 ¹ / ₂	2565	52	88 ¹ / ₂	18 ¹ / ₂	7 ¹ / ₂	128	93 ¹ / ₂	60 ¹ / ₂	RT			4.00/15	11/28	31.59	23.91		Op	4	1	2.55	3.66	4.81		
14	Std. 33 79 ¹ / ₂	11	11	3445	52 ¹ / ₂	52 ¹ / ₂	21 ¹ / ₂	8 ¹ / ₂	129	66 ¹ / ₂	75	RT	28x4 ¹ / ₂	48x12	5.50/16	12/28	38.00	33.00		Op	5	1	2.27	3.17	3.96		
15	RT33 88 ¹ / ₂	9	15 ¹ / ₂	3950	52 ¹ / ₂	88 ¹ / ₂	21 ¹ / ₂	12 ¹ / ₂	137	147 ¹ / ₂	80 ¹ / ₂	RT	22x4	54x1 ¹ / ₂	5.50/16	12/28	38.00	33.00		Op	5	1	2.75	3.84	4.80		
16	RS33 88 ¹ / ₂	9	15 ¹ / ₂	3950	52 ¹ / ₂	88 ¹ / ₂	21 ¹ / ₂	11 ¹ / ₂	149	147 ¹ / ₂	80 ¹ / ₂	RT	22x4	54x1 ¹ / ₂	9.00/10	12/28	38.00	33.00		Op	5	1	2.75	3.84	4.80		
17	HA33 100 ¹ / ₂	13 ¹ / ₂	15 ¹ / ₂	3845	52 ¹ / ₂	88 ¹ / ₂	21 ¹ / ₂	11 ¹ / ₂	137	147 ¹ / ₂	80 ¹ / ₂	RT	28x4 ¹ / ₂	54x1 ¹ / ₂	5.50/16	12/38	38.00	33.00		Op	5	1	2.75	3.84	4.80		
18	Mercor 30-BD 87	8	23	3450	56	84	18	12	132	75	60	RT			5.50/16	11/38	30.0	27.0	N	St	4	1	2.70	4.20	5.90		
19	35-BD 87	8	23	3650	56	84	18	12	132	75	60	RT			5.50/16	11/38	35.0	31.0	N	St	4	1	2.70	4.20	5.90		
20	Minneapolis-Moline																										
21	R 69	10	11	3110	47 ¹ / ₂	88	15 ¹ / ₂	15	108 ¹ / ₂	81 ¹ / ₂	68 ¹ / ₂	RT			5.00/15	10/34	27.89	24.00	NT	Op	4	1	2.60	3.60	4.70		
22	Industrial R 66 ¹ / ₂	12	11 ¹ / ₂	3650	47 ¹ / ₂	88	15	16	104	59	63 ¹ / ₂	RT			7.50/16	12.00/24	25.00	21.00	NT	Op	4	1	2.20	3.20	4.10		
23	U 80	12	16	6300	50 ¹ / ₂	62 ¹ / ₂	22	14 ¹ / ₂	130 ¹ / ₂	71	72	RT			6.00/16	12/38	50.00	45.00	NT	Op	5	1	2.70	3.90	4.50		
24	G 82 ¹ / ₂	14	14	6400	54 ¹ / ₂	62R	25	15 ¹ / ₂	135 ¹ / ₂	80	71	RT			7.50/18	14/34	59.50	51.87	437	Op	5	1	2.60	3.60	4.10		
25	G Diesel 96 ¹ / ₂	16 ¹ / ₂	14	7200	62	54	25	15 ¹ / ₂	149 ¹ / ₂	80	71	RT			7.50/18	14/34	60.00	52.00	NT	Op	5	1	2.70	3.80	4.50		
26	Z 72 ¹ / ₂	12	12 ¹ / ₂	3750	48F	54	11 ¹ / ₂	14 ¹ / ₂	120 ¹ / ₂	68	69	RT			5.50/16	11/38	37.48	33.36	NT	Op	5	1	2.40	3.60	4.60		
27	U Diesel 80	12	16	5500	57	62 ¹ / ₂	22	14 ¹ / ₂	130 ¹ / ₂	71	72	RT			6.00/16	12/38	42.00	37.00	NT	Op	5	1	2.70	3.90	4.50		
28	UB Diesel 88	8 ¹ / ₂	25	5500	54 ¹ / ₂	84 ¹ / ₂	22	(J)	133	83	78 ¹ / ₂	RT			6.00/16	12/38	42.00	37.00	NT	Op	5	1	2.70	3.90	4.50		
29	Industrial UTIL 87 ¹ / ₂	17	17 ¹ / ₂	6300	68 ¹ / ₂	70 ¹ / ₂	N	20 ¹ / ₂	135 ¹ / ₂	84 ¹ / ₂	74 ¹ / ₂	RT			8.25/20	14.00/28	50.00	45.00	NT	Op	5	1	2.40	3.50	4.00		
30	Industrial UTI 79 ¹ / ₂	16	17 ¹ / ₂	6300	68 ¹ / ₂	70 ¹ / ₂	N	20 ¹ / ₂	127 ¹ / ₂	77	73 ¹ / ₂	RT			8.25/20	14.00/28	50.00	45.00	NT	Op	5	1	2.40	3.50	4.00		
31	BF 79	7 ¹ / ₂	26	2730	52	76	19	15 ¹ / ₂	115 ¹ / ₂	63	75 ¹ / ₂	RT			5.00/15	10/28	2.70	2.50	469	Op	4	1	2.40	3.70	5.20		
32	UB 88	8 ¹ / ₂	25	5300	54 ¹ / ₂	84 ¹ / ₂	22	(J)	133	83	78 ¹ / ₂	RT			6.00/16	12/38	50.00	45.00	NT	Op	5	1	2.70	3.90	4.50		
33	BG 74	9	20 ¹ / ₂	2880	40	68	20	(I)	110	55 ¹ / ₂	75	RT			5.00/15	11/24	27.00	25.00	NT	Op	4	1	2.30	3.50	4.90		
34	UB Type E 96	8 ¹ / ₂	20	5500	54 ¹ / ₂	84 ¹ / ₂	22	(J)	141	83	78 ¹ / ₂	RT			6.00/16	12/38	42.00	37.00	NT	Op	5	1	2.70	3.90	4.50		
35	UB Type N 88	8 ¹ / ₂	25	5500	54 ¹ / ₂	86	22	(J)	133	94 ¹ / ₂	78 ¹ / ₂	RT			6.00/16	12/38	42.00	37.00	NT	Op	5	1	2.70	3.90	4.50		
36	ZB 82	8	25	3700	54	98	18 ¹ / ₂	14 ¹ / ₂	126 ¹ / ₂	83	74	RT			5.50/16	11/38	37.48	33.36	NT	Op	5	1	2.40	3.60	4.60		
37	ZB Type E 90 ¹ / ₂	8	19 ¹ / ₂	3700	54	98	18 ¹ / ₂	14 ¹ / ₂	134 ¹ / ₂	83	74	RT			5.50/16	11/38	37.48	33.36	NT	Op	5	1	2.40	3.60	4.60		
38	ZB Type N 82 ¹ / ₂	8	19 ¹ / ₂	3700	54	96	18 ¹ / ₂	14 ¹ / ₂	124 ¹ / ₂	91	74	RT			5.50/16	11/38	37.48	33.36	NT	Op	5	1	2.40	3.60	4.60		
39	Oliver Rowcrop 88HC	8 ¹ / ₂	18 ¹ / ₂	2548	60	88	20 ¹ / ₂	17	134 ¹ / ₂	80 ¹ / ₂	73 ¹ / ₂	RT			5.00/15	9/38	26.05	22.30	412	Op	6	2	2.48	3.25	4.25		
40	Standard 88HC	10	11 ¹ / ₂	2492	50 ¹ / ₂	58 ¹ / ₂	20 ¹ / ₂	13 ¹ / _{2</}																			

WHEEL TYPE TRACTORS

Third	Travel Speeds at Normal Governed Engine R.P.M. with Standard Wheels				ENGINE				FUEL				Belt Pulley				CAPACITIES				Starting Method	Line Number										
	Fourth	Fifth	Sixth	Reverse	Make and Model	Number of Cylinders—Bore and Stroke (In.)	Piston Disp. (Cu. In.)	R.P.M. at Governed Speed	Valve Arrangement	Number of Main Bearings	Diameter of Main Bearings	Standard	Optional	Ignition—Make	Carburetor or Injector Pump—Make	Air Cleaner—Make	Governor—Make	Oiling System—Type	Cooling System—Type	Clutch—Make and Type			Final Drive—Type	Diameter (In.)	Face (In.)	Normal R.P.M.	Steering Type	Cooling System (Gal.)	Fuel Tank (Gal.)	Crankcase (Qts.)	Transmission (Qts.)	Final Drive Case (Qts.)
4.38	6.47	13.80			3.26 Own H260	4-37x5 1/2	260	1350	I	3	2 1/2	G	D,L,P	AL	Zen	Don	Own	P	Pu	BB...SP	SG	13 1/2	6 1/2	863	WS	5 1/2	23	7	52	..	Ele	1
4.82	6.27	13.37			3.16 Own HD260	4-37x5 1/2	260	1350	I	3	2 1/2	G	D,L,P	AL	Zen	Don	Own	P	Pu	BB...SP	SG	13 1/2	6 1/2	863	WS	5 1/2	23	7	52	..	Ele	2
5.22	12.07				2.54 Own J382	4-41x6	382	1350	I	3	3 1/2	G	D,L,P	AL	Zen	Don	Own	P	Pu	BB...SP	SG	16	8 1/2	730	CL	7	27 1/2	9	68	..	Ele	3
5.62	12.07				2.54 Own JD382	4-41x6	382	1350	I	3	3 1/2	G	D,L,P	AL	Zen	Don	Own	P	Pu	BB...SP	SG	16	8 1/2	730	CL	7	27 1/2	9	68	..	Ele	4
6.01	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	5
6.41	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	6
6.81	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	7
7.21	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	8
7.61	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	9
8.01	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	10
8.41	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	11
8.81	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	12
9.21	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	13
9.61	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	14
10.01	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	15
10.41	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	16
10.81	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	17
11.21	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	18
11.61	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	19
12.01	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	20
12.41	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	21
12.81	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	22
13.21	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	23
13.61	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	24
14.01	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	25
14.41	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	26
14.81	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	27
15.21	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	28
15.61	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	29
16.01	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	30
16.41	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	31
16.81	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	32
17.21	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	33
17.61	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	34
18.01	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	35
18.41	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	36
18.81	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	37
19.21	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	38
19.61	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	39
20.01	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	40
20.41	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L	3	2 1/2	G	D,L,P	AL	Mar	Don	Novi	P	Pu	BB...SP	SG	9 1/2	6 1/2	1020	WS	3	13	5	8	..	Ele	41
20.81	12.07				2.45 Cont. F124	4-34x4 1/2	124	1500	L																							

FOREIGN CARS

MAKE AND MODEL	ENGINE										GENERAL DATA										REAR AXLE					
	Number of Cylinders, Bore and Stroke (In.)	Maximum Brake Hp. at Specified R.P.M.	Piston Displacement (Cu In.)	Compression Ratio (To 1)	Cylinder Arrangement	Valve Location	Piston Material	Camshaft Drive	TREAD		OVERALL DIMENSIONS (In.)			Oil Pressure to—	Carburetors—No. Used and Type	Cooling System	Shifting Method	No. of Forward Speeds	Final Drive Type	Gear Ratio (To 1)	Torque Taken By	Independent Suspension	Service Brakes	Shipping Weight (Lb.)		
									Wheelbase (In.)	Front (In.)	Rear (In.)	Length Including Bumpers and Bumper Guards	Width												Height—Road to Roof, No Load	Tires (In.)
A.C. Ace	6-2.56x3.94	85-4500	121.5	7.50	IL	I	AA	Ch	90.0	50.0	50.0	149.0	59.0	49.0	5.50/16	abc	3-Su	Pu	HS	4	Hy	3.84	Sp	FR	H	1685
2 Litre	6-2.56-3.94	76-4500	121.5	6.75	IL	I	AA	Ch	114.0	55.0	56.0	184.0	67.0	61.0	6.70/16	abc	3-Su	Pu	HS	4	Hy	4.55	Sp	FR	H	2016
Allard J2X	8-3.19x3.75	140-4000	238.5	7.00	IL	V	AA	HG	100.0	56.0	52.0	148.0	63.0	34.0	6.00/16	abc	2-Do	TP	HS	3	SB	3.27	TT	FR	H	1800
21C	4-3.12x3.00	47-4400	92.0	6.80	IL	I	AA	HG	100.0	51.0	50.0	156.0	58.0	51.0	6.40/13	abc	1-DD	TP	HS	3	SB	4.40	TA	FR	H	2800
21Z	6-3.12x3.00	68-4000	138.0	6.80	IL	I	AA	HG	100.0	51.0	50.0	166.0	58.0	51.0	6.40/13	abc	1-DD	TP	HS	3	SB	4.40	TA	FR	H	2800
K3	8-3.06x3.75	95-3800	223.0	7.00	IL	V	AA	HG	100.0	56.0	58.0	177.0	68.0	54.0	6.25/16	abc	1-DD	TP	HS	3	SB	3.50	TT	FR	H	2800
P2	8-3.06x3.75	85-3500	223.0	6.12	IL	V	AA	HG	112.0	56.0	58.0	192.0	71.0	60.0	6.25/16	abc	1-DD	TP	HS	3	SB	3.78	TT	FR	H	3192
Alvis TC21 Saloon	6-3.31x3.54	93-4000	182.4	7.10	IL	AT	Ch	Ch	111.5	54.6	54.1	182.1	68.0	62.0	6.00/15	abc	2-SH	Pu	HS	4	Hy	4.09	Sp	FR	H	3161
TC21 Coupe	6-3.31x3.54	100-4000	182.4	8.00	IL	AT	Ch	Ch	111.5	54.6	54.1	182.1	68.0	62.0	6.00/15	abc	2-SH	Pu	HS	4	Hy	4.09	Sp	FR	H	3161
Armstrong-Siddeley 30HP	6-3.54x3.54	125-4700	209.8	6.50	IL	AA	Ch	Ch	114.0	56.0	57.5	193.0	72.0	63.0	6.70/16	abcde	1-Do	Pu	Pr	4	Hy	4.09	Sp	FR	H	3472
30HP	6-3.54x3.54	160-5000	209.8	6.50	IL	AA	Ch	Ch	114.0	56.0	57.5	193.0	72.0	63.0	6.70/16	abcde	2-Do	Pu	Pr	4	Hy	4.09	Sp	FR	H	3472
Aston-Martin DB2	6-3.07x3.54	125-5000	157.4	8.18	IL	AA	Ch	Ch	99.0	54.0	54.0	162.5	65.0	63.5	6.00/16	abc	2-Ho	Pu	HS	4	Hy	3.77	Sp	FR	H	2464
DB2/4	6-3.07x3.54	125-5000	157.4	8.18	IL	AA	Ch	Ch	99.0	54.0	54.0	162.5	65.0	63.5	6.00/16	abc	2-Ho	Pu	HS	4	Hy	3.73	Sp	FR	H	2632
Austin A30-7	4-2.28x3.00	28-4800	48.8	7.20	IL	AA	Ch	Ch	79.5	45.0	44.8	138.6	55.1	58.2	5.20/13	abc	1-Do	Pu	HS	4	Hy	5.13	Sp	FR	HM	1484
A40-GS4, GD5	4-2.58x3.50	42-4500	73.2	7.20	IL	AA	Ch	Ch	92.5	48.0	50.0	159.6	61.0	64.0	5.25/13	abc	1-Do	Pu	HS	4	SB	5.14	Sp	FR	H	2142
A70	4-3.13x4.38	68-3800	134.2	6.80	IL	AA	Ch	Ch	99.0	54.0	56.0	167.6	69.0	65.8	6.00/16	abc	1-Do	Pu	HS	4	SB	4.13	Sp	FR	H	2702
A125	6-3.44x4.38	244.0	6.80	IL	AA	Ch	Ch	Ch	119.3	58.0	60.0	191.5	73.0	67.0	6.50/16	abc	1-Do	Pu	HS	4	Hy	4.09	Sp	FR	H	4158
A135	6-3.44x4.38	244.0	6.80	IL	AA	Ch	Ch	Ch	119.3	58.0	60.0	192.5	74.5	66.0	6.50/16	abc	1-Do	Pu	HS	4	Hy	4.09	Sp	FR	H	4336
Austin-Healey BN1	4-3.44x4.38	90-4000	162.2	7.50	IL	I	AA	Ch	90.0	49.0	50.8	151.0	60.5	49.3	5.90/16	abc	2-Do	Pu	HS	3	SB	4.13	TaS	FR	H	2158
100	4-3.44x4.37	90-4000	162.2	7.50	IL	I	AA	Ch	90.0	49.0	50.8	151.0	60.5	49.3	5.90/16	abc	2-ST	Pu	HS	3	SB	4.12	Sp	FR	H	2150
Bentley Saloon	6-3.62x4.50	279.0	6.75	IL	F	AA	HG	Ch	120.0	56.5	58.5	199.5	70.0	66.0	6.50/16	abcde	2-SH	Pu	Au	4	Hy	3.73	Sp	FR	HM	4170
Bristol 403	6-2.60x3.78	100-5000	120.2	7.50	IL	I	AA	Ch	114.0	51.7	54.0	191.7	67.0	60.0	6.75/16	abcde	3-Do	Pu	HS	4	SB	3.90	RA	FR	H	2700
Citroen 2CV	2-2.44x2.44	9-3800	28.9	6.20	HO	I	AA	SG	93.5	49.6	49.6	148.8	58.3	63.0	4.90/15	abc	1-SD	AC	HS	4	SB	3.87	Sp	FR	H	1120
Light 15	4-2.99x3.94	56-4250	116.6	6.50	IL	I	AA	Ch	114.5	54.0	53.3	175.0	65.3	60.0	6.50/15	abc	1-SD	Pu	HS	3	SB	3.48	Sp	FR	H	2380
Big 15	4-2.99x3.94	56-4250	116.6	6.50	IL	I	AA	Ch	121.5	58.5	57.8	186.0	70.0	61.0	6.50/15	abc	1-SD	Pu	HS	3	SB	3.48	Sp	FR	H	2540
6 Cylinder	6-2.99x3.94	76-3800	174.8	6.50	IL	I	AA	Ch	121.5	58.5	58.5	191.0	70.0	61.0	7.25/15	abc	1-DD	Pu	HS	3	SB	3.87	Sp	FR	H	2940
Daimler Regency	6-3.25x4.25	92-3600	211.5	6.70	IL	I	AA	Ch	114.0	56.0	57.0	193.0	71.0	62.5	6.50/16	abc	2-Ho	Pu	Pr	4	Hy	4.09	Sp	FR	HM	4032
DF306	6-3.25x4.25	114-4000	211.5	7.50	IL	I	AA	Ch	114.0	56.0	57.0	194.1	70.5	60.0	6.50/16	abc	2-Ho	Pu	Pr	4	Hy	4.69	Sp	FR	HM	4144
DE36	6-3.35x4.72	150-3600	333.0	6.30	IL	I	AA	Ch	147.0	60.0	63.0	222.0	73.5	72.0	8.00/17	abc	2-Do	Pu	Pr	4	Hy	4.09	TA	FR	HM	5810
Conquest	6-3.00x3.50	75-4000	7.75	IL	I	AA	Ch	Ch	104.0	52.0	52.0	165.0	62.0	6.70/15	abc	1-Do	Pu	Pr	4	Hy	4.68	Sp	FR	HM	3080	
Conquest Roadster	6-3.00x3.50	100-4400	148.4	7.75	IL	I	AA	Ch	104.0	52.0	52.0	165.0	62.0	6.70/15	abc	1-Do	Pu	Pr	4	Hy	3.73	Sp	FR	HM	2680	
Dellow MK II	4-2.50x1.14	31-4000	71.4	6.18	IL	L	AA	Ch	84.0	44.5	45.0	138.0	53.0	51.0	6.00/16	abc	1-Do	Pu	HS	3	SB	5.50	TT	N	M	1208
MK III	4-2.50x1.14	31-4000	71.4	6.18	IL	L	AA	Ch	96.0	45.0	45.0	150.0	55.0	51.0	5.50/16	abc	1-Do	Pu	HS	3	SB	5.50	TT	N	M	1400
MK IV	4-3.12x3.00	47-4400	92.0	6.80	IL	I	AA	Ch	95.0	50.0	49.5	150.0	56.0	50.0	5.90/13	abcde	2-DH	Pu	HS	3	SB	4.60	TA	N	M	1485
Ford Zephyr Six	6-3.12x3.00	68-4000	138.0	6.80	IL	I	AS	Ch	104.0	50.0	49.0	171.9	63.9	60.8	6.40/13	abc	1-SD	Pu	HS	3	Hy	4.44	Sp	FR	H	2447
Coneul	4-3.12x3.00	47-4400	92.0	6.80	IL	I	AS	Ch	100.0	50.0	49.0	166.7	60.0	60.8	5.90/13	abc	1-SD	Pu	HS	3	Hy	4.56	Sp	FR	H	2262
New Anglia	4-2.50x3.64	36-4400	71.6	7.00	IL	L	AS	Ch	87.0	48.0	47.5	151.3	60.4	59.3	5.20/13	abcde	1-SD	Pu	HS	3	SB	4.43	Sp	FR	H	1602
New Prefect	4-2.50x3.64	36-4400	71.6	7.00	IL	L	AS	Ch	87.0	48.0	47.5	151.3	60.4	59.3	5.20/13	abcde	1-SD	Pu	HS	3	SB	4.43	Sp	FR	H	1602
Popular	4-2.50x3.64	30-4000	71.6	6.18	IL	L	AA	Ch	90.0	45.0	45.0	151.5	56.5	54.3	4.50/17	abcde	1-SD	TS	HS	3	SB	5.50	TT	N	M	1680
Frazier-Nash Gran Sport	6-2.60x3.78	140-5750	120.2	9.00	IL	I	AA	Ch	98.0	50.0	52.0	150.0	61.0	52.0	5.50/16	abcde	3-Do	Pu	HS	4	SB	3.60	RA	FR	H	1680
Turismo	6-2.60x3.78	100-5000	120.2	7.50	IL	I	AA	Ch	98.0	50.0	52.0	150.0	61.0	52.0	5.50/16	abcde	3-Do	Pu	HS	4	SB	3.60	RA	FR	H	1680
Mark II	6-2.60x3.78	140-5750	120.2	9.00	IL	I	AA	Ch	98.0	50.0	52.0	141.0	63.5	58.0	5.50/16	abcde	3-Do	Pu	HS	4	SB	3.60	RA	FR	H	1400
Millie Miglia	6-2.60x3.78	140-5750	120.2	9.00	IL	I	AA	Ch	96.0	50.0	52.0	150.0	61.0	52.0	5.50/16	abcde	3-Do	Pu	HS	4	SB	3.60	RA	FR	H	1764
Fixed Head Coupe	6-2.60x3.78	140-5750	120.2	9.00	IL	I	AA	Ch	96.0	50.0	52.0	156.0	61.5	51.0	5.50/16	abcde	3-Do	Pu	HS	4	SB	3.60	RA	FR	H	1680
Healey 3 Litre	6-3.31x3.54	108-4200	182.6	7.00	IL	I	AA	Ch	102.0	54.0	53.0	170.0	65.0	60.0	5.90/15	abc	2-ST	Pu	HS	4	Hy	3.77	TA	FR	H	2650
Hillman Minx	4-2.56x3.74	42-4200	77.2	6.83	IL	L	AA	Ch	93.0	48.0	48.5	162.62														

FOREIGN CARS

Shipping Weight (Lb.)	MAKE AND MODEL	ENGINE							GENERAL DATA										REAR AXLE								
		Number of Cylinders, Bore and Stroke (In.)	Maximum Brake Hp. at Specified R.P.M.	Piston Displacement (Cu In.)	Compression Ratio (To 1)	Cylinder Arrangement	Valve Location	Piston Material	Camshaft Drive	TREAD		OVERALL DIMENSIONS (In.)			Tires (In.)	Oil Pressure to—	Carburetors—No. Used and Type	Cooling System	Shifting Method	No. of Forward Speeds	Final Drive Type	Gear Ratio (To 1)	Torque Taken By	Independent Suspension	Service Brakes	Shipping Weight (Lb.)	
										Front (In.)	Rear (In.)	Length Including Bumpers and Bumper Guards	Width	Height—Road to Roof, No Load													
BRITISH—continued																											
1685																											
2016	Rover.....75	6-2.57x4.14	75-4200	128.2	7.25	IL	F	AA	Ch	111.0	52.0	51.5	178.2	65.8	63.7	6.00/15	abce	2-Ho	Pu	HS	4 SB	4.30	Sp	Fr	H	3116	
186060	4-3.06x4.13	60-4500	121.8	6.73	IL	F	AA	Ch	111.0	52.0	51.5	178.2	65.8	63.7	6.00/15	abce	1-SH	Pu	HS	4 SB	4.30	Sp	Fr	H	3111	
260090	6-2.88x4.13	90-4500	160.9	6.73	IL	F	AA	Ch	111.0	52.0	51.5	178.2	65.8	63.7	6.00/15	abce	1-SH	Pu	HS	4 SB	4.30	Sp	Fr	H	3111	
3250	Singer.....SM Roadster	4-2.88x3.52	48-4200	91.3	7.00	IL	I	AA	Ch	91.0	46.7	46.7	151.5	58.0	58.5	5.00/16	abc	1-SD	Pu	HS	4 SB	4.88	Sp	Fr	H	1800	
3192SM 1500	4-2.88x3.52	48-4200	91.3	7.00	IL	I	AA	Ch	107.5	50.5	51.0	178.5	63.0	64.0	5.50/16	abc	1-SD	Pu	HS	4 Hy	5.12	Sp	Fr	H	2520	
3472SM Roadster (Twin)	4-2.88x3.52	58-4600	91.3	7.47	IL	I	AA	Ch	91.0	46.7	46.7	151.5	58.0	58.5	5.00/16	abc	2-SD	Pu	HS	4 Hy	4.44	Sp	Fr	H	1800	
3472SM 1500 (Twin)	4-2.88x3.52	58-4600	91.3	7.47	IL	I	AA	Ch	107.5	50.5	51.0	178.5	63.0	64.0	5.50/16	abc	2-SD	Pu	HS	4 Hy	5.12	Sp	Fr	H	2520	
2484	Standard.....Vanguard	4-3.35x3.62	68-4200	127.6	7.00	IL	I	AA	Ch	94.0	61.0	54.0	167.0	69.0	64.0	6.00/16	abcde	1-SD	Pu	HS	3 Hy	4.62	Sp	Fr	H	2716	
2832Eight	4-2.28x2.99	26-4500	49.0	7.40	IL	I	AA	Ch	84.0	48.5	48.5	142.0	58.0	60.0	5.20/13	abce	1-SD	Pu	HS	4 Hy	4.89	Sp	Fr	H	1484	
1494	Sunbeam-Talbot.....90	4-3.19x4.33	77-4100	138.2	7.42	IL	I	AA	Ch	97.5	47.5	50.5	168.0	62.5	60.8	5.50/16	abce	1-Do	Pu	HS	4 Hy	3.90	Sp	Fr	H	2926	
2142Alpine	4-3.19x4.33	80-4200	138.2	7.42	IL	I	AA	Ch	97.5	47.5	50.5	168.0	62.5	60.8	5.50/16	abce	1-Do	Pu	HS	4 Hy	3.90	Sp	Fr	H	2861	
2702	Triumph.....Renown	4-3.35x3.62	68-4200	127.6	7.00	IL	I	AA	Ch	111.0	51.0	54.0	181.0	54.0	65.0	5.75/16	abcde	1-SD	Pu	HS	3 Hy	4.62	Sp	Fr	H	2835	
4158Sports	4-3.29x3.62	90-4800	121.5	8.50	IL	I	AA	Ch	88.0	45.0	45.5	151.0	55.5	50.0	5.50/15	abce	2-Ho	Pu	HS	4 Hy	3.70	Sp	Fr	H	1981	
4336	Vauxhall.....Wynvern	4-3.12x3.00	44-4000	92.0	6.80	IL	I	AA	Ch	103.0	63.0	64.5	172.5	67.1	63.5	5.50/15	abce	1-Do	Pu	HS	3 Hy	4.62	Sp	Fr	H	2235	
2158Velox	6-3.12x3.00	66-4000	138.0	6.80	IL	I	AA	Ch	103.0	63.0	64.5	172.5	67.1	63.5	5.50/15	abce	1-Do	Pu	HS	3 Hy	4.12	Sp	Fr	H	2385	
2150	Wolseley.....6/80	6-2.88x3.43	NA	135.0	6.50	IL	I	AW	VS	110.0	54.0	53.0	177.0	66.0	63.5	6.00/15	abce	2-Ho	Pu	HS	4 Hy	4.55	Sp	Fr	H	3248	
41704/44	4-2.62x3.54	NA	78.3	7.30	IL	I	AA	Ch	102.0	60.7	63.0	173.0	61.0	60.0	5.50/15	abce	1-Ho	Pu	HS	4 Hy	6.13	Sp	Fr	H	2520	
2700																											
1120	Holden.....Standard FJ/215	6-3.00x3.12	60-3800	132.5	6.50	IL	I	AA	HQ	103.0	63.0	64.0	173.3	66.8	61.6	5.50/15	abce	1-SD	Pu	HS	3 SBH	3.89	Sp	Fr	H	2166	
2380Business FJ-217	6-3.00x3.12	60-3800	132.5	6.50	IL	I	AA	HQ	103.0	63.0	64.0	173.3	66.8	61.6	5.50/15	abce	1-SD	Pu	HS	3 SBH	3.89	Sp	Fr	H	2205	
2940Special FJ/225	6-3.00x3.12	60-3800	132.5	6.50	IL	I	AA	HQ	103.0	63.0	64.0	173.3	66.8	61.6	5.50/15	abce	1-SD	Pu	HS	3 SBH	3.89	Sp	Fr	H	2173	
4032																											
1414																											
5910	Motokov.....Skoda 1200	4-2.83x2.95	36-4000	74.5	6.90	IL	I	AA	Ch	105.7	49.2	52.0	177.2	65.9	59.8	5.50/16	abce	1-Hu	Pu	HS	4 SB	5.25	TT	FR	H	2293	
3080Tatraplan 1600	4-3.35x3.39	52-4000	119.0	6.00	HO	I	AA	HQ	106.3	51.2	51.2	178.7	65.8	59.8	6.00/16	abce	2-Do	AC	HS	4 SB	4.09	FR	H	2558	
1288																											
1400																											
1485																											
2447	Bugatti.....101	8-2.93x3.94	200-5500	198.7	6.50	IL	I	AA	HQ	129.9	53.1	53.1	212.6	65.0	65.0	6.00/17	abcde	1-DD	Pu	HS	4 SB	TA	N	
2262	Citroen.....11 CV Legere	4-3.07x3.94	58-4000	116.8	6.50	IL	I	AA	Ch	114.8	54.1	53.3	175.2	65.7	60.6	6.50/15	e	1-Do	Pu	HS	3 SB	3.44	Sp	Fr	H	3087	
153011 CV Normale	4-3.07x3.94	58-4000	116.8	6.50	IL	I	AA	Ch	121.7	58.8	57.9	183.1	70.5	60.6	6.50/15	e	1-Do	Pu	HS	3 SB	3.44	Sp	Fr	H	3418	
180215 CV Six	6-3.07x3.94	78-3500	174.9	6.50	IL	I	AA	HQ	121.7	58.8	58.5	187.4	70.5	60.6	7.25/15	e	1-Do	Pu	HS	3 SB	3.88	Sp	Fr	H	3969	
18802 CV	2-2.44x2.44	9-3500	22.9	6.20	IL	I	AA	HQ	94.4	49.6	49.8	148.8	58.3	63.0	4.90/15	e	1-Do	AC	HS	3 SB	3.88	Sp	Fr	H	1784	
188011	4-3.07x3.94	58-4000	116.8	6.50	IL	I	AA	Ch	128.9	58.8	57.9	190.0	70.5	62.2	7.25/15	e	1-Do	Pu	HS	3 SB	3.88	Sp	Fr	H	4300	
188015	6-3.07x3.94	78-3500	174.9	6.50	IL	I	AA	HQ	128.9	58.8	58.5	194.8	70.5	62.2	7.25/15	e	1-Do	Pu	HS	3 SB	3.88	Sp	Fr	H	4740	
1704	Ford.....Vedette	8-2.60x3.10	66-4800	132.0	7.00	V	L	AS	HQ	108.0	53.2	54.4	184.0	68.0	62.0	6.40/15	abc	1-DD	Pu	HS	3 SB	4.33	Sp	Fr	H	2733	
1896Comete	8-2.67x3.20	80-4800	143.7	7.40	V	L	AS	HQ	108.0	53.2	54.4	181.8	68.3	65.9	6.40/15	abc	1-DD	Pu	HS	3 SB	4.55	Sp	Fr	H	2820	
2550Vandome	8-3.19x3.75	100-3700	239.3	6.50	V	L	AA	BQ	105.9	53.1	54.3	183.9	68.7	65.9	7.25/16	1-DD	Pu	HS	3 SB	3.45	Sp	Fr	H	3075	
2653	Marathon.....Corsaire	2-3.35x3.05	42-5000	51.9	7.25	HO	44.9	43.7	142.0	59.1	47.3	5.00/15	1-DD	AC	HS	4	FR	H	1800	
1372	Panhard.....Junior	2-1.78x2.85	42-5000	7.25	HO	83.9	44.7	145.7	59.1	51.2	5.70/15	1-DD	AC	HS	4	FR	H	
2965Dyna 54	2-1.78x2.85	42-5000	7.25	HO	101.4	51.2	179.9	63.0	57.1	5.70/15	1-DD	AC	HS	4	FR	H	
3877	Pugeot.....203	4-2.96x2.88	45-4500	78.7	6.97	IL	I	AA	Ch	101.5	52.0	52.0	171.2	63.5	61.5	6.00/16	1-Do	Pu	HS	4 Wo	5.75	TT	FR	H	1980	
4779	Renault.....R1062	4-2.15x3.15	21-4100	45.8	7.25	IL	I	AS	HQ	82.7	47.8	47.8	142.7	56.3	57.9	5.00/15	abce	1-Do	Pu	HS	3 SB	4.71	FR	H	1213	
3696R1100	4-3.35x3.46	121.8	6.80	IL	I	AS	HQ	110.2	55.1	55.1	185.0	67.7	60.5	6.40/15	abce	1-Do	Pu	HS	4 SB	4.88	TA	FR	H	2816	
2856	Rosengart.....	4-2.20x3.00	23-4500	6.75	IL	I	AA	HQ	88.6	47.2	47.2	153.5	57.1	57.9	7.00/15	abce	1-SD	TS	HS	4 SB	5.68	Sp	Fr	H	1587	
2072FTU	2-3.07x3.07	40-5000	45.6	6.50	HO	L	47.2	47.2	153.5	58.3	58.3	5.70/15	AC	H	1543	
2880LR4FT	2-3.07x3.07	40-5000	45.6	6.00	HO	L	47.2	47.2	153.5	58.3	58.3	6.10/15	AC	H	1543	
2072	Simca.....9 Sport	4-2.83x2.95	51-4800	74.5	7.80	IL	I	AS	Ch	98.1	49.4	49.2	167.7	61.8	54.7	5.50/15	abc	1-Do	Pu	HS	4 Hy	4.77	Sp	Fr	H	2008	
28809 Aronde	4-2.83x2.95	45-4500	74.5	6.75	IL	I	AA	Ch	98.1	49.6	48.4	160.5	61.3	57.7	5.50/15	abc	1-Do	Pu	HS	4 Hy	4.77	Sp	Fr	H	2050	
2240	Talbot.....Grand Sport	6-3.66x4.33	210-4500	273.4	8.00	IL	I	AS	Ch	114.2	55.9	58.5	6.00/18	abcde	3-Do	Pu	Pr	4 SB	3.35	Sp	Fr	H	3527	
1792Lago Record	6-3.66x4.33	170-4200	273.4	7.00	IL	I	AS	Ch	123.0	55.9	58.5	6.00/18	abcde	3-Do	Pu	Pr	4 SB	3.58	Sp	Fr	H	3968	
1588																											

FOREIGN CARS

MAKE AND MODEL	ENGINE								GENERAL DATA												REAR AXLE						
	Number of Cylinders, Bore and Stroke (in.)	Maximum Brake Hp. at Specified R.P.M.	Piston Displacement (cu in.)	Compression Ratio (To-1)	Cylinder Arrangement	Valve Location	Piston Material	Camshaft Drive	Wheelbase (in.)	TREAD		OVERALL DIMENSIONS (in.)		Tires (in.)	Oil Pressure to—	Carburetors—No. Used and Type	Cooling System	Shifting Method	No. of Forward Speeds	Final Drive Type	Gear Ratio (To-1)	Torque Taken By	Independent Suspension	Service Brakes	Shipping Weight (Lb.)		
										Front (in.)	Rear (in.)	Length Including Bumpers and Bumper Guards	Width													Height—Road to Roof, No Load	
GERMANY—cont'd																											
Mercedes-Benz (Con't)	180	4-2.95x3.94	52-4000	107.8	6.70	L	AS	HQ	104.3	55.9	57.4	175.5	68.5	61.4	6.40/13				HS	4	Hy	3.89	FR	H	2100		
	220	6-3.15x2.87	80-4800	133.9		L	AS	HQ	112.0	51.8	56.5	177.5	68.3	63.3	6.40/15					4			FR	H	2300		
	300	6-3.35x3.46	115-4800	182.8		L	AS	HQ	120.0	58.3	60.0	194.8	72.3	63.0	7.10/15					4			FR	H	3300		
	300S	6-3.35x3.46	150-5000	182.8		L	AS	HQ	112.0	58.3	60.0	186.1	75.3	59.4	6.70/15					4			FR	H	3200		
Opel	Olympia-Rekord	4-3.15x2.91	50-4400	90.8	6.70	IL	AS	HQ	97.9	47.2	49.9	166.9	64.0	61.0	5.60/13	abcde	1-Do	Pu	HS	3	Hy	3.90	Sp	Fr	H	1907	
	Kapitan	6-3.15x3.23	74-4000	150.9	7.00	HO	AS	HQ	108.3	52.8	54.0	185.4	69.3	62.2	6.40/13	abcde	1-Do	Pu	HS	3	Hy	3.90	Sp	Fr	H	2390	
Porsche	1100	4-2.89x2.52	40-4000	66.2	7.00	HO	AA	HQ	82.7	50.8	49.2	155.6	65.5	51.2	5.00/16	abc	1-Do	AC	HS	4	SB	4.38	TA	FR	H	1842	
	1300	4-3.15x2.52	44-4200	78.4	6.50	HO	AA	HQ	82.7	50.8	49.2	155.6	65.5	51.2	5.00/16	abc	1-Do	AC	HS	4	SB	4.38	TA	FR	H	1842	
	1300 Super	4-2.94x2.91	60-5500	78.7	8.20	HO	AA	HQ	82.7	50.8	49.2	155.6	65.5	51.2	5.00/16	abc	1-Do	AC	HS	4	SB	4.38	TA	FR	H	1842	
	1500	4-3.15x2.91	55-4400	90.8	7.00	HO	AA	HQ	82.7	50.8	49.2	155.6	65.5	51.2	5.00/16	abc	1-Do	AC	HS	4	SB	4.38	TA	FR	H	1842	
	1500 Super	4-3.15x2.91	70-5000	90.8	8.20	HO	AA	HQ	82.7	50.8	49.2	155.6	65.5	51.2	5.00/16	abc	1-Do	AC	HS	4	SB	4.38	TA	FR	H	1842	
Volkswagen	1/11	4-3.03x2.52	30-3400	72.7	6.10	HO	AS	HQ	94.5	50.8	49.2	160.2	60.6	59.1	5.60/15	abc	1-SD	AC	HS	4	SB	4.40	TA	FR	H	1530	
	2/22	4-3.03x2.52	30-3400	72.7	6.10	HO	AS	HQ	94.5	53.4	53.5	161.5	66.9	74.8	5.50/16	abc	1-SD	AC	HS	4	SDR	6.20	TA	FR	H	2200	
ITALY																											
Alfa Romeo 1900/Normale	4-3.25x3.46	80-4800	114.9	7.50	IL	IL	AA	Ch	103.5	51.5	51.5	173.2	62.9	58.6	6.50/16	abc	1-Up	Pu	HS	4	Hy	4.10	Fr	H	2535		
	1900C	4-3.25x3.46	100-5500	114.9	7.75	IL	AA	Ch	98.4	51.5	51.5	172.8	64.1	53.1	(1)	abc	2-Up	Pu	HS	4	Hy	4.10	Fr	H	2315		
	1900/AR52	4-3.25x3.46	85-4400	114.9	7.00	IL	IL	AA	Ch	86.6	51.1	51.1	138.5	58.2	71.6	6.40/16	abc	1-SD	Pu	HS	8	SB	4.10	Sp	Fr	H	2870
	1900T1	4-3.25x3.46	100-5500	114.9	8.00	IL	AA	Ch	103.5	52.4	52.4	173.2	63.0	58.7	6.50/15	abc	2-Do	Pu	HS	4	Hy	4.10	Fr	H	2425		
Ferrari	250 Europa	12-2.68x2.68	200-8300	180.8	8.00	V	AA	Ch	109.2	51.7	51.5	171.0	61.5	51.5	7.10/15	abcde	3-DD	Pu	HS	4			Fr	H	2300		
	375 America	12-3.31x2.68	300-6300	275.8	8.00	V	AA	Ch	109.2	51.7	51.5	171.0	61.5	51.5	7.10/15	abcde	3-DD	Pu	HS	4			Fr	H	2300		
	375 Millemiglia	12-3.31x2.68	340-7000	275.8	9.00	V	AA	Ch	105.9	52.2	52.0	175.0	62.2	52.0	(2)	abcde	3-DD	Pu	HS	4			Fr	H	1984		
	500 Mondial	4-3.54x3.07	170-7000	121.1	9.50	IL	AA	Ch	88.5	50.3	50.6	138.5	58.2	50.6	(3)	abc	2-DT	Pu	HS	4			Fr	H	1843		
Fiat	500C	4-2.05x2.64	17-4400	34.8	6.45	IL	AA	Ch	78.8	44.0	42.7	128.0	50.6	55.5	4.25/15	abc	1-SD	TS	HS	4	SB	5.12	Sp	Fr	H	1276	
	1400	4-3.23x2.60	44-4400	85.1	6.70	IL	AA	Ch	104.3	52.2	52.0	169.5	65.1	62.0	5.90/14	abc	1-SD	Pu	HS	4	Hy	4.44	Sp	Fr	H	2301	
	1900	4-3.25x3.54	59-3700	116.0	6.70	IL	AA	Ch	104.3	52.3	52.1	169.5	65.1	62.6	6.40/14	abc	1-SD	Pu	HS	5	Hy	4.44	Sp	Fr	H	2381	
	8V	8-2.83x2.41	105-6000	121.8	8.50	V	AA	Ch	94.5	50.8	50.8	159.0	61.8	50.8	6.50/15	abc	2-DD	Pu	HS	4	Hy	4.44	TA	FR	H	2047	
	103.000	4-2.68x2.95	36-4400	66.4	6.70	IL	AA	Ch	92.1	48.4	47.7	148.6	57.4	58.5	5.20/14	abc	1-DD	Pu	HS	4	Hy	4.30	Sp	Fr	H	1743	
	103.006	4-2.68x2.95	50-5600	66.4	7.60	IL	AA	Ch	92.1	48.4	47.7	148.6	57.4	58.5	5.20/14	abc	1-DD	Pu	HS	4	Hy	4.30	Sp	Fr	H	1708	
	305.010	4-2.33x3.54	40-3200	116.0	20.00	IL	AA	HG	104.3	52.4	52.1	169.5	65.1	62.6	6.40/14	abc	1-DD	Pu	HS	4	Hy	4.10	Sp	Fr	H	2404	
	500B	4-2.05x2.64	17-4400	34.7	6.45	IL	AA	Ch	78.8	44.0	42.7	103.7	50.5	57.3	(4)	abc	1-SD	TS	HS	4	SB	5.12	Sp	Fr	H	1406	
Lancia	Aurelia B15	6-2.83x3.21	65-4000	121.5	7.00	V	AA	Ch	128.0	51.2	52.0	189.4	62.8	61.2	7.30/16	abc	1-DD	Pu	HS	4	SB	5.22	TA	FR	H	2813	
	Aurelia B21	6-2.83x3.21	70-4500	121.5	7.80	V	AA	Ch	112.6	50.5	51.2	174.0	61.5	59.0	6.50/16	abc	1-DD	Pu	HS	4	SB	4.70	TA	FR	H	2475	
	Aurelia B22	6-2.83x3.21	90-5000	121.5	7.80	V	AA	Ch	112.6	50.5	51.2	174.0	61.5	59.0	6.50/16	abc	1-DD	Pu	HS	4	SB	4.44	TA	FR	H	2475	
	Aurelia B52	6-2.83x3.21	70-4500	121.5	7.80	V	AA	Ch	114.6	50.5	51.2	174.0	61.5	59.0	6.50/16	abc	1-DD	Pu	HS	4	SB	4.70	TA	FR	H	1733	
	Aurelia B53	6-2.83x3.21	70-4500	121.5	7.80	V	AA	Ch	114.6	50.5	51.2	174.0	61.5	59.0	6.50/16	abc	1-DD	Pu	HS	4	SB	4.89	TA	FR	H	1708	
	Appla	4-2.68x2.95	38-3800	66.5	7.40	V	AA	Ch	97.6	46.4	46.5	152.2	55.9	56.0	5.60/15	abc	1-SD	Pu	HS	4	Hy	4.55	FR	H	1612		
	Aurelia 2500	6-3.07x3.37	118-5000	149.8	8.00	V	AA	Ch	104.7	50.4	51.2	172.1	61.0	53.5	6.50/15	abc	1-DD	Pu	HS	4	SB	4.22	FR	H	2175		
Maserati	A6G/2000	6-2.83x3.15	100-5500	119.2	7.80	IL	AA	Ch	100.3	50.1	49.2	179.1	63.8	55.1	5.50/16	abc	3-	Pu	HS	4	SB	4.22	FR	H	2205		
	A6GCM/2000	6-3.02x2.83	203.7	11.00	IL	AA	SG	SG	89.8	50.3	47.2	160.0	60.0	51.0	(5)	abc	1-DT	Pu	HS	4	SB	Var	TA	FR	H	2205	
	A6GCS/2000	6-3.01x2.83	160-6750	202.5	(6)	IL	AA	SG	90.9	51.5	48.0	160.0	60.0	51.0	(6)	abc	1-DT	Pu	HS	4	SB	Var	TA	FR	H	2205	
JAPAN																											
Nissan	Datsun DB-5	4-2.36x2.99	24-4000	52.5	6.50	IL	L	AA	HG	84.6	41.3	48.5	149.8	58.3	61.4	5.50/15	e	1-Do	Pu	HS	3	Wo	6.50	Sp	N	H	1962
	Datsun DS-5	4-2.36x2.99	24-4000	52.5	6.50	IL	L	AA	HG	84.6	41.3	48.5	150.2	57.4	60.8	5.50/15	e	1-Do	Pu	HS	3	Wo	6.50	Sp	N	H	2055
Ohita	PA	4-2.42x2.99	24-4000	55.1	6.50	IL	L	AA	HG	82.7	43.3	45.3	151.0	58.3	62.2	5.00/16	abc	1-SD	Pu	HS	3	SB	6.50	Sp	N	H	2122
	PF	4-2.42x2.99	24-4000	55.1	6.50	IL	L	AA	HG	91.7	47.2	52.0	160.0	63.0	61.5	5.00/16	abc	1-SD	Pu	HS	3	SB	6.50	Sp	N	H	2042
	PH	4-2.42x2.99	24-4000	55.1	6.50	IL	L	AA	HG	82.7	43.3	45.3	151.0	58.3	61.0	5.00/16	abc	1-SD	Pu	HS	3	SB	6.50	Sp	N	H	2042
Toyopet	Custom SH	4-2.56x2.95	28-4000	60.7	6.50	IL	L	AA	HG	86.4	45.2	53.1	168.5	62.6	63.0	6.00/16	abc	1-SD	Pu	HS	4	SB	6.17	Sp	N	H	2728
	Super RH	4-3.03x3.07	48-4000	88.5	6.50	IL	L	AA	HG	98.4	52.2	53.1	168.5	62.6	63.0	6.00/16	abc	1-SD	Pu	HS	4	SB	5.29	Sp	N	H	2794
SPAIN																											
Pegaso	102B/2.5	8-2.95x2.76	...-6300	150.5	(7)	V	I	AA	HG	92.0	52.0	50.8	161.4	63.0	51.0	5.50/16	abc	(8)	Pu	HS	5	SB	(9)	Sp	Fr	H	2183
	102B/2.8	8-3.14x2.76	...-6300	171.5	(10)	V	I	AA	HG	92.0	52.0	50.8	162.0	63.0	51.0	6.00/16	abc	(8)	Pu	HS	5	SB	(9)	Sp	Fr	H	2183
	102BS/2.5	8-2.95x2.76	...-6800	150.5	(11)	V	I	AA	HG	92.0	52.0	50.8	161.4	63.0	51.0	(12) 6.50/16	abc	1-DH	Pu	HS	5	SB	(9)	Sp	Fr	H	2337
	102BS/2.8	8-3.14x2.76	250-6600	203.7	(13)	V	I	AA	HG	92.0	52.0	50.8	162.0	63.0	51.0	6.50/16	abc	1-DH	Pu	HS	5	SB	(9)	Sp	Fr	H	2340
SWEDEN																											
SAAB	92B	2-3.15x2.99	28-4000	46.8	6.60	IL	N	AA	N	97.2	46.4	46.4	155.5	53.7	57.0	5.00/15	N	1-SD	TS	HS	3	SG	5.35	TA	FR	H	1800
Volvo	PV-444-E	4-3.95x3.15	44-4000	66.0	6.40	IL	I	AA	HG	102.3	51.2	51.8															

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The Inquiry Card—How It Works

EACH month Motor Age's New Products Show Window describes dozens of fast-moving items and money and time saving equipment from the country's leading manufacturers of dependable automotive products.

When you want more free information on any of these products, simply mark a circle around the same number on the postcard as appears under the item described. You may circle as many items as you wish. Use either or both cards. Separate information will be sent to you on each item. Be sure to give your full name and address.

New Literature

334. Spray Gun Booklet

De Vilbiss Co.: A new booklet, "Spray Gun Motion Study," has been published by this company.

The pamphlet includes a description and illustrations of the procedure in spraying various surfaces which are encountered in production spraying operations.

335. Hoist Bulletin

Coffing Hoist Company: A new eight-page bulletin on safety-pull ratchet-lever hoists is now available from this company.

This bulletin describes the entire line of ratchet-lever hoists, including both roller and
(Continued on next page)

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Frank P. Tighe, EDITOR MOTOR AGE
P. O. Box 76, Village Station, N. Y. 14, N. Y.

7/54

Please send me further information on the New Products, the code numbers of which I have circled below

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|-----------------------------|------------------------|--------------------------|
| 334. Spray Gun Booklet | 350. Sound Probe | 366. Transmission Jack |
| 335. Hoist Bulletin | 351. Polishing Pad | 367. Six Volt Battery |
| 336. Coupling Bulletin | 352. Air Conditioner | 368. Upholstery Cleaner |
| 337. Brake Guide | 353. Radio Control | 369. Extinguisher Cart |
| 338. Steam Cleaner Bulletin | 354. Brake Fluid Gage | 370. Pinion Setting Gage |
| 339. Brake Handbook | 355. Gas Line Cleaner | 371. Automatic Pullers |
| 340. Car Hoist | 356. Service Jack | 372. Tire Machine |
| 341. Distributor Wrench | 357. Degreasing Gun | 373. Bench Model Riveter |
| 342. Radiator Test Tank | 358. Arc Welder | 374. Rust Inhibitor |
| 343. Annometer | 359. Grinders | 375. Portable Car Wash |
| 344. Brake Shoe Grinder | 360. Drum Mike | 376. Lifter Puller |
| 345. Tread Gage | 361. Compass | 377. Catalyst |
| 346. Dash Pad | 362. Idler Arm Kit | 378. Counterboring Tools |
| 347. Tire Machine | 363. Magnetic Tool | 379. Torque Wrenches |
| 348. Hydraulic Line Kit | 364. Sealer Applicator | 380. Promotion Kit |
| 349. Electronic Balancer | 365. Air Conditioner | 381. Car Wash |
| | | 382. Car Lift |

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| 343. Annometer | 359. Grinders | 375. Portable Car Wash |
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| 347. Tire Machine | 363. Magnetic Tool | 379. Torque Wrenches |
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| 349. Electronic Balancer | 365. Air Conditioner | 381. Car Wash |
| | | 382. Car Lift |

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New Products

Continued from Page 85

coil-chain models. In addition to features, specifications, and special hooks, the bulletin illustrates the ratchet-pawl construction that eliminates friction brakes and the quick-disassembly feature of the coil-chain hoists. Action pictures of various hoist uses complete the information.

336. Coupling Bulletin

Titeflex, Inc.: A quick connect-disconnect hose coupling for water, oil, steam, gas and chemical lines is described in a bulletin just published by this company.

Entitled "Titeflex Quick-Seal Coupling," the 16-page booklet describes the simple construction of the coupling and points out how this construction provides sealing and full swiveling action.

337. Brake Guide

Wagner Electric Corporation: A new Hydraulic Brake Service Guide for use in brake service and brake repair is now available.

The booklet includes complete instructions for inspecting, flushing and bleeding the brake system. An outstanding feature is a trouble check chart which lists the common braking complaints with their causes, and instructions for their repair.

338. Steam Cleaner Bulletin

Turbo Machine Co.: A 4-page bulletin is offered on the new Spontane Steam Cleaner. The folder lists, and its illustrations show, the cleaner's applications, as well as the machine's speed and ease of operation. Specifications and maintenance suggestions are also included in the bulletin.

339. Brake Handbook

E. I. Du Pont: An 18-page factual handbook, "Give Your Customers The 'Brakes'," carries diagrams showing how hydraulic brakes work and is written in simple, non-technical language.

The handbook has sections on the importance of brake fluid, changes in automotive brake design, the danger of inferior fluids, characteristics of good fluid, how to check, drain, flush, refill and bleed systems together with additional practical information. The handbook also contains a list of brake fluid specifications.

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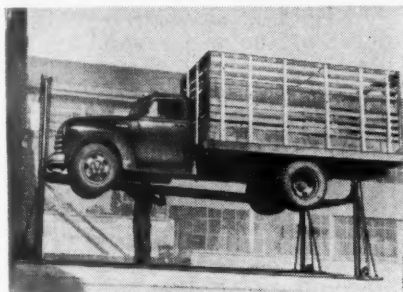
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New PRODUCTS SHOW WINDOW

FOR FURTHER INFORMATION USE POSTCARD FACING THIS PAGE

340. Car Hoist

Energy Farm Equipment Co.: The automotive hoist introduced by this company is "economical



and can be used in or moved to any location. This unit can raise 9000 pounds to full height in 55 seconds."

341. Distributor Wrench

Standard Motor Products, Inc.: This company has marketed a distributor terminal wrench for use on Chevrolet and GMC distributors for 1953 and 1954. A special wrench is needed to loosen the bolt holding the point set on these models. The case hardened tool is chromium plated.

342. Radiator Test Tank

Magnus Chemical Company, Inc.: The development of a new type radiator-leak testing tank; for efficient handling of automotive radiators including the larger trucks, bus and tractor models, has been announced.

The test and repair stand consists of a rugged tank provided with a work platform that is raised and lowered by compressed

air. The platform and core can be rotated so leaks can be spotted and repaired without heavy manual labor by the operator.

343. Ammeter

Auto-Test, Inc.: A new combination ammeter and voltmeter is announced by this company. Anyone can check the complete electrical system of a car or truck in a few minutes, without disconnecting wires, the maker states. Primarily an ammeter, "Auto-Tong" has an overall length of 7 $\frac{3}{8}$ in., a width of 4 $\frac{3}{4}$ in., is 1 $\frac{3}{4}$



in. thick and consists of a molded rubber case from which protrudes two steel tongs that form a yoke for encircling a wire when taking current readings.

344. Brake Shoe Grinder

Ammco Tools, Inc.: A brake shoe grinder manufactured by this company has a new shoe clamping assembly, which now permits grinding all shoes for drums 8" through 17" diameter.

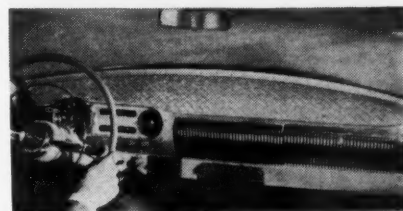
The company claims that the Safe-Arc eliminates the need for "wear-in" period and subsequent free adjustment on brake relining jobs. With the unit, an operator can, reportedly, grind a set of 8 shoes in less than 4 minutes; obtain 100% contact between lining surface and drum; yet need grind off only minimum lining material. A built-in vacuum system prevents flying dust.

345. Tread Gage

Hickok Electrical Instrument Co.: This new tire tread-wear gage is small enough to fit the palm of the hand so servicemen can "measure the amount of tire wear without removing tires from the car." A multiple scale is available to measure both standard and premium tires. The gage also has an instant reset mechanism.

346. Dash Pad

Cosmopolitan Enterprise: The new dash pad introduced by this company is said to kill sun glare and add a safety factor to the



front seat. The Cad-Pad can be installed or removed easily and it comes in a variety of colors.

(Continued on next page)

New Products Continued from Page 87

347. Tire Machine

Stow Mfg. Co.: A new flexible shaft machine for working on tires is now being marketed by this company. The unit can be used for smoothing tires before patching, recapping and so on. According to the company, the tool is lightweight, maneuverable and transmits $\frac{1}{2}$ hp at four different speeds.

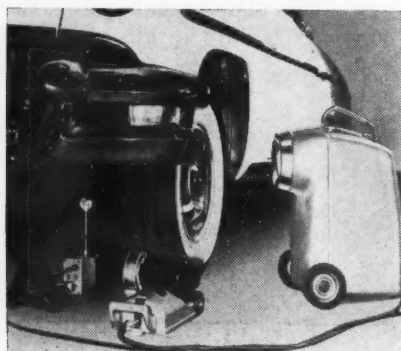
348. Hydraulic Line Kit

Flex-O-Tube Div. of Meridan Corp.: A new window lift, convertible top, and power seat adjustment kit which provides a coil of bulk hose and six different types of metal fittings for a wide variety of makes and models. The service man can cut the hose and install the fitting himself, the company says.

349. Electronic Balancer

Alemite Div., Stewart-Warner Corp.: A new, improved electronic wheel balancer, to eliminate unbalance "on the car," has been announced. The new balancer balances to precision both planes: (1) up and down motion of the wheel, (2) side to side motion of the wheel. Everything that rotates is balanced as a unit, and under all conditions of tire distortion caused by centrifugal force.

The unit balances both front and rear wheel assemblies on the vehicle in true operating position and at all driving speeds.

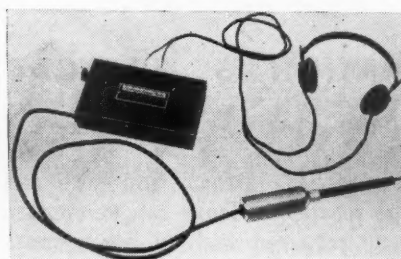


The basic balancer unit includes chassis, electronic dual-range meter and strobe light all

mounted, in a portable cabinet, plus a vibration pick-up unit with 10 ft of cord, and 20 ft of power cord.

350. Sound Probe

Gel-Me Company: The electronic sound probe introduced by



this company is a scientific instrument which changes vibrations into electrical energy, multiplies sound volume and transmits directly into earphones. This electronic tool enables users to diagnose and locate trouble spots in any mechanically operating piece of equipment, the maker says. Through natural reproduction of noise at the source with no distortion, because all foreign or built-up sounds are absent, the operator is able to identify and locate the mechanical trouble.

351. Polishing Pad

Pit-Bar Mfg. Co.: A new polishing pad of 100 per cent wool yarn is said to outlast previous polishers 10 to 1. The pad has a 1 in. wool yarn pile, and a heavy canvas base with a triple ply canvas center hole. The pad is said to polish rain spouts, aerial bases, windshield wipers, eliminate line over metal trim, and will not grab, or unravel.

352. Air Conditioner

Spitzka Mfg. Co.: A new low-cost automobile air conditioner that the maker claims can be installed in 20 to 30 minutes by the average car owner, is now on the market. The Thermo-Cool Conditioner's maker claims that it costs nothing to operate because it re-

quires no connection to the car's electrical system.

The cooler operates on a power take-off from the car's fan belt, transmitted by heavy duty pulley and oversize flexible cable, capable of maintaining a sustained load of 3 times greater than actual requirements.

An automatic clutch arrangement compensates for high driving speeds, delivering a uniform volume of air circulation at all times. A complete change of filtered, washed, cool air is provided every 30 seconds, according to the maker.

353. Radio Control

Motorola, Inc.: This company is adding volumatic control to its new line of car radios at no extra cost to the consumer. "The control automatically regulates the sound level of the audio amplifier and prevents the volume from fading when the car passes under bridges."

354. Brake Fluid Gage

Helms Industrial Development Co.: A gage devised to show the amount of hydraulic brake fluid in



a car has been introduced. Brak-Meter is installed on the top of the master cylinder. "No tools are needed for installation." The unit is filled with hydraulic fluid which provides a visual guide as well as a reservoir of fluid.

(Continued on page 104)

Terrific factory-assistance program
is getting sensational results!

Summer sales soar for Studebaker dealers

They're selling more
cars and trucks at a
better profit than
at any time this year!

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Shop Kinks

TO MAKE A JOB EASIER ON CARS, TRUCKS AND IN THE SHOP

For The Best Kink

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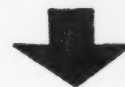
\$25

\$7.50



If you have an original idea for a special tool, a short cut on a job or any trick of value to others, write it down and if necessary make a rough sketch. Just make it clear. Send it to Motor Age.

If your Kink is used it may bring you seven-fifty or 25 dollars. All entries become the property of the Chilton Company. Because of the quantity of entries sent in, none can be returned.



Battery Syringe Used To Put Out Small Fires

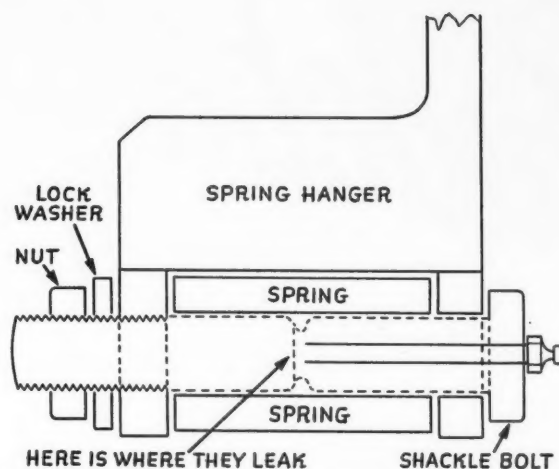
When welding around a car, small fires are often started, such as from road oil or grease on a fitting, fender welt, and so on. I have found that a battery filler syringe in my water bucket will put out these small fires in a hurry, and even in places you can't reach. *C. E. Sharp, 200 Alabama, Mexico, Mo.*

Rubber Band Used In Nash Camshaft Removal

To remove the camshaft on the Nash Ambassador, it is not necessary to remove the followers. Just push up the tappet followers, wipe off the excess oil and put a rubber band around each two followers to suspend them while the camshaft is being removed. *Thomas Kagi, 7807 N. Yale, Spokane, Wash.*

Filter Gasket Held In Place by Scotch Tape

We find that when replacing filter elements on Ford full-flow filters, (Continued on page 92)



Spring Bolt Removal Made Easy

It is usually difficult to remove a broken bolt from the rear of the front spring on Chevrolet and GMC trucks. We've found a way to do the job that saves time and effort. First, we remove the nut and washer from the broken bolt. Then we grind the threads from the exposed end with a portable grinder. With vise-grip pliers, we turn the bolt into the spring past the threads and drive it out with a drift. *Louis Joerns, Bratzman & Melms, 841 Bellevue Ave., Elgin, Ill.*

DID YOU KNOW

that in a car's engine...



TEMPERATURE during combustion reaches as much as 3 times the heat of molten lava!

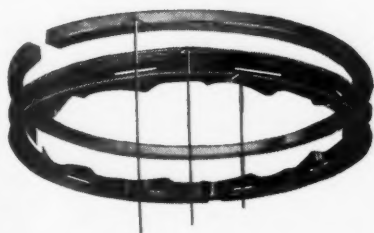


PRESSURE in combustion chambers can be twice as great as water pressure at 100 fathoms!



LUBRICATION of cylinder walls may depend on an oil film only 1/10 as thick as a spider web!

Only chrome plated piston rings can take this punishment without excessive wear!



Solid chrome plating on both top and bottom rings gives complete wear protection throughout entire area of ring travel. Rings are lapped in at factory, making tedious break-in unnecessary.

Old style piston rings, operating at the top of the cylinder, where heat is highest, pressure is greatest, and lubrication is poorest, can't give an engine the wear protection it needs.

But, in Perfect Circle's 2-in-1 Chrome Piston Ring Set, BOTH top compression and oil rings are plated with thick, solid chrome for complete wear protection...

more than doubling cylinder, piston and ring life!

Assure your customers of thousands of extra miles of sustained power and lasting oil economy, by installing the modern piston ring set... Perfect Circle's 2-in-1 chrome set! Perfect Circle Corporation, Hagerstown, Indiana; The Perfect Circle Co., Ltd., Toronto.

Perfect Circle

2 in 1 chrome piston rings

The Standard of Comparison

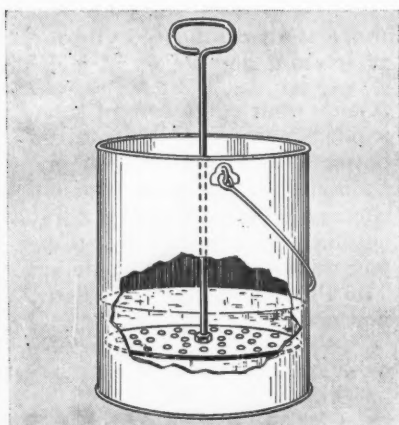
an easy way to keep the gasket from slipping out of place is to secure it with a little self-adhering tape. After all parts are cleaned, place a few pieces of tape around the gasket and stick it to the cover. This will keep the gasket tight and will aid in aligning the cover with the housing. *John George, 1101 Post Rd., George's Amoco Service Station, Norwood, R. I.*

Stalling Due to Sticking Interrupter Switch Solved

I have found a remedy for starting Chryslers that have stalled due to the interrupter switch sticking. The car occasionally stops with the lock-out pin in such a position as to have the interrupter switch in operation and thereby ground the ignition primary. We installed a switch in the line between the interrupter switch and the ignition primary on the distributor. *Gilbert B. Baldwin, 311 21st St. South, Great Falls, Mont.*

Handy Platform Speeds Bucket Cleaning of Parts

This handy gadget will have use in the fleet shop for tempering, cooling or washing small parts. It is used with a 5-gal paint or



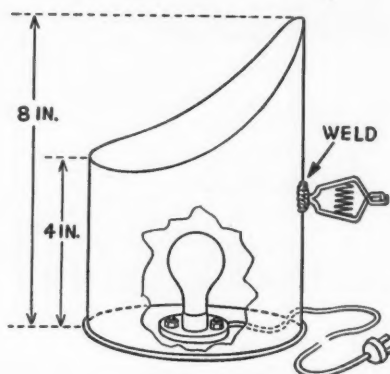
grease pail. Cut out a plate to the inside diameter of the pail and weld or bolt a handle to the center as shown, after drilling a number of holes in the plate. If this platform is placed in the bucket first, parts can be easily removed.

Installing Booster Pumps on Ford Engines

To install the late 8 CM manifold and a better fuel pump vacuum booster, which requires the larger push rod, don't rework the smaller Ford push rod. Just take a cape chisel and remove the bushing in the Ford block, then the larger push rod will work. All early Ford engine owners can use the booster pump by making this small change. *Thomas Kagi, 7807 N. Yale, Spokane, Wash.*

All Around Shop Light Made From 5 Quart Can

I make cheap, all 'round shop lights from 5-quart oil cans. Attach a base socket to the inside of



a can. Then install an extension cord through the hole and solder a battery clip to the long side of the can. This light will stand flat on the floor for work under the car. Clamp it to the cross plate at the front of the hood when working on top of an engine. For lights over the bench, make brackets of light wood and clamp the unit into place. *Glenn H. Feigh, 149 N. Leclaire Ave., Chicago 44, Ill.*

Handy Device to Locate Engine Miss

The tool I've made saves time in locating an engine miss and could eliminate the need for metal plug adapters. It is made from a 10-inch length of 3/16-inch steel welding rod, a 3-inch piece of 1-inch round wood stock, 5 feet of No. 12 gage wire, and one clip.

First, drill a hole in the round stock, then, sharpen the rod to a point and insert it through the block (get a tight fit). Solder wire to the end of the steel rod and solder clip to the wire. To use this tool, ground it with the clip, then



insert the point of the steel rod into the plug insulation to short it out. This will spot the cylinders that are missing. *Andrew Foglia, Box 266, Neil Motor Co., Woodland, Wash.*

Old Steering Shaft Used to Support Engine

Here is a tool for holding a Chevrolet truck engine in position when removing the automatic transmission. Take an old steering shaft and cut off a 30-in. length. On the left side of the frame, at the rear front spring hanger, drill a 7/8-in. hole. Slide in the steering shaft between the oil pan and the bell housing and lay it on each side of the frame ledge.

Removing Transmission From Ford Station Wagon

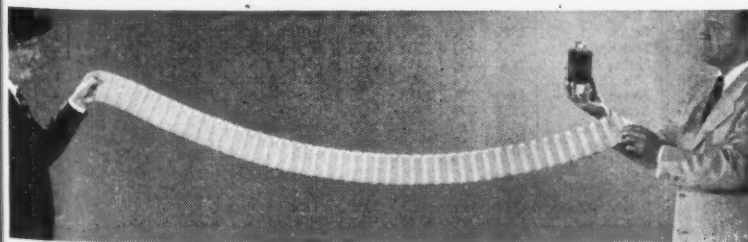
Here's the procedure I've found best for removing the transmission from a 1949 Ford station wagon with the X frame and overdrive, without removing the engine. First, take out the shaft; second, remove bolts from the transmission housing; third, disconnect the shifting linkage; fourth, remove all wires from the governor, kick down switch and solenoid; fifth, support the rear of the engine with a jack; sixth, pull the transmission back, pull a half turn so that the solenoid may be removed; seventh, drop the short crossmember; eighth, slide the transmission back and up into the X frame and let the front of the transmission come down. To install, reverse the process. *Rollie Norris & John Van Middlesworth, McDowell Motors, Inc., 18th at Belmont, Parsons, Kan.*



This one MoPar oil filter (and element) now fits 7 million cars...cuts inventories

Model of Car	MoPar "Thrift-Type" Oil Filter (#1123 152) and Micronic Oil Filter Element (#1121 694)
Plymouth	1934-1954
Dodge (6-cylinder)	1934-1954
De Soto (6-cylinder)	1934-1954
Chrysler (6-cylinder)	1934-1942

FIT ALL "SIXES". The chart above represents over 7 million Chrysler Corporation cars now on the road. And nearly every one is a prospect for the "Thrift-Type" Filter and replaceable Micronic Element.



THE 10 FEET of pleated material in each MoPar element gives over 8 times the filter surface area of ordinary-type filters. The filter is so fine that it stops abrasives as small as one micron (.000039 of an inch).

Engineered for all "Sixes" built by Chrysler Corporation. Easy for you to order, stock and sell!

Here is one of the hottest selling items in the replacement parts business — the MoPar "Thrift-Type" Oil Filter with replaceable Micronic Element.

It's designed to fit some 7 million 6-cylinder Plymouth, Dodge, De Soto, and Chrysler cars now equipped with the sealed-type oil filters. It's built and priced to sell easily. Just mention its many advantages and you've usually got a customer. You'll get repeat business, too, because the Micronic Element should be replaced every 5,000 miles.

MoPar filters and elements are easy to order and stock, require low investment because just one type fits so many cars. Order now from any Chrysler Corporation dealer or parts wholesaler.

And always install MoPar products on all Chrysler Corporation vehicles. The MoPar label is your assurance of parts and accessories that fit right, work right, last longer . . . bring you lasting customer satisfaction.

MoPar identifies thousands of official Chrysler Corporation parts and accessories. Display this sign!



MOPAR

PARTS DIVISION
CHRYSLER CORPORATION
DETROIT 11, MICHIGAN

Current Passenger Car Price, Weight and Body Table

Following are prices at factory for cars with standard equipment as of June 29, 1954.
State or local taxes, transportation and finance charges and optional equipment are extra.

BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Delivered Price at Factory including Federal Taxes	Shipping Weight	BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Delivered Price at Factory including Federal Taxes	Shipping Weight	BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Delivered Price at Factory including Federal Taxes	Shipping Weight	BODY MAKE AND MODEL	List Price at Factory without Federal Taxes	Federal Taxes and Handling Charges	Delivered Price at Factory including Federal Taxes	Shipping Weight
BUICK					DODGE†					KAISER					PACKARD (Continued)				
Special 40					Mdowbrk. 6	1816	142	1958	3125	Special					Packard				
Sedan, DeL., 2d	2010	197	2207	3690	Club Coupe	1855	145	2000	3170	Club Sedan	2141	193	2334	3210	Sedan, 4d	3068	276	3344	3955
Sedan, DeL., 4d	2064	201	2265	3735	Sedan, 4d	1933	151	2084	3185	Sedan, 4d	2192	197	2389	3210	Coupe	3517	310	3827	4065
Riviera Cpe.	2102	203	2305	3740	Coronet 6	1956	153	2111	3235	Manhattan					Patrician, 4d	3575	315	3890	4190
Conv. Cpe.	2343	220	2563	3810	Club Coupe	2044	160	2204	3185	Club Sedan	2404	213	2617		Conv. Cpe.	3618	317	3935	4290
Est. Wagon	2900	263	3163	3905	Sedan, 4d				3430	Sedan, 4d	2453	217	2670	3375	Sedan, 8p	5175	525	5610	4560
Century 60					Suburban				3435	Darrin	3368	300	3668		Limousine	5500	550	5960	4720
Sedan, DeL., 4d	2288	232	2520	3805	Sierra, 2 seat.										Caribbean	5632	488	6100	4660
Riviera Cpe.	2301	233	2534	3795	Sierra, 3 seat.														
Conv. Cpe.	2700	263	2963	3950	Mdowbrk. 8														
Est. Wagon	3172	298	3470	3975	Club Coupe	1975	154	2129	3320										
Super 50					Sedan, 4d	1995	156	2151	3375	LINCOLN					PLYMOUTH†				
Riviera Cpe.	2387	239	2626	4035	Coronet 8					Cosmopolitan	3226			4190	Plaza	1480	118	1598	2889
Riviera Sed., 4d	2466	245	2711	4105	Club Coupe	2039	159	2198	3345	Sedan, 4d	3322			4250	Bus. Coupe	1582	125	1707	2943
Conv. Cpe.	2701	263	2964	4145	Sedan, 4d	2059	161	2220	3405	Sport Coupe					Club Sedan	1617	128	1745	3004
Roadmaster 70					Sport Coupe	2185	170	2355	3310	Capri	3402			4245	Sedan, 4d	1895	149	2044	3122
Riviera Sed., 4d	2971	298	3269	4250	Conv. Coupe	2309	180	2489	3505	Hardtop	3549			4250	Savoy				
Riviera Cpe.	3068	305	3373	4215	Suburban	2312	180	2492	3400	Convertible	3699			4450	Club Sedan	1682	133	1815	2986
Conv. Cpe.	3205	316	3521	4355	Sierra, 2 seat.				3605						Club Coupe	1689	134	1823	2982
Skyline 100					Sierra, 3 seat.				3680	MERCURY					Sedan, 4d	1717	136	1853	3036
Sports Conv.	4100	383	4483	4260	Royal 8					Custom	2004			3435	Beldorado				
					Club Coupe	2156	168	2324	3385	Sedan, 2d	2057			3480	Sedan, 4d	1792	141	1933	3080
					Sedan, 4d	2178	170	2348	3425	Sedan, 4d	2117			3480	Sport Coupe	1970	155	2125	3038
					Sport Coupe	2299	179	2478	3355	Sport Coupe				3485	Suburban	2103	165	2268	3186
					Conv. Coupe	2419	188	2607	3575	Monterey	2133			3415	Conv. Coupe	2115	166	2281	3273
										Sedan, 4d	2244			3520					
					FORD					Coupe	2385			3535	PONTIAC				
					Mainline 6	1400			3021	Sun Valley	2390			3620	Chieftain 6				
					Tudor Sedan	1496			3086	Convertible	2545			3735	Spec. Sedan, 2d	1788	182	1968	3331
					Fordor Sedan	1542			3142	Station Wagon					Spec. Sedan, 4d	1843	184	2027	3391
					Ranch Wagon	1846			3338						DeL. Sedan, 2d	1885	187	2072	3351
					Customline 6										DeL. Sedan, 4d	1940	191	2131	3406
					Tudor Sedan	1582			3099						DeL. Catalina	2112	204	2316	3421
					Club Coupe	1591			3080						Spec. St. Wg., 2st.	2156	208	2384	3601
					Fordor Sedan	1628			3155						Cus. Catalina	2174	208	2382	3491
					Ranch Wagon	1932			3344						Spec. St. Wg., 3st.	2207	212	2419	3691
					Country Sedan	2006			3513						DeL. St. Wg., 2st.	2286	218	2504	3646
					Crestline 6					NASH									
					Fordor Sedan	1726			3159	Metropolitan									
					Victoria	1870			3184	Hardtop*	1330	115	1445		Chieftain 8				
					Sunliner	1972			3231	Convertible*	1353	116	1469		Spec. Sedan, 2d	1913	189	2102	3451
					Skyline	1972			3204	Rambler					Spec. Sedan, 4d	1955	193	2148	3416
					Country Squire	2133			3563	Deluxe					DeL. Sedan, 4d	2010	196	2206	3468
					Mainline 8					Club Sedan, 2d	1414	136	1550		DeL. Catalina	2182	210	2392	3491
					Business Cpe.	1471			3142	Super					Spec. St. Wg., 2st.	2226	213	2439	3676
					Tudor Sedan	1567			3207	Club Sedan, 2d	1553	147	1700		Cus. Catalina	2244	214	2458	3491
					Fordor Sedan	1613			3263	Sedan, 4d	1641	154	1795		Spec. St. Wg., 3st.	2277	217	2494	3771
					Ranch Wagon	1917			3459	Suburban, 2d	1646	154	1800	2555	DeL. St. Wg., 2st.	2358	223	2579	3716
					Customline 8					C'try Club, 2d	1646	154	1800						
					Tudor Sedan	1683			3220	Custom									
					Club Coupe	1682			3201	Stat. Wg., 2d	1787	163	1950	2570	Star Chief 8				
					Fordor Sedan	1899			3276	C'try Club, 2d	1787	163	1950	2550	DeL. Sedan, 4d	2097	204	2301	3536
					Ranch Wagon	2003			3465	Sedan, 4d	1802	163	1965	2685	Spec. Sedan, 4d	2184	210	2394	3536
					Country Sedan	2077			3634	Conv. Sed., 2d	1817	163	1980	2590	Cus. Catalina	2335	222	2557	3551
					Crestline 8					Cross C'try, 4d	1880	170	2050		DeL. Conv. Cpe.	2403	227	2630	3776
					Fordor Sedan	1797			3280	Statesman									
					Victoria	1941			3305	Super									
					Sunliner	2043			3352	Sedan, 2d	1929	181	2110	3025	Champion				
					Skyliner	2043			3325	Sedan, 4d	1977	181	2158	3045	Custom				
					Country Squire	2204			3684	Super					Sedan, 2d	1595	163	1758	2725
					HENRY J					Club Sedan, 2d	2139	193	2332	3070	De Luxe				
					Corsair					C'try Club, 2d	2223	200	2423	3095	Sedan, 2d	1635	166	1801	2745
					Sedan, 2d	1286	118	1404	2395	Sedan, 2d	2163	202	2365	3410	Sedan, 2d	1705	170	1875	2730
					DeL. Sed., 2d	1437	129	1566	2445	Sedan, 4d	2215	202	2417	3430	Sedan, 4d	1745	173	1918	2765
					HUDSON—Jet					Custom					Starlight Cpe.	1795	177	1972	2740
					Club Sedan	1465	156	1621	2635	Sedan, 4d	2384	216	2600	3480	Conestoga	1995	192	2187	2930
					Sedan, 2d	1665	172	1837	2715	DeL. Holiday					Regal				
					Sedan, 4d	1685	173	1858	2675	Conv. Cpe.	2615	253	2868	4003	Sedan, 2d	1805	178	1983	2745
					Super Jet					Sedan, 2d	2189	221	2410	3729	Sedan, 4d	1845	181	2026	2780
					Club Sedan	1755	178	1933	2710	DeL. Holiday	2448	240	2688	3775	Starlight Cpe.	1895	185	2080	2750
					Sedan, 4d	1775	179	1954	2725	Conv. Cpe.	2448	240	2688	3775	Starliner	2045	196	2241	2825
					Jet-Liner					Sedan, 4d	2552	254	2806	3895	Conestoga	2095	200	2295	2950
					Club Sedan	1860	186	2046	NA	DeL. Holiday	2771	271	3042	3938	Land Cruiser	2315	218	2533	3210
					Sedan, 4d	1870	187	2057	2760	Conv. Cpe.	2963	286	3249	4193	Commander				
					Wasp					Sedan, 4d	2570	256	2826	3851	De Luxe				
					Club Sedan	2013	196	2209	3375	DeL. Holiday	2771	271	3042	3938	Sedan, 2d	1940	196	2136	3075
					Club Coupe	2056	200	2256	3360	Conv. Cpe.	2963	286	3249	4193	Sedan, 4d	1980	199	2179	3105
					Sedan, 4d	2056	200	2256	3440	Sedan, 4d	2472	232	2695	3660	Starlight Cpe.	2030	203	2233	3085
					Super Wasp					DeL. Holiday	2771	271	3042	3938	Conestoga	2230	218	2448	3265
					Club Sedan	2203	210	2413	3490	Conv. Cpe.	2963	286	3249	4193	Regal				
					Club Coupe	2252	214	2466	3475						Sedan, 4d	2080	207	2287	3120
					Sedan, 4d	2252	214	2466	3525						Starlight Cpe.	2130	211	2341	3095
					Hollywood	2473	231	2704	NA						Land Cruiser	2220	218	2438	3180
					Conv. Brghm.	NA	NA	NA	NA						Starliner	2280	222	2502	3175
					Hornet Spec.										Conestoga	2330	226	2556	3265
					Club Sedan	2345	226	2571	3515	PACKARD					WILLIS				
					Club Coupe	2390	229	2619	3505	Clipper	</								

These big beautiful full-color ads

In **LIFE** and **POST**



can mean extra money in your pocket

Right now Libbey-Owens-Ford is telling *your* prospective customers about the wonderful advantages of E-Z-EYE Safety Plate Glass.

Telling them and *showing* them—by ads illustrated with actual color photographs taken right through the E-Z-EYE windshields. The reader can sit in the driver's seat and *see* how E-Z-EYE cuts down glare . . . see how it brings out with new clarity the colors and details of the scene ahead.

And, supplementary illustrations show how

E-Z-EYE cuts down on incoming solar radiation to help keep the car interior cooler in summer.

People want E-Z-EYE. More and more of them *will be* wanting it. Already, over 2,000,000 E-Z-EYE windshields have been sold. Every one of them has meant extra profit to a dealer and extra commission to an alert salesman.

Be sure your cars on the floor have E-Z-EYE . . . it's extra money in your pocket!

LIBBEY-OWENS-FORD GLASS CO. • TOLEDO, OHIO

E-Z-EYE SAFETY PLATE

with the shaded windshield

Reduces Glare, Eyestrain, Sun Heat



Equipment Care . . . Continued from Page 41

who are operating them.

LIFTS—Because automobile lifts are simple and ruggedly built units, they require only limited care and attention. Nevertheless, like other mechanical equipment, they must have periodic inspection and maintenance. They should be checked regularly for correct oil level and proper quality of oil.

Shortage of oil and improper quality of oils are the most common causes of lift troubles. In fact, manufacturers stress that "under no circumstances should you use your lift without a full supply of oil in the tank." Never use flushing oils, cutting oils, kerosene, fuel oil or crankcase drainings, since such oils lack the proper

lubricating qualities and tend to deteriorate packings. Manufacturers usually list the type of oil, or its equivalent, required for efficient operation of your lift. It is advisable that these recommendations be posted in the shop. Lifts should be cleaned thoroughly at regular intervals, whether or not repairs or replacements are needed.

PAINT FINISHING—Infrared equipment for automotive repair shops consists for the most part of portable panels, "traveling" ovens and stationary, totally-enclosed production ovens. Because generally they have no moving parts, such equipment is as nearly maintenance-free as any shop equipment can be. If you have a traveling oven which incorporates an automatic oil-lubricated transmission, the oil in the transmission should be changed 30 days after the unit has been put into operation and about every six months after that.

DON'T LET *Extra* BUSINESS PASS YOU UP!

Bring it in with...

HYPRESSURE **Jenny** Combination
STEAM CLEANER and
COOLING SYSTEM FLUSHER

New Model "SM-3"
—one of 80 different
models and types of
Jenny for your needs.

Motorists need and want the extra profit jobs you will be able to give them with Hypressure Jenny Combination, such as cleaning motors, chassis, springs, white side walls, back flushing cooling systems, preparing for undercoating, thawing frozen radiators, and scores of other jobs. On cooling system flushing alone, you can do, as many others have, \$300 or more *extra* business every month.

While JENNY is bringing you new business and extra profits, it also saves you money by keeping your equipment, lifts, floors, walls, driveways, lavatories and building clean as a pin for one-tenth the time and cost of cleaning by hand.

Start on the way to extra business today. MAIL THE COUPON FOR FREE CATALOG. No obligation.

Without obligation, please send facts about ☐ Jenny;
☐ signs and other sales aids you offer to help us get more business.

NAME _____ TITLE _____

COMPANY _____

ADDRESS _____

CITY _____ STATE _____



HYPRESSURE JENNY DIVISION
HOMESTEAD VALVE MANUFACTURING COMPANY

P. O. Box 95

"Serving Since 1892"

Coraopolis, Pa.



Lamps in units of varying wattage should always be replaced with lamps of the same wattage in order to provide even paint film temperatures over the entire surface of a vehicle being baked. Clean reflectors, manufacturers point out, are essential for top performance of the equipment, although it should not be necessary to clean them more often than once every 60 or 90 days. A lacquer thinner, a combination of thinner and water or any non-
(Continued on page 98)

Here's how
to get more **FORDS**
to come your way!

**Just mail the coupon below! It brings
you the sign that attracts Fords!**

FORD OWNERS look for Genuine Ford Parts whenever they have repairs done. With a Genuine Ford Parts Oval outside your shop to tell Ford owners you're set up to take care of their special needs, they'll be more certain to give you their business.

Year 'round advertising in LIFE, SATURDAY EVENING POST, COLLIER'S, LOOK, TRUE, and Mechanical and Farm magazines tells Ford owners continuously why Genuine Ford Parts are best for Fords. This advertising hits home to millions of Ford owners, and you can make it work for *you*, too!

And remember—*your* "stock" of Genuine Ford Parts is as near as your nearest Ford Dealer.

So mail us this coupon. We'll let you know how easy it is to have a Genuine Ford Parts sign.



**MAIL THIS
COUPON NOW!**

PARTS AND SERVICE SALES DEPARTMENT

Ford Division, Ford Motor Company, Box 658, Dearborn, Mich.

Please send me complete information telling me how independent garages can get a Genuine Ford Parts sign. I'd like to cash in on this, too!

FIRM NAME _____

INDIVIDUAL'S NAME _____

ADDRESS _____

CITY _____ STATE _____

H



Equipment Care . . . Continued from Page 96

abrasive polish, are recommended for this purpose.

WELDERS—The following preventative maintenance inspection should be performed once a month. It is based on the assumption of average operating conditions.

Blow out and clean entire unit, and inspect and adjust brushes on both exciter and main generator

commutators. Clean armature, commutator and starter contacts. Examine bearings and grease at proper intervals and check all external electrical connections and condition of welding cables. Check machine for proper welding operation and control of current range.

As a final check of proper op-

eration, an arc should be struck with the controls set at minimum and the current output checked with a meter tong. The welder should also be set at maximum and a reading taken. An electrode should be run off without interrupting the arc to check for arc stability and other welding characteristics. If a meter is not available, the output of the welder may be checked by measuring the inches of electrode melted off in one minute of welding. This melt-off rate as measured can be compared with charts available in procedure handbooks and from electrode makers. While it is only approximate, it is a satisfactory preventative maintenance check.

HYDRAULIC JACKS—Just as in the case of automobile lifts, jacks are temperamental about the type of oil you use in them. More hydraulic jacks are ruined by filling them with brake fluid, dirty crankcase drainings and other harmful fluids than any other cause. You'll save money by sticking to jack oil as recommended by various jack manufacturers.

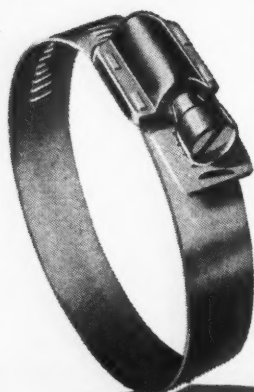
Keep all working parts thoroughly lubricated. Oil should be placed regularly in the oil hole at the base of the lifting arm, in the cross head, handle pivot and foot pedal. Packing nuts at the piston and pump plunger should be kept moderately tight to prevent leakage. Oil should be drained periodically and the jack thoroughly flushed with naphtha.

Since major service repair procedures may vary with different manufacturers of automotive shop equipment, owners should place the name and address of their nearest authorized field service station in a conspicuous location, so that inoperative equipment can be immediately forwarded for repairs without delay. Where the authorized field service system is employed by manufacturers, owners can obtain much faster service, frequently at lower expenses, by dealing directly with them.

School buses account for about 70 per cent of annual U. S. bus output.



HOW DARE YOU
give a Good Customer
like me anything
but a Genuine
AERO-SEAL
Hose Clamp



Aero-Seal
PRECISION WORM DRIVE
HOSE CLAMPS

BREEZE CORPORATIONS, INC.

When people have known and trusted **AERO-SEALS** for years, they just won't take substitutes or imitations. To offer anything less is to disappoint . . . to lose customers and profits.

There's just nothing like **AERO-SEAL's** precision worm gear that tightens firmly and won't shake loose or open. The stainless band resists corrosion. So simple to install, remove and use again and again. Service men like to recommend and install them. Less trouble! Not just a few popular sizes, but a complete size range for every need.

Jobbers everywhere know **AERO-SEALS** offer the best market, easier sales, quicker profits.

ANOTHER **BREZZE MARK** PRODUCT
700 LIBERTY AVE., UNION, N. J.

NEW Black & Decker Sander-Grinder has 90% MORE POWER



to Sand, to Grind, to Cut, to Brush!

Black & Decker's new 7-inch Heavy-Duty Sander-Grinder has almost *twice* the power of any previous model! Yet it's *lighter*, cuts down operator fatigue! Greater power and higher spindle speeds—your choice of 5,200 or 6,000 rpm—make it a more nearly *universal* tool in your shop, for dependable, heavy-duty operation. The B&D-built universal motor, specially designed just for this tool, guarantees ideal results on even your toughest jobs! Motor housing is protected from even abnormal abuse, and is contoured to direct exhaust air *away* from the operator! Switch-guarded against accidental operation; ball bearings lubricant-sealed. Complete with pad, three sanding discs, all ready to go, for only \$79.50! To get set for faster schedules, greater output per tool on higher profit fender and body jobs, see the new B&D Sander-Grinder at your jobber's today, or write for *Free Form Number 27*. Address: THE BLACK & DECKER MFG. Co., Dept. 620, Towson 4, Md.



LEADING DISTRIBUTORS EVERYWHERE SELL

Black & Decker

**PORTABLE
ELECTRIC TOOLS**



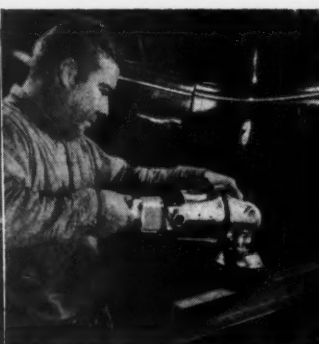
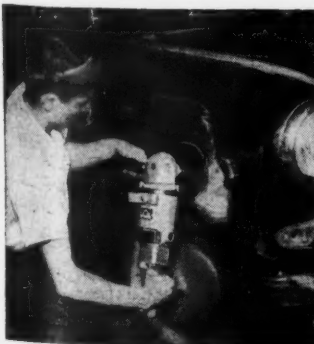
Do all these jobs FASTER, BETTER, CHEAPER!

Get fast material removal or satin-smooth finish on automotive body and fender jobs!

With saucer or cup grinding wheel, smooth down welds, cut off studs, bolts, rivets, etc.!

Clean surfaces, remove old paint, rust, scale, dirt quickly and easily with a wire-cup brush!

Use for driving depressed center abrasive wheels to remove burrs, torch cuts, sheared edges, etc.!



G. M. Windshield . . . Continued from Page 51

molding screws, shown at "A" in Figure 1. Inside of the body, under the lip of the windshield rubber channel at both upper and lower corners, remove the side reveal molding nuts, shown at "B" and "C" in Figure 1 and remove the right and left side reveal moldings.

Under the instrument panel re-

move the nut and washer indicated at "D" in Figure 1 from both sides of the cowl panel. On top of the cowl, with suitable tool, snap off the windshield lower reveal molding center escutcheon and loosen the molding clip "E" located under the escutcheon, as shown in Figure 2.

Then, pull either the right or

left lower reveal molding toward the corresponding side of the body and away from the rubber channel, so as to slide the "L" flange section of the molding from the rubber channel. (See Figure 3.) Repeat this operation on the opposite side. With a putty knife, carefully loosen the seal between the rubber channel and the pinchweld flange completely around the perimeter of the rubber channel. Then, with the aid of a helper, start at either inside upper corner and with the palm of the hand push the windshield assembly outward along the top and sides to free the rubber channel from the body pinchweld flange. Then disengage the assembly from the lower pinchweld flange and remove it from the body.

Place the windshield assembly on a protected bench and remove the upper reveal molding from the rubber channel and the rubber channel from the glass. Note: the foregoing procedure applies to the early production bodies. Later models have a slide-on clip on the outside of the body at "C" (Figure 1) in place of the bolt type clip and slide-on clips in place of the "L" flanges.

Installation

Production sealer used between the rubber channel and the pinchweld flange is a neutral color rubber base sealer of plastic consistency and is not now available for service purposes. Therefore, in the replacement of a windshield use a medium bodied sealer to seal between the rubber channel and the pinchweld flange. For sealing the lip of the rubber channel to the glass, use weatherstrip cement.

About 65 per cent of U. S. families own automobiles.

Clean off the old sealer from the windshield body opening and rubber channel. Before proceeding with the installation, check and correct the following conditions: (A) unevenness or high spots in the pinchweld flange; (B) obstruction in the windshield drain gutter and drain hoses (see Figure 4).

(Continued on page 102)

**30,000
Volts**

When insulators pass this rigid test (30,000 volts at 1.5 megacycles) for dielectric strength, they are ready for the toughest ignition jobs.



**What a jolt
we give**

FRENCHTOWN INSULATORS

**to assure top
spark plug
performance**

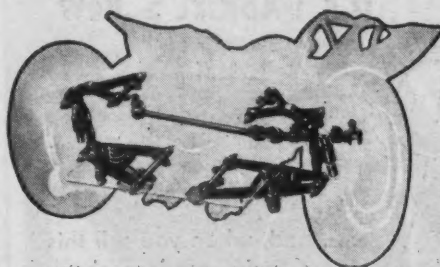
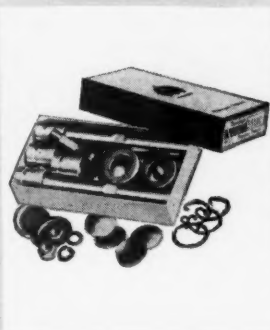
The insulator is the heart of any spark plug. At Frenchtown, the emphasis is placed on the development, by skilled ceramics engineers, of insulators with high heat resistance, high dielectric and mechanical strength. That is your assurance of long, useful, trouble-free life of spark plug insulators under severe service conditions. Only after passing this test for dielectric strength, along with other checks in our quality control system, do Frenchtown insulators find their way into more spark plugs than those of any other independent manufacturer.

Frenchtown

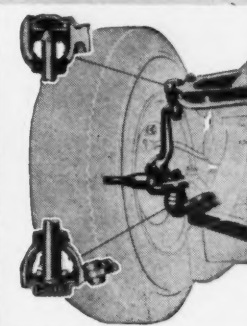
PORCELAIN COMPANY
80 MUIRHEAD AVE. . . TRENTON 9, N. J.



"There's nothing like getting your money's worth!"



The many Thompson front end parts used for both original equipment and replacement, include Thompson's revolutionary front suspension ball joints, called "the greatest advance in front suspension in 20 years." These parts will soon be available through your Thompson Products jobber for servicing those cars on which they are used as original equipment.



MAKE YOUR TP JOBBER YOUR "FRONT END PARTS HEADQUARTERS!"

YOU can't go wrong when replacing with Thompson Front End Parts . . . specified as *original equipment* by America's top automotive manufacturers.

Whether you work on cars, trucks, buses or tractors . . . your customers will be getting finest-quality "original equipment" precision parts. *They* get top value for their money . . . *you* get more satisfied customers. And that's as good as money in the bank!

Protect your reputation as a first-class repairman by specializing in replacement

with Thompson Front End Parts . . . the best in the world by far!



See your
**Thompson
Products Jobber**

DOMESTIC SERVICE SALES
2209 Ashland Road • Cleveland 3, Ohio

Locate and mark the bottom and top center of the windshield glass and rubber channel. Install rubber channel completely around the glass and center, according to mark. Locate and mark the center of the windshield upper reveal molding. Install the upper reveal molding to the rubber channel and center, according to the mark. (A mild soap solution applied in

the reveal molding groove of the rubber channel will facilitate installation of the moldings.)

Insert a piece of strong cord into the pinchweld cavity of the rubber channel completely around the windshield and tape the loose ends to the inside surface of the glass at the bottom center; as shown in Figure 5.

Before placing the windshield

in the opening, apply a ribbon of medium-bodied sealer completely around the base of the rubber channel as indicated at (1) in Figure 6. After the windshield is installed, the lip of the rubber channel is sealed to the glass, as indicated by arrows "2" in Figure 6.

the only SHOCK ABSORBER with **S.A.***



it's GABRIEL'S new
Adjustomatic

... and, when you sell this new, modern shock absorber . . . the shock absorber with S. A. * . . . you sell more than ordinary ride control.

Gabriel Adjustomatic provides the ride you like for the road you ride . . . soft, for that "boulevard ride"

... normal, for average road conditions . . . firm, for greater stability where the going is tough! Gabriel Adjustomatic is so easy to adjust.

Just a twist of the wrist — click — the job's done! Gabriel's new Adjustomatic incorporates every extra that has made

Gabriel the leader in the shock absorber field. Write today for complete information.

* SALES APPEAL . . . AND SELECTIVE ADJUSTMENT, TOO!

THE GABRIEL COMPANY
CLEVELAND 15, OHIO



Place the complete windshield assembly into the windshield opening. Note: accurately center the glass and the rubber channel in the opening. Then, while pressing firmly inward and downward on the outside of the glass, have a helper on the inside of the body pull the cord, as shown in Figure 7, across the bottom, up the sides and across the top of the rubber channel over the pinchweld flange. Inspect all areas of assemblies for proper installation.

Using weatherstrip cement in a sealing gun, seal between the outside lip of the rubber channel and the glass, as shown in Figure 8. Clean up the excess sealer and make sure that the sealer is not obstructing the drain gutter or the drain hose opening. Then install the windshield lower and side reveal molding, garnish moldings and remaining hardware.

Before installing the windshield lower reveal moldings, apply a mild soap solution in the reveal molding grooves of the rubber channel to facilitate installation of the molding.

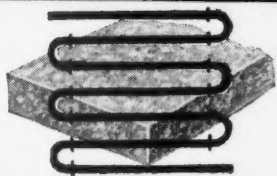
Illustrations and information courtesy of Libbey-Owens-Ford Glass Co.

How electronically baked cork makes better gaskets

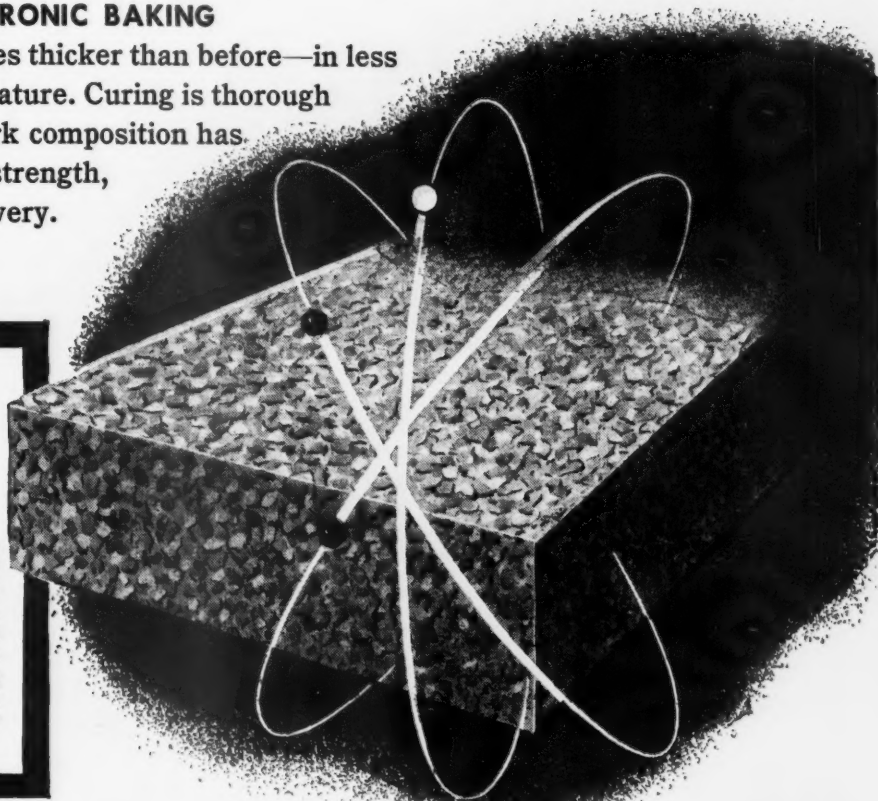
ONLY **Armstrong-Victor** HAS THIS NEW PROCESS

NEW HIGH-FREQUENCY ELECTRONIC BAKING

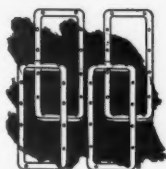
cures a 9-inch thick mat—3 times thicker than before—in less than 5 minutes, at lower temperature. Curing is thorough and uniform inside and out. Cork composition has more uniform density, tensile strength, range of compression and recovery. Color is lighter and brighter.



OLD-FASHIONED BAKING with steam coils took hours to cure a 3-inch thick cork composition mat used to make gaskets. Results were uncertain. Too often, the cork was under-cured on the inside—or over-cured on the outside. This caused widely varying density—loss of strength—reduced compression-recovery range—and poor color.



Means Better On-the-Job Values in A-V Gaskets



UNIFORM DENSITY of cork composition means gaskets are uniformly strong in every square inch... have better compression and recovery values... and thus have more "live" and lasting sealing power.



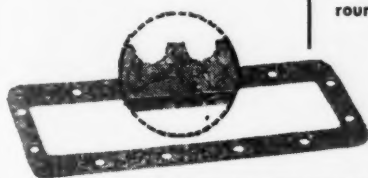
UNIFORM STRENGTH of cork composition means that A-V gaskets take shop handling without harm—are more flexible—fit better—are less likely to crack or break. They're die cut sharp and clean with round holes and straight sides.



UNIFORM COMPRESSIBILITY and recovery means that A-V cork gaskets help you make and hold a tighter seal longer than gaskets made from steam-cured cork. Tests show almost 100% uniformity of recovery.



FACTORY-FRESH TO YOU... in sealed, protective packages... the world's most complete gasket line... stocked by Victor Jobbers everywhere. Sold in sets or individual parts... for every make and model. Victor Mfg. & Gasket Co., P.O. Box 1333, Chicago 90, Illinois.

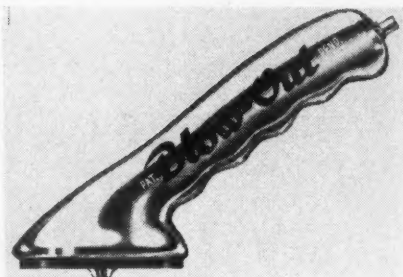


Only genuine Armstrong-Victor Replacement Cork Gaskets have this exclusive trade-mark—the 2 notches.

Armstrong-Victor

355. Gas Line Cleaner

Tula Mfg. Co.: This company has introduced a new tool for blowing out dirty, clogged or frozen gas lines. Blow-out is placed over the gas tank filler pipe and an air hose is applied to the other end. This procedure, the manufacturer states, will



clear the lines. It is said that the metal unit can also be used in the same way on radiators and motor blocks.

356. Service Jack

Hein-Werner Corp.: "Contact and up in less than a minute" is a feature claimed for the new hydraulic service jack introduced by this company. "The '55' is hydraulic, requires no air lines, and can be used anywhere." It has twin saddles that grip under the bumper and will raise the front or rear end of the car or truck.

357. Degreasing Gun

Currier Company: A newly improved vapor degreasing gun, and solvent, provide an automatic method for removing old lubrication oil and sludge from differential, transmission and overdrive units, according to this company.

The gun vaporizes solvent, which in turn loosens deposits in the gear housing, leaving the gears dry and ready for new lube. It is fully automatic, shutting itself off after a nine-minute cleaning cycle, according to the maker.

NIEHOFF—the Line Designed for SALES BY SYSTEM Builds Ignition Profits 8 WAYS



1—Streamlined catalog. Completely eliminates confusion and lost time.

2—Streamlined index. Gives you instant reference by year, make and model on one sheet. Cross-checked with your service stock.

3—Stocks in sizes for your needs, to fit all popular makes and models of cars, trucks, buses, tractors.

4—Packages coded for easy, quick identification.

5—Printed strip on each shelf of stock cabinets allocates a place for each part and indicates how many of each is needed to maintain a balanced inventory.

6—Your jobber's salesman checks your inventory for you on his regular calls.

7—Controlled inventory protects against slow-moving items, points out your fast-moving items.

8—All Niehoff parts carry consumer warranty of 90 days or 4,000 miles.

Join the more than 42,000 dealers who are making more money with NIEHOFF ignition parts
PHONE YOUR JOBBER NOW FOR DETAILS



"Now don't bother your father!
He's had a hard day at the office."

358. Arc Welder

Harnischfeger Corp.: A new development in arc welders is announced by this corporation. The P & H model DA-200 in a single machine provides both AC and DC welding. A flip of the switch gives the desired welding current. It's possible to change from
(Continued on page 110)

NIEHOFF Warranted IGNITION PARTS

C. E. NIEHOFF & CO. • 4925 Lawrence Avenue, Chicago 30, Illinois
BRANCHES: NEW YORK 19, N. Y., 250 W. 54th St. • PHILADELPHIA, PA., 1631 Fairmont Ave.
BOSTON 34, MASS., 254 Brighton Ave. • LOS ANGELES 15, CAL., 1330 W. Olympic Blvd.
IN CANADA: TORONTO, ONT., 740 Dundas St., E. • MONTREAL, QUE., 1332 Williams St.

put **SPEED** on
the job...with

***Snap-on**

double offset

BOXOCKETS!

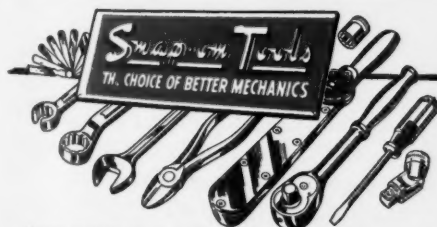
OVER A WIDE, wide range of jobs no other type of wrench can match Snap-on Boxockets for handiness, speed, safety! They swiftly handle jobs where sockets can't be used—slip into recesses and over protruding bolts. The deeply offset, angled heads give you knuckle-saving clearance. The double hex openings completely encircle the nut—grip securely on all six corners—can't slip—can't spread—need only *half* the turning space in tight spots. You can take a new grip with only a 30° handle swing!

Boxocket advantages can contribute to any mechanic's earning power—that's why Snap-on offers them in a wide selection of types and sizes—Standard and Heavy Duty—Dwarf and Midget—15° Angle and Combination. Let your Snap-on Man show you the next time he calls! Ask him for the free Snap-on catalog, or write

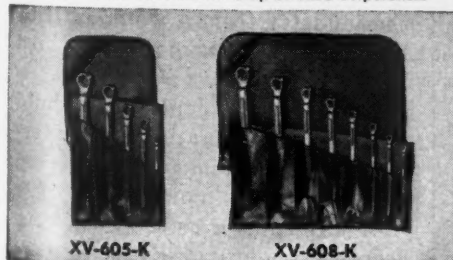
SNAP-ON TOOLS CORPORATION

8036-G 28th Avenue

Kenosha, Wisconsin



*Snap-on is the trademark of Snap-on Tools Corporation.



XV-605-K

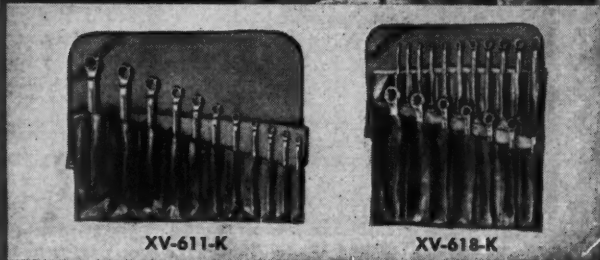
XV-608-K

5 wrenches, 3/8" to 1" 6 wrenches, 3/8" to 1 1/4"



NEW CHEVROLET AND PONTIAC "SPECIALS"

Real time savers and money makers for many operations on Chevrolets and Pontiacs. Ask your Snap-on Man to show you.



XV-611-K

XV-618-K

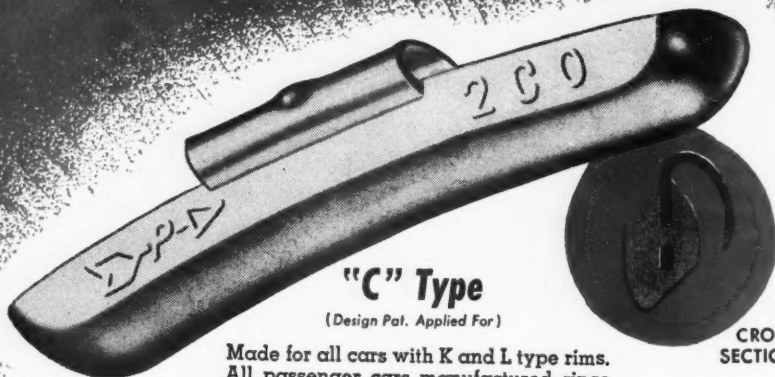
11 wrenches, 3/8" to 1 1/4"

18 wrenches, 3/8" to 1 3/8"

more people ride on..

PERFECT

**WHEEL WEIGHTS
than ANY other**

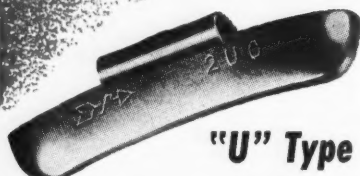


"C" Type

(Design Pat. Applied For)

Made for all cars with K and L type rims. All passenger cars manufactured since 1949 have either K or L type rims. Made in the following sizes: $\frac{1}{4}$ - $\frac{1}{2}$ - $\frac{3}{4}$ - 1- $1\frac{1}{4}$ - $1\frac{1}{2}$ - $1\frac{3}{4}$ - 2- $2\frac{1}{4}$ - $2\frac{1}{2}$ - $2\frac{3}{4}$ - 3- $3\frac{1}{2}$ - 4-ounce.

CROSS
SECTION



"U" Type

Fits all passenger cars made before 1949 which had either E or F type rims. Still gives satisfaction on most cars *(Not recommended for late model Fords and Mercurys. Use "C" Type for these cars.) manufactured up to present time. Made in the following sizes: $\frac{1}{2}$ - 1- $1\frac{1}{2}$ - 2- $2\frac{1}{2}$ - 3- $3\frac{1}{2}$ - 4- $4\frac{1}{2}$ - 5- $5\frac{1}{2}$ - 6-ounce.



"Special" Type

Made for all late model Cadillacs equipped with large chrome hub caps covering the entire wheel. Made in the following sizes: $\frac{1}{2}$ - 1- $1\frac{1}{2}$ - 2- $2\frac{1}{2}$ - 3-ounce.



a BUSINESS "GETTER"
a BUSINESS "BUILDER"
a BUSINESS "HOLDER"

The name "PERFECT" means America's Favorite Wheel Weight. It also means Customer Satisfaction. "PERFECTS" are designed right and are made right. "PERFECTS" are streamlined—attractive in appearance and are Precision manufactured to fit any car. EVERY PERFECT weight is Guaranteed to be within $\frac{1}{32}$ of an ounce correct. Be sure with PERFECT.

PERFECT'S basic principle of 3-point suspension on the rim assures a tight fit that "stays put."



PERFECT EQUIPMENT CORP.

804 W. Morgan St.

KOKOMO, IND.

P.O. Box 706

Manufacturers of Wheel Weights for Trucks and Passenger Cars

Power Mowers

Continued from Page 47

reputations within their communities, which is a big step forward in opening a new business.

The power mower business, although just an infant, "sneaked up" on us when we weren't looking, and in the past five years it has become a giant. Let's welcome this giant into the automotive industry, help it to grow and let it help us.

"I couldn't believe it when I heard you were in the hospital. Why, only last night I saw you dancing with a pretty blonde."
"So did my wife."

"Exhaust"

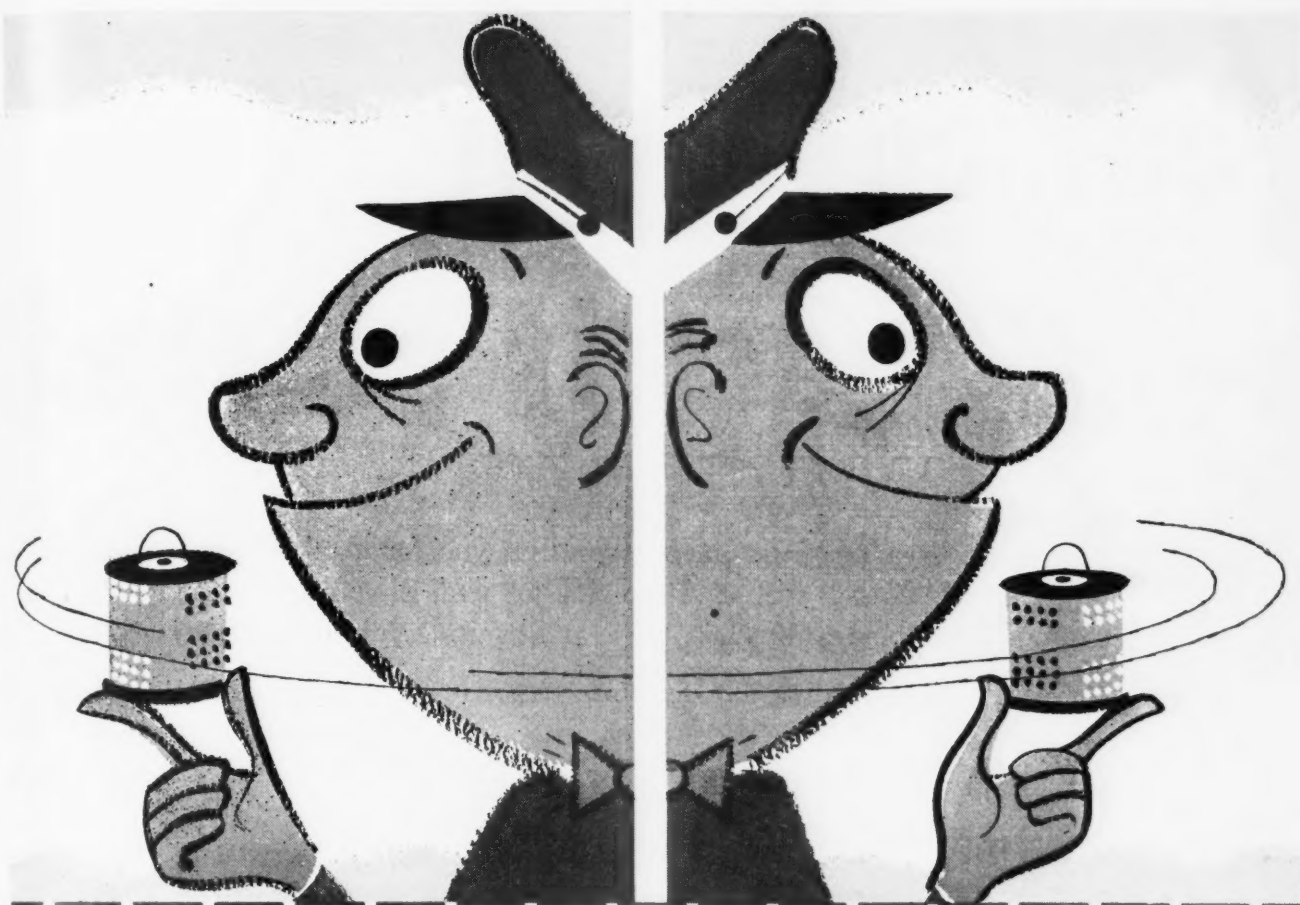
2.7 million car sales in first half

The automobile business enters the hot weather slowdown season with a show of confidence. Despite gloomy talk that sales were headed for a decline following the spring peak in May, a spurt in sales during June brought new encouragement to the industry.

Automobile sales figures up to mid-year, while still incomplete, were expected to top 2.7 million, based on estimates that June would fare as well as the two previous months—there were approximately 500,000 units sold in each of those months. This would bring the total sales for the six months of this year just slightly under the 2.8 units sold in the same period of 1953, and would be better than the mid-year total retail sales of 1952.

Productionwise, the industry should wind up the first half with close to three million units against $3\frac{1}{2}$ million in the first six months last year. Although production is expected to taper off slightly during the second half of the year, the industry feels it would still be high enough to make this the third best year.

Used car sales continued to hold strongly, with nationwide averages in May about 2.3 per cent over the same month last year. The May figure was the third consecutive monthly increase over last year.



Purolator says:

Get 'em going... and coming!

This Month—sell Purolators and oil changes when customers *go on trips . . . when they come back.*

"Trip conditioning," we call it.

Easy selling, too! Easy—because motorists want to start out right—stay right. Easy—because *they don't want trouble on the road!*

Besides, Purolator has pre-sold them with big 2-color ads in Life, Post, Look and Collier's—as well as with signs and displays where they stop.

Remember—with every Purolator, you make 2 sales, 2 profits! One on the filter! One on extra oil to take place of the dirty oil thrown out with the dirty filter!

Chances are your customers are using Purolators right now. They're found on *more* makes of cars than any other filter—engineered to fit *all* makes and models.

Best by every test, the Purolator* Micronic* Oil Filter traps more dirt, finer dirt, *faster*—makes engines run better, *longer*.

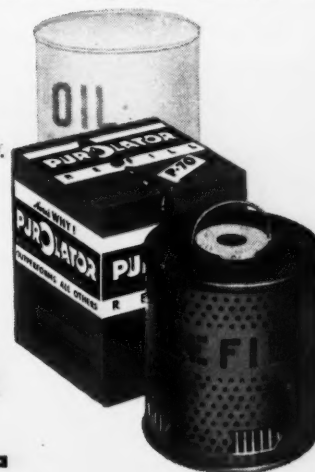
Widely imitated, Purolator is never equalled!

*Reg. U.S. Pat. Off.

PurOlator *World's finest*
OIL FILTER

PUROLATOR PRODUCTS INC., Rahway, New Jersey and Toronto, Ontario, Canada

Chilton's MOTOR AGE, JULY, 1954



Your customer

gets it started.



Your customers *depend* on you for good service. When they turn a piston ring job over to you they've as much as said, "Here's my car. It's up to you to repair it *right*."

To do a job right you've got to have *better* parts . . . and you can't do better than Chrome-Control Leak-Proof piston rings because

CHROME-CONTROL LEAK-PROOF PISTON RINGS WILL OUTPERFORM ANY OTHER SET IN THE "HARD-TO-HOLD" JOBS REGARDLESS OF KIND, DESIGN OR PRICE.

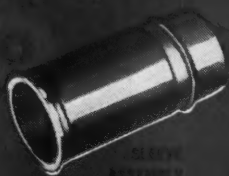
YOU JUST CAN'T DO BETTER!



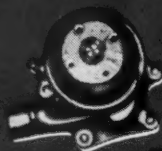
McQUAY-NORRIS COMPLETE LINE SERVICE



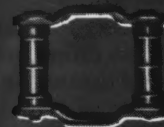
PISTON SERVICE



SLAVE ASSEMBLY SERVICE



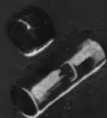
WATER PUMP SERVICE



SHACKLE SERVICE



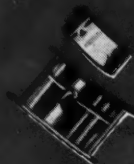
KING BOLT AND BUSHING SERVICE



PIN AND BUSHING SERVICE



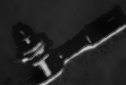
VALVE SERVICE



BEARING SERVICE



FRONT END SERVICE



CRANK AND ROD SERVICE

but you keep it going



CHROME CONTROL **LEAK-PROOF**
REG. U. S. PAT. OFF.

PISTON RINGS

McQUAY-NORRIS MANUFACTURING COMPANY
ST. LOUIS 10, MISSOURI



New Products Continued from Page 104

one current to the other while welding to take advantage of the characteristics best suited for the work. This assures best possible welding results while speeding the job and cutting costs.

The welder has an AC welding service range of from 7 to 275 amperes and 7 to 200 amperes DC. It operates on 220/440 volt, 50/60 cycle current, single phase.

359. Grinders

Delta-Rockwell: Basic improvements in all single-phase and three-phase models of its standard 7-in. grinders and buffers have been announced by this company.

The improved models offer higher starting torque, higher breakdown torque, lower oper-

ating costs and greater adaptability, the manufacturer reports.

The single-phase models feature capacitor start motors in place of the split-phase motors used on earlier models, and all single-phase and three-phase models except the 550-volt model have been changed from single to dual voltage.

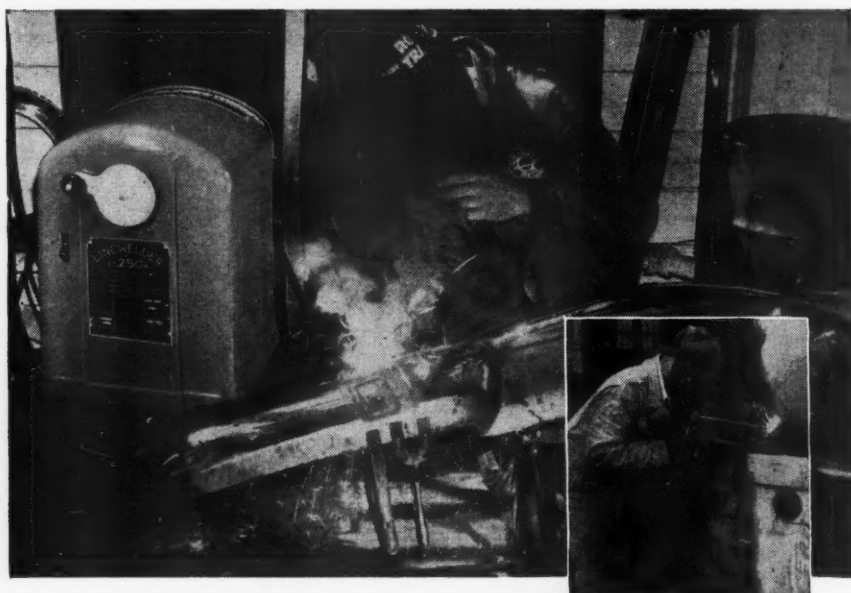
360. Drum Mike

Ammco Tools, Inc.: A newly designed drum micrometer that will "mike" all brake drums, regardless of hub height, either on or off the drum lathe has been introduced under the name Safe Mike.

The company claims that the instrument is completely universal, having a range of 8 in. to 18 $\frac{3}{4}$ in. and will reveal the need for drum turning or drum replacement. The direct reading dial mechanism of the mike is ruggedly built, shock-proof, and plastic sealed, according to report.

361. Compass

Sherrill Products Co.: This company has introduced the new Airway compass. It can be installed by anyone and may be adjusted for accuracy by turning two



FROM BUMPERS TO BODIES ... "Lincwelder" AC-250-K repairs faster to increase your earnings

"Lincwelder" boosts your profits by cutting costly man-hours from welded repairs, because "Lincwelder's" arc is self-starting... easy to hold, less time is needed to produce quality welds on heavy jobs or light work. Welds are top quality, high strength with minimum cost.

GET FACTS NOW Look into "Lincwelder's" easy welding to simplify your service jobs... to speed your repairs. Send for specifications and descriptions in Bulletin 1331. Write...

CUTS COST 5 WAYS

- **Easy Operation.** Takes less training. Even the beginner can make top quality welds in a few minutes.
- **Broad Range.** 30 to 300 amps. Operator quickly selects the exact amps by dial turning.
- **Simple to Install.** "Lincwelder" operates on single phase power line.
- **Portable.** Moves anywhere around the shop on wheels to save time.
- **Low in Price.** Built with Lincoln industrial construction... yet "Lincwelder" sells for less than other welders of similar capacity.

THE LINCOLN ELECTRIC COMPANY
DEPT. 4005, CLEVELAND 17, OHIO

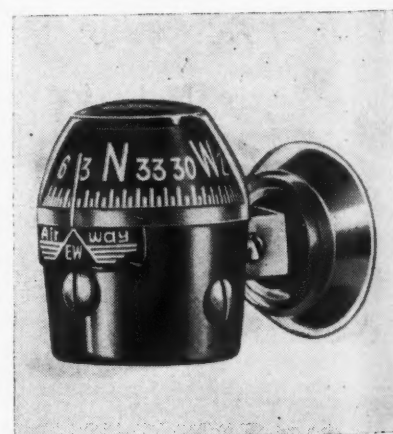
THE WORLD'S LARGEST MANUFACTURER OF ARC WELDING EQUIPMENT

LOOK TO



FOR LEADERSHIP

The World's Largest Manufacturer of Arc Welding Equipment



screws. A reinforced vacuum cup assures rigidity on the windshield.

362. Idler Arm Kit

Lempco Automotive, Inc.: A new permanent idler arm kit for installation on most popular cars, old and new, has been announced by this company. The Sp-4 Kit
(Continued on page 112)

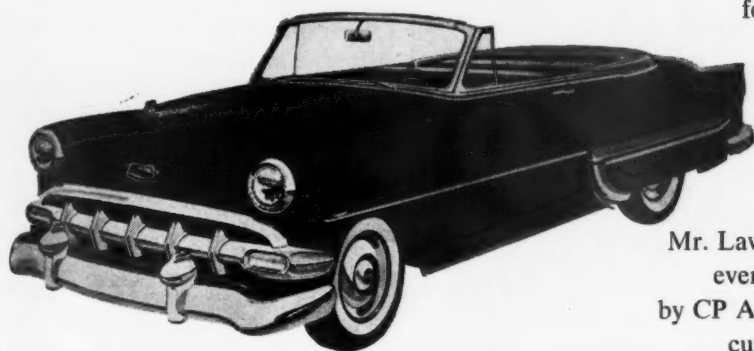


"The CP Air Impact Wrench

is the most important tool
in our mechanics' tool boxes"



... says Stephen Lawrence, Director of Service,
Foley Chevrolet Motor Sales Co., Newark, N. J.



CP Controllable Power Air Impact Wrenches are
available with attachable angle heads and in $\frac{1}{2}$ ",
 $\frac{3}{4}$ " and 1" square drive capacities.

"Foley Chevrolet originally bought 15 CP Air Impact Wrenches and it wasn't long before they had more than paid for themselves," says Steve Lawrence, Director of Service.

"Our mechanics must have liked them too, because they soon repurchased them for their own tool kits. One of their big advantages is the Controllable Power feature which lets us turn nuts to predetermined uniform tightness. We find Controllable Power most useful in replacing cylinder heads, for the many types of cap screws found on Power Glide overhaul — and wherever the factory has recommended torques."

Mr. Lawrence expresses the feelings of service managers everywhere who are now realizing the savings effected by CP Air Impact Wrenches. To learn how you, too, can cut your nut turning time as much as 75% and get more billable output per man, write for information.

Chicago Pneumatic Tool Co., 8 East 44th St., N. Y. 17, N. Y.



Chicago Pneumatic

AIR AND ELECTRIC IMPACT WRENCHES • PNEU-DRAULIC TRUCK JACKS AND PUMPS • ZIP-GUNS • BEAD BREAKERS

Chilton's MOTOR AGE, JULY, 1954

New Products Continued from Page 110

provides "ball bearing steering" as well as reducing road shock in the steering wheel.

The maker says that the "road shock" load is transferred from threaded parts to a special rubber bushing, by placing the weight of the tie rod linkage on anti-friction ball bearings, changing thread friction to ball bearing

action, and by eliminating all play and looseness at this point.

363. Magnetic Tool

Ullman Products Corp.: A new tool that finds and retrieves small items that are hard to reach and grip has been marketed by this company. The job is done by a

powerful Alnico V magnet, attached to an adjustable telescopic handle. The magnet, not affected



by oils or greases, has a magnetic strength that lasts indefinitely.

All-angle ball joints permit adjustment as required, with steel links to hold the pick-up angle firmly. The Magimmick is available in three sizes.

364. Sealer Applicator

Associated Producers, Inc.: This company has developed a new sealer applicator. The Goo-Jet Gun is made for use with Super Line 7½-oz screw top cans of adhesives, cements, or sealers. One gun is furnished with each kit of 8 cans.

Offered with two types of applicator tips, the blade tip and the round tip, the Goo-Jet Gun can be used for film application or beading of adhesives. The spout is of long "goose-neck" design facilitating applications to "hard-to-reach" places, the maker says.

365. Air Conditioner

Novi Equipment Co.: A modern air conditioning system for 1954 Ford and Mercury cars is announced by this company. The unit is said to maintain 70 deg temperatures even in the hottest
(Continued on page 114)



You can sell 'em if you show 'em!
NEW AMMCO SAFE MIKE
(a real micrometer)
**sells drum turning...
sells drum replacement**

DON'T JUST CHECK... MIKE 'EM!

You can prove to your customer that he needs his drums turned, or new drums, when you use the Ammco Safe Mike

ONLY \$3350 COMPLETE

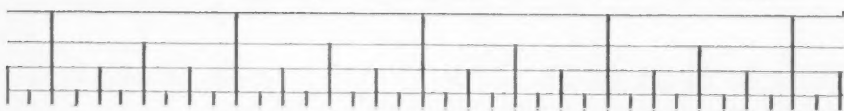


MODEL 3500

- ★ Completely universal... Range 8" to 18"
- ★ Easy to read, direct reading dial
- ★ Mikes all drums on or off lathe
- ★ Rugged shock-proof dial mechanism... plastic sealed

See your Ammco jobber for details!

AMMCO TOOLS, INC. 2102 Commonwealth Ave. • North Chicago, Ill.



GOOD NEWS

SCHRADER

#4000 VALVE CORES

now have NEW added features

NEW STAINLESS STEEL SPRING

- Provides higher tension for greater sealing pressure. The special long spring of 15 uniform coils is unaffected by severe temperature changes and corrosion.
- Resists loosening due to vibration . . . a major improvement in valve core performance without sacrificing inflation speed.

NEW AIRTIGHT SEAL

- Tighter, surer fit of sealing surfaces results from higher tension of the new spring.
- Improved plug gasket withstands extreme temperature variations. Wedge shape matches valve stem perfectly. Can't distort as core is inserted.
- Result? The best airtight seal ever made in a tire valve!

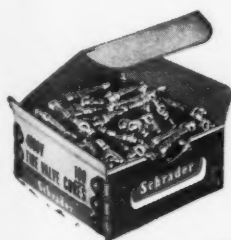
100% TESTED AND INSPECTED

- New, exclusive electronic testing and inspection of each and every core insure 100% uniformity and airtightness of every core you buy.

NEW PLASTIC PACKAGE OF FIVE

- New convenient and attractive plastic container of five in new folding lid display.
- Each core fully protected and sealed in a separate compartment.
- Convenient to use—easy to sell.

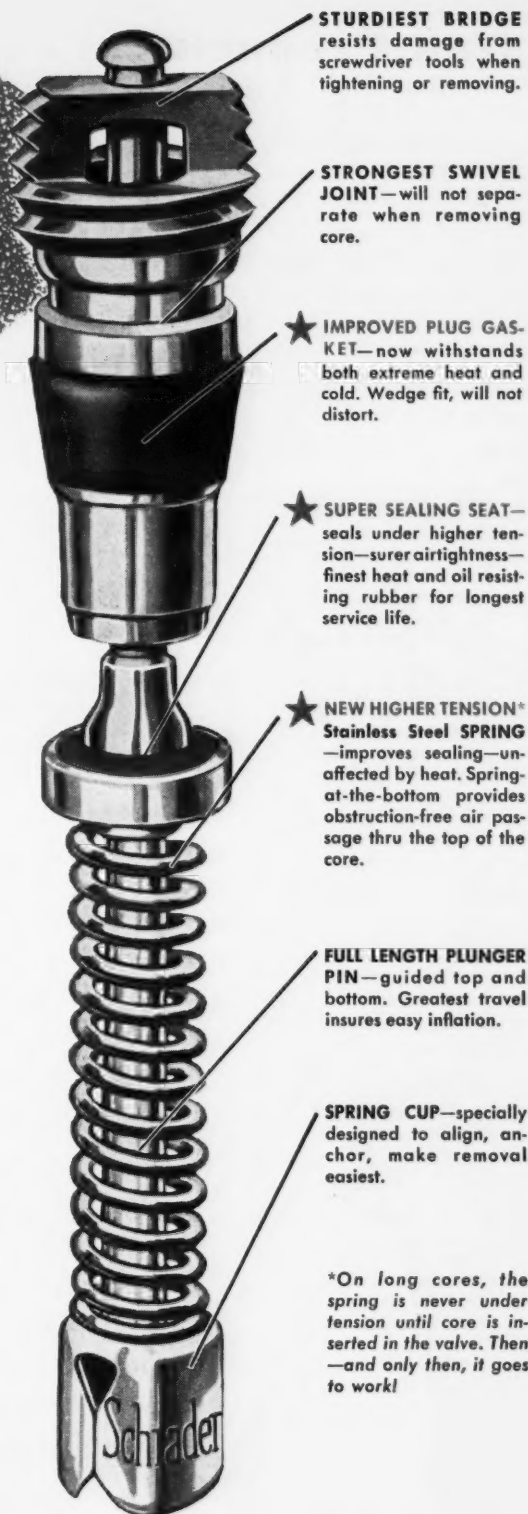
the New #4000-MB Tire Valve Core
... display and sell them in sets of five



... and #4000-V Tire Valve Core
... use them in your tube repair work

Schrader

REG. U. S. PAT. OFF.



STURDIEST BRIDGE
resists damage from screwdriver tools when tightening or removing.

STRONGEST SWIVEL JOINT—will not separate when removing core.

★ **IMPROVED PLUG GASKET**—now withstands both extreme heat and cold. Wedge fit, will not distort.

★ **SUPER SEALING SEAT**—seals under higher tension—surer airtightness—finest heat and oil resisting rubber for longest service life.

★ **NEW HIGHER TENSION* Stainless Steel SPRING**—improves sealing—unaffected by heat. Spring-at-the-bottom provides obstruction-free air passage thru the top of the core.

FULL LENGTH PLUNGER PIN—guided top and bottom. Greatest travel insures easy inflation.

SPRING CUP—specially designed to align, anchor, make removal easiest.

*On long cores, the spring is never under tension until core is inserted in the valve. Then—and only then, it goes to work!

Whether in bulk or in plastic containers of five—your best buy for service or resale is the New Schrader #4000 Valve Core. Your Schrader supplier has them now! Get your needs today!

A. SCHRADER'S SON

Division of Scovill Manufacturing Company, Incorporated, 470 Vanderbilt Avenue
BROOKLYN 38, N. Y.

FIRST NAME IN TIRE VALVES

FOR ORIGINAL EQUIPMENT AND REPLACEMENT

7453

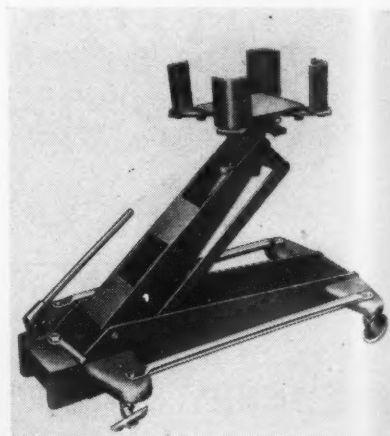
New Products Continued from Page 112

climates. In addition to a selective temperature control, the unit has dual outlet ducts that distribute the cool air throughout the car. A high-speed compressor is used, which does not affect other installed accessories and is accessible for servicing without removing any major components, according to the company.

366. Transmission Jack

Edmund J. Wudel Mfg. Co.: A new transmission jack, designed to service all makes of automatic transmissions, has just been announced by this company. Hydraulically operated, the unit comes with a pumping swivel handle which rotates into any desired position. One universal cra-

dle is adjustable for all automatic transmissions except Powerglide. A special adapter head is furnished for Powerglide service.



Casters allow movement over any type floor. The new jack may also be placed on a specially designed stand for working under a hoist, the company says.

367. Six Volt Battery

MoPar Parts Division: The new nickel cadmium battery, distributed by this company, "will last from ten to fifteen years. It cannot be damaged by overcharging, reverse charging or short circuits, and will operate in temperatures as high as 165 degrees and as low as 65 degrees below zero."



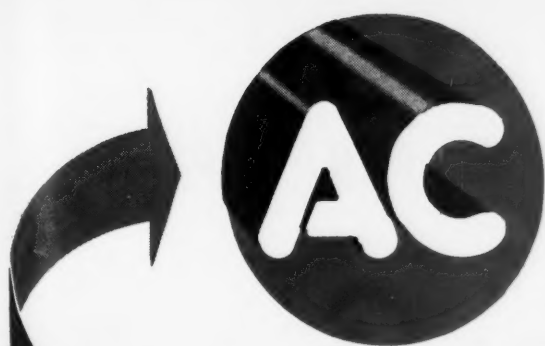
368. Upholstery Cleaner

Von Schrader Mfg. Co.: This company announces a redesigned and improved model of their upholstery detergent. According to (Continued on page 118)

Your Jobber exists for You

He is a distribution point for America's leading manufacturers and founded his business to stock and sell their products to YOU, Mr. Serviceman! He stocks all the things you need to stay in business. Not just a few lines to service some makes of cars and trucks, but nationally advertised, time-tested parts, tools and equipment to service everything that comes into your shop. You can get everything for every job from your Jobber, and only from your Jobber!

This message is published by Neapco Products Inc., Pottstown, Pa., makers of Universal Joints, Power Take-Off Joints, and Chassis Parts. NEAPCO



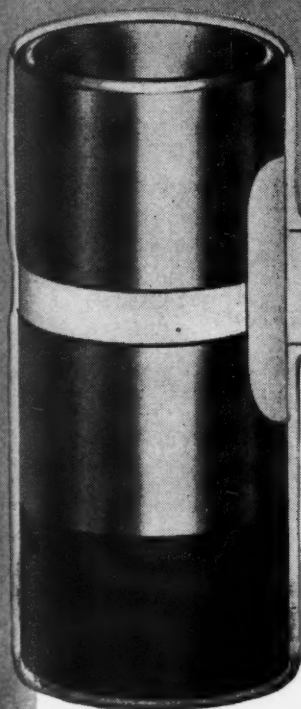
SPARK PLUG DIVISION

YOUR SOURCE FOR



Factory-
Equipment

HYDRAULIC VALVE LIFTERS



NEW *convenience and new
revenue for your
service operation*

PART 5230660
GROUP 0.459

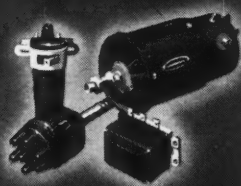
Your regular source for AC Quality Products can now supply your needs for GM factory-equipment Hydraulic Valve Lifters. These lifters insure satisfaction because they're engineered as original factory equipment. Their super finish is protected from rust and damage by a tough, peelable plastic coating. They're packed in cartons identical to those used by GM car divisions. Go after this profitable business. See your AC wholesaler.



AC SPARK PLUG DIVISION • GENERAL MOTORS CORPORATION • FLINT, MICHIGAN

— *See your*

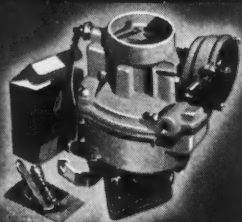
Independent



Delco-Remy
Starting, Lighting, Ignition



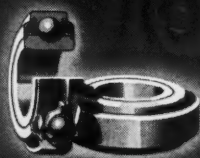
MORaine
Engine Bearings



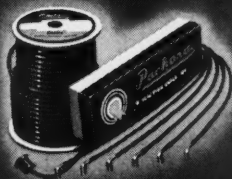
ROCHESTER
Carburetors



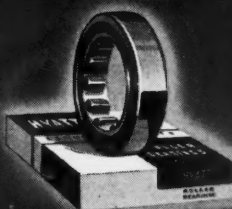
DELCO
Shock Absorbers



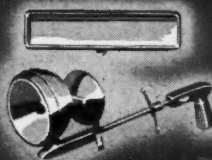
NEW DEPARTURE
Ball Bearings



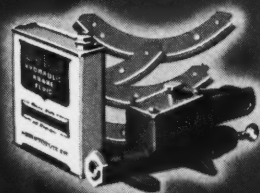
Packard
Cable Products



HYATT
Roller Bearings



Guide
Lamps



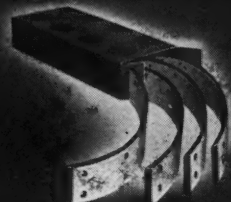
DELCO
Brake Parts and Fluid



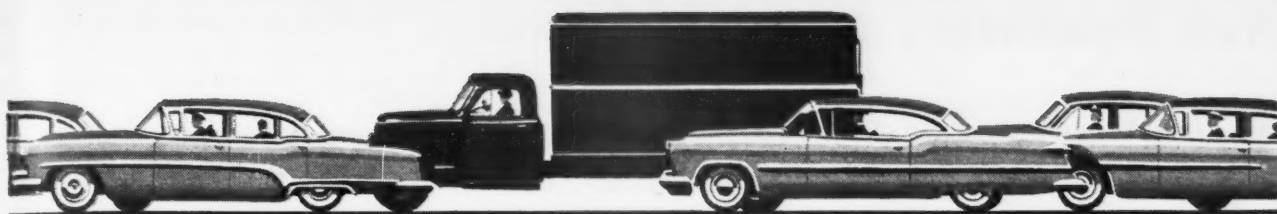
HARRI/SON
Thermostats



DELCO
Batteries



INLITE
Brake Linings



Automotive Wholesaler

*for these great lines of
original equipment parts*

Almost half of the cars on the road use these world-famous

GENERAL MOTORS PRODUCTS

Every other car that passes your door is equipped with at least one of these products—and most cars are equipped with several. They represent the foremost choice of automotive engineers for their high standards of quality and performance—standards that have made General Motors products famous the world over.

The man to see about these great lines is your United Motors independent automotive wholesaler. He will welcome the opportunity to assist you in getting started with this popular and profitable line of parts. There's an independent wholesaler near you—why not get the full story from him today?

Other UNITED MOTORS AUTOMOTIVE LINES ...

DELCO CLOCKS • **KLAXON** HORNS • **GAUGES**, SPEEDOMETERS • **ROCHESTER** LIGHTERS
DELCO ELECTRONIC PARTS • **DELCO** AUTOMOTIVE MOTORS • **Saginaw** JACKS

HARRISON RADIATORS • **MORaine** GASOLINE FILTERS



New Products Continued from Page 114

the maker, the unit is rustproof and weighs 39 lb.

The machine builds up a dry suds which is shampooed into the fabric and then vacuumed off along with the dirt. No rinsing is required and the cleaned upholstery is ready to use in a couple of hours, it is claimed. It is further stated that the synthetic detergent leaves no sticky alkali

to cause resoiling or cause dyes to bleed.

369. Extinguisher Cart

Ansul Chemical Co.: A rubber-tired ball bearing cart has been designed by this company to transport dry chemical fire extinguishers to the scene of a fire.

Said to be suitable for use where fire hazards are dispersed

over large areas, the Pull-it can maneuver in narrow factory aisles. The 30-pound extinguisher

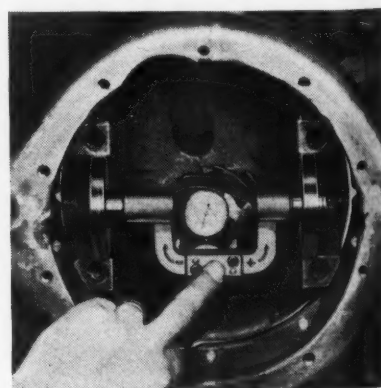


mounted on it can be equipped with 6 ft of rubber hose, permitting operation of the extinguisher from the cart. The cart is 44 in. high, 16 in. wide and 13 in. deep. It weighs 16 lb net.

370. Pinion Setting Gage

Kent-Moore Org., Inc.: A new dial indicator type pinion setting gage for Buick, designed to reduce adjustment time and increase accuracy of pinion setting, has been announced by this company.

With this pinion setting tool, readings are taken from a dial indicator rather than from mi-



crometer readings . . . thus eliminating the human element of touch-setting a micrometer by feel, the company says. The new direct reading adjustment method
(Continued on page 120)



HOW By installing Johnson Adjustable Tappets, made expressly for 1932-53 Ford and Mercury V-8's.

WHEN Every time an engine needs a valve job, he recommends installation of Johnson Adjustable Tappets at the same time. As you easily see — he does ONE JOB, but MAKES TWO PROFITS. (Of course, Johnson Adjustable Tappets can be installed at any other time.)

WHY He realizes the huge possible replacement market for Johnson Adjustable Tappets — over 100,000,000 Tappets, and he is getting his share. He knows, too, how easily Johnson Adjustable Tappets are installed without expensive shop equipment.

WHERE He makes money right in his own shop — buys his Johnson Adjustable Tappets from his nearest jobber. So can you.

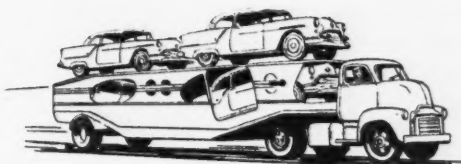
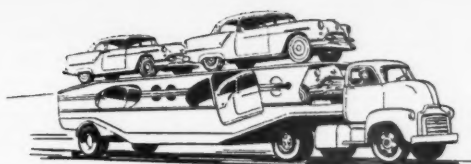


"Tappets are our business"

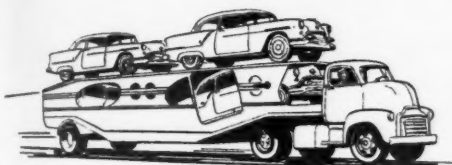
JOHNSON Jp PRODUCTS

INC.

MUSKEGON, MICHIGAN



THE "ROCKETS" ARE ROLLING AS NEVER BEFORE



"Rocket" sales records aren't being broken—they're *being smashed!* For this year's flashing new "Rocket" Engine Oldsmobiles have everything a car buyer could want! Sensational power! Stunning beauty! Effortless handling! And Oldsmobile dealers are capitalizing on this unprecedented appeal . . . demonstrating Oldsmobile to more people than ever before! It all adds up to another rocketing success for Oldsmobile—and to another year when it's SMART to BE with OLDS!



"ROCKET" ENGINE

OLDSMOBILE

OLDSMOBILE DIVISION • GENERAL MOTORS CORPORATION • LANSING, MICHIGAN

Chilton's MOTOR AGE, JULY, 1954

New Products Continued from Page 118

does away with adapters, charts and computations. As a result, pinion setting time is reduced by two-thirds and accuracy is assured, according to the manufacturer.

371. Automatic Pullers

Blackhawk Mfg. Co.: A complete line of 127 pullers and pull-

ing attachments that cover all major types of pulling applications in automotive repair work is now being marketed by this company.

Two and three Arm Pullers have a special "power-pitched" buttress thread which enables mechanics to develop 30 per cent more torque than with standard

thread. This makes it easier to create the tremendous force often needed, the maker claims. Lips of pulling arms are reversible for inside and outside pulling to solve a wide variety of pulling problems. Basic parts are interchangeable between corresponding sizes of two and three arm pullers to eliminate costly duplication.

372. Tire Machine

Paul's Mfg. Co.: A new automatic tire truing machine, claimed to true tires to within .003



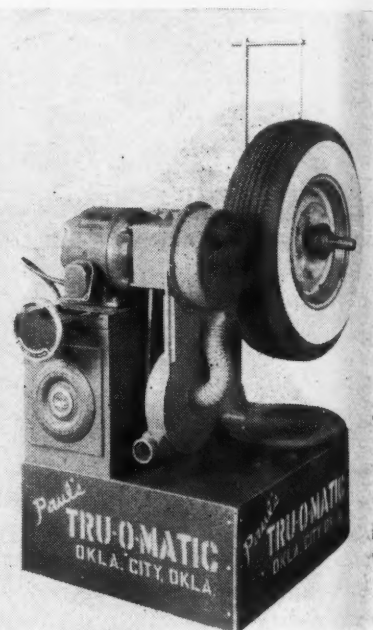
WITH THIS SMALL
3 FOR ALL KIT!

Here's the small, fast-moving stock that actually spans the huge Voltage Regulator replacement market for you! You can service practically every car with one of the 3 great American Bosch Regulators in this profit-packed 3 for ALL KIT!

American Bosch Generator Regulators are a natural in the big, Regulator replacement market... millions of original equipment installations have proved their trouble-free, long-run performance. Exclusive, American Bosch features

assure greater stability, guard against runaway voltage, protect both generator and battery. And sales-active American Bosch prices are right for replacement volume. Get set for sales NOW with this profit-making "3 for ALL" Kit. Ask your Jobber for details and about the new Regulators for 12v. systems. American Bosch Corporation, Springfield 7, Massachusetts.

AMERICAN BOSCH



inch of roundness, is now being produced by this company. The Tru-O-Matic is completely automatic and will true and re-crown passenger car tires in three to five minutes, the maker says.

373. Bench Model Riveter

Robinson Products, Inc.: The new air-powered, bench-model riveter announced by this company will reline brakes of any size, from any vehicle. The maker says the unit will drive out or clinch all rivets from No. 4 to No. 10, inclusive.

It is stated that this riveter has an air cylinder that delivers over two tons of pressure, taking a maximum of 150 p.s.i. from normal air supply lines. Semi-portable, it weighs only 60 lb, and is foot operated.

(Continued on page 122)

designed for those who want the best!

Easy does it—
THE WEAVER WAY



WEAVER TWIN POST LIFTS

increase shop production sufficiently to justify one in every service stall

YOU win — the Weaver way . . .

Actual time studies on a wide variety of under-vehicle service operations show 25% to 100% production increases when using Twin Post Lifts over ordinary methods.

Twin Posts (*made only by Weaver*) have no rails in the way and afford unobstructed access to entire under-chassis area. Furthermore, independent post operation permits positioning vehicle at most convenient working angle. High lift enables mechanics to roll their tool stands within easy

reach and stand up to their jobs . . . No creeping around on the floor.

The Weaver Twin Post is the only automotive type lift that can handle all wheel base lengths without loss of lifting capacity. Available air-oil or electrically operated. Model EC-100, shown, is regularly furnished with wheel base adjustment from 88" to 148", with other wheel base adjustments available on special order.

Consult your Weaver Jobber or write us for time study proof of Twin Post superiority job-by-job. Ask for Bulletin MA-457.

WEAVER

WEAVER MANUFACTURING CO., SPRINGFIELD, ILL., U.S.A.

SERVICE SHOP EQUIPMENT

Complete Weaver line includes: Twin Post Lifts . . . Single Post Frame Type Lifts . . . Unit Lifts . . . Wheel Alignment Equipment . . . Headlight Testers . . . Brake Testers . . . Wheel Balancing Equipment . . . Jacks . . . Wheel Dollies . . . Car Washers . . . and Air Compressors.

New Products Continued from Page 120

374. Rust Inhibitor

Shell Oil Co.: A new volatile corrosion inhibitor has been announced by this company. Portions of the crystalline amine nitrate compound volatilize very rapidly and will prevent rust almost immediately. At the same time, the company says, some of its constituents evaporate more

slowly, for longer lasting protection. The new material, a white powder about as fine as talcum, will not clog a flocking gun, and can easily be applied with a squeeze bottle or salt shaker, according to the maker. The powder may be dissolved in alcohol and applied in solution. V.P.I. does not have to be applied directly to

the surface it is to protect, it is stated, and does not have to be removed from equipment before it is placed into operation.

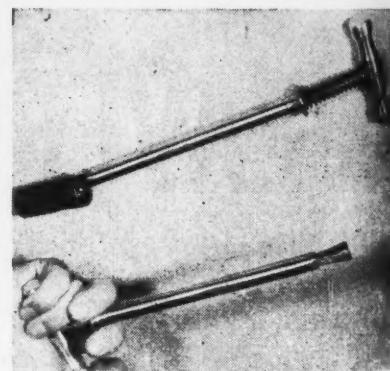
375. Portable Car Washer

Nutritional Concentrates, Inc.: A new portable professional car washing unit for service garages and fleet operators, has been announced by this maker. According to the manufacturer, the unit permits washing the complete exterior and wheels of an automobile in seven or eight minutes.

The Washeze consists of heliarc welding mixing chamber of heavy gage aluminum, 25 ft of twin heavy duty hose and an aluminum-handled mop with 3-way mixer valve and interchangeable head. To use it, the washer attaches it to any standard hose, places a few ounces of liquid or soluble soap or detergent into the mixing chamber and turns on the water.

376. Lifter Puller

Telematic Corp.: This company has introduced a new hydraulic valve lifter puller. The unit, known



as the Buddy, works from the side of the motor on Buicks and Chevrolets and through the push-rod holes on Cadillacs. The company says that it is not necessary to dismantle the hydraulic lifter. The device is of all steel construction and it is claimed that the replaceable tip will not damage the lifter.

377. Catalyst

Sola Catalytic Co.: A physical catalyst for radiators is now available. (Continued on page 126)

Simpler . . . Easier . . . Faster . . .
A New Balancer that's a
proven profit builder


John **BEAN** **On-The-Car**
BALANCER

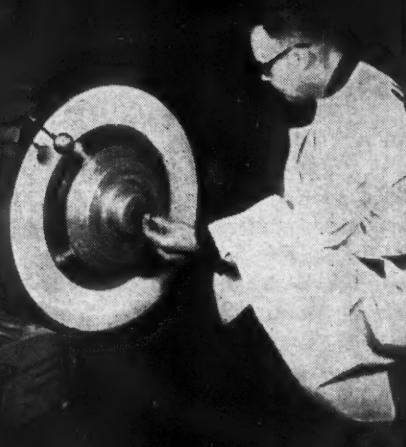


The new John Bean On-The-Car Balancer has been field-tested for nine months in every type of shop. Testing proved it was simple and fool-proof — with a few minutes of instruction even a novice can do a good balancing job. It proved to be the easiest of all balancers to use because most hub caps and trim rings need not be removed. It proved to be the fastest, too, because four FAST-LOCK clamps secure the balancer to the rim — special adaptors are eliminated.

Let the John Bean On-The-Car Balancer prove that it can make more profits for you.

Ask for a demonstration today.

JOHN BEAN
DIVISION 
FOOD MACHINERY
AND CHEMICAL CORPORATION
LANSING 4, MICHIGAN



- WHEEL ALIGNERS
- WHEEL BALANCERS
- TIRE DE-SKIDDERS
- STEAM CLEANERS
- CAR WASHERS
- HEADLIGHT TESTERS
- ACCESSORIES and ALLIED TOOLS



Ben Duffy, President of Batten, Barton, Durstine & Osborn, Inc., tells why:

"You don't have to wait for Groucho!"

"Snap on your TV set Thursday night—there's Groucho," Ben Duffy points out, "and he never fails to be there."

"You—and BBDO—can thank Air Express for that. It's Air Express that carries Groucho's films regularly."

"TV films are always due at a certain hour, often the whole way across the country. The same with printing plates. They may have to reach 100 different cities to make a specific edition of many publications."

"Air Express gets these essential materials there—every

day in the year. It's the most reliable service we know."

"Frequently, we send duplicate shipments in case one should be marred or lost in handling—but this precaution has never once been necessary."

"Important, too, is the fact that almost all our shipments—more than 1,000 a year—cost us less with Air Express than with other air services."

It pays to express yourself clearly. Say Air Express! Division of Railway Express Agency.



Air Express



GETS THERE FIRST via U.S. Scheduled Airlines

CALL AIR EXPRESS . . . division of RAILWAY EXPRESS AGENCY

Saves Time... Saves Money

THE NEW

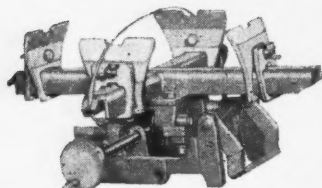
WALKER NO. 48

FOR USE UNDER LIFTS

Uni-Cradle

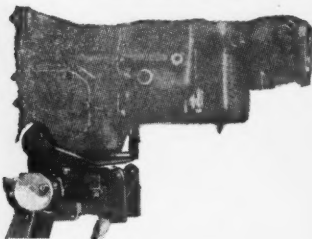
HANDLES ALL AUTOMATIC TRANSMISSIONS INCLUDING CHEVROLET "POWERGLIDE"

UNIVERSAL LIFTING HEAD ASSEMBLY



The "All-Transmission" lifting head is furnished with a complete set of specially designed pick-up blades for each type of automatic transmission. No makeshifts.

CHEVROLET "POWERGLIDE" ADAPTOR HEAD



Each Walker Uni-Cradle is equipped with a special, quickly attached adaptor head which bolts directly to the transmission for servicing Chevrolet "Powerglide" units.



● The new Walker No. 48 hydraulically-operated pedestal type Uni-Cradle is the finest answer to fast . . . safe . . . efficient automatic transmission service. Developed in cooperation with car factory service managers, it combines *all* movements and controls necessary for under-lift servicing of all automatic transmissions—including Chevrolet "Powerglide."

It raises and lowers the transmission hydraulically over a range of 48" to 76 $\frac{5}{8}$ ". "Bomb-Sight" mechanical controls accurately tilt and "Axis-Rotate" the unit for ease of removal, alignment and installation.

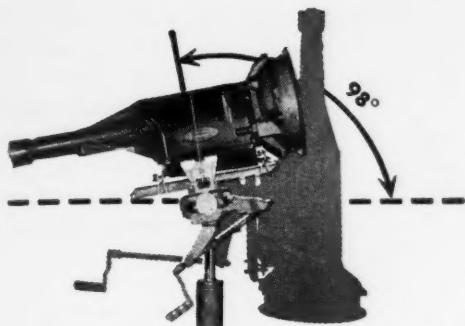
Actual tests of thousands of Walker Uni-Cradles now in use show amazing savings in time and labor under normal service conditions because the Walker Uni-Cradle makes automatic transmission removal and installation a safe, one-man job. No handling of the transmission itself is ever necessary.

Prove it to yourself . . . ask your Walker jobber salesman for a Uni-Cradle demonstration . . . either on the floor or under a lift. There is a Walker Uni-Cradle for every service requirement.

WALKER LEADS

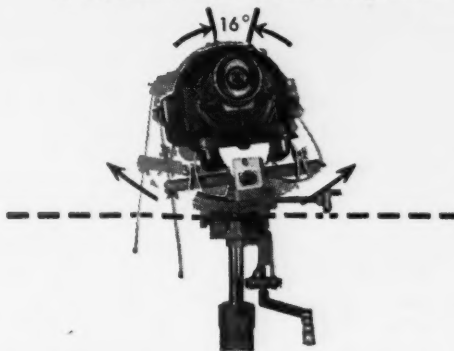
Saves Valuable Manpower!

It Tilts the Transmission Through a 98° Arc
for Easier Removal and Installation



To meet all requirements for the service of all transmissions, the Walker Uni-Cradle has a tilting range from 80° forward, necessary for the removal of the Chevrolet "Powerglide," to 18° backward—often required for proper alignment.

It "Axis-Rotates" the Transmission
for Accurate, More Positive Alignment



Quick, perfect alignment of the locating dowels and bolt holes on the bell housing is easy with the Uni-Cradle's unique 16° rotating movement "Axis-Centered" on the transmission itself. Saves readjustments.

ASK YOUR WALKER JOBBER FOR A DEMONSTRATION OF THESE

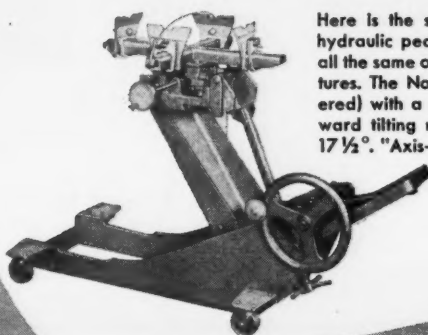
Exclusive Uni-Cradle Features

- "AXIS-CENTER" ROTATION
- "BOMB-SIGHT" CONTROLS
- 98° TILTING ARC
- "ALL-TRANSMISSION" CRADLE

The dependable
Walker automatic
transmission jack
designed especially
for floor-service use . . .

WALKER NO. 44

Uni-Cradle



Here is the service floor version of the hydraulic pedestal type Uni-Cradle with all the same outstanding, time-saving features. The No. 44 is only 16" high (lowered) with a power raise of 17 1/4". Forward tilting range is 75°, backward to 17 1/2°. "Axis-Center" rotation, 16°.

WALKER MANUFACTURING CO. OF WISCONSIN
RACINE, WISCONSIN

Jacks • Exhaust Silencers • Oil Filters

I N J A C K S



able through this company. "Designed for all types of engines, the Sola-Cell removes scale, and reduces wear, friction, rust and corrosion." The catalyst is enclosed in a brass metal container approximately three inches long and 3/4-inch in diameter. A chain and ring arrangement is attached to the cylinder for installation.

378. Counterboring Tools

B. K. Sweeney Mfg. Co.: A new, portable counterboring tool for use in re-machining the cylinder block counterbores on heavy duty truck engines has been announced by this company.

The new device locates squarely within the cylinder bore and is

held in rigid position by retractable centering pins to assure perpendicular machining of the counterbore, the company claims.

Employing a single, carbide-tipped cutting bit mounted in a depth-of-cut control head, the tool is said to be fast-operating, accurate to well within specified tolerance, and simple to maintain. It is manually operated with a speed handle. Depth of cut can be checked without removing the tool from the cylinder bore. The company claims that the device can be used with the engine in or out of the frame, in the shop or on road calls.



You're going to like this!

Herbrand's

G-3-A

FEELER GAUGE

for all new Ford and Studebaker products

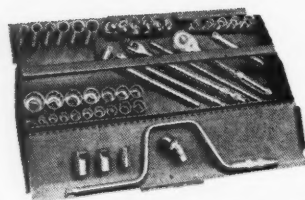
Here is a new and improved design feeler gauge for accurate tappet adjustment. Contains 7 blades from .016 to .021 inches. The G-3-A designed by mechanics provides all the necessary gauges required for adjusting tappets on all new Ford cars and trucks and Studebaker products.

Offset blades are designed to provide clearance over manifold and prevent injury when working on hot engines. **Mechanic's Net \$1.25**

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Herbrand Tools

Fremont, Ohio

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379 Torque Wrenches

Owatonna Tool Co.: Two new wrenches that are needed to fit



the head bolts on 1954 Ford and Mercury engines are being marketed by this company.

These two wrenches are designed for torquing all the head bolts and to provide clearance to reach each bolt regardless of its position. The smaller of the two wrenches works on all head bolts in the center of the engine while the larger wrench works on the head bolts under the manifold. Both wrenches have the standard 1/2 in. square drive for use with standard torque wrenches.

(Continued on page 146)

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QUICKSET ENAMELS
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Service Suggestions

Twin Carburetor Adjustment on Hudson

Following is the step by step outline covering the carburetor and linkage adjustment for a Hudson 7-B with twin carburetors:

1. Remove front and rear air cleaners.

2. Install Linkage Adjusting Pin J-2544-1 through accelerator pedal link bellcrank lever and into hole in cylinder block provided for adjustment purposes.

3. Connect tachometer to distributor, but before warming up the engine remove clevis pins from the yokes at the end of both throttle shaft to carburetor rods.

While holding the front carburetor fast idle cam in the "off" position, turn the throttle stop screw until it just touches the cam. Repeat with the rear carburetor.

Turn the idle mixture adjustment screws down until they are seated lightly and then back them out two turns. Warm up the engine and bring the engine idle to 500 rpm for Hydra-Matic transmissions, 550 for standard transmissions and 575 for overdrive, by turning the two throttle stop screws in or out equal amounts.

Adjust the mixture adjustment screw on each carburetor to get the maximum increase in idling speed and if necessary, readjust the throttle stop screws to cut the idling speed down to the recommended rpm. When adjusting the idle speed, always turn each throttle stop screw an equal amount.

4. Adjust front and rear throttle shaft to carburetor rod clevises so that clevis pins pass freely through clevis and cross shaft levers. Install clevis pins and clevis cotter pins.

5. On cars equipped with Hydra-Matic Transmission, adjust throttle rod by disconnecting transmission throttle rod trunnion from accelerator pedal link bellcrank. Push rearward on transmission throttle rod to hold transmission T.V. lever against stop in transmission and adjust throttle rod trunnion so pin of trunnion slips freely into bellcrank. The throttle rod should then be shortened by 1/16-inch or 1 3/4 turns clockwise of the top trunnion jam nut. Lock this adjustment by tightening the lower jam nut against the trunnion.

6. Remove the Linkage Adjusting Pin J-2544-1.

7. Adjust the length of the accelerator pedal to bellcrank rod to get 1/64-inch to 1/16-inch clearance between the pedal and pedal stop at wide open throttle.

8. Reinstall air cleaners.

Preliminary Valve Lash Adjustment on 1954 Mercury

In order to facilitate performing the preliminary valve lash ad-

(Continued on page 130)

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This is one more instance of the plus value offered by the world's largest manufacturer of original equipment bearings. The next time you need bearings, get Monmouth from your NAPA Jobber.

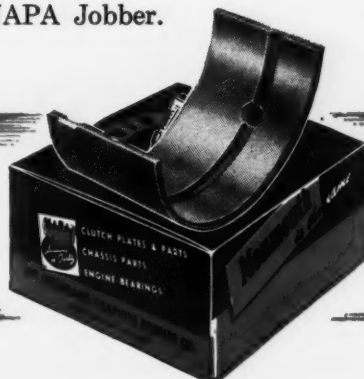


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Monmouth

ENGINE BEARINGS
CLUTCH PLATES AND PARTS
CHASSIS PARTS



Clevite Service The Cleveland Graphite Bronze Co.
Division of Clevite Corporation, Cleveland, Ohio

Service Hints Continued from Page 128

justment on the subject engines, whenever a replacement of camshaft, valves, push rods or lifters has been performed, the following sequence of operation is suggested. This sequence will reduce the number of crankshaft positions from 8 to 3 when performing the initial valve lash adjustment which is .019-inch.

NOTE: Make sure push rods are seated properly in tappets before making the preliminary adjustment.

Preliminary Adjustment

1. Turn the engine over until No. 1 piston is at top dead center (T.D.C.) on the compression stroke and the timing mark on

the crankshaft pulley is at and aligned with the timing pointer. Adjust the lash on the following valves: No. 1—Exhaust, No. 1—Intake, No. 4—Exhaust, No. 2—Intake, No. 5—Exhaust, No. 7—Intake.

2. Turn engine over an additional 180 degrees (this puts No. 4 piston on T. D. C.) and adjust

*"Was your friend shocked over the death of his mother-in-law?"
"Shocked! He was electrocuted."*

the following valves: No. 6—Exhaust, No. 4—Intake, No. 8—Exhaust, No. 5—Intake.

3. Turn engine over an additional 270 degrees (this puts No. 3 piston on T. D. C.) and adjust the following valves: No. 2—Exhaust, No. 3—Intake, No. 3—Exhaust, No. 6—Intake, No. 7—Exhaust, No. 8—Intake.

NOTE: The above procedure as outlined should be used only when performing the preliminary lash adjustment. The final (hot) lash adjustment should be performed as follows:

Final Adjustment

Run the engine, with the rocker arm covers installed, until normal operating temperature. Remove the rocker arm covers. Check the valve lash with the engine idling. The valve lash setting is .019" hot for both the intake and the exhaust valves.

Replace the rocker arm cover with a new gasket cemented to the cover only if necessary. Tighten the cover nuts.

Timesaving Hints for Removing Hudson Camshafts 4D, 5D & 7D

Camshaft removal may be accomplished with less effort and in less time by following a few suggestions that have proven to be shortcuts.

First—it is not necessary to remove the cylinder head, valves or engine oil pan. Take out the spark plugs to avoid damage to electrodes when valves are raised. Remove valve tappet covers and using a suitable valve lifting tool, raise valves sufficiently high to insert a tappet and valve holder.

(Continued on page 132)



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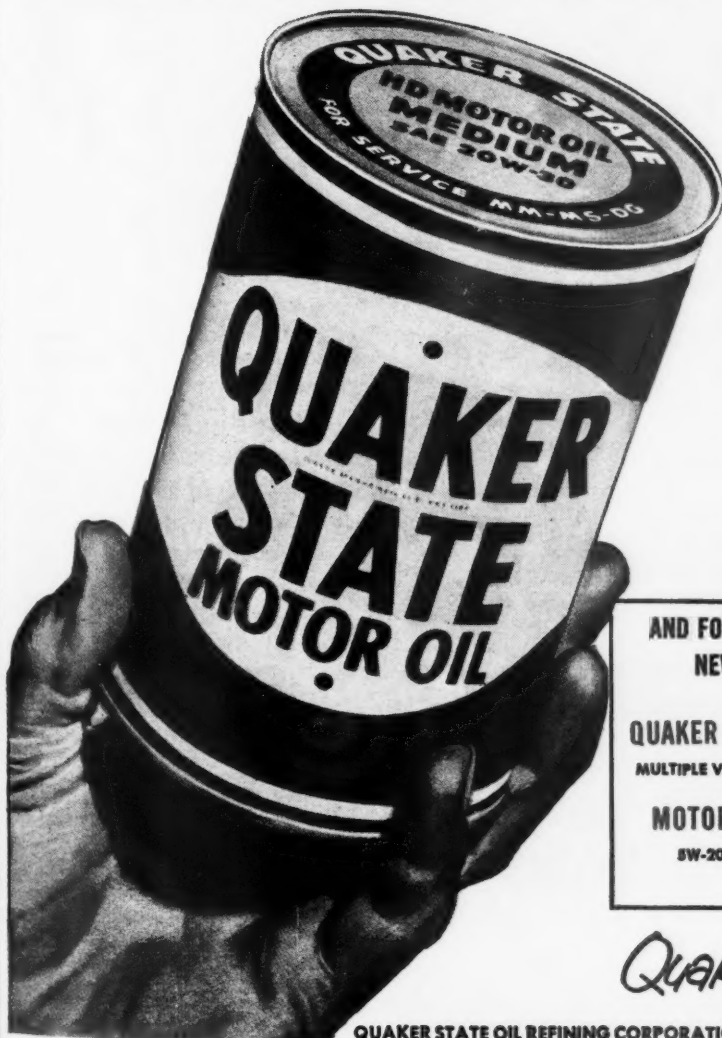
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Service Hints Continued from Page 130

one Part No. J-1612-3A, under each of the tappet adjusting screw heads. You may find it most convenient to position them at the sides or even behind the tappet instead of in front. The important point is to be sure they are secure so as to preclude the possibility of disengaging and allowing the tappet to fall into the oil pan during

removal and installation of the camshaft.

Drain and remove radiator and timing chain cover. Turn engine over with a starter button until No. 6 cylinder is at top dead center firing position, when the sprockets will be at an ideal point for checking valve timing marking when installing the chain.

Before removing the oil pump note carefully the position of the distributor rotor, so that when installing it the gears may be properly meshed for correct ignition timing.

After removing camshaft sprockets and timing chain, unbolt and remove both engine front rubber mounts.

This permits the front of the engine to be lowered to a position that will allow the camshaft to clear through the grille louvers. Exercise care both in removing and installing the camshaft so as to avoid damaging the bearings or dislodging the tappet holders. When installed, check for endplay of camshaft. This should be .006 to .010 in. Check tappets for correct clearance—.008 intake and .010 on exhaust.

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your jobber's, or haven't read all about it, let us know. It's causing a lot of excitement in the trade. Every process used in manufacturing a new engine is duplicated in the precisioneering of a Mustang. And from your standpoint, you get a guaranteed trade-in allowance on the engine you replace, make a profit of over \$10.00 per shop hour on the new Mustang installation, and make many a customer happy.

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Rebuilders, Inc., Garland, Texas

• AVAILABLE FOR MOST MAKES AND MODELS



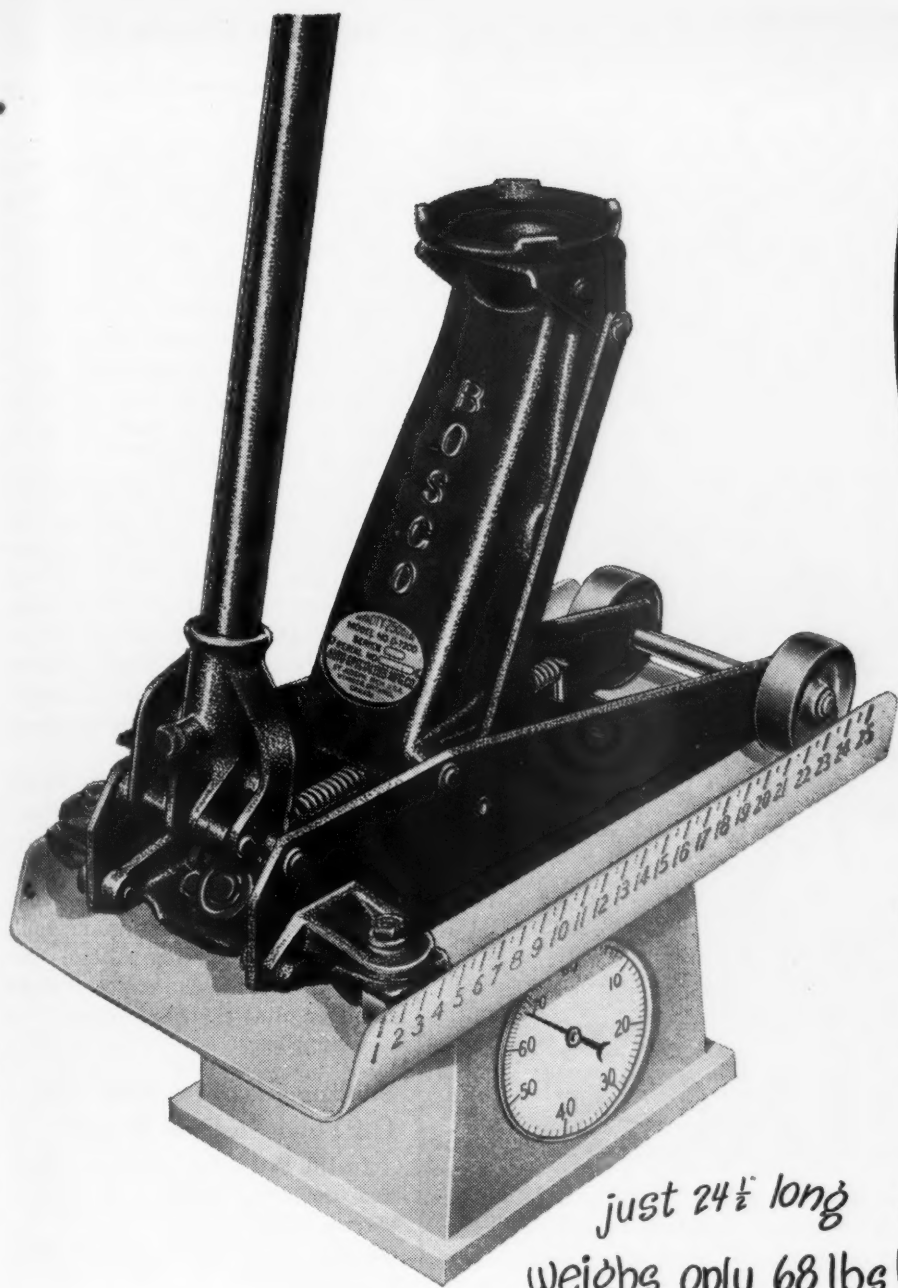
Removing the Hudson Overdrive Housing

With the car on stands or jacks, remove the drain plugs and drain the lubricant from the transmission and overdrive cases. Disconnect the governor switch wire at the control switch and the two wires at the solenoid. Now remove the nuts and washers from the V clamps holding the propeller shaft universal cross to the rear axle pinion companion flange.

Lower the rear end of the propeller shaft and pull the complete assembly backward out of the transmission.

NOTE: To save trouble, use masking tape to hold the bearings to the universal joint.

(Continued on page 134)



*just 24½" long
weighs only 68 lbs!*

...this is the baby

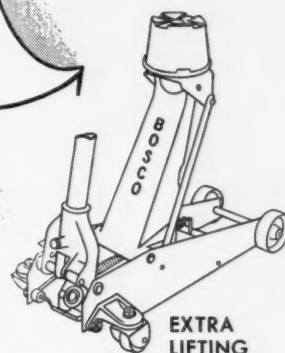
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**1¼ ton
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You'll be surprised at the feats "Bosco" Service Jack can perform. Its compact chassis and practical light weight make it the easiest-to-handle, simplest-to-manuever jack on wheels! "Bosco" features a heavy steel frame; unbreakable, malleable iron lifting arm; and a durable, metal-covered pump. These plus-value construction advancements give "Bosco" the strength and stamina of much bigger jacks, without the extra bulk and chassis length that hinders and slows down service work.

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With this handy saddle elevator* "Bosco" raises the load 21¼" —even higher than larger-capacity jacks.

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Since 1910—World's Most Authoritative Source of Engine Bearings, Inc.



Service Hints

Continued from Page 132

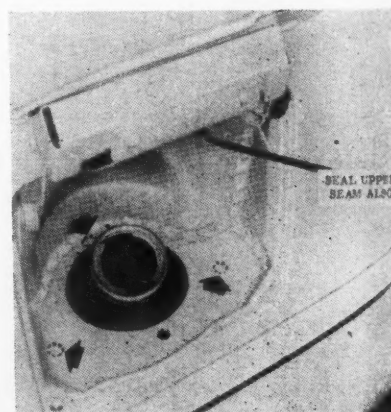
Then pull out the speedometer cable and speedometer driven gear. Disconnect the overdrive control cable from the control shaft lever. Drive out the tapered pin in the overdrive control shaft shown in this view, and pull the control shaft out as far as possible to disengage the operating cam of the shift shaft from the slot in the shift rail.

Now you are ready to pull the three bolts and lock washers and mainshaft rear bearing retainer from the housing. Then pull out the four bolts attaching the housing to the transmission and the overdrive adapter. Next, take out the overdrive mainshaft rear bearing snap ring and spacer washers.

With a rawhide mallet, lightly tap the end of the overdrive mainshaft and remove the overdrive housing. Tapping the mainshaft will prevent the shaft from coming off with the housing and spilling the free wheeling rollers. Now you can service the exposed items mentioned at the beginning.

Sealing Gasoline Tank Unit On Ford Station Wagons

In the event raw gasoline fumes are detected inside the station wagon models, first inspect for leakage at the gasoline gage tank



unit, gasoline tank filler connection, and all pipe fittings and connections to the tank. It is also necessary to inspect the seams and corners (top, bottom and all sides) of the gasoline tank filler hous-

ing. If there are any openings whatsoever in these seams, joints or corners, spillage resulting from overfilling of the tank may allow fumes to leak into the interior of the station wagon. It is essential that all the seams and corners of the gasoline tank filler housing be sealed airtight and that adequate drains be provided to assure drainage of the liquid gasoline and water out of the housing as rapidly as possible.

Reasons and Checks for High Speed Vibrations

High speed vibration is most noticeable in the steering wheel and occurs usually at speeds in excess of 60 mph.

In contrast to thumping, the high speed vibration may be caused by an unbalanced wheel assembly. It may also be caused

Excited wife: Doctor, do hurry. My husband is at death's door.

Cooperative doctor: Don't you worry, lady. I'll pull him through.

by a tire or wheel with excessive run-out or a mechanical condition such as a wheel misalignment, wheel wobble, looseness in steering mechanism, and so on.

To find the cause of high speed vibration, proceed as follows:

1. Check the balance of all tires.

A good method for determining whether the difficulty is due to balance is by subjecting the wheel to the spinner test. To do this, jack up the wheels—apply the spinner—then remove the spinner from the wheel after it has reached maximum speed and permit the tire to rotate freely. If a wheel is out of balance, there will be excessive vibration in the bumper, fender or other parts of the car.

The spinner test should be given also after the wheels are balanced. (Always balance the complete assembly of tire, tube and wheel. In balancing the front wheel, it is advisable to include the hub and brake drum.) If the vibration persists, check for dragging brake or loose wheel bearings. If brake and bearing are

(Continued on page 136)

Extra rugged



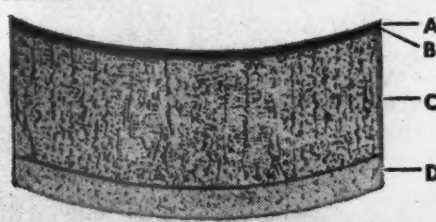
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TOLEDO HEAVY DUTY BEARINGS


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The long-lived Toledo CL-77 bearing is made for the most rugged type of service. A patented nickel barrier, or dam, gives greater fatigue resistance and greater corrosion resistance to the bearing surface layer . . . Thoroughly proven in millions of miles of actual usage, you can depend on Toledo CL-77 bearings to give unequalled performance in engines that operate under the most trying conditions.



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 (a) Tin-lead over-plate.
 (b) Patented nickel dam.
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 "Toledo CL-77 bearings have proven themselves in the hardest-working units of my fleet. They mean fewer overhauls, less time out for service. That means big savings for me."



The TOLEDO
 STEEL PRODUCTS COMPANY, TOLEDO, OHIO

Service Hints Continued from Page 135

correct, the difficulty lies elsewhere, so proceed with the next step.

2. Check all tires for radial run-out.

Radial run-out should be checked by the fixed object method as used for locating a thumping tire.

Do not attempt to check by merely watching the variation in

clearance when the tire is jacked off the floor just enough to permit rotation. Such a method will invariably lead to an exaggerated estimate of the extent of the run-out. The variation must be measured.

If the tire appears to be excessively out of round at the tread, proceed with step three before removing it.

3. Check radial run-out of wheels.

Radial run-out of the wheel can be checked at the base of the rim flange without removing the tire.

If there is an appreciable amount of run-out, dismount the tire and check the run-out at the middle of the rim bead seat to obtain a more accurate measurement.

If wheel and tire run-out is discovered at the same location, the complete assembly can sometimes be improved by moving the tire so as to shift the relative positions of the high and low spot of tire and wheel.

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SERVICE DEPARTMENT



Hopkins

"Are you sure we've got a fuel pump for a 1910 Stanley Steamer, fellows?"

It is not possible to state definitely just how much run-out causes vibration. Sensitivity and unbalance varies considerably for different makes and models of cars.

Furthermore, the tolerance required by the rim manufacturers is of about the same order of magnitude as the average run-out on tires. If a given tire or rim are assembled so that the run-outs are added, then the assembly may be out as much as 1/8 in.

A tire-wheel assembly out of round by this degree on a car with a high speed vibration complaint would be subject to suspicion and should be corrected by shifting the tire on the wheel or by replacing the tire or wheel or both, depending on what the checks have shown, as outlined under three above.

Thumping and vibration are problems which every tire and car

dealer must face and problems that are bound to require a certain amount of servicing. So, in the interest of a customer's goodwill, it is best to recognize this fact, to show an interest in your customer's problem and to do your best to correct it.

Explain to your customers the cause of thumping and vibration—that they are not necessarily due to imperfect tires, but rather are frequently due to the smooth roads and smooth running, well-balanced cars they drive. Point out that minor, difficult-to-produce disturbances are considered commercially acceptable and will in no way affect tire wear or car performance.

New Type Piston Developed For 6-Cyl Pontiac Engines

A new type piston has been developed for use in the six cylinder engine. A comparison of the new and old type piston shows that the area around the piston pin hole is solid on the new type piston.

Engine assemblies containing the new type pistons can be identified by the letter "K" added behind the last digit of the production engine number on the pad at the left rear of engine. The letter "K" should also be stamped in this location whenever a set of the new type pistons are used to replace the early type pistons.

Only the new type pistons will be serviced. Piston and pin assemblies are available under the following part numbers:

Piston Size	Part Number
Standard (3.562 Dia.)....	517828
Standard (3.563 Dia.)....	517829
Standard (3.564 Dia.)....	517830
.005 inch oversize.....	517832
.010 inch oversize.....	517822
.020 inch oversize.....	517823
.030 inch oversize.....	517824

The new type pistons should also be installed according to instructions given for installing the early type.

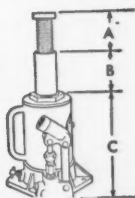
It is not enough to be busy; so are the ants. The question is, what are we busy about. H. D. Thoreau

New G.V.W. design

NEW TOUGH MALLEABLE IRON TOP CAP supports off-center loading and gives solid rigidity to entire jack.



LONG-LIVED PUMP has micro-finished steel housing. Easily replaced with ordinary wrench.



NEW SPECIFICATIONS: (a) longer screw extensions, (b) greater hydraulic lift, (c) lower collapsed heights—handle all axle clearances on all rigs! And here's another plus—Parts 68% interchangeable in 3 to 20-ton models.



HEAT-TREATED CROSS-MILLED SADDLES have teeth sharp as a hound's tooth. Cut through dirt, grease for sure axle grip. Never wear smooth.



IMPROVED OVERSIZE PUMP BEAM withstands tough abuse, sudden shocks and strains. Will last forever!



Outlives the truck it lifts!



Only Blackhawk jacks are tagged with the "Service Proved Seal"

YOU'LL cut your jack costs by standardizing on Blackhawk jacks. That's because the New G.V.W. design gives you **MORE** exclusive features . . . **MORE** stamina . . . **MORE** performance and *much longer life*. Whatever the rig and its G.V.W. (gross vehicle weight), you get the right capacity for today's greater lifting spans and broader range of hydraulic jack applications. No special high-range jacks to buy. There's no need to block up or unload. Order from your Blackhawk Jobber. A product of Blackhawk Mfg. Co., Dept. J-674, Milwaukee 1, Wis.

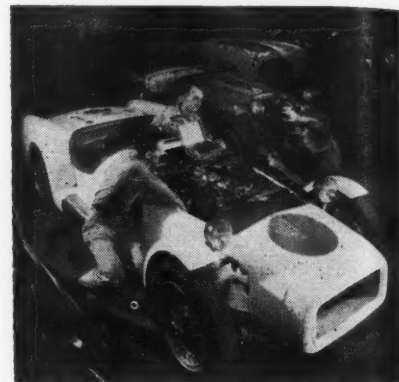
BLACKHAWK

The Excalibur J, an American Sports Car

The Excalibur J is a domestic sports car on a Henry J chassis. Two completed cars have been in competition from since late 1952—one powered with a modified Willys F-head engine—one powered with a modified Henry J L-head engine. The first prototype car was run at the Janesville Airport races in July of 1952.

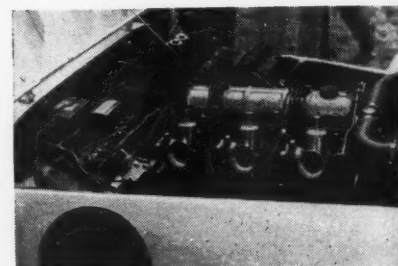
The Excalibur J, one year from the date of prototype completion, evolved into a recognized competition sports car. Through continuous re-engineering and refinement the car has outperformed many foreign cars. Yet the original concept of utilizing the basic Henry J chassis and power plant remains intact.

A standardized version of this automobile could reach the public with the conventional three-speed transmission and overdrive capacity of more than 100 mph. The touring complement consists of the required windshield, top, side curtains and so on, prescribed by

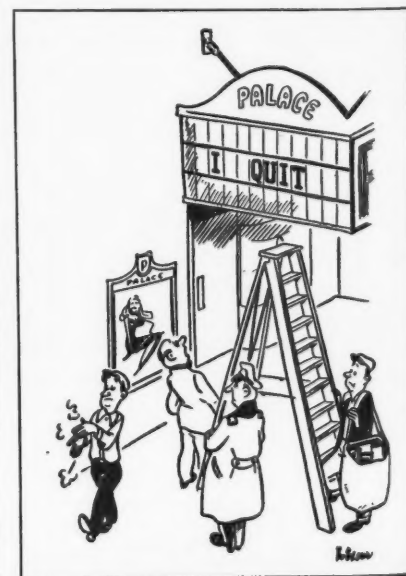


Above: Readyng the Excalibur J prior to a race. This car has chalked up some enviable marks in competition since its first race in 1952.

Below: View of the F-Head engine installed in the car. Note the use of three carburetors.



the international formula. A competition set of accessories could be made available for the stock car to complete the vehicle for competition use.



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When it's this hot...



and you'd like
to feel like this...



come in and "turn on the cool"

The air conditioner offered today in Chrysler Corporation cars is designed and manufactured by Airtemp, one of America's foremost leaders in air conditioning. The high capacity and efficiency the Airtemp unit achieves have placed it far in the lead in today's car air conditioning market. One: its

300 cubic feet (2 carfuls) of cooled, dehumidified, filtered air circulated every minute is fully $\frac{1}{3}$ more than other units. Two: large louvered vents sweep air gently throughout the entire car providing a wonderful even blanket of cool, rather than chilly spots of air. Three: it cools constantly

without annoying let-ups at slow traffic speeds. The traditional Chrysler Corporation superiority evidenced in this fine air conditioner makes us proud and happy to invite American motorists everywhere, who are looking for the last word in car comfort, to "come in and turn on the cool!"

Wonderful things keep coming your way from

PLYMOUTH • DODGE • DESOTO • CHRYSLER • IMPERIAL

...products of CHRYSLER CORPORATION

Weather machine tests paint at GM

General Motors researchers have built a "Little Florida" that weathers auto paint 20 times faster than nature and promises to give new clues to keeping your car shiny longer.

Ordinarily, nature needs from six months to a year, even in severe weather, to dull a car. With the new device, an experimental

lacquer or enamel can be changed at once if it shows signs of "chalking" quickly.

Thousands of outdoor tests at GM's Florida Test Field near Miami and at other sites have labeled sunlight and dew as the worst enemies of your car's showroom shine. "Little Florida" thus has both an artificial sun and dew supply.

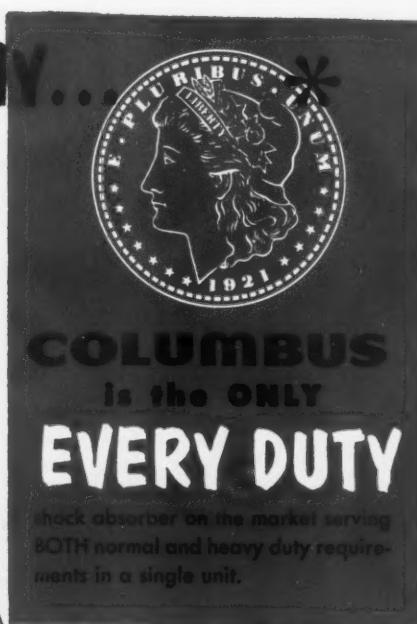
The sun is a 1,200-watt high pressure mercury arc lamp. The dew is water vapor condensed

when cold water passes through a metal box on which test panels are clamped.

Resembling a lottery drum, the entire unit is about five feet across. Paint panels are fastened on the inside wall around the "sun."

The new weathering device will help researchers study the chemical reactions that take place and, as a result, more weatherproof finishes can be devised in the future.

HERE'S WHY...



The HUGE SILVER DOLLAR-SIZE PISTON

gives heavy-duty performance on rough roads and at high speeds, YET passage of fluid around the piston permits boulevard comfort under lighter road conditions. Another COLUMBUS EXCLUSIVE!

Truly the EVERY DUTY Shock Absorber, serving the total market with fewer numbers to stock.



HECKETHORN MANUFACTURING & SUPPLY CO., LITTLETON, COLO.

when you **SELL COLUMBUS**

you don't have to wait for shocks to wear-out, break, or go bad. Whether a car or light truck is old or brand new, COLUMBUS offers controlled safety and comfort far in excess of ordinary shocks.

Regularly Advertised in

**POST
COUNTRY GENTLEMEN
POPULAR MECHANICS**



A LADY ENGINEER, Lucille Pieti, demonstrates and explains in simple language the technical side of the Plymouth for television viewers. Employed by the Chrysler Corporation, she is the only known lady automotive engineer in the country.

Rowland F. Kirks joins NADA Saff

Appointment of Dr. Rowland F. Kirks as NADA Legislative Counsel was announced by Frederick J. Bell, NADA executive vice president.

A former Assistant Attorney General of the United States, Dr. Kirks resigned as President of National University in Washington to accept the appointment as council for the National Automobile Dealers group.

B-W Announces New Power Brake for Cars

Marvel-Schebler Products Division of Borg-Warner Corp. is manufacturing a new power brake for aftermarket use. Called the "Feather Touch," the unit is said to be compact, simply designed and can be installed on cars with either high or low brake pedal. The power brake lists for \$37.25, not including installation charges.

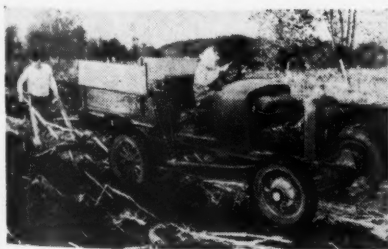
Square D Starts Expansion Plan

As part of its new expansion program Square D Company will construct a new 60,000 sq ft manufacturing plant and regional sales office in Royal Oak, Mich. To be located on a 19-acre site in the Detroit suburb, the plant will cost about \$750,000. Since the end of World War II Square D has spent more than \$10 million on expansion programs.

N. Y. adopts vehicle inspection

Late in April Governor Thomas E. Dewey signed into law a legislative enactment providing for periodic inspection of all motor vehicles in the State of New York. Destined to start in September, 1955, the inspection of vehicles throughout the state will require approximately 1,600 state-licensed private inspection stations. The Commissioner of Motor Vehicles has authority under the new law to determine what garages will be issued licenses, with minimum requirements including proper equipment and adequate staff to be described on each application.

No fixed fee, to be paid by individual motorists for each inspection, has been specified thus far. Garages will be authorized to charge whatever they consider appropriate; however, all rates will be subject to approval by the Commissioner. Based on existing fees collected in other states with a similar type of inspection program, an estimate of probable charges for each vehicle would be from \$.75 to \$1.50 in most areas.



BACK TO THE SOIL goes this 1929 Overland. The old gray mare of the auto world, greatly changed, now pulls a plow on this farmer's acre of land.

Chilton's MOTOR AGE, JULY, 1954

Exide AUTOMOTIVE DIVISION THE ELECTRIC STORAGE BATTERY COMPANY P. O. BOX 8109, PHILADELPHIA 1, PA.

I want to know more about the Exide proposition.

Name _____

Address _____

City _____ State _____

Use this coupon to get the facts...

- New Low Prices
- New Program
- New Advertising

MORE PROFIT FOR YOU!

Exide now offers batteries in a complete consumer price range . . . from the famous ULTRA START® to other EXIDES priced as low as . . .

\$13.95

NOW!...

You can *sell quality* and be *competitive* in the various price ranges.

Mail the coupon . . . Get the facts . . .
Judge for yourself!

Exide AUTOMOTIVE DIVISION
THE ELECTRIC STORAGE BATTERY COMPANY
Philadelphia 2, Pa.

Exide Batteries of Canada, Limited, Toronto
® T. M. Reg. U. S. Pat. Off.

Exide BATTERIES

Legion Receives "Pershing Dodge"

An historic Dodge, the first passenger car to be used by the U. S. Army as a combat vehicle, was presented to the National Commander of the American Legion recently by William C. Newberg, Dodge president.

Newberg turned over title to the ancient but still serviceable vehicle to Arthur J. Connell, the Legion's National Commander, at a dinner

ceremony in Detroit.

The car, which research has proved to be the first passenger vehicle used by U. S. armed forces in combat, began its military career in the Mexican Punitive Expedition of 1916. The same Dodge is also believed to have been the staff car of General John J. Pershing, who headed U. S. forces on the Mexican Expedition.

The "Pershing Dodge" has been restored to original condition and equipped with a Michigan historical plate, but is still finished in the same olive drab Army paint that it wore during the Mexican campaign and still carries its Army vehicle designation "U.S.A. 111509" on its hood and the words "For Official Use Only" lettered on its front doors.

The numbers on the car are from a later date since it went into Army service before the Army's Motor Transport Corps was established—an event which took place Sept. 1, 1918.



In addition to being used by General Pershing, the car also was used by another famous Army leader during its service in Mexico.

General George S. Patton, Jr., the famous "Blood and Guts" General of the Army's armored units in Europe during World War II, was just a Lieutenant during the Mexican Expedition in 1916, but he was already displaying the courage and daring tactics which were to make him a legendary figure on other battle-fronts.

The story is told in a dispatch filed from El Paso, Tex., May 27, 1916, by A. H. E. Beckett, which appeared in MOTOR AGE magazine. War Correspondent Beckett wrote:

"Some day, perhaps, there will be a poet who will write of the modern version of the 'Charge of the Light Brigade,' but he will not write of horses, but of motor cars. In the European War, the motor vehicle has been used extensively, but it remained for the men of 'Black Jack' Pershing's brigade now in Mexico to utilize ordinary touring cars for a charge.

"The story of a motor charge that will go down in history as the first of its kind is just getting to

(Continued on page 144)

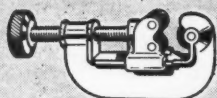
Use Dorman copper tubing, brass fittings & fuel lines



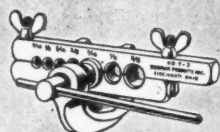
COPPER TUBING



BRASS FITTINGS



TUBE CUTTER



FLARING TOOL



GAS AND

OIL LINES

Here are a few of the many Dorman Products used by garages, service stations, fleet and body shops each day in repair and maintenance work. Speed up repair jobs by using the quality parts and time-saving service that your Dorman jobber offers.

Look for Dorman Products Up-Front at your jobber's



The Quality Line

That's Easy to Find



DORMAN PRODUCTS INC. • CINCINNATI 2, OHIO

Get early break-in on your chrome installations*

install the
full chrome
ring set
with all the
answers



AMERICAN HAMMERED

Pre-seated Krome-Oil

PISTON RING SETS



***Pre-seating assures fast oil control—here's why—**Pre-seating is a factory-applied lapping process for the top groove compression ring which is equivalent to 300 to 500 miles of actual engine operation. The smooth, even bearing of the narrow land contact surface (portion of ring magnified in photo) guarantees early break-in, fast oil control.

American Hammered

AUTOMOTIVE REPLACEMENT DIVISION

2001 Sanford Street, Muskegon, Michigan

Manufacturers of American Hammered Automotive Replacement Piston Rings
A Division of Sealed Power Corporation

Remember profit-packed American Hammered
Power-Plus Service • Koetherizing
GI-60 Groove Insert • Dry Film Lubricant

Read what others who have installed Krome-Oil say:

"We have been using your Krome-Oil ring sets for the past six months and find that they give very excellent results. The two most noticeable features are the very short length of time required for seating and the almost instant oil control achieved."

"We highly recommend the use of Krome-Oil sets in cars of all makes and am writing this letter because of the remarkable superior qualities of your product."

BURNSIDE MOTORS, INC.
East Hartford, Conn.

"We find American Hammered KO sets only Chrome sets that give fast seating and early oil control for customer satisfaction."

SUEDA BROS. AUTO SERVICE
Torrance, Calif.

"I have used about every brand of rings available in this area and lately have used several sets of one brand of chrome rings. I had quit using them because customers complained of taking too long to seat. Since using your pre-seated Krome-Oil rings I have had wonderful success with immediate seating and exceptionally good oil control even in real tough jobs. I am 100% sold on your Krome-Oil rings."

ROSSI BRO. SERVICE STATION
Rankin, Pa.

Army Dodge Continued from Page 142

the border, though it was on May 14 (1916), that Lieut. George S. Patton, Jr., engineered his stunt.

"Efforts to round up a bunch of bandits headed by Col. Julio Cardenas near Rancho San Miguel de Rubia, Chihuahua (Mexico), failed when cavalry was used. The bandits seemed to get word of the approach of the cavalry.

"The officers then decided to try

a faster means of transportation for the attacking force and three Dodge cars were used by Lieut. Patton and 15 men in their attack on the Cardenas headquarters at daylight on May 14.

"The approach to the ranch was over an open stretch of a mile, but the lieutenant had his machines ready for a speedy dash when they got in sight of the farmhouse

where the bandits were believed to be making their headquarters.

"Shoving their gears into high, the chauffeurs cut open for high speed and the dash over the desert was made at better than 40 miles per hour. The machines were within a few yards of the ranch before they were detected and then half-clad bandits made their appearance through doors and windows as they streaked for cover.

"American marksmanship, however, proved too great a handicap for the bandits. Col. Cardenas was killed, with two of his lieutenants. The rank and file, to the number of



Bill Vukovich, winner of the Indianapolis Racing Classic picked Hy-Gear for the hose clamp that could take it.

NINE OUT OF THE FIRST TEN DRIVERS to finish the punishing 500-mile grind at Indianapolis were equipped with Hy-Gear—Ideal's new hose clamp.

This annual 4-hour trial by torture is equivalent to

five years of normal driving. Hy-Gear's performance under Speedway conditions is conclusive proof that, under any conditions, Hy-Gear can't be beat!

SEND FOR A SAMPLE
SEE FOR YOURSELF!



HIGH QUALITY—Stainless steel band and housing—no rivets, no welds.

HIGH SPEED—Goes on with hose in position... Safety collar keeps screw driver from slipping.

HIGH POWER—Gear-drive principle assures positive, leak-proof seal.

performance guaranteed since 1913

Little boy: Daddy, why do mother's friends always bring their knitting when they come here?

Father: Well, it gives them something to think about while they talk.

half score, made good their escape, but the band has been effectively dispersed through the death of the leaders.

"We couldn't have done it with horses," said Lieut. Patton. "The motor car is the modern war horse."

Fixing the exact dates of the appearance of Dodge cars in the Mexican Expedition is a difficult task. Obviously, Dodges were in action on May 14, 1916, when Lieut. Patton made his momentous "motorized charge."

Pancho Villa, the leader of the Mexican insurgents, made his first attack on U. S. soil on March 9, 1916, at Columbus, N. M. The following day, President Woodrow Wilson ordered General Pershing to head a punitive expedition to Mexico.

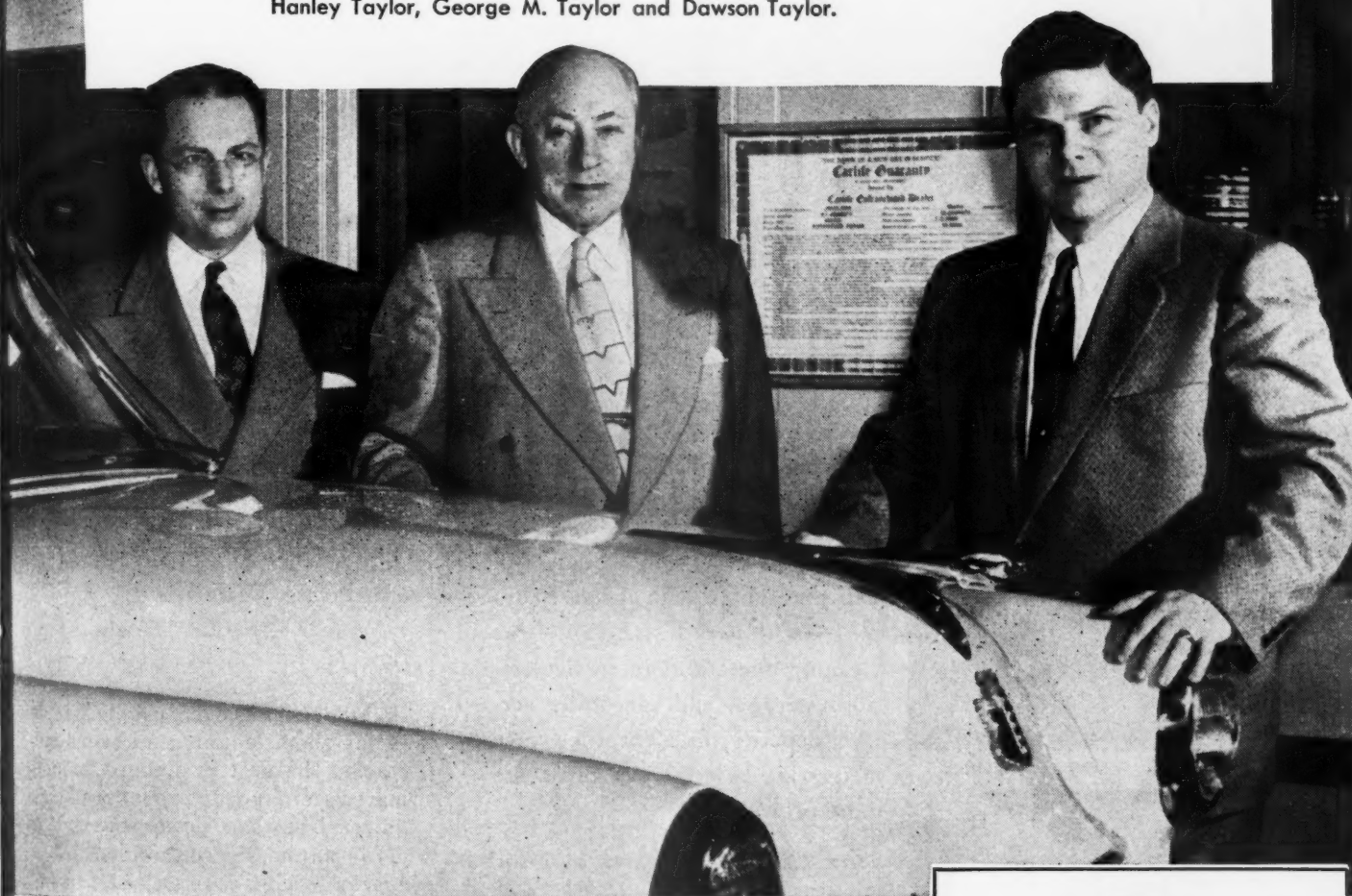
Just two weeks later, according to official Army records, General Pershing requested six Dodge cars for use in Mexico. He was granted authority to obtain the cars on April 2nd.

An April 22nd (1916) dispatch from War Correspondent Beckett to MOTOR AGE magazine states: "... General Pershing used a big six-cylinder for a while, but now he is using a four. And let me tell you that the factory engineers have never even thought of such tests as 'Black Jack' is now giving the cars.

(Continued on page 149)

"We like the way Commercial Credit does business..."

says **MR. HANLEY TAYLOR**, President of Taylors' Incorporated, Detroit Dodge-Plymouth Dealer. This company developed and pioneered the now nationally popular **CARLIFE GUARANTY**. Pictured left to right, are Messrs. Hanley Taylor, George M. Taylor and Dawson Taylor.



COMMERCIAL CREDIT'S popularity here is hardly news. We've been *sold* on them for 20 years. Their farsightedness, fair dealings and splendid cooperation down through the years have proved invaluable to our success. **COMMERCIAL CREDIT'S** entire philosophy

of taking care of the customer ties in perfectly with our own emphasis on building customer good will with our "Two Year or 25,000 Mile *Carlisle Guaranty*." This patented *Carlisle Guaranty* was originated by our Chairman, George M. Taylor and is now used by over 4,000 dealers."

COMMERCIAL CREDIT DEALERS ARE *Successful* DEALERS

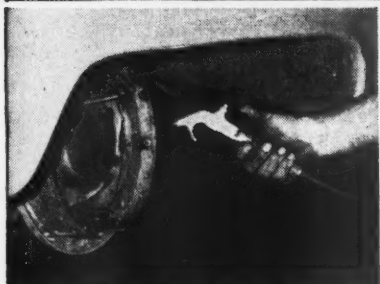
Let us show you how **COMMERCIAL CREDIT'S** broad experience, large resources and complete financing facilities can contribute to your success. Write, wire or phone your nearest **COMMERCIAL CREDIT** office today. You'll get prompt action.



COMMERCIAL CREDIT CORPORATION

A service offered through subsidiaries of Commercial Credit Company, Baltimore...
Capital and Surplus over \$150,000,000
... offices in principal cities of the United States and Canada.

*Clean it faster
and better with*
**ARO
BLOW GUN**



Handy for brake drum cleaning.



Blow-cleaning a carburetor.

Cleaning jobs "under the hood". ♦

New ARO Blow Gun Model 7444 delivers air blast with absolute control—whisper or BLAST—for cleaning operations in service stations, garages and car dealer service departments. Throttle valve meters air exactly—just press for more pressure.

Saves labor . . . reduces costs for cleaning out brake drums . . . battery terminals . . . distributors . . . carburetors . . . gas lines . . . generator brushes . . . car interiors . . . tires and under fenders . . . many mores uses.

See your ARO Jobber

THE ARO EQUIPMENT CORPORATION, BRYAN, OHIO

Aro Equipment of Canada, Ltd., Toronto 1, Ontario

®

ARO

LUBE EQUIPMENT

Also...AIR TOOLS...AIRCRAFT PRODUCTS...
GREASE FITTINGS

New Products

Continued from Page 126

380. Promotion Kit

Arvin Industries, Inc.: A promotion and merchandising kit to arouse customer interest in its recently announced re-circulating car heater is being made available by this company.

Principal piece of the new kit is a large "working display" which enables the dealer to show the heater as it appears installed in a car. Built of white enameled tubing, the display has a full-color background against which an actual heater is exhibited.



381. Car Washer

Weaver Mfg. Co.: The Main feature of this new automatic car washer, according to its maker, is that it consumes no usable space in the shop. Mounted on overhead tracks, the unit is claimed to use less water and detergent and requires less man power by virtue of its automatic wash control. No special wiring is required for installation, it is claimed.

382. Car Lift

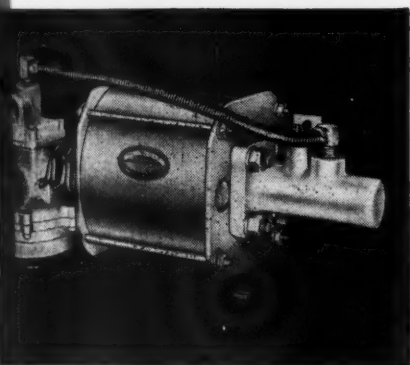
Watervliet Tool Co.: The pneumatic safety lift introduced by this company is said to feature a lifting arm that clears bumpers as low as 8½ inches from the floor. The lift has double tanks and safety latches, either of which is capable of lifting and holding the load, it is claimed. It is further stated that the car can be lifted from either side, rear or front with this portable "jack."



Easy does it

with **BORG-WARNER**
"FEATHER TOUCH" POWER BRAKES

Designed for Service Shop Installation on Most '46 to '54 Model Cars



By now, most car owners are aware of the many advantages of power brakes. Smooth, instant response to light pedal pressure . . . quicker, shorter, surer stops . . . less strain, less fatigue, greater driver comfort.

But up until recently, power brakes were available only as factory installed optional equipment on certain makes of new cars. Now—thanks to Borg-Warner engineering—B-W "Feather Touch" Power Brakes can be installed in an hour or so on most '46 to '54 models of all popular makes of cars.

As with scores of other Borg-Warner products, this new unit is engineered out of deep experience with the

automotive industry's high standards. It has a minimum of wearing parts, requires no lubrication, is unaffected by changes in climate. And it is the industry's smallest, most compact unit, low in price, dependable in performance.

Designed and built by B-W's Marvel-Schebler Products Division, the new "Feather Touch" Power Brake is another example of Borg-Warner's "design it better—make it better" tradition. One more in a long list of B-W contributions to the driving safety, comfort and pleasure of the motoring public.

B-W engineering makes it work B-W production makes it available

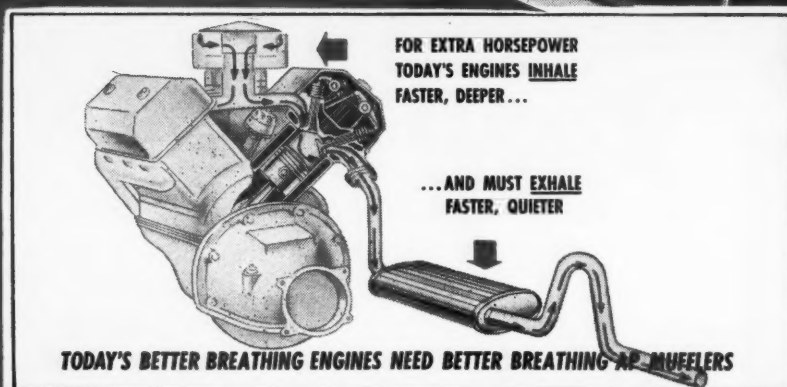


Almost every American benefits every day from the 185 products made by

BORG-WARNER

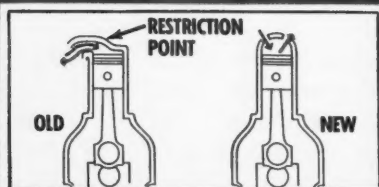
THESE UNITS FORM BORG-WARNER, Executive Offices, Chicago: ATKINS SAW • BORG & BECK • BORG-WARNER INTERNATIONAL • BORG-WARNER SERVICE PARTS • CALUMET STEEL • CLEVELAND COMMUTATOR • DETROIT GEAR • FRANKLIN STEEL • HYDRALINE PRODUCTS • INGERSOLL PRODUCTS • INGERSOLL STEEL • LONG MANUFACTURING • LONG MANUFACTURING CO., LTD. • MARBON • MARVEL-SCHEBLER PRODUCTS MECHANICS • UNIVERSAL JOINT • MORSE CHAIN • MORSE CHAIN CO., LTD. • NORGE • PESCO PRODUCTS • REFLECTAL • ROCKFORD CLUTCH SPRING DIVISION • WARNER AUTOMOTIVE PARTS • WARNER GEAR • WARNER GEAR CO., LTD. • WOOSTER DIVISION

Engineers Increase Horsepower by Improving Better Breathing AP Mufflers Air Intake

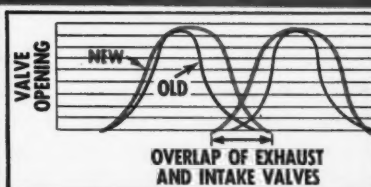


TODAY'S BETTER BREATHING ENGINES NEED BETTER BREATHING AP MUFFLERS

Increased power of today's engines is due to one basic change—getting more air-gas mixture into the cylinders. In short, they breathe deeper . . . must exhale faster. That's why AP Mufflers have been redesigned to breathe better . . . to exhaust this greater quantity of gas silently and with less back pressure.



New engines breathe deeper because larger bores and valves allow more air flow and because overhead valves remove restricting angles of L-type heads, permit both incoming mixture and exhaust to get in and out faster.



Camshafts have been redesigned so that exhaust and intake valves are open longer at the same time, thus causing tremendous "run-down" noises and creating new muffling problems—which have been solved by better breathing AP Mufflers.



This decal will identify you as the specialist which national advertising has told motorists to depend on for muffler service.

More *horse* power

More *sales* power

with

AP

Engine Breathing— Exhaust Greater Quietly, Freely

Take a deep breath, hold it, then exhale sharply. Hard to control the sound, isn't it? . . . That's a simple explanation of why modern engines need modern AP Mufflers.

These engines get their extra power by breathing deeper—swallowing larger gulps of air-gas mixture. When they exhale, the larger quantity of faster moving gas results in new silencing problems, more back pressure.

But AP has solved these problems. How? With a better breathing muffler which exhausts the increased gases quietly and freely . . . with patented* double outer shells having insulating air chambers between them to absorb shell noises.

And the AP Muffler Specialist Program assures you maximum profit. AP's free inspection tags help you find the three out of ten cars that need new mufflers . . . hard hitting ads in the Saturday Evening Post and Country Gentleman send other muffler and pipe jobs to you — when you're an AP Muffler Specialist.

Earn \$2000 or More Extra This Year—Here's How:

	1 AP MUFFLER	1 AP PIPE	LABOR	TOTAL
You collect . . .	\$9.00	\$5.20	\$4.00	\$18.20
Your cost . . .	5.80	3.40	2.00	11.20
You make . . .	\$3.20	\$1.80	\$2.00	\$ 7.00

That's \$7.00 clear profit! One sale a day gives you \$2,184.00 per year profit! Register as an AP Muffler Specialist with your AP wholesaler—today!

THE AP PARTS CORPORATION
1584 AP Building • Toledo 1, Ohio
Manufacturers of: MUFFLERS • PIPES • MIRACLE POWER • dqf123

*U. S. Pat. No. 2661073 and Pat. Des. 165067
Miracle Products Co., Ltd., Rd. 1951



Army Dodge

Continued from Page 144

"Pershing and his staff ride in nine cars and these cars are on the go 18 hours out of the 24, while the mechanics have a chance to do their overhauling in the other six.

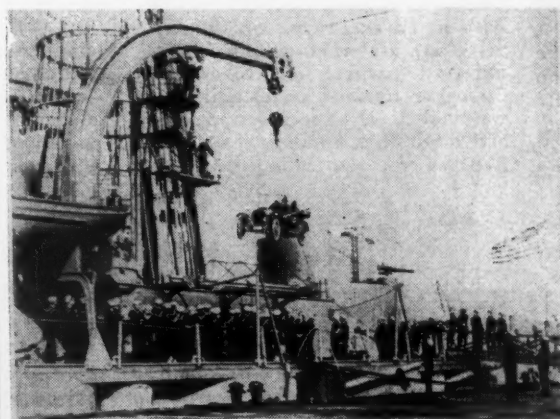
"There are no roads worthy of the name. The cars have to be driven through sand, or loose rock, up and down grades and even across mountain streams. The staff cars stand up remarkably well, though there has naturally been a little trouble with springs. Gen. Pershing has ordered that only Dodges be used by his staff.

"Cavalry can't keep up with the motor car, even over such rough country as has been traversed in Mexico. If the campaign was likely to be prolonged, it is certain that the chief mode of transport would be motor cars.

"Chasing Villa with Pershing in motor cars will be remembered all their lives by the men who have had a chance to be up with the advance."

From Gen. Pershing's original request on March 31, 1916, for "six Dodges" for the Mexican campaign, the total in service in Mexico by July 15, 1916, had grown to "nearly 250," according to a picture caption in the July 16th (1916) issue of *Automobile Topics* magazine.

The success the Army enjoyed in using Dodge cars during the Mexican campaign caused interest on the part of the Navy, according to a picture caption in the July 20, 1916, issue of *MOTOR AGE* magazine.



DODGE CAR AS BATTLESHIP EQUIPMENT—The Navy Department intends to experiment with motor cars as an adjunct to the marine service. It is the belief that where marines are landed for any purpose the movement of officers can be greatly facilitated by the use of motor cars. In the picture a Dodge car is being swung aboard the battleship *New Jersey* at the Charlestown Navy Yard. It is the preparedness car which made extensive military observations throughout New England.

The caption states: "The Navy Department intends to experiment with motor cars as an adjunct to the Marine service. It is the belief that when Marines are landed for any purpose the movement of officers can be greatly facilitated by the use of motor cars. In the picture a Dodge car is being swung aboard the battleship *New Jersey* at the Charlestown Navy Yard."

Nash Adds 32 Outlets

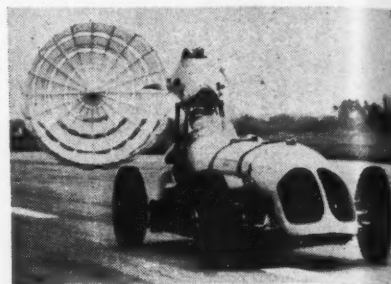
The fight by independent car companies which have been joining with one another to gain a bigger share of the market is gaining new impetus. Nash, which recently consolidated with Hudson into American Motors Corp., added 32 new car dealers in 16 states during the first 10 working days in June. Packard Motor Car Co., in an effort to penetrate the "open

point" market areas, hopes to add 200 dealers within the next year.

Roof Air Conditioner For Station Wagons

A.R.A. Mfg. Co., Fort Worth, has come out with an air conditioner that can be installed under the top of a station wagon. Most air conditioners utilize trunk space and, therefore, station wagons had to do without them so far.

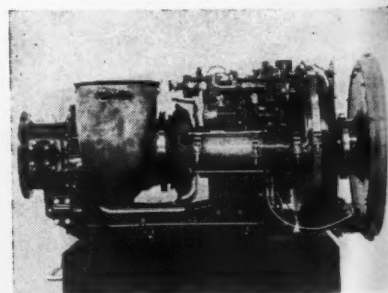
The new unit, it is claimed, does not interfere with vision or operation of the windows. Price of the roof air conditioner is \$695 installed.



AN EIGHT-FOOT 'CHUTE, designed to slow down landing aircraft, is demonstrated by a racing car in Surrey, England. Shown at maximum spread, it can be retracted into a case electrically.

Building Expansion Goes on at Ford

Ford Motor Company this fall will start construction on three new buildings and an annex to a present one to be used for its Engineering Staff's Research and Engineering Center in Dearborn. The program is the last phase of an \$80 million dollar expansion move started in 1947, and is expected to add one million square feet of space to existing facilities. The three new structures will include a body engineering unit; a scientific laboratory and research building; and a cafeteria. The laboratory and research unit will have two separate wings which will be joined by a central library and main lobby. In addition to the new buildings, an annex will be linked to the Engineering Administration building. Its 24,000 square feet will be used for transmission department activities.



RIGHT SIDE VIEW of the new Boeing Gas Turbine Engine. The engine produces a maximum of 270 hp at 3,100 rpm; its rated power is 240 hp at 2,900 rpm.

New "Missing Link"

automatically
**PROVIDES
INERT GAS
SHIELDED ARC
ON
ANY MACHINE**

New "Missing Link" circuit
serves either AC or DC.
Needs no auxiliary switch.



New
Model No. 13-D
"Missing Link"

The new "Missing Link" No. 13-D, with its advanced-type circuit, converts any arc welding unit into a universal machine for AC, or DC, inert gas shielded or metallic arc welding! It is smoother operating and more quiet running than ever. Reduces operator fatigue. And it

provides smoother, denser welds. The 13-D also has continuously variable intensity control . . . precise adjustment for all high frequencies—retaining, of course, outstanding advantages of Mid-States fully automatic gas, water, afterflow and complete operation by remote control.

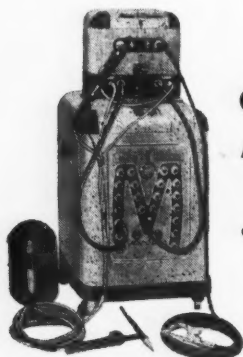
SEND FOR DETAILS TODAY!

Mid-States Arc Welders CUT COSTS with These 7 Features

- Automatic Arc Starting • Instant Amperage changes
- Welds Ferrous and Non-Ferrous Metals
- Unvarying Output, No "Creeping"
- No Pressure To Cause Pinholes • No Moving Parts
- 100% Penetration — Smoother Beads

ACCEPT Mid-States SIMPLIFIED
WELDING Brochure FREE!

Comes along with "Missing Link" information—complete literature of Mid-States line. Write today!



Mid-States Model 310,
7-300 amps. with Model
13-D "Missing Link."



Mid-States WELDER MFG. CO.

6025 SOUTH ASHLAND AVENUE • CHICAGO 36, ILLINOIS

at your call—

Nationally Advertised Brands of Genuine Quality

• for cars and trucks
of all makes

• from one completely
cooperative and
time-tried source



• You'll save *time*—you'll save money—by concentrating your parts purchases with your nearby NAPA Jobber. Because he is part of the industry's most highly organized and most comprehensive parts distributing system, he is able to give you an extraordinary service. Your NAPA Jobber is a good man to know—and the better you know him, the more it will profit you.

National Automotive Parts Association, Detroit, in behalf of the thousands of independent

NAPA JOBBER

who supply the automotive repair trade from coast-to-coast with these*—and many other—nationally advertised brands of quality automotive parts and supplies.

Allied
A.F.C. *

American
Brakeblok

BALKAMP

Belden

BRIDGEPORT

BRIGGS

BROWN LIPE

CELORON

DETROIT

DITTMER

DUCKWORTH

ECHLIN

Federal

Allied
GRAPHO

MARTIN-SENOUR

MicroTest

Modac

Monmouth

New Britain

Allied
PRECISION

PURITAN

RARITAN

Allied
RAYMOND

Soundmaster

STANDARD

Spicer

Thomson

TRICO

UNITED

VSALL

Allied
WISCONSIN

ZOLLNER

Fordomatic Continued from Page 42

1/2 inch by 3 inch by 1/4 inch thick; a 1/4-inch hole drilled through one end and a chain or heavy wire attached through the hole so that when the adjustment is completed the gage block can be pulled out easily. The adjusting screw should now be turned in and tightened to 10 ft. lb. torque, with a torque wrench. Back the adjusting screw off one complete turn, holding the

adjusting screw stationary; tighten the lock nut or torque to 20-25 ft. lb. Remove the gage block; replace the oil screen over the pump inlet tubes. Replace the oil pan to the transmission case, using a new gasket; tighten pan bolts or torque to 10-13 ft. lb. Replace the transmission oil plug or dip stick tube to the right side of the oil pan and refill the transmission to the proper

level. Check for leaks. If the drained oil is to be reused, make certain it is strained and cleaned before refilling. Refill at the dip stick location.

To adjust the rear band, move the floor mat out of the way so that the cover plate located on the right front floor is accessible to work. Clean the cover plate and remove the screws on some models, or pry out the rubber cover plate with a screw driver on later models. Loosen the rear band adjusting screw lock nut a few turns with a 3/4-inch socket wrench. Tighten the adjusting screw 5/16-inch square to 10 ft. lb. torque; loosen and retighten, if necessary to be as close as 10 ft. lb. torque as possible. Back off the adjusting screw 1 1/2 turns, holding the adjusting screw to keep it from changing position, and tighten the lock nut, or torque to 30-35 ft. lb. Check the fluid. Replace floor mat.

RUSCO *Fused Fabric*®

for superb performance
in two vital spots

FOR BRAKES . . . RUSCO Fused Fabric BRAKE LINING



Because of its unique, patented construction, Rusco Fused Fabric Brake Lining has greater density, greater strength . . . resists all common causes of brake failure and gives thousands more miles of smooth, dependable stops.

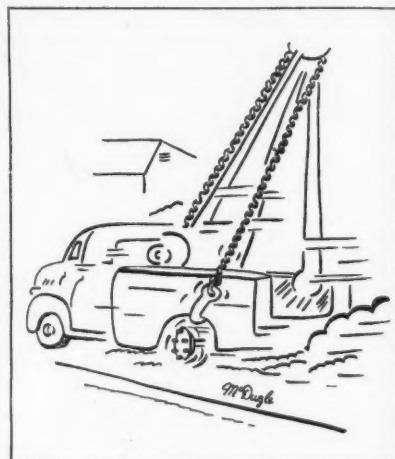
FOR CLUTCHES . . . RUSCO Fused Fabric CLUTCH FACING



Utilizing the same asbestos textile base, Rusco Fused Fabric Clutch Facings give a cushioned, resilient action not attained in conventional fiber types. Exceptional performance records have made these facings the recognized quality leader of the field.



THE RUSSELL MANUFACTURING CO.
Middletown, Connecticut



To check the proper oil level, run the engine for a few minutes, put the selector lever in parking position and check the dip stick level. To check adjustment, make the stall test as follows: connect an accurate tachometer and make certain the engine is idling at 425 rpm at normal operating temperature. Apply the parking brake and foot brake firmly, move the lever to drive position and press the accelerator to the floor. The engine speed should be 1400-1600 rpm. If the engine speed is below 1400 rpm, tune the engine and repeat the test. If the engine speed is above 1600 rpm, release the accelerator immediately, never more than a few seconds, because it indicates that the front band or clutch is slipping.

A special message to all gasoline dealers (EXCEPT OUR OWN)

Would you like to double your gallonage?

L. H. Bowing of Richmond, Indiana, doubled his gallonage — after he switched to selling Blue Sunoco. It happened to Theodore H. Benoit of Coventry, R. I., when he switched. And to James J. Hudd and Kasmer Liska of Warrensville Heights, Ohio.

In fact, Sunoco dealers—on the average—pump twice as much gasoline as competitive dealers. And today the opportunity is greater than ever.

New Gasoline—New Oil

Right now, Sunoco dealers have two great *new* products to sell. New Hi-Test Blue Sunoco gasoline has been boosted to a new high in anti-knock power and over-all performance. New Blue Sunoco gives premium quality at regular gas price—is a new challenge to all premium-priced brands. It's America's greatest gasoline value!

In addition, Sun has just introduced a new kind of motor oil that car-makers asked for—new Sunoco Special Hi-Compression Motor Oil. This new motor oil controls knock, gives any gasoline more power. These new products are bringing thousands and thousands of new customers into Sunoco Stations.

Another good reason why Sunoco dealers have outsold their competition over the years is because Sun believes in strength, not numbers. Our policy guards against overcrowding — Sunoco dealers compete with other dealers, not with each other. It is possible that a Sunoco dealership may be available and that you can qualify for it. If interested, call our local office or write us direct.



SUN OIL COMPANY PHILADELPHIA 3, PA.

Down Payments Getting Thin

by Herman Schaefer, Auto Dealers' Assn. of Indiana, Inc.

Here is some late information on what is transpiring in the extension of Credit and Terms being given on Installment Contracts. We believe that this information is indicative of serious dangers to the future of car dealers and that they should at all costs use every precaution to stem the tide of these tendencies even if it means

a more positive attitude toward manufacturers who seem to be the principal benefactors of the present high volume of new car sales.

The following information was obtained from several major and independent financing companies:

a) The purchase of used car paper for the month of May dropped 26% below used car paper

purchases during the previous month of April;

b) The purchase of new car paper in May increased above that bought in April.

A and B show a backing up of used car inventories at a time when such sales should, according to the history of the business, be increasing. A further testimonial to this fact may be gained by the cursory survey of used car lots which are running over with merchandise.

When will this surplus of used car inventories be liquidated if not during the height of this selling season?

c) Approximately 41% of non-recourse paper is for 30 months (2½ years).

d) Approximately 19% of recourse paper is for 30 months.

We do not attempt herein to discuss the merits or shortcomings of either recourse or non-recourse paper. That is not our purpose... but we do want to point out that apparently dealers on a non-re-

OUT OUR WAY



The perfect remedy for slick, oily floors

SOL-SPEEDI-DRI

For clean, slip-proof floors, you can't beat "dry cleaning" with Sol-Speedi-Dri. Industry buys more of it than any other oil and grease absorbent, because pound for pound, dollar for dollar, Sol-Speedi-Dri gives more for the money, all factors considered. Check your jobber, and you'll see what we mean. Send coupon today for free sample and literature.

Warehouse stocks maintained in principal cities of the United States and Canada.

Inquirers in New York, New England, and New Jersey should write to Speedi-Dri Corp. Elsewhere in U.S. to Waverly Petroleum Products Co., 1724 Chestnut St., Phila. 3, Pa. In Canada, G. H. Wood & Company Ltd., Toronto. Branches throughout Canada.

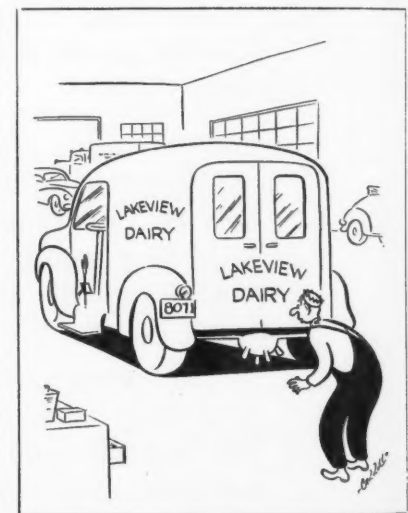
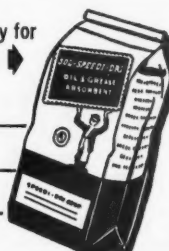
SPEEDI-DRI CORP.
210 W. Washington Sq., Phila. 5, Pa.



FREE SAMPLE:

Fill out the coupon and mail today for free sample and literature.

Name _____
Address _____
City _____ State _____
MA-7



course basis are more willing to extend long terms than those on a recourse basis. Whether their increase in 30 months' deals is due to greater allowances for trades because they don't fear reposessions or because of a lack of sales effort to sell shorter terms, thus following the lines of least resistance, is not known... but assuredly this abnormally high extension of terms bodes ill for future sales.

e) 13% of recourse paper is with less than 25% down payment.

f) 3% of non-recourse paper is

(Continued on page 156)

...The **"55"**
Contact and UP
in less than a minute!

suggested
 dealer net

\$79 85

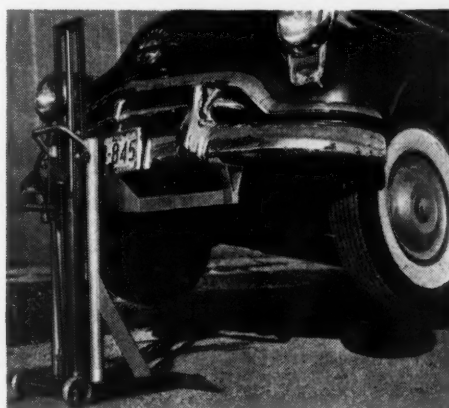
"55"

**Tomorrow's Jack
TODAY!**

Again Hein-Werner is **FIRST** with the latest important development in jacks — the new Hydraulic "55" Twin Saddle Service Jack. You benefit from these outstanding advantages:

- Hydraulic power — can be used anywhere
- Steady lift under complete control of the operator
- Three positive automatic safety locks
- Minimum pumping effort
- Adjustable saddles with safety stop
- Spring suspended positioning roller
- Sturdy malleable iron wheels
- Rustproof guide posts and rollers
- Safety valve set at 1½ tons to prevent overloading

Order your "55" today from your Hein-Werner Jobber. Be among the first to get immediate delivery on this easy-to-work-with Hein-Werner Hydraulic Service Jack.



Contact and UP in less than a minute! The "55" lifts all cars and light trucks by the bumper to provide easy access for tire, brake, front end and car washing service —it's truly "TOMORROW'S JACK TODAY".

HEIN-WERNER CORPORATION
WAUKESHA, WISCONSIN



Down Payments Continued from Page 154

with less than 25% down.

In face of rising used car inventories it is almost inevitable that prices will decline. If so, isn't the 13% of sales being made by recourse dealers likely to result in heavy repossessions?

Less than 25% down payment represents a thin equity of the purchaser who may find it more

profitable to let his purchase be repossessed and buy anew than to continue his payments. Though the foregoing indicates some tendencies current among the whole trade, it is also evident that there are some underlying reasons for it and some remedial action that can be taken.

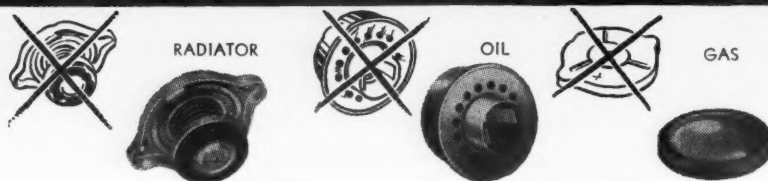
FIRST: Every dealer as an inde-

pendent agent can and must learn to refuse to become a part of the manufacturers' registration race by refusing to take more cars than his market can absorb profitably.

SECOND: Let no competitors' conduct so disrupt your sound logic that you get mad and resort to following his tactics. He may have a product with greater public acceptance or he may be committing hari-kari. In either case, you need not both engage in a war in which there is no victor.

THIRD: Don't take the prospect's word literally.

In a recent case which we traced to its conclusion, we found one customer who said a competing dealer had offered \$400 for his trade-in. The dealer who was so informed had offered \$300 and lost the deal. Investigation proved the competing dealer, who subsequently delivered a new car to this prospect, actually allowed only \$304 for the trade-in.



*a golden sales opportunity
when you lift the hood*

When you serve gas, check radiator and oil, inspect the caps. If worn, dirty or defective, suggest replacement. Your customer will enjoy better operation. *You'll enjoy new, fast, no-labor profits!*

basic stock for most cars

Concentrate on the Complete EVRSEAL Line. Cabinet No. 68, Merchandisers No. SOA-400 and No. PRA-500 will give you a basic stock of fast-moving caps to service most cars for a very nominal investment.

merchandisers

Write for EVRSEAL 1954 Car Application Wall Chart and complete catalog information on recommended basic stock . . . naming your jobber.

STANT MANUFACTURING CO., INC.
Connorsville, Indiana



*Used on America's Finest Automobiles
as Standard Equipment*

In 1900, all of the hard-surfaced roads in the United States would not have reached from New York to Boston.

The moral being that to ask a prospect how much he had been offered elsewhere, thereby leading the customer to commit himself, usually with an exaggerated price, becomes too embarrassed to do business with you even if the offer you make is equal to or slightly better than what he actually was offered elsewhere.

Pay more attention to whom you are selling and to the sales techniques you use than to the conduct of your competitors.

The unreasonable extension of credit, as evidenced above, is indicative of a competitive condition so serious as to compel dealers to give undue discounts or trade allowances in such amounts that profits are virtually extinct.

It is unrealistic for manufacturers to ignore such conditions and to leave dealers stand alone to suffer the full impact of these losses. If manufacturers insist upon continuing the present high rate of production, then they should participate by reducing their profits just as dealers are being compelled to do.

Here's a big handful of sanding satisfaction- **TUFBAK®**

the wet-sanding paper
that cuts costs 'way down



Dip a quarter-sheet of TUFBAK in a pail of water, and put it to work on a priming coat — you'll get a new idea of sanding speed, of clean, smooth cutting, of effortless results. TUFBAK simply wipes off primer imperfections, and leaves just the right tooth for a beautiful finished job.

TUFBAK's waterproof paper backing retains the original flexibility, and its water-resistant bond never lets go of the sharp, hard silicon carbide grains. Ask your jobber for TUFBAK.

KEEP ON FILE this handy booklet giving sizes, grits, description of all our body shop products. Write for your copy to Behr-Manning, Troy, N. Y., Dept. MA-7.

In Canada: Behr-Manning (Canada) Ltd., Brantford.
For Export: Norton Behr-Manning Overseas Inc.,
New Rochelle, N. Y., U. S. A.

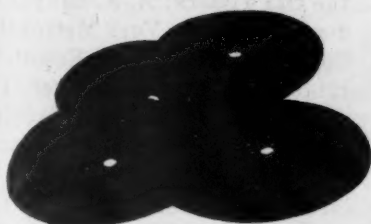


BEHR-MANNING
CORPORATION

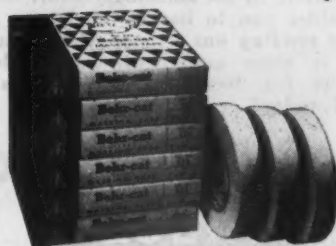
division of NORTON Company

- ▲ COATED ABRASIVES
- ▲ SHARPENING STONES
- ▲ PRESSURE-SENSITIVE TAPES

Profit with all these BEHR-MANNING products



SPEED-WET® & METALITE® FIBRE DISCS
For fast, dry or wet sanding. OPENKOTE® or CLOSEKOTE®. All grits and sizes.



BEHR-CAT® MASKING TAPE
Goes on easy, fits snugly around curves, sticks tightly, and strips off clean.



BEHR-CAT ADHESIVES AND SEALERS
Meet all body shop needs for adhesives, fillers, sealers, caulking compound. A complete line.

Union Turned Down by Kaiser

After careful consideration, Willys Motors, Inc., has decided to decline the offer of Local 12, UAW-CIO, to serve as Ohio distributor for Willys and Kaiser products. It gave no reason for turning down the proposal. It is believed, however, that the decision was based in part on the belief the union lacked the experience to sell cars.

To be able to get into the automobile business, the union planned to buy out Toledo's present Kaiser-Willys distributor Laurel C. Worman, Inc., located in Toledo, which will continue in that capacity. The union had offered \$300,000 to set up the proposed company and had hoped to eventually capitalize it at \$1 million. It had already filed incorporation papers for a new company.

While happy over the support

the union move received from employees and local businessmen, the company felt once such business was set up it would bring the union and management closer together, and it wasn't sure that it wanted such intimacy between two traditionally opposed groups. The original union proposal was submitted on May 14.

Ad Outlay of Big 3 Hits \$66 Million

The Big Three car companies last year spent close to \$66 million on national newspaper advertising. Leader in the amount put out by any company in all types of industries was General Motors with \$32,944,000 in ads, about 63 per cent above the 1952 figure.

Ford Motor Co. rose from fifth to second place, spending \$18,278,000 last year, an increase of 68 per cent, while Chrysler moved up from fourth to third spot. Chrysler spent 24 per cent above 1952.

Phila. Organizes Old Timers Group

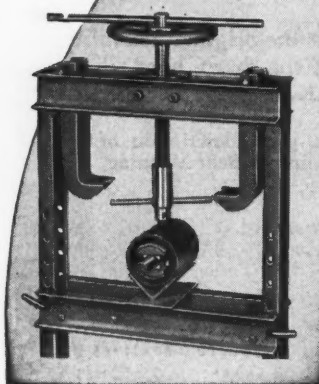
The Philadelphia Metropolitan Council of Automobile Old Timers was organized at a recent luncheon, with an attendance that filled the ballroom of the Barclay Hotel.

The nominating committee composed of Jack Fassitt, Jim Janes, president of Phila. Auto Trade Assn., and Frank Tighe, Editor of MOTOR AGE, presented the following slate which was approved unanimously without further nomination: George H. Thornton, president of Thornton-Fuller; Herman P. Schade, Schade Sales Co., vice-president; R. A. Harp, president, Auto Equipment and Service Co., secretary and treasurer.

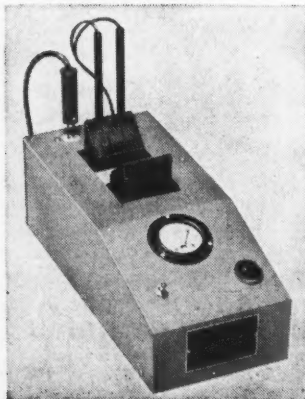
Clifford L. Bishop, President of the Old Timers; A. A. Lally, President of the New York Metropolitan Council; Frederick H. Elliott, Secretary; and C. Ray Palmer, Treasurer, welcomed the Philadelphia Council into the national organization. The honored guest was Willard F. Rockwell, Director of the Automobile Old Timers and one of the prime movers in establishing the council of Western Pennsylvania.

THIS TRUCUT PACKAGE REALLY PUTS YOU IN BUSINESS!

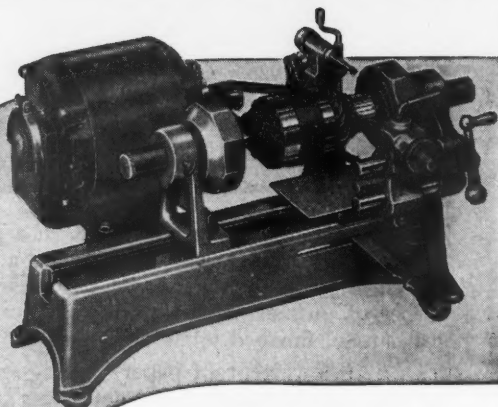
GET EXTRA PROFITS from Starter-Generator Work!



TRUCUT SHOP PRESS



TRUCUT ARMATURE TESTER



TRUCUT ARMATURE LATHE AND UNDERCUTTER

There's plenty of extra profit in starter-generator work . . . if your shop is equipped to handle it!

And you can handle it with these three TRUCUT tools . . . all tried and tested . . . all designed especially for automotive repair jobs! With them, you can machine and undercut commutators perfectly; test for shorts, open circuits, and grounds; make quick easy work of dismantling and assembling generators. The TRUCUT Press is also useful on dozens of other jobs around your shop.

This TRUCUT package actually pays for itself in an amazingly short time. Enables you to handle work you are now sending out . . . or helps you to do it more quickly and profitably! Write for free details and catalog M-7, today!

FRANK N. WOOD CO.
... SINCE 1932
TRUCUT

344 W. Main Street • Waukesha, Wisconsin
Pacific Coast Address
1330 W. Olympic Blvd., Los Angeles 15, Calif.



HOLMES 650 Model—Built for Heavy-Duty Work yet is fast, flexible enough for light cars and trucks. Wrecker—\$2,250 and up.

"Only HOLMES gives you such TRIED, TESTED and PROVEN Performance"

It's not unusual to see a shop operating three, four and often more Holmes wreckers. The demand for fast, modern road service is today such that many have found it highly profitable to operate a fleet of wreckers with units of various size and capacity to handle *any* and *all* types of road emergencies. The fact that these shops use Holmes Equipment is in itself, an endorsement of Holmes working efficiently. It shows that those who actually know best what is desired in a wrecker unit recognize the advantage of using Holmes Equipment. Today, HOLMES WRECKER Equipment is widely accepted as the safest, most satisfactory yet built for handling of wrecked and disabled motor vehicles. Every feature has been thoroughly tried, tested and proven on all types of terrain and under *every possible working condition*. Holmes now offers 5 new and improved models, each varying in size and capacity, which range in price from \$330 up. **REMEMBER: "BIG PROFIT JOBS DON'T DRIVE IN. THEY ARE TOWED IN."** See your jobber for details or write factory today.

ERNEST HOLMES CO. - Chattanooga, Tenn.

HOLMES
Wrecker Equipment



HOLMES 525 Model—All-purpose wrecker with speed and flexibility for any light job, yet has ample power for handling the average truck. Wrecker—\$1,500 and up.



HOLMES JUNIOR—Ideal for light pick-up, towing and delivery service. Fast, easy to handle in traffic. Economical to operate. Priced as low as \$330.

NADA makes major decisions

Major decisions affecting the automobile retailing industry were made by the board of directors of the National Automobile Dealers Association in a recent session in Detroit.

The 54-man board endorsed a bill sponsored by Senator Everett Dirksen (Rep., Ill.) which would permit manufacturers to reinstate antibootlegging clauses in their

selling agreements with dealers. Such clauses would do much to eliminate the sale of new automobiles by non-authorized groups.

Plans were also approved for an all-out educational campaign to bring about the scheduled reduction or elimination of the manufacturers' excise taxes on essential automobiles and trucks, as well as other related automotive products.

Approval of the launching, in cooperation with state and local automobile dealer associations, of

a series of NADA management clinics was given by the NADA board. These clinics will serve as a method of aiding members in solving management problems.

In view of the perplexing problems facing the industry today, the NADA board meeting was serious and productive.

Israel Firm Seeks Rights to Crosley

Speculation about the ultimate disposition of the tools, dies, and equipment used in the manufacture of Crosley cars was given fresh stimulus by the recent report that the Abena Investment & Development Co., of Israel, is interested in purchasing the facilities and rights from Aerojet-General Corp., Azusa, Calif., subsidiary of General Tire & Rubber Co. An earlier report that General was interested in producing these cars in Israel, and that negotiations were in progress for the supplying of engines by Aerojet, was denied officially by General Tire & Rubber Co.

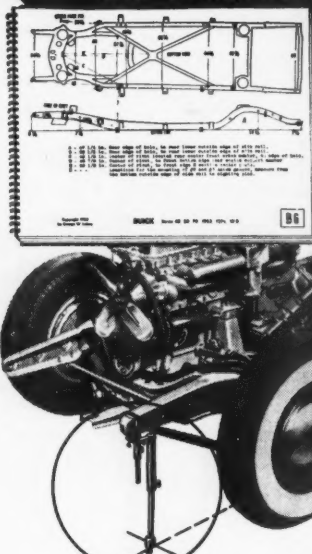
If the negotiations go through, the Israel firm would build the body and chassis but presumably might have to find another source for engines. General has confirmed that Aerojet has been building versions of the Crosley engine for various industrial uses, including installation in refrigeration units, and marine conversions. They doubt whether the quantities required for the Israel project would make it practical to ship engines overseas.

In any event, the Israel firm is said to plan production of Crosley cars and station wagons, building the bodies and chassis in Tel Aviv, at a rate of 50 cars a day. The car is expected to sell for about \$1000. News reports also intimate that the company hopes to market these cars in the U.S.A.

Crosley Motors stopped building cars in June, 1952. Shortly thereafter, General Tire acquired control from Powell Crosley, Jr., founder and president. At the time Crosley had an inventory of \$350,000 of chassis and body parts on hand. In the interim General Tire has held the parts, tools, dies and machinery in storage.

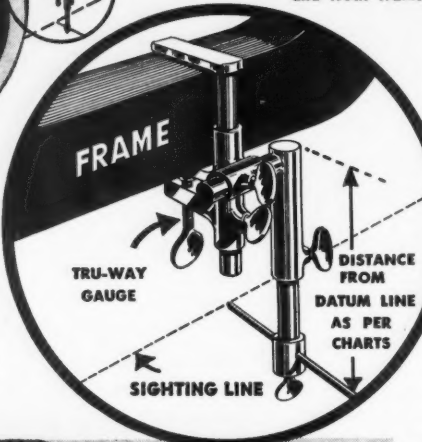
AT LAST—A TRUE WAY TO CHECK FRAME STRAIGHTENING JOBS

Take the Guesswork out of Checking Frame Dimensions With Tru-Way Frame Datum (height) Gauges and Bottom-View Dimension Charts

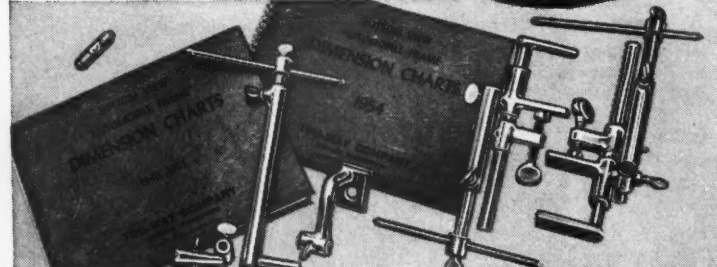


THE TRU-WAY CHARTS—Not top-view manufacturers' engineering blueprints, but bottom-view height, width and length working drawings of the 20 automobile makes (1946-54)

gauges adaptable to all automobile and truck frames



THE TRU-WAY METHOD
Horizontal sighting with TRU-WAY datum gauges and easy-to-read TRU-WAY bottom-view frame charts make it simple to check the factory specified height of any part of the frame—ending guesswork and the hope that the body man can make everything fit. TRU-WAY is the missing link your frame machine operator needs for faster, more accurate frame straightening.



**FRAME ALIGNING GAUGES
BOTTOM-VIEW FRAME CHARTS**

TRU-WAY CO.

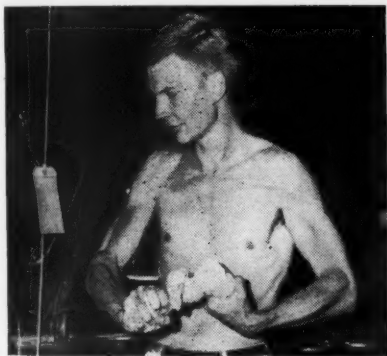
PHONE TE-MPLE 1783
947 E. THURSTON SPOKANE 36, WASH.

Send for full information on the TRU-WAY frame alignment checking method now

Demand is Small For Wire Wheels

Wire wheels, both the genuine type which sell for up to \$300 a set and the "snaupon" imitation discs, have not had much popularity among car buyers. The demand for the "snaupon" wheels which were introduced by several car manufacturers last year as factory installed optional equipment is so small that some makers are seriously thinking of dropping them with the next models.

One of the large car makers which saw a rush for wire wheels when they were brought out stocked up with 5000 sets and is still "stuck" with them. Another car division which started offering the genuine wire wheels about two years ago sold only about 1000 sets to date; it equipped only about 3000 cars with the snaupon devices out of a total production of almost 400,000 cars.



A DOUBLE SOAKING was taken by C. J. West recently. While he was saving a woman from drowning his car was tagged for parking on the bridge where he left it to make the rescue. The head of the police bureau offered to pay the fine, however.

Ford, L-M to Get Bendix Radios

Bendix Aviation Corp. will supply all of the radios for the 1955 Lincoln and Mercury cars. Ford also reportedly will switch over to using Bendix eight-tube receivers shortly.

Lincoln-Mercury Division and Ford have been using Sylvania eight-tube radios in their cars since 1950. Ford will continue to get its six-tube units from Bendix and Motorola.

Several get new posts at Chrysler

C. L. Jacobson and F. W. Misch were elected vice-presidents of the Chrysler Corporation recently.

Mr. Jacobson, who relinquished the presidency of Chrysler Motor Parts to assume his new duties, has been associated with the company since 1925.

Mr. Misch joined the company in 1926 as a clerk and in 1953 became comptroller.

T. E. Waterfall succeeds Mr. Jacobson as president of the parts division. He has been vice-president and general manager, working up from his start as executive assistant to the general manager in 1941.

Chrysler has appointed three men to serve as investment managers in its new Dealer Enterprise Program; Albert H. Green, L. Sidney Oehring and Dennis A. Buckley—each with many years of experience in all phases of automotive retail management.



Molding goes fast when you use National Lead solders.

Why you can race body jobs through fast . . . with National Lead solders



You get faster tinning...faster filling! That's why!

Faster tinning because, with National Lead "tinnners" you're free to tin the way that's quickest for you . . . with "Dutch Boy"* Wire Solder, if that's how you like to do it . . . with "Dutch Boy"

Tinning Compound, if you want to short-cut surface preparation . . . with "Nalco"* Solder Paint, if you prefer a paint-type "tinner." All three tin bright and smooth, go on fast and easy. All three can be used for other jobs around the shop.

Faster filling because National Lead body solders melt promptly, smoothly. Their plastic range assures easy paddling. They grind off clean . . . finish perfectly. They're faster all around. And the tin content is always up to par in both "Dutch Boy" and "Nalco" Body Solders.

So, if you want to move dent jobs through faster and boost your profits, call your jobber, today, for National Lead "tinnners" and solders.



*Reg. U. S. Pat. Off.



"Tinnners" and Solders

with a **NATIONAL** reputation
LEAD COMPANY

111 Broadway, New York 6, N. Y. • Offices and plants in principal cities.

De Soto Pushes Factory Delivery

The number of buyers picking up their cars at manufacturing plants has been increasing since the beginning of the year, and factories have been promoting such programs heavily in recent months.

De Soto just recently put into effect a new campaign to encourage customers from distant points to take advantage of the savings

offered by delivery at the factory. Keyed to a vacation theme, the program is being promoted through radio, newspaper and television advertising and urges prospects to underwrite travel expenses with money saved on freight charges on a car.

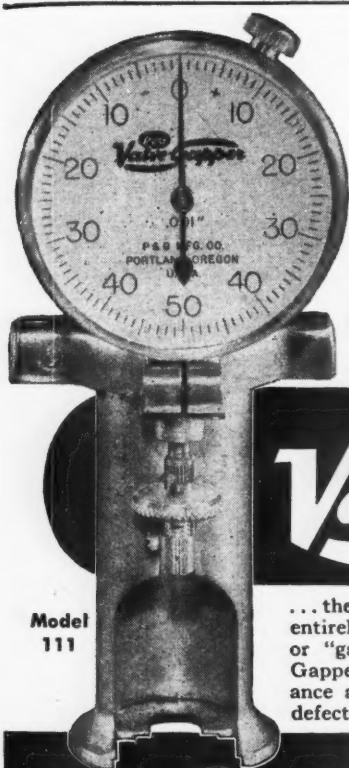
Officials report that factory deliveries of cars at present are at the highest rate of the year. Freight charges on a new car shipped to the West Coast run as high as \$400.

Another car manufacturer, Pontiac, which saw an unusual rush of customers from the Pacific coastal states, set up a new 26,400 sq ft building especially for retail customer delivery. The new building has complete facilities for housing and servicing "will call" cars and provides comforts of a first class hotel for out-state buyers waiting to pick up their cars.

Studebaker Introduces New Utility Vehicle

Studebaker has introduced a new utility vehicle designed to serve either as an ambulance, patrol car or auxiliary emergency car. It is modified from the Conestoga station wagon and will be available in four models—Deluxe Champion, Regal Champion, Deluxe Commander and Regal Commander.

The new vehicle is similar in every aspect to the station wagon, except it has provisions for installation of a four-wheel cot, siren, and two-way radio transmitter. Factory delivery price is the same as on the station wagon, and excludes the extra equipment.



Model
111

**Don't Set Valve Gap
"Close Enough"...**

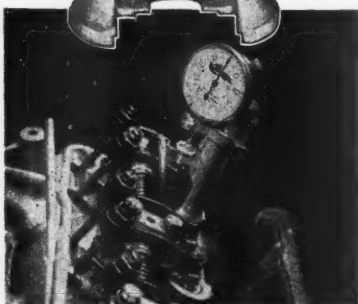
*Set it
Exactly Right!*

IN HALF THE TIME

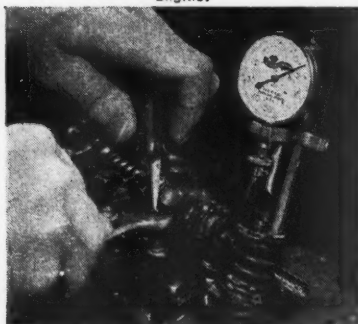
**P&G
Valve-Gapper**

...the new precision instrument that utilizes an entirely new principle in adjusting valve clearance, or "gap" on valve-in-head engines. The Valve-Gapper assures micrometer accurate valve clearance adjustment and instant location of noisy or defective hydraulic lifters.

- Reduce Valve Adjustment Time approximately 50 per cent!
- Check the Valve Gap Visually and get Micrometer Accurate readings BEFORE, DURING and AFTER Adjustment.
- The VALVE-GAPPER is Fast, Easy to Use—both hands are FREE to make adjustments while dial indicator registers exact setting.
- Use the VALVE-GAPPER for instant location of defective hydraulic lifters.
- Use the Dial Indicator for other shop tasks.



Valve-Gapper in position on 1954 V-8 Ford Engine.



Mechanic using Valve-Gapper on Chevrolet Engine.

MODEL 201—FOR GM DIESEL ENGINES

- Enables mechanics, owners, operators to—
- Adjust Valve Clearance
 - Time Fuel Injectors • Balance Fuel Racks

Order from Jobber or Write P&G Mfg. Co.

P&G MANUFACTURING CO. Dept. 12-6

2262 N. Albina Avenue, Portland 12, Oregon

Please send me Valve-Gapper literature and prices.

FIRM NAME _____

YOUR NAME _____

ADDRESS _____

CITY _____ ZONE _____ STATE _____

ENGINES SERVICED _____

MY JOBBER IS _____

"SHOW ON WHEELS" is taken from town to town in Italy by young artists. The group headed by the man above (left) use their cars as galleries to show their works. A passerby stops to admire the art.

Army Contracts Extended for 3 Firms

Defense contracts of three automotive companies which were to expire at the end of June have been renewed by the Detroit Ordnance tank-automotive command. Included in the extension of assignments are Chrysler Corp., GMC Truck & Coach Division and Reo Motors, Inc.

Chrysler, which has been turn-

ing out ¾-ton trucks for the Army, had its contract, valued at \$270 million, stretched out to the end of July, and GMC and Reo, whose combined contracts since first let amount to more than \$876 million, had theirs lengthened until October. Both GMC and Reo have been producing 2½-ton trucks for the Army.

Human error causes most accidents

The "real villain" in most traffic accidents is human carelessness, according to the American Petroleum Industries Committees in an analysis of 1953 accident figures carried in its Tax Economic Bulletin.

State reports dealing with highway fatalities "reveal that more than nine out of every ten highway deaths nowadays are caused by driver errors or by a combination of driver and pedestrian errors," the Bulletin declares. "In these cases, there were no reported defects in the road, vehicle or other factors beyond human control."

In 1953 there were 27,200 fatalities in rural areas in contrast to 11,100 deaths in urban areas.

As to the reason for this disparity, "it is believed that a large part of the answer lies in the greatest single cause of death on the highway—excessive speed—which is an all too familiar phenomenon of the wide-open rural highway, but a relative rarity on crowded city streets," the publication states.

Pa. Turnpike inspects vehicles

A little over a year ago the Pennsylvania Turnpike Commission ordered a vehicle inspection campaign under which all vehicles, whether private or commercial or regardless where licensed, must halt for inspection before passing through the entrance gates. Since this program was inaugurated, more than 8,500 vehicles have been refused admittance to the Pennsylvania Turnpike.

Developments of SAE summer meeting

Many interesting developments were discussed by prominent engineers at the recent SAE summer meeting in Atlantic City.

One entire evening was devoted to turbine-driven vehicles and power plant installation. In addition, new approaches to chassis, suspension, brakes, body and performance were covered. General

acceptance of the gas turbine for road equipment depends on future developments, such as fuel economy, reduced acceleration time and a suitable braking system.

A symposium was held on new developments in crankcase oils. Petroleum company technologists discussed the new multi-grade crankcase oils, 5W-20 and 10W-30, and their performance in service. Data produced showed that they reduced fuel and oil consumption
(Continued on page 164)

NOW! GREATER CAPACITY

for all kinds of automotive soldering





- Under-the-dash Work
- Instrument Case Soldering
- Gas Line and Tank Repairs
- Radiator Work
- Body and Fender Finishing



New WELLER Guns have all the features and power you've been wanting:

- Higher capacity for heavier work—Single or Dual Heat, from 100 to 275 watts.
- Instant heat saves time and current, pays for your Gun in a few months.
- Thermostatic Control—Instantaneous regulation of tip temperature.
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- Improved WELLERTIPS for soldering, plus cutting and smoothing tips for extra jobs.
- Prefocused Spotlights—Trigger-Switch Control—Shatter-proof Housing.

Weller

Better from Grip to Tip
ELECTRIC GUNS

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THE FINEST TOOLS FOR THE FINEST CRAFTSMEN

4 NEW MODELS
for all requirements—
from \$8.95 net price.
Order from your WELLER
Distributor or write for
bulletin direct.

SAE Meeting Continued from Page 163

in addition to functioning better in a wide range of temperature and viscosity conditions. Another paper described an oil containing special additives that is claimed to prevent hydraulic valve lifters from sticking.

Several methods were presented at the pre-ignition symposium for determining and analyzing the relation of pre-ignition and combustion chamber deposits.

Plans for 38th NADA convention

The Convention Committee of the National Automobile Dealers Association met recently to draft plans for the 38th annual NADA convention, to be held in Chicago from January 29 to February 2, 1955.

Following the committee meeting in the Sheraton-Cadillac Hotel,

convention chairman Frank H. Yarnall announced that the profit picture will be the theme.



The 1955 NADA Convention Committee met in Detroit recently to draft plans for the 38th Annual NADA Convention to be held in Chicago from January 29 to February 2, 1955.

Seated, left to right, are Frank Colord, NADA's Secretary and Director for Iowa; Frank H. Yarnall, NADA's First Vice President and Chairman of the Convention Committee; A. C. Hall, NADA Director for Wisconsin; and Harry B. Craycroft, NADA Director for Illinois.

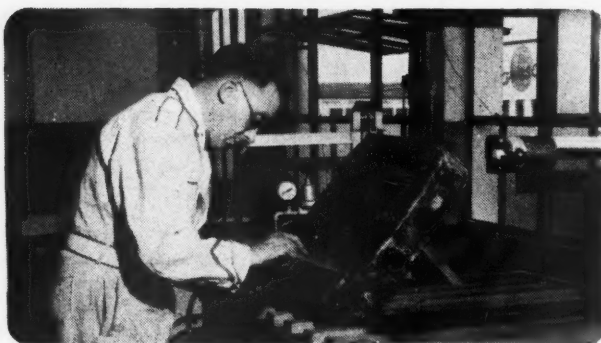
Looking on is Ray Chamberlain, NADA's Director of Conventions and Exhibitions. Edward L. Cleary, not pictured, is the ATAM representative to the 1955 Committee.

\$11,000 With an **INLAND RADIATOR DEPARTMENT**

in Only **8** months—Only **1** man!

Says...

Jack Fagan of
Jack Fagan, Inc.
230 So. 7th St.
Phone 1073
Delavan,
Wisconsin
Population
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"Our return on our investment has been excellent. It paid for itself *faster than any other equipment* we have. As for space, we utilized a former car wash stall which everyone knows can't produce that many dollars. Inland properly trained our man and when I say properly I base that on the amazing small percentage of comebacks. And, Inland trained him at *no extra charge*."

Few automotive services offer such a potential for new and expanded business. Of the 60-million vehicles in the U.S., over 15-million require radiator service yearly. Inland-developed equipment allows operators to employ highly profitable production methods. And Inland, world's largest manufacturer of radiator repair equipment, offers the only complete package — equipment, training, merchandising.

Why Wait?

Start by investigating this now. The most it can cost you is a few minutes of your time. And the reward can be amazing!

Fill out coupon now for your free copy of "Blueprint for Profit." Gives details and prices of required equipment and experiences of other operators.

Inland Mfg. Co., 1108 Jackson St.
Omaha, Nebraska

P.S. — Mail Coupon Now. Take Advantage of New Models At Lowest Prices Ever!

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Please send free booklet "Blueprint for Profit."

FIRM _____

ADDRESS _____

CITY _____ ZONE _____ STATE _____

BY _____ TITLE _____

If Dealer, make of car sold _____

Are you now operating a radiator shop ☐ Yes ☐ No

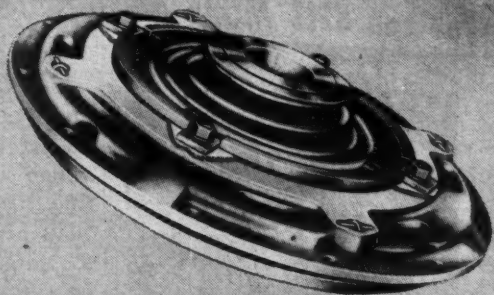
ASBE to discuss new body trends

Technical papers on dream cars and the testing of new bodies will kick off the annual three-day convention of the American Society of Body Engineers, which will open October 27 in Detroit. Commercial bodies, new trends and colors will be the subjects discussed on the second day of the convention, while body materials, body die engineering and the development of engineers will occupy the closing date program. Leading suppliers of automotive body parts will display their latest products at the convention.

GM gets patent for fuel strainer

General Motors has been assigned the patent covering a new magnetic fuel strainer which removes tiny particles of iron in gasoline before they get to the carburetor. The device was developed by two Lansing, Mich., men. Tests indicate that iron particles are the principal offenders in clogging fuel strainers.

"Repair" Lipe Clutches at a Higher Profit



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FACTORY EXCHANGE UNIT

Take Less Time

No time spent on clutch disassembly, inspection, parts hunting, assembly, testing. You save high labor costs.

Do More Jobs

Customers are in and out quicker—you can service more trucks in a given time.

Cut Out Comebacks

Factory Exchange Units are made, assembled and tested by the same workmen who build new Lipe clutches. They're *guaranteed* right.

Make More Money

Reduced labor costs . . . ability to handle more jobs . . . customer satisfaction—all add up to a more profitable operation for you!

Lipe's Factory Exchange Program Makes Dollars and Sense!

Plan to use a Lipe Factory Exchange Unit on your next job. Contact your jobber today—or write for name of nearest authorized distributor.



Lipe - ROLLWAY CORPORATION

Manufacturers of Automotive Clutches and Machine Tools
Syracuse 1, N. Y.

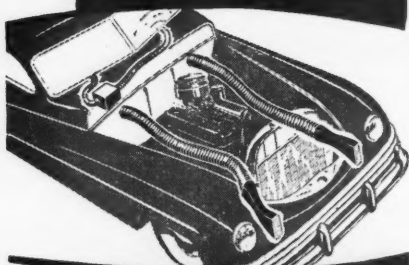
You can **SELL MORE**

WIREMOLD Air Duct and Defroster Hose for replacements

because

WIREMOLD is original equipment on America's leading automobiles!

This rugged, sturdy duct is best for replacements — and it's a good profit maker for you, too. You'll like working with it — you can bend it double without kinks, and you'll always get a tight, snug fit!



- Fits every make and model
- Easily bends 90° - 180°
- Easiest to cut & handle
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Write for full information.



This Display will **SELL**
AIR DUCT for you!

Order this WIREMOLD AIR DUCT & DEFROSTER HOSE DISPLAY PACKAGE today! Contains one 6-foot length of each of the 6 most popular sizes. Attractive 2-color Display is FREE!

The **WIREMOLD** Company
HARTFORD 10, CONNECTICUT

Lancia Aurelia

Continued from Page 45

sign and almost eliminates the usual tunnel. The V-6 engine, which is not new to the Lancia line, has a larger bore and stroke than previous models and develops 87 horsepower at 4300 rpm. Displacement is 2266 cubic centimeters.

An interesting feature of the Lancia is the use of aluminum doors, hood, deck lid and fenders. There is no centerpost used on the body.

The Lancia's rear axle arrangement, shown on page 45, is unusual. As mentioned previously, the clutch, transmission and rear axle assemblies are in a unit at the rear. The rear wheels are independently sprung by semi-elliptic springs. The rear brake assemblies are located inside, at the differential housing. Thus there is a minimum of unsprung weight at the rear.

Go In Business For Yourself

Here's a clever idea printed in the *Missouri Mule*:

"If you cannot refrain from drinking, why not start a saloon in your home? Be the only customer and you will not have to buy a license. Give your wife \$55.00 to buy a case of whiskey. There are 240 snorts in a case. Buy all your drinks from your wife at \$.60 a snort; and, in twelve days, when the case is gone, your wife will have \$89.00 to put in the bank and will have \$55.00 to start up in business again. If you live ten years and continue to buy all your liquor from your wife, and then die in your boots from the snakes, your widow will have \$27,085.47 on deposit—enough to bury you respectfully, bring up the children, pay off the mortgage on the house, marry a decent man, and forget she ever knew you."

Boy: Honey, I've told you time and again there's only one girl in the world for me.

Girl: Yes, but you haven't told me her name.

**SURE BEATS
DRAWERS FOR
STORING TOOLS!**



...and doubles the
capacity, too!

NEW HUOT TULDEX

The TULDEX is an entirely new idea for protecting and locating tools. It was designed particularly for the master mechanic who appreciates and wants the best of care and protection for his equipment. Saves those many hours that are lost hunting for a misplaced tool.

Six tool holding panels, 12" x 20", are made of tempered, perforated hardboard and move on separate tracks with geared, self-lubricating nylon bearings. Doors swing completely out of the way when open. Panels and doors together have more than 24 square feet of tool storage area—twice as much as most tool chests! Top and bottom locks are built-in.

The cabinet of heavy steel is finished in attractive blue and grey baked enamel and is grease proof. The big drawer is just right for power tools or bulky items. You can place the Tuldex on a bench, hang it on a wall or mount it on top of a portable Huot Porta-Cab. Overall size: 29" x 26" x 13 3/4".

Ask your jobber,
or write for bulletin.

Made by America's leading manufacturer of
"Modern tool storage systems for modern tools."

HUOT HUOT MANUFACTURING CO.

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8 to 1
you'll sell 'em!

Gambling? — not us. We know the facts. Surveys show that products with familiar brand names are preferred *eight times out of nine*. So just make sure which brands your customers want, and stock them. Makes sense, doesn't it?

Products with trusted brand names bring you many benefits: lower sales costs because they are so thoroughly pre-sold through their makers' powerful advertising and promotional material; fewer markdowns because of fast turnover; fewer adjustments because responsible manufacturers back up their products; best of all, lasting good will.

Yes, odds are 8 to 1 in your favor . . . and lots more's in your favor besides, when you stock the brands that sell the most.

* * *

How do you push the brands that boost your business? Your method could win you national attention and local prestige in the Brand Name Retailer-of-the-Year competition. Write for details.

BRAND NAMES FOUNDATION
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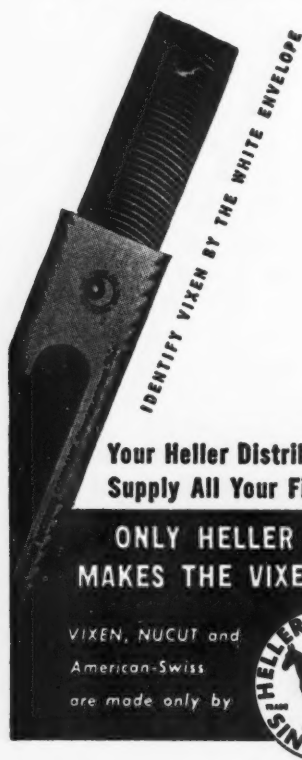
FOR THE BUSINESS YOU WANT, PROMOTE THE BRANDS THEY WANT

VIXEN files have many lives



The milled curved teeth on Heller Vixen files may be re-sharpened many times, giving you a number of files at a great saving for every one you buy new. Vixen teeth are actually miniature milling cutters, working faster, freer, smoother than any other file in the auto body industry. Available in both flexible and a wide variety of rigid types for all auto body manufacture or repair work. It's the original and still the best.

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MAKES THE VIXEN**

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American-Swiss
are made only by



Calendar of Coming Events

Dealers Conventions

- August—Automobile Dealers Assoc. of West Virginia, Greenbriar Hotel, White Sulphur Springs.
- Sept. 10-11 — Colorado Automobile Dealers Assoc., Broadmoor Hotel, Colorado Springs.
- Sept. 10-12—Maine Automobile Dealers Assoc. Convention, Samoset Hotel, Rockland.
- Sept. 12-13—South Dakota Automobile Dealers Association, Alex Johnson Hotel, Rapid City, S. Dak.
- Sept. 12-14—New York State Automobile Dealers' Convention, Saranac Inn, Saranac.
- Sept. 16-18 New Mexico Automotive Dealers Assn. Convention, Hotel Hilton, Albuquerque.
- Sept. 17—Kansas Automobile Dealers Association, Broadview Hotel, Wichita.
- Sept. 19-20 — Automobile Dealers Assoc. of North Dakota Convention, Fargo.
- Sept. 20-21 — Minnesota Automobile Dealers Assoc. Convention, Nicollet Hotel, Minneapolis.
- Sept. 20-21 — Wisconsin Automotive Trades Assoc. Convention, Hotel Schroeder, Milwaukee.
- Sept. 23-24—New Jersey Automotive Trade Assoc. Convention, Atlantic City.
- Sept. 28-29 — New Hampshire Automobile Dealers Association, Wentworth-by-the-Sea Hotel, Newcastle, N. H.
- Sept. 28-29 — Automobile Dealers Assn. of Alabama, Inc., Convention, Buena Vista Hotel, Biloxi, Miss.
- Oct. 3-4—Oklahoma Automobile Dealers Association Convention Skirvin Hotel, Oklahoma City.
- Oct. 3-5 — Automobile Dealers Assoc. of Alabama Convention, Biloxi, Miss.
- Oct. 8-9 — Pennsylvania Automotive Assoc. Convention, Haddon Hall, Atlantic City, N. J.
- Oct. 10-12 — Texas Automotive Dealers Assoc. Convention, Gunter Hotel, San Antonio.
- Oct. 10-12 — Mississippi Automobile Dealers Association, Buena Vista Hotel, Biloxi, Miss.
- Oct. 17-18 — Georgia Automobile Dealers Assoc. Convention, General Oglethorpe Hotel, Savannah.
- Oct. 17-19—Arizona Automobile Dealers Association, Westward Ho Hotel, Phoenix.
- Oct. 17-19 — Tennessee Automotive Assoc. Convention, Peabody Hotel, Memphis.
- Oct. 21-23—New Mexico Automobile Show, Albuquerque.
- Oct. 23-25 — Arkansas Automobile Dealers Assoc. Convention, Hotel Marion, Little Rock.
- Oct. 24-26—Florida Automobile Dealers Assoc. Convention, Hotel George Washington, Jacksonville.
- Oct. 26 — Connecticut Automotive Trade Assoc. Convention, Hartford.
- Nov. 7-9 — Ohio Automobile Dealers Assoc. Convention, Hotel Mayflower, Akron.

(Continued on page 170)

TOPS FOR TIRES

JOB-DESIGNED
KEN-TOOLS
HAND-FORGED FROM
CHROME NICKEL ALLOY STEEL
FOR EXTRA STRENGTH AND EXTRA LONG LIFE

T-1X 18" Straight Spoon

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T-21R 18" Drop Center Tool—eliminates slipping and tube pinching

T-17 New LifeGuard Tube Remover

T-5B 17" All-Purpose Tire Tool—famous favorite for all-around work

T-66 Universal Hub Cap Remover for all cars—prevents marring—keeps cap from dropping—satisfaction guaranteed

T-10 Bead Spreader for casing inspection and repair

SEE YOUR JOBBER on the complete line of Job-Designed Ken-Tools. Forged by the largest exclusive manufacturer of top-quality Tire-changing Tools and Equipment. **THE KEN-TOOL MFG. CO., AKRON 5, OHIO.**



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**PRESSES • WRECKERS • JACKS
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*The best equipped shop
gets the profitable business
Sold through automotive jobbers*

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AMERICAN CHAIN & CABLE**

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"6,000 employees..."

A. W. STEUDEL

President
Sherwin-Williams Company

"Naturally, we of Sherwin-Williams give complete endorsement to the Payroll Savings Plan. But we feel that mere approval of a national thrift movement that contributes so much to the personal security of our employees and the economic stability of our country is not enough. In our continuing effort to build employee participation in our Plan, we utilize the personal contacts and enthusiasm of our enrolled Payroll Savers. A recent person-to-person canvass by our employees put a Payroll Savings application blank in the hands of every man and woman in our plants and offices. The result, nearly 6,000 serious savers were added to our Payroll Savings Plan."

The personal interest of executives like Mr. Steudel, and the systematic bond purchases of more than 8,000,000 enrolled Payroll Savers are reflected in the following figures:

- In March, 1954, purchases of U.S. Savings Bonds, Series E and H, by *individuals* reached \$474 million, highest March figure in 9 years—a gain of 20% over March, 1953.
- Purchases of E and H Bonds, by *individuals* during the first quarter of 1954, totaled \$1,380 million—the highest for any quarter since 1945.
- The *cash value* of Series E and H Bonds held by *individuals* at the end of March, 1954, was \$37 billion, 175 million—the highest in the thirteen year history of the Savings Bond program.
- Payroll Savers are serious savers: over 75% of the

amount of Series E Bonds that matured since May, 1951—almost \$9 billion—is still being held by individuals under the Treasury's 10 year optional automatic extension plan.

- For the third straight month of 1954, sales of E and H Bonds exceeded maturities and redemptions. The sales excess amounted to \$242 million on March 31—the highest first quarter net since 1950.

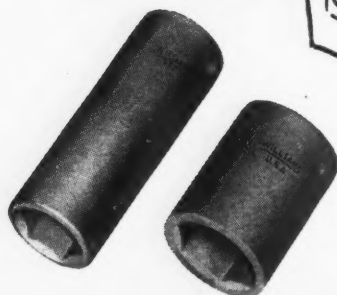
If employee participation in your Payroll Savings Plan is less than 50%—or if your company does not have a Payroll Savings Plan, get in touch with Savings Bonds Division, U.S. Treasury Department, Washington, D.C. Your State Director, U.S. Treasury Department, will be glad to help you install a Plan and build employee participation.

The United States Government does not pay for this advertising. The Treasury Department thanks, for their patriotic donation, the Advertising Council and

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Turn out **MORE** jobs **FASTER**
with **WILLIAMS**
INDUSTRIAL
POWER SOCKETS



WILLIAMS INDUSTRIAL POWER SOCKETS AND ATTACHMENTS save as much as 50% of your time on assembly, repair and maintenance jobs . . . when used with any type impact wrench or power nut runner. You can change wheels — tighten body bolts — remove engine heads — service U-bolts and do many other jobs *at a better profit . . . even cut shop maintenance cost.*

WILLIAMS INDUSTRIAL POWER SOCKETS fit better — last longer. They're made of extra-tough specially heat-treated alloy steel; machined to close tolerances. Order from 7 square drive sizes, over 500 sockets and accessories, for use with every kind of power wrench and nut runner.



• See the broadest line of its kind in Catalog A-50.
J. H. WILLIAMS & CO.
417 Vulcan Street • Buffalo 7, N. Y.

Calendar . . .

Continued from Page 168

- Nov. 7-9—Automotive Trade Association of Virginia, John Marshall Hotel, Richmond.
- Nov. 7-9—Kentucky Automobile Dealers Assoc. Convention, Kentucky Hotel, Louisville.
- Nov. 14-16—National Used Car Dealers Association Convention, Empress Hotel, Miami Beach, Fla.
- Nov. 20 — Utah Automobile Dealers Assn. Convention, Newhouse Hotel, Salt Lake City.
- Nov. 29-Dec. 1 — Idaho Automobile Dealers Assoc. Convention, Boise Hotel, Boise.
- Dec. 2-4—Montana Automobile Dealers Association, Florence Hotel, Missoula, Montana.
- Dec. 8 — Milwaukee County Automobile Dealers Assoc. Convention, Milwaukee, Athletic Club, Milwaukee.

Automobile Shows

- Aug. 16-18 — Society of Automotive Engineers (National West Coast Meeting) Los Angeles.
- Sept. 20-22—Truck, Body & Equipment Association, Inc., Hotel Statler, Buffalo.
- Sept. 23-25 — Automotive Parts Rebuilders Association Convention and Parts Show, Morrison Hotel, Chicago.
- Oct. 25-27 — Nat'l Assoc. of Independent Tire Dealers, Sherman Hotel, Chicago.
- Dec. 6-7 — National Standard Parts Assoc., Hotel Sherman, Chicago.

"On-The-Job" Training For Auto Mechanics

The state of Wisconsin is going all out to provide vocational training for its young folks right where it is most effective—"on the job." A number of these apprenticeship programs have already gotten under way among the various industries of the state. The Industrial Commission of Wisconsin has set up a standard program in regard to the extent of apprenticeship, school attendance, schedule of processes to be worked, compensation to be paid and special provisions for apprentices. In the Automotive Industry—service and repair shops—the program follows the form described below.

At the service and repair shops of Al Shallock, Inc., in Milwaukee, in which this apprenticeship program is being used, four apprentices are now on the job. Four

others have graduated and are now regular mechanics. Semi-monthly meetings are held by the company, at which time instructions are given and the apprentices get assignments for study. In addition, the apprentices go to the Milwaukee Vocational School each week for a total of 576 hours or the equivalent. At Al Shallock, Inc., it is not obligatory that students stay with the company, but they usually do after graduating.

The term apprenticeship, as set forth by the commission, is 8320 hours. In this time the apprentice gets instruction and experience that enables him to qualify as a competent all-around journeyman automotive mechanic at the completion of training.

The rate of pay for an apprentice is increased upon completion of each 1040 hour segment of the course. Starting at 40% of a journeyman's rate his pay reaches 90% while completing the final 1040 hours of experience and instruction.

In the U. S. there is one motor vehicle for every three persons. Throughout the world, the ratio goes to one vehicle for every 30 persons.

CAMPBELL
Lug-Reinforced
TIRE CHAINS



Tops for traction, safety and SALES!

Patented Lug-Reinforced construction means drivers get going...keep going...stop safely.

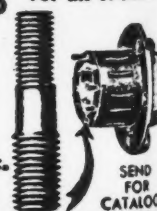
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MAIN OFFICE—YORK, PA.
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OVERSIZE
REAR WHEEL STUDS for all Trucks

Order from Your Jobber



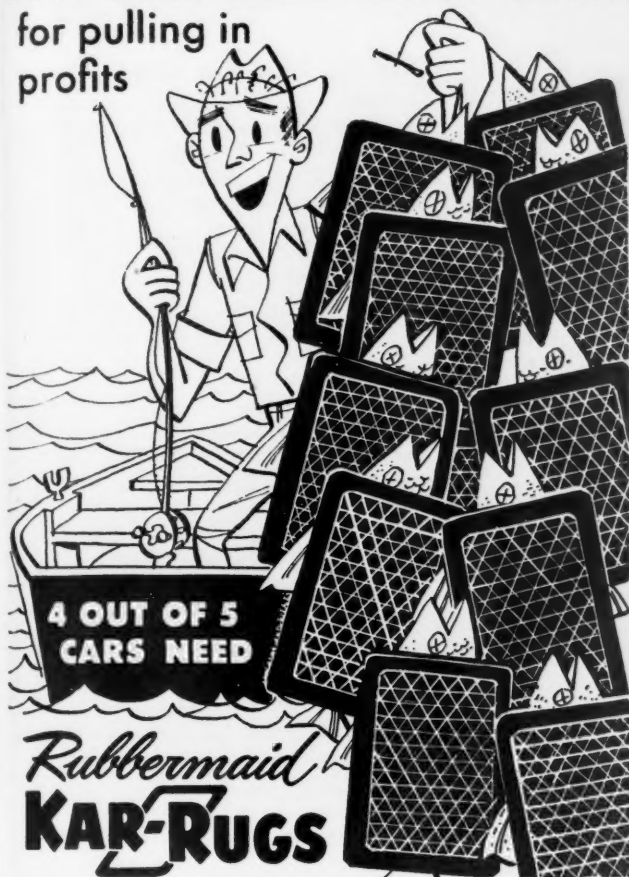
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THE MARKET'S WIDE OPEN

for pulling in profits



Rubbermaid
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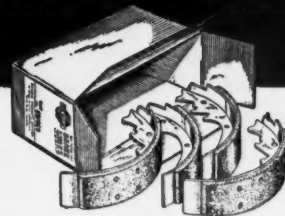
SEE YOUR
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K. O. LEE
DISTRIBUTOR
OR WRITE
FOR
COMPLETE
LITERATURE

features:

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- Five-inch grinding wheel
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- V-type table ways requiring no adjustment for wear
- Zero to 90° positive-stop face angle settings—with minus 1° for any angle
- Collar-type work head with controlled rpm's
- Concealed coolant system
- Right-hand table traverse arm
- Precision built for accuracy!

K. O. LEE COMPANY, ABERDEEN, SOUTH DAKOTA
WET VALVE REFACERS • VALVE SEAT GRINDER SETS • VALVE SEAT INSERTS
RESEATER SETS • ROD ALIGNERS • STUD WRENCHES • DRILLS • SANDERS
POLISHERS • HAND GRINDER SETS • REAMER DRIVES • A.C. WELDERS

Here's
the **MODERN** way
the **SURE** way
the **BEST** way
to service brakes!



USE **Bendix**
FACTORY-NEW LINED BRAKE SHOES...
and here's why:

NEW—NOT RECONDITIONED SHOES!

A Bendix exclusive! With Bendix* Factory-New Lined Shoes, you get NEW shoes made with the same tools and precision methods as original equipment for factory installation. You don't have to adjust for bent or warped shoes—or other causes of reconditioning.

FACTORY SPEC—NOT BULK LINING!

There's no guesswork in the lining you get on Bendix Factory-New Lined Shoes. It is of the same quality and specification as set forth by car manufacturers. Yes, regardless of make or type of lining car manufacturers specify, that's the lining you get on Bendix Factory-New Lined Shoes.

GROUND-IN-POSITION—NOT JUST SMOOTHED OVER

After linings are attached, Bendix Factory-New Lined Shoes are *ground-in-position* on the same precision jigs and fixtures that Bendix uses for original equipment manufacture. As a result, each set of Factory-New Lined Shoes perfectly fits the brake drum of the specific car it is made for. *REG. U.S. PAT. OFF.

"Just toss away the
old shoe—replace
with Bendix
Factory-New!"



Write, Wire or Phone
For Dealer Opportunities.

Bendix
PRODUCTS DIVISION
SOUTH BEND 20, INDIANA

WORLD'S LEADING BRAKE MANUFACTURER

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Allied
A.P.C.

**two metal
VALVES**

**for extra service,
and performance**

Nitrogen-treated Austenitic Stainless Steel makes the ideal valve head because it holds its strength under terrific heat, won't batter out of shape, and resists warpage and corrosion.

Low Nickel-Chromium Steel is the alloy best fitted to take the terrific pounding the valve-tip gets from cam and tappets.

That's why Allied-A.P.C. permanently fuses these two *specialized* steels into one exhaust valve—the greatest value you can offer your customers at *any* price. Available in conventional and rotating types . . . Stellite-Faced . . . Sodium Filled. See your Allied Jobber for these nationally advertised motor parts, all engineered and built to the highest standards of accuracy.



Allied
MOTOR PARTS

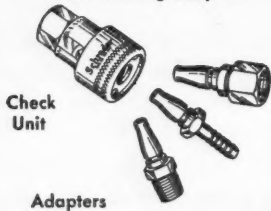
ALLIED MOTOR PARTS COMPANY • DETROIT 1, MICHIGAN

Pistons • Cylinder Sleeves • Cylinder Sleeve Assemblies • Piston Pins
Piston Pin Bushings • Piston Pin Set Screws • Piston Pin Lock Rings
Valves • Valve Guides • Valve Keys • Valve Springs • Hardened Valve
Seat Inserts • Expansion Plugs • Water Pumps • Water Pump Parts
and Packing





Schrader 8052
Quick-acting Couplers



**YOU CAN'T HAVE
TOO MANY
TIME AND
LABOR SAVING
AIR OUTLETS!**



See our ad
on page 113

A. SCHRADER'S SON, BROOKLYN 38, N. Y.
Division of Scovill Manufacturing Company, Incorporated

FOR FAST, ECONOMICAL PARTS CLEANING

DRUM MAJOR VAPOR DEGREASER

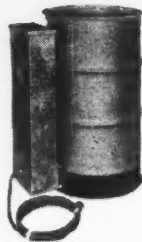
Built for heavy-duty use, Drum Major portable degreasers clean up to 400 pounds of machinery parts per hour. Grease and scum are completely removed.

You will save time and labor with Drum Major, too. Just "plug in" near work area. Drum Major's heavily galvanized drum and condenser assure long, trouble-free service.

Moderate price includes work basket (on 55-gallon type only) and delivery allowance. Solvent spray degreaser available at extra cost.

Write for Currier Degreaser Bulletin.

● A few distributorships are still available in the East & Midwest.



Model "W"
(55-gallon drum) available with water condenser or electric controls. (shown above)

Also available in 15-gallon "Majorette" size for extra-low-cost operation.



LEADS THE PARADE IN DEGREASING
Made only by

CURRIER
Company

P. O. BOX 126 • OAKLAND 4, CALIFORNIA

STOP THAT GAS HOG!

**CYRIL,
TELLS HOW!**
IT'S NEW . . . IT'S DIFFERENT.
LOADED WITH SALES APPEAL.

POPULARLY PRICED to consumer.
Only \$4.95.

Cyril, the educated Horse, is the most popular, fastest selling precision made animated vacuum gauge. Popular with everyone . . . young and old alike. Cyril is not the usual type of Vacuum Gauge. There are no dials to understand. His operations are simple. Translates engine operation, good and bad, to the driver by means of animated antics. For instance: When his head and tail are up the driver is saving gas. When he collapses it means too much gas, the switch is off or the motor needs a tune-up. Occasional spasms mean sticky valves, bad spark plugs, etc.

VERY EASILY INSTALLED

Backed by a National Advertising, Publicity and Promotional campaign.

PACKAGED TO SELL

Each Cyril is individually packaged with an eye to consumer appeal. Cut away with cellophane cover makes compact box serve dual Purpose. . .

COUNTER DISPLAY . . . GIFT PACKAGE

All inquiries and orders promptly serviced.

MEHREN INDUSTRIES "HOUSE OF FREE TRIAL,"

8566 W. Pico Blvd., Los Angeles 35, Calif.

MA-7



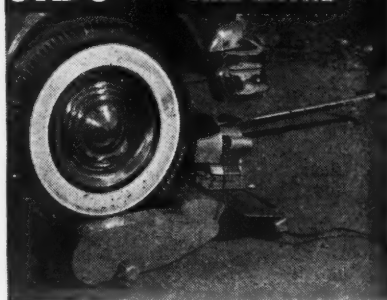
TRU TIRES

on the car

**IN LESS THAN
8 MINUTES**

Now, make more money when you tru tires! Do both front and rear tires, on or off the car. Unit pushes around like floor jack. Has adjustable contour so it will fit any tire up to 8.25. Write for complete details and price.

JIBO NEW 1954 PORTABLE TIRE LATHE



NATIONAL AUTO SUPPLY, Dept. M
401 S. Minnesota, Wichita, Kansas

Classified Advertisements

Sales Representative Wanted. Soliciting orders for the remarkable Milesmaster Fuel Pressure Regulator on commission basis. Protected territory. Schneider Carburetor Co., 6218 Clayton Avenue, St. Louis 10, Mo.

WANTED: Manufacturers representatives to sell Car-Desk to jobbers, chains and dealers. Fast selling retailer at \$2.50. Entirely new and different and excellent market potential. LAD MANUFACTURING COMPANY, 800 44th Avenue N., Nashville, Tennessee.

Buick Dealership-GMC, Kansas. One owner past thirty-five years. High gross, long lease, low rent. Here is your opportunity to line up with America's third place car. Owners age forces retirement. Will sell for equipment and inventory. Free pictures on request. Continental, 804 Grand, Kansas City, Missouri.

\$10,000 a year selling the Jibo Tire Truing Lathe. Fastest selling, newest profit maker in the industry. Nationally advertised and Nationally known. Straight commission. Exclusive in your state. \$400.00 starts you. See ad in this issue. National Auto Supply. Dept. A 401 S. Minnesota, Wichita, Kansas.

Buy Bonds

Chilton's MOTOR AGE, JULY, 1954

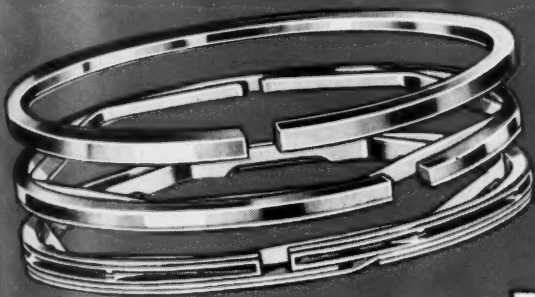
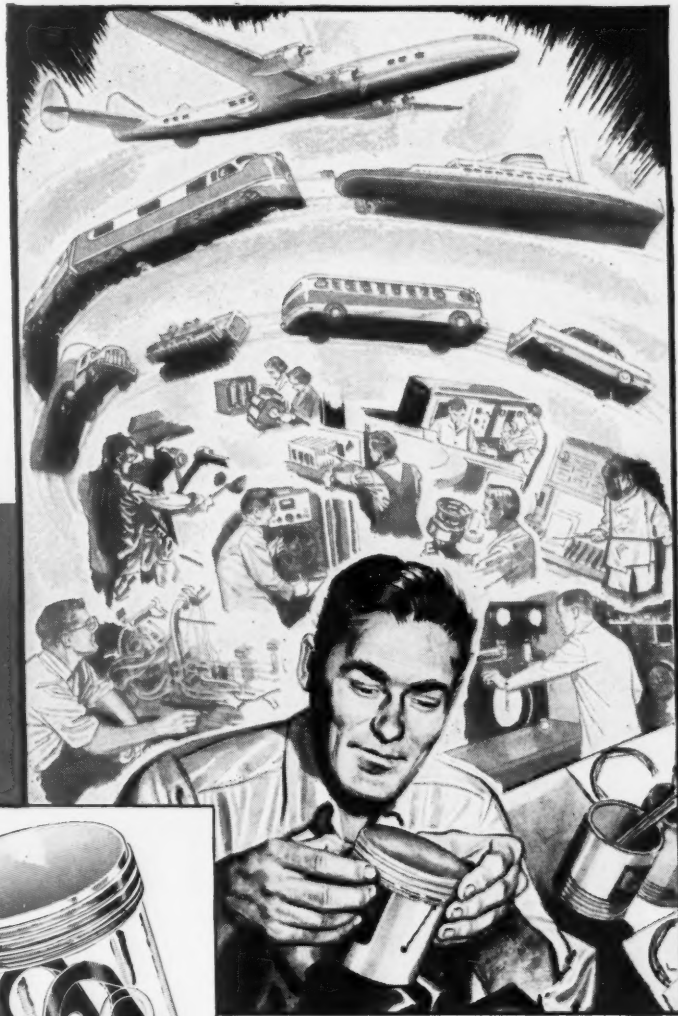
RAMCO *EXTRA* ENGINEERING

means EXTRA Quick Seating...EXTRA Customer Satisfaction!

EXTRA ENGINEERING

means 1,200,000 Engineering-Man-hours every year!

Think of it! For every hour you spend installing Ramco Rings, you get the benefit of 500 man-hours of engineering! That's because, back of Ramco Rings is an engineering and research team of over 500 outstanding car, truck, tractor, diesel and aircraft technicians. This Ramsey-Thompson team is the largest at the disposal of any ring manufacturer!



EXTRA ENGINEERING

means you get Chrome where you need it!

Of course, not every ring job calls for chrome, as proven by billions of trouble-free miles on Ramco 10-Up rings. However, when, according to Ramco *Extra* Engineering experience, the engine design calls for chrome, you get it with Ramco! What's more, you need not risk customer dissatisfaction with excessive high pressure chrome rings. Ramco's *Extra* Engineered chrome rings seat *EXTRA-QUICK*! That's because Ramco uses chrome only in combination with quick-seating cast iron. Call for Ramcrome sets. You'll get "P" sets with chrome on three steel ring segments or "H" sets when Ramco's *Extra* Engineering calls for chrome on the top ring, too.



EXTRA ENGINEERING

means a better, more profitable way to repair collapsed pistons!

These new Ramco Skirt Expanders are an example of Ramco *Extra* Engineering at work. Badly-collapsed pistons need no longer endanger your profits on "low cost" ring jobs. New factory-adjusted spring tension assures "just right" wall pressures for each type and size of piston!

You Profit All-Ways with **RAMCO 10_{up} Piston Rings**
...they're extra-engineered!

Ramsey Corporation St. Louis 8, Missouri
A subsidiary of
Thompson Products, Inc.

Neoprene covers at regular prices!

With Thermoid *Neoprene-Covered* Fan Belts, you can sell superior quality at prices no higher than ordinary belts.

The Neoprene covers resist oil, heat and abrasion—serve your customer better.

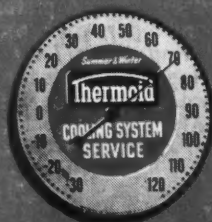
Thermoid Fan Belts are *pre-stretched* to prevent slipping, stretching and sagging.

20 sizes cover 90% of the market. You get faster turnover with less inventory ...make more money!

And a real good deal for you!

Large, colorful Thermoid Thermometer is included with the popular 20 belt assortment. 12 inch diameter ... made of light, non-rusting aluminum...weather-sealed for accuracy.

PLUS Attractive assortment of advertising posters, mailing folders and post cards, together with time-saving wall chart with complete fan belt and hose application data.



Thermoid

Thermoid Company • Trenton, New Jersey
Brake Linings • Fan Belts • Radiator Hose •
Hydraulic Brake Parts and Fluid • Car Mats • Clutch
Facings • Thermoid Precision Process Equipment